## Pure Advance & Air<sup>3</sup> Error Codes

Error Code	Description	Recommended next step by workshop	CS feedback to customer
	Motor Temp Out of Range	Check wiring, motor and MCU if problem persist replace motor and or MCU.	Return to Pure for repair.
E1	Brake Fault	Check brake lever and electrical cable and repair/replace as required.	Return to Pure for repair.
E2/F2	Throttle Fault	Check throttle lever and electrical cable and repair/replace as required.	Return to Pure for repair.
E3	Communication Fault	Check communication cable between VCU and MCU. Replace if required.	Return to Pure for repair.
E4	Overcurrent Fault	Check motor wiring, motor and MCU. Replace motor and or MCU as required.	Return to Pure for repair.
	Undervoltage Fault	Check if battery accepts charge, check battery connections. Replace if required.	
E6	Overvoltage Fault	Replace battery, charger and MCU.	Return to Pure for repair.
	Motor Hall Fault	Check motor cable connection. Replace motor and or MCU as required.	Return to Pure for repair.
E8	Reserved		
		Expected behaviour on long hill climbs. Leave scooter to cool down for 1 hour.	
		If error does not clear check MCU for moisture/debris and clean and or replace	
	MCU Over Temperature	MCU as required.	hour. If error does not clear return to Pure for repair.
E10	MCU Temp Out of Range	Replace MCU.	Return to Pure for repair.
		Expected behaviour on long hill climbs. Leave scooter to cool down for 1 hour.	Expected behaviour on long hill climbs. Leave scooter to cool down for 1
	Motor Over Temperature	If error does not clear, replace motor.	hour. If error does not clear return to Pure for repair.
E12	Reserved		
E13	Battery Communication Fault	Check battery connections, replace battery and or MCU as required.	Return to Pure for repair.
		Expected behaviour straight after use, especially in warm ambient	Expected behaviour straight after use, especially in warm ambient
		temperatures. Check charger and replace as required. Connect charger and	temperatures. Check charger light goes green when connected to mains
		leave scooter to cool down for 12 hours, if problem persists check charger,	before connecting to scooter. Connect charger and leave scooter to cool
	Battery does not charge	connections and battery and replace if required.	down for 12 hours. If problem persists return to Pure for repair.
		Leave scooter to cool down for 1 hour, if problem persists check wiring, motor,	Leave scooter to cool down for 1 hour. If problem persists return to Pure
	Scooter is low on power	MCU, throttle and battery and replace if required.	for repair.