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BES\*CUTTER CANADA

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# Mach Speed Fiber Laser

Metal Cutter with Exchange Table 5'x10' Enclosed Work Area 6,000W - 15,000W

# **Specifications:**

• Working Area: 61" x 120" (1550mm x 3050mm)

• **Z-Axis Travel:** 3.93" (100mm)

• Wattage Available: 6,000W / 12,000W / 15,000W

• Laser Resonator: IPG

• Laser Head: Precitec with auto-focus

• Control System: Beckhoff CNC

• Laser Type: Continuous wave fiber laser 1.07-1.08µm wavelength, beam quality <4mm\*mrad

• **Modulation speed:** 5kHz

• **Delivery fiber:** Core diameter >50µm

• Max Positioning Speed: X,Y two-axis coordinated positioning: 9,450 inch/min (240m/min)

• Positioning Acceleration: Max. 2.4G

• **Positioning Accuracy:**  $\pm 0.05$ mm/m (Repeat Positioning Accuracy:  $\pm 0.02$ mm/m)

• **XYZ Servo Motors:** X: 2 x 9700W / Y: 1 x 6880W / Z 1 x 940W

Max load weight: 1,960 lbs (890kg)
Air Assist: Oxygen or Nitrogen

• **Dimensions:** 350"L x 118"W x 83"H (8900 x 3000 x 2100mm)

• **Machine Weight:** 28,200lbs (12,800kg)

• **Power Supply:** 400-460V/3P+PE at 50-60Hz

#### • Other Features:

- Parallel shuttle exchange table with hydraulic lifting system
- Drive system with high torque servo motor
- For better accessibility, the front door is on the Y axis, allowing the machine operator easy access to entire working area.
- Auto energy saving mode
- Rigid welded body for stable performance
- Gantry constructed of special molded aircraft aluminum for rigidity and reliable performance

### Included with purchase:

- Cooling system
- Exhaust fan
- Operating Software (Cypcut)

#### Optional Upgrade:

• Work area: 78" x 157"(2000mm x 4000mm)/98" x 236"(2500mm x 6000mm)/98" x 315"(2500mm x 8000mm)