

## CASTER INSTALLATION INSTRUCTIONS - KDC MODELS

1. ATTACH THE CASTERS TO THE CHANNELS WITH 5/16 X 1/2" BOLTS AND HEX NUTS. THE TWO CASTERS WITH LOCKS MAY BE PLACED AT ANY POSITION DESIRED.
2. LIFT ONE END OF THE CABINET AND PLACE THE CASTER AND CHANNEL ASSEMBLY UNDER THE CABINET BASE WITH THE CHANNEL FLANGES AGAINST THE CABINET BASE.
3. INSERT 5/16 X 3/4 THREAD CUTTING BOLTS THRU THE SIDE FLANGES INTO THE EXISTING CRATE MOUNTING HOLES USING THE LOCK WASHERS AS SHOWN.
4. REPEAT STEP 2 AND 3 ON THE OTHER END OF THE CABINET.
5. DRILL THRU ALL 4 END FLANGE HOLES INTO THE CABINET BASE WITH A 1/4 DIAMETER DRILL BIT.
- NOTE: ON OLDER CABINETS WITH A FRONT RACEWAY ONLY THE FLANGE ON THE CONSUMER SIDE CAN BE USED.
6. INSERT 5/16 X 3/4 THREAD CUTTING BOLTS THRU THE END FLANGE HOLES INTO THE DRILLED HOLES USING THE LOCK WASHERS AS SHOWN.
7. PUSH THE VINYL COVERS OVER EXPOSED THREADS OF 3/4 BOLTS. (NSF REQUIREMENT)

