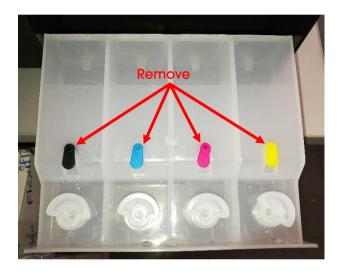


Initial Setup Epson WF-7710 Series (Modified) with Sublisplash EPN+ inks Sublisplash Driver Package

1. Inital ink fill / Initialization

After unpacking the printer remove the **blue** shipping protective elements and the **red** shipping protection from the ink tank. **Do not connect the printer to the power supply yet!**

Open the ink tank and **remove the coloured aeration plugs**. Store them in a safe place. They will be necessary should you need to transport or ship the printer at a later date!



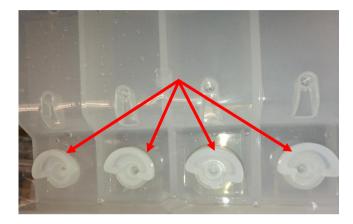
The next step is to fill the empty ink tanks. When filling the tanks, it is essential to fill the correct ink colour in the corresponding colour tank! The colour order is from **left to right**:

K (Black), C (Cyan), M (Magenta), Y (Yellow)

The order of the colours is also visible when you lift the printer cover. There is a sticker above the ink tanks with the colour order.



To fill each tank, remove the **transparent filler plug** and fill the tank with **60ml Sublisplash EPN+** ink of the correct colour using the supplied syringe (with hollow needle attached). Please always use the same syringe for one colour! After filling the ink tank, close the fill hole with the transparent filler plug.





Close the ink tank cover and allow it to lock into place.

After checking once more that all shipping protection elements have been removed, the printer can be plugged in and turned on. The initialization routine will start **automatically**.



2. Installing Printer Software

Download the appropriate driver for your operating system (Win10 32bit or Win10 64bit) directly from the Epson Homepage and save it.

Link to driver version Win10 32bit:

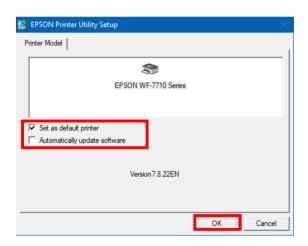
https://download.epson-europe.com/pub/download/6286/epson628637eu.exe

Link to driver version Win10 64bit:

https://download.epson-europe.com/pub/download/6286/epson628636eu.exe

Start the setup by double clicking on the EXE file.

After a short time the following window appears:



If the printer is to be set up as the default printer, leave the option "**Set as default printer**" checked. Otherwise remove the check mark.

The "Automatically update software" check mark must be REMOVED!

Click on "OK" to continue with the setup.

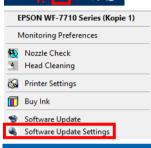
Follow the instructions. Once the setup is complete, we recommend restarting your computer.



The Epson software automatically searches for updates within a specified period. As this can lead to problems, we turn it off as follows:



- 1. Click on the "UP Arrow" in the status bar.
- 2. Right click on the "Status Monitor" icon.



Right click on "Software Update Settings".



Click on the option "Never".

Confirm by clicking on "OK".



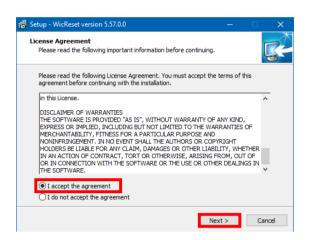
3. Install WIC Reset Utility and start up the printer

Download the WIC Reset Utility directly from the homepage and save it on your computer.

Link to the WIC Reset Utility:

http://www.2manuals.com/WIC/wicreset.exe

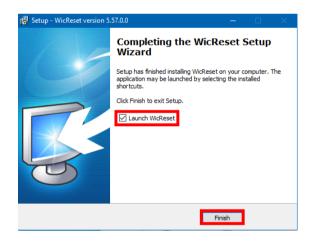
Start the setup by double clicking on the EXE file.



Click on the option "I accept the agreement".

Click on "Next >" to close the window.

Follow the setup instructions until you come to this window:



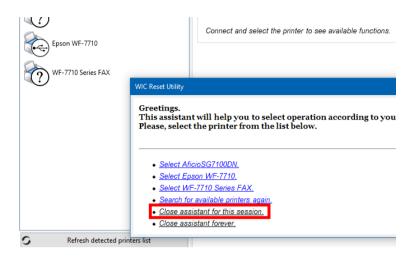
Make sure that "Launch WICReset" is checked.

Click on "Finish" to end setup and start the WIC Reset Utility.

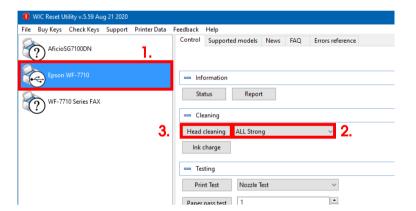
The WIC Reset Utility will check if a newer version is available. If so, the new version will be installed and the WIC Reset Utility will be closed and restarted.



The following window appears right after starting WIC Reset Utility:



Click on "Close assistant for this session.".



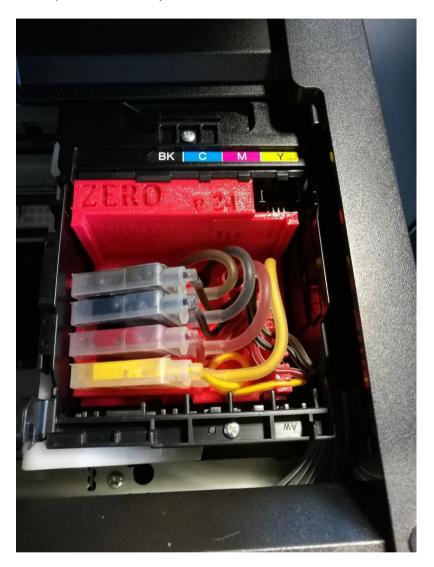
- 1. Click on "Epson WF-7710".
- 2. Select "ALL Strong" in the options.
- 3. Click on "Head cleaning". You have to repeat this step a total of 4 times!

Wait until each run is complete before starting the next one.

After the **fourth run** we now check whether the printer's ink system has been completely filled (and that the storage fluid has been removed from the system).



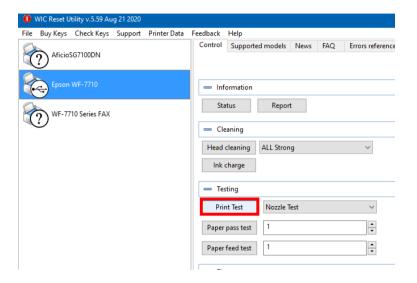
Open the printer cover and check the ink lines on the print head. If **all lines are filled** (as shown in the picture below) a first nozzle check can be conducted. If not, repeat the "**Head cleaning**" step (step 3 in the previous section) **2 more times.**



If after doing this the lines are still not correctly filled or empty, please contact us.

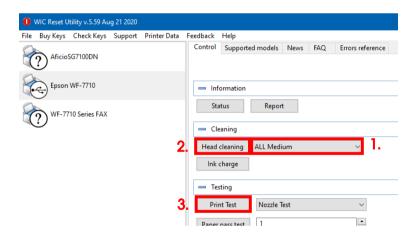


Place a few sheets of A4 paper in the paper tray (normal copy paper is sufficient).



Click on "**Print Test**" to print a nozzle check.

If the nozzle check is not complete, you must now clean the print head.



- 1. Select "ALL Medium" in the options.
- 2. Click on "Head cleaning".
- 3. Click on "**Print Test**" to print a nozzle check.

If the nozzle check is not correct, repeat steps 1-3 a maximum of 3 times. Allow the printer to sit for about an hour so that the ink can settle.

Afterwards, print a nozzle check (step 3) and repeat steps 1-3 if necessary.

The WIC Reset Utility can now be closed.



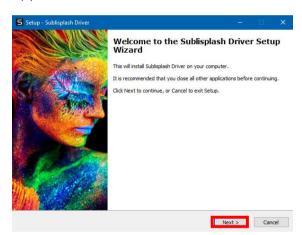
4. Installing the Sublisplash Driver package

Download the SublisplashDriver setup directly from the link

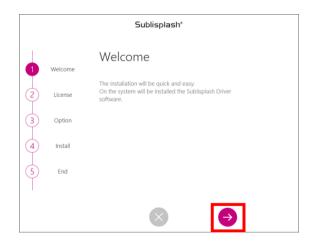
https://sublisplash.printequipment.de/SublisplashDriver.exe

and save it on your computer.

Begin the setup by double clicking on the EXE file. After a short time, the following window appears:

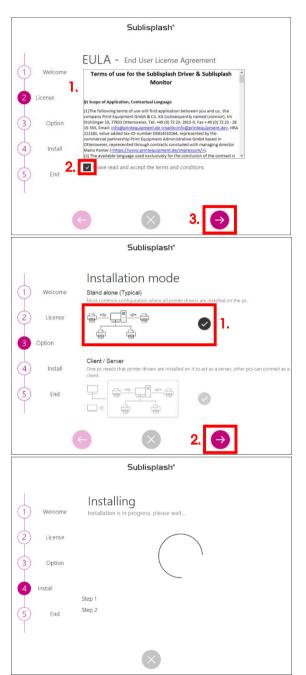


Click on "Next" to continue.



Click on the "Right Arrow" icon.





- 1. Read the terms of use carefully.
- 2. By checking the box you agree to the "End User License Agreement". You cannot continue without agreeing to this.
- 3. Click on the "Right Arrow" icon.

- 1. Select the installation mode "**Stand alone** (**Typical**)" by clicking on the symbol.
- 2. Click on the "Right Arrow" icon.

The **Sublisplash Driver package** will now be installed.





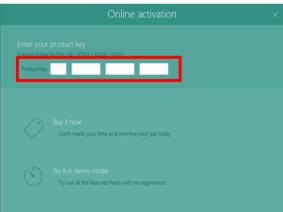
When the installation is complete, you will see the message "Installation succeeded".

Close this message by clicking on the " \mathbf{X} " symbol.

The installation of the **Sublisplash Driver package** is now complete. The software must now be **licensed** to you.



The "Sublisplash Monitor" shortcut is now on your desktop. Start the "Sublisplash Monitor" by double clicking on the shortcut.

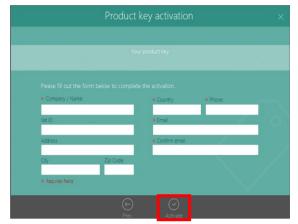


You received your license key for the Sublisplash Driver package from us.

Please enter the license key here.

The license key you entered will be checked online.



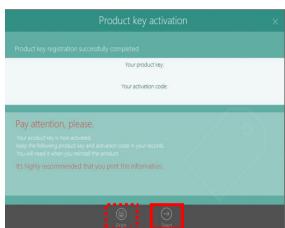


Following successful verification of the license key, you will see the form "Product key activation".

Fill out the form accordingly.

Note: The fields marked with a red * must be completed! Make sure that the email address is correct.

Confirm your entries by clicking on the "Activate" symbol.



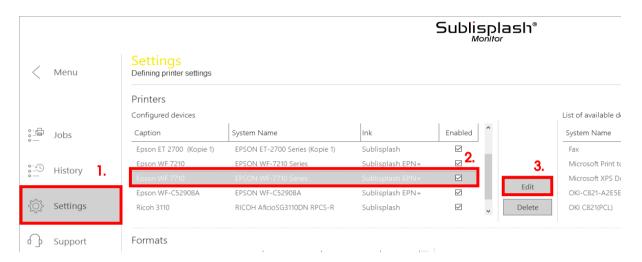
If the licensing process is successful, you will see the message "Product key registration successfully completed". The "Sublisplash Driver.pdf" file has been created on your desktop. It contains important information regarding licensing and particularly important: The activation code. You can also print this information by clicking on the "Print" icon.

By clicking on the "**Start**" symbol, you end the licensing process and start the Sublisplash Monitor.

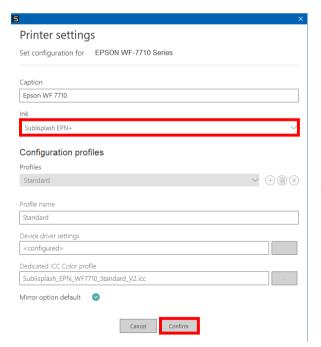
Important: Save the "Sublisplash Driver.pdf" file in a safe place. The information in this file, especially the activation code, is absolutely necessary for a new installation!



In order for the WF-7710 printer to work correctly with the **Sublisplash EPN+** ink, it must be set once to **EPN+** ink in the **Sublisplash Monitor**.



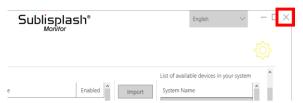
To do this open the **Sublisplash Monitor**, click on "**Settings**" (1.), then click on the entry for the **Epson WF-7710 printer** (2.) and finally click on "**Edit**" (3.).



Under "Ink" select the option "Sublisplash EPN+".

Confirm your selection by clicking on "Confirm".



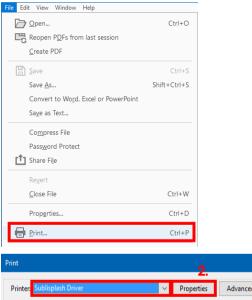


Close the "Sublisplash Monitor" by clicking on the "X".

5. How do I print with the Sublisplash Driver package?

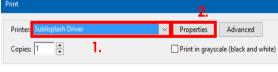
The Sublisplash Driver package is designed to be able to print from any program in matching color (ICC color profile based). To give you an example, we describe here how to print a PDF from the Adobe Acrobat Reader on your Epson WF-7710 Series printer.

Start the Acrobat Reader and open any PDF.

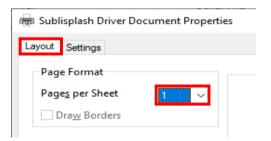


Under "File" menu, click on "Print...".

The "Print" window will open.



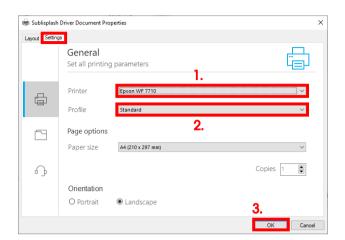
- 1. Select "Sublisplash Driver" for the "Printer:".
- 2. Click on "Properties".



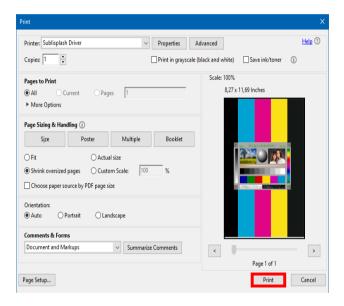
In the "Layout" tab you can specify how many pages of the PDF should be printed on ONE sheet. The standard value is "1".

Change tabs by clicking on the "Settings" tab.





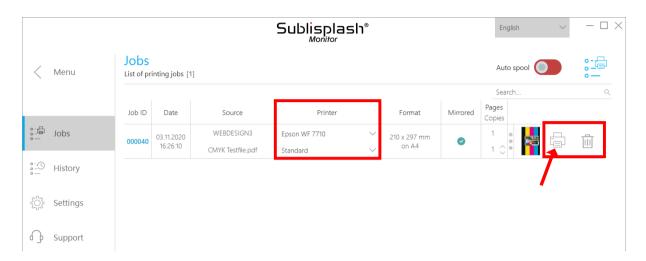
- 1. Select your printer.
- 2. Select the desired print profile. We will use "**Standard**" for this example.
- 3. Confirm your settings by clicking on "OK".



Back in the "Print" window, send your PDF to the Sublisplash Monitor by clicking on "Print".



The Sublisplash Monitor opens and shows you the list of print jobs.



In the "**Printer**" section, you can now change the printer and/or the print profile. You can delete the print job by clicking on the "**Trash**" icon.

Click on the "**Printer**" icon (marked with an arrow). The job will now be printed and will disappear from the print jobs list.



The **Sublisplash Monitor** automatically archives all printed jobs. Clicking on the "**History**" tab opens the "**Archive of printed jobs**". You can (1.) print the job again by clicking on the "**Printer**" icon or (2.) permanently delete it by printing on the "**Trash**" icon.

You have now completed the initial setup for your Epson WF-7710 (Modified) printer with **Sublisplash EPN+** inks and the setup for the **Sublisplash Driver package**.