



# Samuel Windsor

CLASSIC HANDMADE SHOES



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2019 CATALOGUE

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## CLASSIC COLLECTION

Samuel Windsor Classic shoes are made with premium grade leather, using traditional methods and construction. Our classic shoe collection includes timeless styles from formal men's Oxford shoes to more bohemian suede brogues.

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### Classic Cheltenham Half Brogue - Black

These handmade Cheltenham Half Brogues are men's shoes and a perennial favourite, retaining the elegant craftsmanship personified by hand-stitching.

Men's brogue shoes that will truly stand the test of time.

Sizes: 5, 6, 7, 8, 9, 9.5, 10, 11, 12, 13, 14.

Product Code: BV67-5



### Classic Oxford Shoe - Black Suede

Using time honored shoe-making techniques and Goodyear Welted construction, these handmade five-eyelet Classic Oxford shoes are a true men's shoe classic.

Their sleek polished quarters and a definitive cap toe are just a few examples of the Samuel Windsor commitment to quality. They are some of the most comfortable and hardest wearing men's leather shoes you'll ever own. Truly a versatile classic.

Sizes: 5, 6, 7, 8, 9, 10, 11, 12, 13, 14.

Product Code: BV304



### Classic Kempton Shoe - Black

Designed to look good as formal shoes, office shoes or with casual wear, Samuel Windsor real leather Kempton men's leather shoes are a vital addition to any man's wardrobe. Handmade with premium-grade natural materials, these real leather Kempton men's shoes will stay looking good and wear brilliantly for many years. Provided with a shoehorn.

Sizes: 5, 6, 7, 8, 9, 10, 11, 12, 13, 14.

Product Code: BV82



### Classic Sandhurst Shoe - Tan

These handmade Classic Collection Sandhurst shoes are versatile formal shoes that will serve you for many years to come, and are painstakingly constructed from over 50 natural components. Our commitment to quality ensures that these handmade Goodyear Welted brogue shoes will prove to be the finest, most comfortable, and hardest-wearing men's leather shoes you will ever invest in.

Sizes: 5, 6, 7, 8, 9, 9.5, 10, 11, 12, 13, 14.

Product Code: BV135



### Classic Cheltenham Brogue - Oxblood

These handmade Cheltenham Half Brogues are a classic design and a perennial favourite, retaining the elegant craftsmanship personified by hand-stitching. Men's brogue shoes in leather, stylish & elegant.

Sizes: 5, 6, 7, 8, 8.5, 9, 9.5, 10, 11, 12, 13, 14.

Product Code: BV303



### Classic Monk Brogue - Black

Handmade using a Goodyear Welted construction, these monk brogue shoes have been produced using the finest leather uppers which offer an unbeatable combination of comfort and durability representing outstanding quality at an exceptional price. Provided with a shoe horn and leather cream shoe polish.

Sizes: 5, 6, 7, 8, 9, 10, 11, 12, 13, 14.

Product Code: BV281



### Classic Cheltenham Brogue in Suede

These handmade Cheltenham Half Brogues are a classic design and a perennial favourite, retaining the elegant craftsmanship personified by hand-stitching. Men's brogue shoes in Suede, stylish & elegant.

Sizes: 5, 6, 7, 8, 9, 9.5, 10, 11, 12, 13, 14.

Product Code: BV282-5



### Classic Cheltenham Brogue

These handmade Cheltenham Half Brogues are a classic design and a perennial favourite, retaining the elegant craftsmanship personified by hand-stitching. Men's brogue shoes in leather, stylish & elegant..

Sizes: 5, 6, 7, 8, 8.5, 9, 9.5, 10, 11, 12, 13, 14.

Product Code: BV283-5



### Classic Penny Loafer - Black Suede

These handmade penny loafers feature classic dress shoe styling and easy slip on access. The suppleness of the Samuel Windsor Penny Loafer is in part down to the accommodating leather upper, which has been handcrafted; meaning you get the highest level of shoe quality. The sturdy Goodyear Welted sole meets with the needs of any busy lifestyle.

Sizes: 5, 6, 7, 8, 9, 10, 11, 12, 13, 14.

Product Code: BV302-5



### Classic Oxford Shoe - Chestnut Brown

Using time honored shoe-making techniques, these are handmade Classic Oxford shoes at their finest. With a five-eyelet design, sleek polished quarters and a definitive cap toe, you get the same Samuel Windsor commitment to quality that you do with all our range. These gentlemen's classics will be one of the most comfortable, and hardest-wearing pairs of shoes you will ever wear. The Goodyear Welted sole ensures years of wear.

Sizes: 5, 6, 7, 8, 9, 9.5, 10, 11, 12, 13, 14.

Product Code: BV44-5



### Classic Kempton Shoe - Oxblood

Designed for a versatile style, suiting both casual and formal occasions, these real leather Kempton men's shoes from Samuel Windsor, make a great wardrobe even better. Handmade, and with Goodyear Welted construction, they feature premium grade leather and will offer many years of comfortable wear. Shoehorn provided.

Sizes: 5, 6, 7, 8, 8.5, 9, 9.5, 10, 11, 12, 13, 14.

Product Code: BV83



### Classic Penny Loafer - Brown Suede

Samuel Windsor shoes are a joy to wear, and these suede penny loafers are no different. Combining unrivaled comfort and rugged wear ability, they are a unique hallmark in the world of genuinely handcrafted shoes. The Classic collection is perfect for smart men, who also want options for formal suits for work, or with their weekend casual dress.

Sizes: 5, 6, 7, 8, 9, 10, 11, 12, 13, 14.

Product Code: BV114





### Classic Penny Loafer - Dark Brown

These handmade penny loafers are a fine example of men's suede leather shoes, featuring classic formal shoe styling combined with supple, easy slip on access. Our comfortable Penny Loafers accommodate a leather upper and have been handcrafted, to raise them to the highest level of shoe quality. The Goodyear Welted sole delivers hard wearing comfort that meets the needs of any busy lifestyle.

Sizes: 5, 6, 7, 8, 9, 9.5, 10, 11, 12, 13, 14.

Product Code: BV171



### Classic Quarter-Brogue - Black

No compromise. That was the approach to these men's quarter brogue shoes. Every detail has been thought out, from the Oxford shoe styling to the stitched quarters. The toe cap and light patterning make the shoes suitable for a wide variety of occasions. These men's leather brogues are hand stitched and have Goodyear Welted leather sole. The soft leather uppers give you that luxurious fit that the best men's shoes have, making them superbly comfortable, along with being very durable.

Sizes: 5, 6, 7, 8, 8.5, 9, 9.5, 10, 11, 12, 13, 14.

Product Code: BV7-5



### Classic Penny Loafer - Chestnut Brown

This the Samuel Windsor Classic Penny Loafer, with brilliant formal shoe construction and soft and simple easy slip on access. Featuring a leather upper, these handmade men's shoes offer fantastic quality. The Goodyear Welted sole is hard wearing and is perfect for the needs of a busy lifestyle.

Sizes: 5, 6, 7, 8, 9, 10, 11, 12, 13, 14.

Product Code: BV41



### Classic Monk Shoe - Oxblood

Handmade and featuring the traditional style you have come to expect from Samuel Windsor, these monk shoes are lovingly handmade from over fifty natural components. The strap offers a boldness in style, making them a great shoe for making a statement. The polished leather sole, the Goodyear Welted construction, all examples of pure monk shoe refinement.

Sizes: 5, 6, 7, 8, 9, 9.5, 10, 11, 12, 13, 14.

Product Code: BV9-5



### Classic Semi-Brogue - Black

These traditional five-eyelet handmade quality brogues are versatile team players, working well with everything from suits to casual wear. The leather sock lining and upper offers unrivaled comfort that make sure your feet will go the extra mile in complete luxury.

Sizes: 5, 6, 7, 8, 8.5, 9, 9.5, 10, 11, 12, 13, 14.

Product Code: BV01-6



### Classic Chichester Shoe - Black

Made using time honored shoe-making techniques, these handmade five-eyelet Classic Oxford shoes are a traditional Oxford with a modern twist. Featuring sleek polished quarters and definitive Basket weave design to the vamp quarter. The Classic Oxford is finished with a Goodyear Welted sole; meaning years of comfort and quality. These handmade Classic Oxford shoes will prove to be some of the finest, most comfortable, and hardest-wearing men's leather shoes you will ever invest in. Provided with a complimentary shoehorn, as well as spare laces.

Sizes: 5, 6, 7, 8, 9, 10, 11, 12, 13, 14.

Product Code: BV335-8





### Classic Oxford Shoe - Oxblood

Using time honored shoe-making techniques and Goodyear Welted construction, these handmade five-eyelet Classic Oxblood Oxford shoes are a true men's shoe classic. Their sleek polished quarters and a definitive cap toe are just a few examples of the Samuel Windsor commitment to quality. They are some of the most comfortable and hardest wearing men's leather shoes you'll ever own. Truly a versatile classic.

Sizes: 5, 6, 7, 8, 9, 9.5, 10, 11, 12, 13, 14.

Product Code: BV300



### Classic Cheltenham Brogue In Suede - Mid Brown

These handmade Cheltenham Suede Brogues are a classic design and a perennial favourite, retaining the elegant craftsmanship personified by hand-stitching. Men's brogue shoes in Suede, stylish & elegant.

Sizes: 5, 6, 7, 8, 8.5, 9, 9.5, 10, 11, 12, 13, 14.

Product Code: BV334-12



### Classic Monk Shoe

These handmade Monk Shoes are another traditional classic from Samuel Windsor, painstakingly constructed from over 50 natural components. The monk strap leather design is powerful in appearance. From the polished leather sole to the full leather lining, these handmade Monk Shoes are refinement inside and out. If you're looking for office shoes, or formal shoes for a special occasion, look no further.

Sizes: 5, 6, 7, 8, 9, 10, 11, 12, 13, 14.

Product Code: BV8



### Classic Oxford Shoe - Black

Made using time honored shoe-making techniques, these handmade five-eyelet Classic Oxford shoes are a gent's menswear staple. Featuring sleek polished quarters and a definitive cap toe, the Classic Oxford is finished with a Goodyear Welted sole; meaning years of comfort and quality. These handmade Classic Oxford shoes will prove to be some of the finest, most comfortable, and hardest-wearing men's leather shoes you will ever invest in.

Sizes: 5, 6, 7, 8, 9, 9.5, 10, 11, 12, 13, 14.

Product Code: BV3-5



## PRESTIGE COLLECTION

The Samuel Windsor Prestige Italian leather shoe range exemplifies the best of men's shoes.

Premium leather, superior craftsmanship and unbeatable prices. Each handmade shoe is crafted using traditional methods, with Goodyear welted construction and a quality Italian leather upper for unrivaled comfort and durability. Our Prestige range of Italian shoes for men offers the perfect combination of Italian style, British quality and Samuel Windsor value.

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### Prestige Bartlett Brogue

The punched detailing, traditional with brogues, makes them a wonder to look at, and the finest of Italian leather uppers makes them superbly comfortable. Made with Goodyear Welted construction, they are a hardy pair of shoes that look great too.

Sizes: 5, 6, 6.5, 7, 7.5, 8, 8.5, 9, 9.5, 10, 10.5, 11, 12, 13, 14.

Product Code: BV313



### Prestige Bartlett Brogue In Tweed

The unique combination of our finest Italian leather with shower proof 100% wool tweed provides these classically brogued shoes with undeniably head-turning character. Distinctive for their timeless detailing, while overflowing with contemporary style, not only are they sure to become the star of your footwear collection, they will also provide the robust durability you have come to expect from all our other Goodyear welted rubber-soled styles.

Sizes: 5, 6, 7, 8, 9, 10, 11, 12, 13, 14.

Product Code: BV340-5



### Prestige Brogue - Black

These Prestige brogues offer a modern twist on traditional design and style, giving an extra level of practicality, without compromising on quality. The leather sole of the Goodyear Welted constructed shoe, features a rubber sole insert, This offers more grip, without adding any level of substantial weight.

Sizes: 5, 6, 6.5, 7, 7.5, 8, 8.5, 9, 9.5, 10, 10.5 11, 11.5, 12, 13, 14.

Product Code: BV264-8.5



### **Prestige Brogue - Rubber Sole**

The punched detailing, traditional with brogues, makes them a wonder to look at, and the finest of Italian leather uppers makes them superbly comfortable. Made with Goodyear Welted construction, they are a hardy pair of shoes that look great.

Sizes: 5, 6, 7, 8, 9, 10, 11, 12, 13, 14.

Product Code: BV126-5



### **Prestige Brogue - Rubber Sole - Black**

With instantly recognizable traditional features, these Samuel Windsor brogues with rubber soles from our new Prestige range are an essential component of any man's wardrobe. Perfect for almost any occasion, they are ideal as formal shoes, office shoes, and integrate well with a smart casual look. They feature punched Brogue detailing and are handmade from the finest Italian Leather Uppers.

Sizes: 5, 6, 7, 8, 9, 10, 11, 12, 13, 14.

Product Code: BV125-5



### **Prestige Deck Shoe - Brown**

Rugged features combined with the timeless naval style of a deck shoe, these Prestige deck shoes are supremely comfortable, and have Italian leather for that extra touch of class. Featuring a grippy rubber sole, classic exterior leather lacing and a comfortable padded heel collar. Brass eyelets add another level of interest to these deck shoes, which are perfect for relaxed weekends, but also work as part of a smarter, country inspired style.

Sizes: 5, 6, 6.5, 7, 7.5, 8, 8.5, 9, 9.5, 10, 10.5, 11, 11.5, 12, 13, 14.

Product Code: BV239-5



### **Prestige Oxford Shoe - Black**

A timeless classic, this oxford shoe from our Samuel Windsor Prestige range is a style every man should have in his wardrobe. Incredibly versatile and suitable for most occasions, from formal dinners to casual days out, our oxford shoe features uppers made from the very finest Italian Leather, and a Goodyear Welted construction to keep your shoes in great condition for a lifetime of wear.

Sizes: 5, 6, 6.5, 7, 7.5, 8, 8.5, 9, 9.5, 10, 10.5 11, 11.5, 12, 13, 14.

Product Code: BVH01-5



### **Prestige Oxford Shoe - Rubber Sole - Black**

These Oxford Shoes with a rubber sole are a handmade traditional shoe for everyday wear, as men's smart shoes or office shoes. This five eyelet design, with sleek polished quarters and a definitive cap toe, makes these handmade Oxford shoes the gentleman's classic. Featuring a rubber sole for all day comfort. Provided with a shoehorn and spare laces.

Sizes: 5, 6, 6.5, 7, 7.5, 8, 8.5, 9, 9.5, 10, 10.5 11, 11.5, 12, 13, 14.

Product Code: BV65-5



### **Prestige Penny Loafer**

The Penny Loafer shoes from Samuel Windsor's Prestige range feature classic loafer styling with supple easy slip-on access. Handmade, featuring uppers crafted from the finest Italian leather, these shoes are built to last and designed to wear beautifully day after day. Great as a pair of office shoes, they also work well with more formal attire or even with a smart casual look.

Sizes: 5, 6, 6.5, 7, 7.5, 8, 8.5, 9, 9.5, 10, 10.5 11, 11.5, 12, 13, 14.

Product Code: BV175-5





### Prestige Penny Loafer - Black

The Penny Loafer shoes from Samuel Windsor's Prestige range feature classic loafer styling with supple easy slip-on access. Handmade, featuring uppers crafted from the finest Italian leather, these shoes are built to last and designed to wear beautifully day after day. Great as a pair of office shoes, they also work well with more formal attire or even with a smart casual look.

Sizes: 5, 6, 7, 8, 9, 10, 11, 12, 13, 14.

Product Code: BV174-5



### Prestige Semi-Brogue

With the finest Italian Leather uppers, these traditional brogue shoes are handmade using Goodyear Welted construction, a feature found only in the highest quality shoes. Remarkably comfortable yet hard wearing enough to last for years, with a leather sock lining for unparalleled luxury, every man should have a pair of these Prestige brogue shoes as part of his wardrobe.

Sizes: 5, 6, 6.5, 7, 7.5, 8, 8.5, 9, 9.5, 10, 10.5 11, 11.5, 12, 13, 14.

Product Code: BVH12-5



### Prestige Slip-On Deck Shoe - Brown

These fine Italian leather deck shoes are a wonderful choice for summer styling. The nautical-inspired design, along with the stitch detailing, means they are perfect for a casual outfit. Worn with or without socks, they look great with chinos, shorts, polo shirts, or for a slightly smarter look with a summer blazer.

Sizes: 5, 6, 6.5, 7, 7.5, 8, 8.5, 9, 9.5, 10, 10.5 11, 11.5, 12, 13, 14.

Product Code: BV220-5



### **Prestige Split Brogue**

The punch detailing, harking back to many years ago, is present, along with a rubber insert on the sole. This gives the wearer more grip than a leather sole on its own. Made by Samuel Windsor craftsmen using the Goodyear Welted method, these men's brogues feature Italian leather uppers, a comfortable leather lining and make for a hardy pair of shoes that will make a great addition to any wardrobe.

Sizes: 5, 6, 7, 8, 9, 10, 11, 12, 13, 14.

Product Code: BV262-5



### **Prestige Whitworth Brogue - Black**

For a truly contemporary take on the tradition and heritage of the brogue, look no further than our Whitworth styles. These are brogues but with a difference, making them the perfect partner for formal events and casual wear alike.

Sizes: 5, 6, 7, 8, 9, 10, 11, 12, 13, 14.

Product Code: BV307-5



### **Prestige Tasselled Loafer - Black**

The Prestige Tasselled Loafer in black has been handmade by Samuel Windsor craftsmen using Goodyear Welted construction. The Prestige range is made with the finest Italian leathers possible, offering wonderful comfort and durability. Wonderful quality, outstanding comfort and an exceptional price.

Sizes: 5, 6, 6.5, 7, 7.5, 8, 8.5, 9, 9.5, 10, 10.5, 11, 11.5, 12, 13, 14.

Product Code: BV115-5



### **Prestige Twin Monk - Black**

Suave and sophisticated; the wonderfully hand crafted Prestige Twin Monk. Using the Goodyear Welted construction method, and the finest of Italian leather uppers, these monk shoes really are a joy to wear. The combination of traditional design, the subtle nod towards an extrovert style and the durability and comfort owed to their construction, makes for a truly fantastic pair of shoes.

Sizes: 5, 6, 7, 8, 9, 10, 11, 12, 13, 14.

Product Code: BV263-12



### **Prestige Twin Monk Shoe - Oxblood**

Suave and sophisticated; the wonderfully hand crafted Prestige Oxblood Twin Monk. Using the Goodyear Welted construction method, and the finest of Italian leather uppers, these monk shoes really are a joy to wear. The combination of traditional design, the subtle nod towards an extrovert style and the durability and comfort owed to their construction, makes for a truly fantastic pair of shoes.

Sizes: 5, 6, 6.5, 7, 7.5, 8, 8.5, 9, 9.5, 10, 10.5 11, 11.5, 12, 13, 14.

Product Code: BV310-5



## FORMAL SHOES

Pure class from Samuel Windsor. No evening attire is complete without our genuine patent leather dress shoes. These timeless classic come with a full red insole and red leather lining. The leather sole ensures a comfortable evening should you wish to address the dance floor.

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### **Prestige Dress Shoe - Black**

Finish off that formal outfit with a pair of men's dress shoes from our Prestige range. Pure class from Samuel Windsor. No evening attire is complete without our genuine patent leather dress shoes.

Sizes: 5, 6, 7, 8, 9, 10, 11, 12, 13, 14.

Product Code: BV240-5



### **Prestige Oxford Dress Shoe - Black**

Finish off that formal outfit with a pair of men's dress shoes from our Prestige range. Pure class from Samuel Windsor. No evening attire is complete without our genuine patent leather dress shoes. These timeless classic come with a full red insole and red leather lining. The leather sole ensures a comfortable evening should you wish to address the dance floor.

Sizes: 5, 6, 7, 8, 9, 10, 11, 12, 13, 14.

Product Code: BV310-5



## DECK SHOES

Samuel Windsor deck shoes offer quality, comfort and classic boat shoe detail. Oozing summer sophistication, these classic shoes do, in fact, look great all year round. Pair your leather deck shoes with some men's chinos for a versatile smart casual style.

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### Classic Deck Shoe - Brown Grained

Versatile options for town or country, our casual shoes will quickly become week-end favorites. Designed with comfort in mind are our brand new classic deck shoes. Wear alongside a pair of Samuel Windsor chinos or cords for the perfect look this season.

Sizes: 5, 6, 7, 8, 9, 10, 11, 12, 13, 14.

Product Code: BV173-5



### Classic Deck Shoe - Navy/Brown

Classical styling with a contemporary silhouette, these are the perfect pair of deck shoes to be paired with jeans, chinos and shorts. Handmade from a wonderfully soft but hard wearing leather, these sleek deck shoes have a simple stitch details and contrasting leather laces. The Samuel Windsor leather men's Deck Shoes are finished with a man-made resistant sole.

Sizes: 5, 6, 7, 8, 9, 10, 11, 12, 13, 14.

Product Code: BV324-7



### Prestige Lace-Up Boat Shoe

The classic style of a deck shoe, combined with quality leather laces. Featuring Italian leather, comfortable cushioning and fine stitch detailing, these shoes look great with a polo shirt and, work well when dressed up with a summer blazer, or chino trousers for men. The lightweight man-made sole limits slipping, offering a level of practicality, that blends well with the nautical style of the shoe.

Sizes: 5, 6, 7, 8, 9, 10, 11, 12, 13, 14.

Product Code: BV231-5



### Prestige Deck Shoe - Brown

Rugged features combined with the timeless naval style of a deck shoe, these Prestige deck shoes are supremely comfortable, and have Italian leather for that extra touch of class. Featuring a grippy rubber sole, classic exterior leather lacing and a comfortable padded heel collar. Brass eyelets add another level of interest to these deck shoes, which are perfect for relaxed weekends, but also work as part of a smarter, country inspired style.

Sizes: 5, 6, 7, 8, 9, 10, 11, 12, 13, 14.

Product Code: BV239-5



### Classic Slip-on Deck Shoe - Light Brown

The Classic collection wouldn't be complete without these wonderful men's leather deck shoes. Featuring a classic styling, with a contemporary, sporty silhouette, they are perfect for those looking for versatile footwear and with their slip on access, they are supremely easy to put on. Featuring a man-made slip resistant sole, they are made from a beautiful leather and are a wonderful choice for the warmer months.

Sizes: 5, 6, 7, 8, 9, 10, 11, 12, 13, 14.

Product Code: BV221-5



### Prestige Slip-On Deck Shoe - Brown

These fine Italian leather deck shoes are a wonderful choice for summer styling. The nautical-inspired design, along with the stitch detailing, means they are perfect for a casual outfit. Worn with or without socks, they look great with chinos, shorts, polo shirts, or for a slightly smarter look with a summer blazer.

Sizes: 5, 6, 6.5, 7, 7.5, 8, 8.5, 9, 9.5, 10, 10.5, 11, 11.5, 12, 13, 14.

Product Code: BV220-5



## SCHOOL SHOES

Made with Permair leather that is soft enough to allow easy flexible movement, offering unrivaled comfort and engineered to cope with the rigours of the school yard. The sole is tough and strong but also flexible and lightweight. Teamed with durable 'dual fit' technology and subtle stitching finishes off the look.

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### Brooklyn Boys Leather School Shoes

This casual leather lace up, flat sole design has been built for active boys. A shoe that can also serve as a contemporary casual outside of school, hand crafted using the finest of components; a padded heel collar and cushioned foam footbed offers all day comfort. Made with Permair leather that is soft enough to allow easy flexible movement, offering unrivaled comfort and engineered to cope with the rigours of the school yard. The sole is tough and strong but also flexible and lightweight. Teamed with durable ‘dual fit’ technology and subtle stitching finishes off the look.

Sizes: 5, 6, 7, 8, 9, 10, 11, 12, 13, 14.

Product Code: S208-6



### Madrid Boys Leather School Shoes

Designed and built for active boys. Hand crafted using the finest of components; an additional protection on the toe offers additional durability and the soft padded ankle gives all day comfort support. The touch fasten strap allows easy on-off access and gives that made to measure feel. Made with Permair leather that is soft enough to allow easy flexible movement, offering unrivaled comfort and engineered to cope with the rigours of the school yard. The sole is tough and strong but also flexible and lightweight. Teamed with durable ‘dual fit’ technology and subtle stitching finishes off the look..

Sizes: 5, 6, 7, 8, 9, 10, 11, 12, 13, 14.

Product Code: S205-11



### Milan Boys Leather School Shoes

This traditional lace-up shoe has been carefully hand crafted using the finest of components. Perfect for school or special occasions, this shoe is made with Permair leather that is soft enough to allow easy flexible movement, offering unrivaled comfort and engineered to cope with the rigours of the school yard. The sole is tough and strong but also flexible and lightweight. Teamed with durable ‘dual fit’ technology and subtle stitching finishes off the look.

Sizes: 5, 6, 6.5, 7, 7.5, 8, 8.5, 9, 9.5, 10, 10.5, 11, 11.5, 12, 13, 14.

Product Code: S201-11



### London Boys Leather School Shoes

This casual leather lace up, flat sole design has been built for active boys. A shoe that can also serve as a contemporary casual outside of school, hand crafted using the finest of components; a padded heel collar and cushioned foam footbed offers all day comfort. Made with Permair leather that is soft enough to allow easy flexible movement, offering unrivaled comfort and engineered to cope with the rigours of the school yard. The sole is tough and strong but also flexible and lightweight. Teamed with durable ‘dual fit’ technology and subtle stitching finishes off the look.

Sizes: 5, 6, 7, 8, 9, 10, 11, 12, 13, 14.

Product Code: S215-2



### Turin Boys Leather School Shoes

This traditional lace-up shoe has a slightly elongated squared off toe for that contemporary feel. Perfect for school or special occasions, this shoe is made with Permair leather that is soft enough to allow easy flexible movement, offering unrivaled comfort and engineered to cope with the rigours of the school yard. The sole is tough and strong but also flexible and lightweight. Carefully hand crafted using the finest of components, teamed with durable ‘dual fit’ technology, and subtle stitching finishes off the look.

Sizes: 5, 6, 7, 8, 9, 10, 11, 12, 13, 14.

Product Code: S202-11



## BOOT COLLECTION

Samuel Windsor men's leather boots offer traditional style, exemplary craftsmanship and fantastic value. Our Prestige men's boots are crafted from premium quality leather and feature Goodyear welted construction on both rubber sole and leather soled boots.

For a smart, sleek, slip-on boot you can't beat our classic Chelsea boots. For a more casual look try our leather brogue boots.

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### Prestige Suede Chelsea Boot - Brown

These new suede Chelsea Boots featuring a rubber sole, part of the new Samuel Windsor Prestige range, is hand made by using Goodyear Welted construction. Using the finest Italian leather Suede Leather and offering an unbeatable combination of comfort and durability. Handmade men's leather boots with a no nonsense all weather rubber sole & storm welt. Whether you're looking for a smart pair of office shoes, or smart casual shoes for that special occasion, these boots are ideal.

Sizes: 5, 6, 6.5, 7, 7.5, 8, 8.5, 9, 9.5, 10, 10.5 11, 11.5, 12, 13, 14.

Product Code: BV341-5



### Prestige Cumbria Boot

These Cumbria Boots, part of the Prestige range, featuring decorative contrast stitching, and a no-nonsense look. Perfect as part of a heritage style, perhaps to be paired with some moleskin trousers and a tweed jacket, they also work well as everyday casuals. Made with Italian leather uppers, and a patterned, cushioned inner, they are comfortable as they are good looking. The rubber sole offers an extra level of practicality and is as durable as the rest of the boot.

Sizes: 5, 6, 6.5, 7, 7.5, 8, 8.5, 9, 9.5, 10, 10.5 11, 11.5, 12, 13, 14.

Product Code: BV229-5



### Prestige Suede Chelsea Boot

Harken back to the 1960s with these stylish Chelsea boots in suede. Part of the Samuel Windsor Prestige range, these Chelsea boots are handmade from the finest Italian Leather uppers and Goodyear Welted construction that provides durability and supreme comfort.

Sizes: 5, 6, 6.5, 7, 7.5, 8, 8.5, 9, 9.5, 10, 10.5 11, 11.5, 12, 13, 14.

Product Code: BVH04-5



### **Prestige Country Boot - Rubber Sole**

Incredibly versatile and suitable for most occasions, from formal dinners to casual days out, our country brogue boot features uppers made from the very finest Italian Leather, rubber soles and a Goodyear Welted construction to keep your shoes in great condition for a lifetime of wear.

Sizes: 5, 6, 6.5, 7, 7.5, 8, 8.5, 9, 9.5, 10, 10.5 11, 11.5, 12, 13, 14.

Product Code: BV241-5



### **Prestige Kensington Boot - Rubber Sole - Black**

This Kensington boot, part of the new Samuel Windsor Prestige range, is made by hand using Goodyear Welted construction. Constructed using the finest Italian leather uppers, and offers an unbeatable combination of comfort and durability. Handmade men's leather boots with a no nonsense all weather rubber sole. Whether you're looking for a smart pair of office boots, or formal boots for that special occasion, these boots are ideal.

Sizes: 5, 6, 6.5, 7, 7.5, 8, 8.5, 9, 9.5, 10, 10.5 11, 11.5, 12, 13, 14.

Product Code: BV180-5



### **Prestige Belgravia Boot**

These nubuck men's boots are a great addition to any gent's wardrobe. Featuring a sturdy rubber sole for improved grip, and an elasticated gusset, these are as comfortable as they are hard wearing. The Italian leather uppers add yet another level of luxury to these boots, which work well as part of a casual ensemble, or a smart casual outfit, looking at heritage origins for inspiration.

Sizes: 5, 6, 6.5, 7, 7.5, 8, 8.5, 9, 9.5, 10, 10.5 11, 11.5, 12, 13, 14.

Product Code: BV248-5



### Prestige Chelsea Boot

Chelsea boots began their life in the world of equestrian sport, but the swinging 60s brought them into the public eye. These Samuel Windsor Chelsea boots feature quality Italian leather uppers, a Goodyear Welted construction and the signature gusset. Comfortable and long lasting, they are great as part of a heritage outfit, but can also be worn in a formal or casual setting.

Sizes: 5, 6, 6.5, 7, 7.5, 8, 8.5, 9, 9.5, 10, 10.5 11, 11.5, 12, 13, 14.

Product Code: BV254-5



### Prestige Suede Chelsea Boot - Black

These new suede Chelsea Boots featuring a rubber sole, part of the new Samuel Windsor Prestige range, is hand made by using Goodyear Welted construction. Using the finest Italian leather suede leather and offering an unbeatable combination of comfort and durability. Handmade men's leather boots with a no nonsense all weather rubber sole & storm welt. Whether you're looking for a smart pair of office shoes, or formal shoes for that special occasion, these boots are ideal.

Sizes: 5, 6, 6.5, 7, 7.5, 8, 8.5, 9, 9.5, 10, 10.5 11, 11.5, 12, 13, 14.

Product Code: BV337-5



### Prestige Chelsea Boot - Black

These black Chelsea boots offer classic styling, comfort and years of wear, thanks to their Goodyear Welted construction and Italian leather uppers. Wear with jeans over the weekend, or as part of a suit, they have the famous ankle gusset, as well as the pull on tab.

Sizes: 5, 6, 6.5, 7, 7.5, 8, 8.5, 9, 9.5, 10, 10.5 11, 11.5, 12, 13, 14.

Product Code: BVH02-5



## GOODYEAR WELTED CONSTRUCTION

Our shoes feature Goodyear Welted construction. Goodyear Welted construction is used on all the best leather shoes. Invented hundreds of years ago (by Charles Goodyear in 1869), it is still considered one of the finest methods of shoe construction today.

This construction is strong and durable, guaranteeing long lasting good looks and reliability.

A Goodyear welt is a strip of leather, rubber or plastic that is stitched through the sole using a special machine. As soon as the sole shows signs of wear, goes soft or a hole forms, you can simply get your shoes repaired rather than giving them the boot.

Our Goodyear welted leather soles are designed to be easily replaced by your cobbler (if you manage to wear them out!)

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# Samuel Windsor

CLASSIC HANDMADE SHOES

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