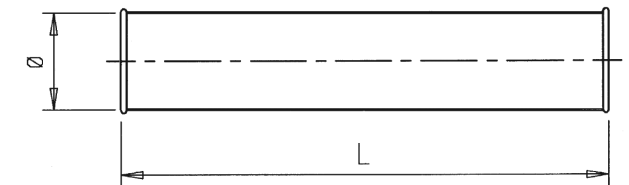


QF Duct, Laser Welded Seam						
Ø mm	O/D mm	I/D mm	Rolled Edge (nom. mm.)	Length (nom. mm)	Weight kg	Galvanised Steel
080	79	78	6	1000	2,3	0,7
100	98	97	6	1478	2,8	
125	124	123	6	1478	3,4	
140	139	138	6	1478	4,0	
150	148	147	6	1478	4,2	
160	159	158	6	1478	4,5	
180	179	178	8	1471	5,1	
200	200	199	8	1471	5,7	
224	224	223	8	1471	6,2	
250	250	249	8	1471	7,1	
300	298	297	10	1462	8,5	
315	313	312	10	1462	8,8	
350	348	347	10	1462	9,9	
400	400	398	10	1462	13,6	



Construction
Longitudinal seam type:
laser or plasma welded.

Ends
QF (Quick-Fit rolled edge).

QF Duct, Folded Seam						
Ø mm	O/D mm	I/D mm	Rolled Edge (nom. mm.)	Length (nom. mm)	Weight kg	Galvanised Steel
450	449	447	10	1462	15	0,9
500	499	497			16,6	
560	559	557			18,6	
630	629	627			20,9	
710	709	707			23,6	

Compliance / Rating of Product Components		
Product	Material	Compliance / Rating
Straight Duct	Galvanised	DX51D with Z275 Coating
Joka Seal Metal Sealant 2315	Acetone blend	AAMA Specification 801.1

Temperature Rating of Product Components		
° C	Straight Duct	Sealants
200°	Galvanised Steel	
121°		Joka Seal Metal Sealant 2315
-20°		

Additional Notes

At temperatures ranging between 200° C and 250° C, the zinc-iron alloy layers in galvanised steel will continue to provide a high level of protection from corrosion. However, there may be some peeling, changes in mechanical properties, and reduction in the corrosion protection. Recommended max. service temperature is 200° C.