

TACOMA DOPP PAPER PATTERN

NOTE: Paper Patterns are intended for experienced leathercrafters.

SUGGESTED SPECS

3/16" Seam Allowance

RECOMMENDED MATERIALS

5 to 6 oz Semi-Firm Tempered
Leather (3 sq. ft.)
5/16" Button Stud

REQUIRED TOOLS

Knife
Straight Edge
Mallet
Scratch Awl
Bell Skiver, Skiving Knife, or Wide Edger
Wing Divider
Pricking Irons or Stitching Chisels
Harness Needle & Thread
Round Drive Punches
Keyhole Punch

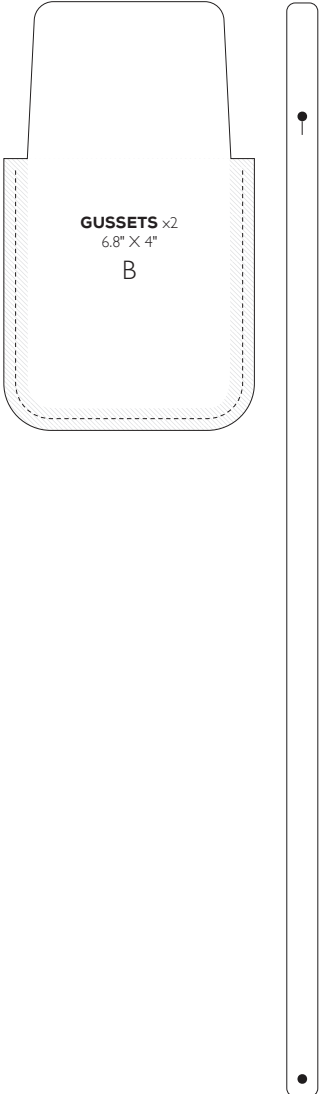
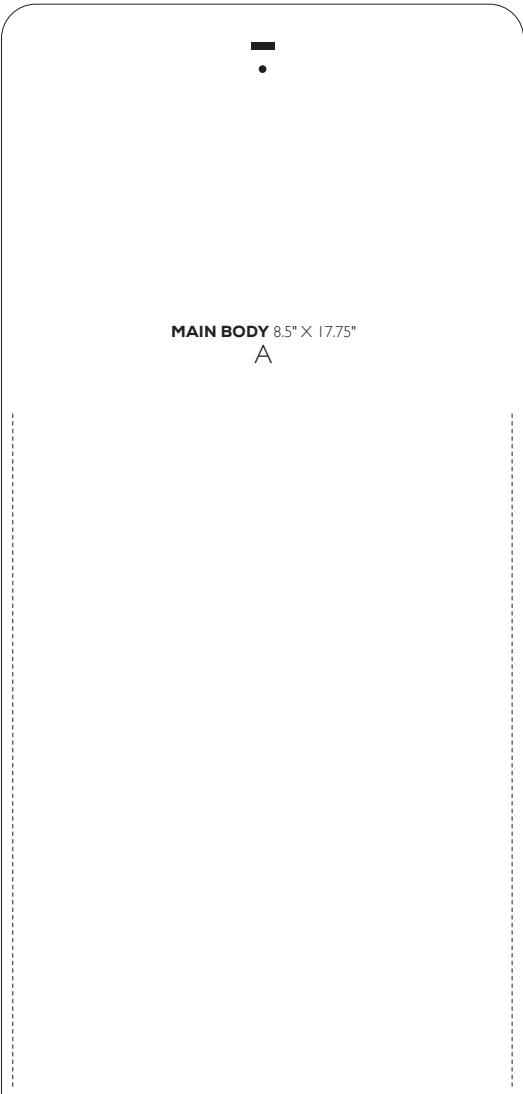
RECOMMENDED TOOLS

Edge Finishing Materials
Preferred Adhesive
Stitching Horse
Loctite® Threadlocker

LABEL	PATTERN PIECE	PIECES REQUIRED	RECOMMENDED LEATHER WEIGHT
A	Main Body	1	5 to 6 oz
B	Gussets	2	5 to 6 oz
C	Strap Closure	1	5 to 6 oz

Please note the type of leather and tools you use will affect the outcome. Please use your best judgment when assembling your project. We recommend outlining the order of operations, measure and count twice before making any permanent alterations to your pattern.

PROJECT OVERVIEW



- PUNCH
- CUT
- - - STITCH
- ▨ SKIVE

PAPER PATTERN CARE INSTRUCTIONS

OPTION 1: Before cutting out pattern pieces, adhere a stiffer paper (cardstock or similar) with preferred adhesive.

OPTION 2: After cutting out pattern pieces, laminate individual pieces.

These are just suggestions to prolong the lifespan of the paper pattern. With proper care, these patterns can be used again and again!

ASSEMBLY INSTRUCTIONS

1. Cut required pieces. Before assembly, take the necessary steps to prepare leather and edges.
2. Lay Main Body (A) and Gussets (B) grain side up. Align the start of each stitch line for Main Body (A) and Gusset (B). Main Body (A) should overlap Gusset (B).
3. Start with an edge lock stitch, then begin to saddle stitch down and around bending Main Body (A) to fully attach both pieces. End with an edge lock stitch.
4. Repeat steps 2 & 3 for the remaining Gusset (B).
5. Insert Strap (C) through the rectangular punch hole on the grain side of Main Body (A).
6. Align the round holes on Main Body (A) and Strap (C).
7. Insert and attach the Button Stud through both.
8. Fold Gusset (B) tabs in and wrap Strap (C) around and Main Body (A). Secure Strap (C) on the Button Stud.

COMPLETED PROJECT



FOR MORE PATTERNS, PROJECTS, AND TIPS,
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