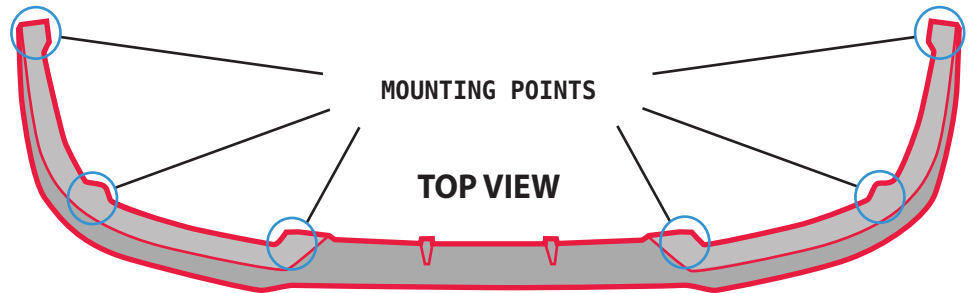


CUPRA R SPOILER INSTALLATION

Tools needed:

- Cordless Drill
- 1/8" Drill Bit
- 7/16" Drill Bit
- Phillips Screwdriver
- Masking Tape
- Double Side Tape
- Grinder w/Cutoff Wheel
- 240 Grit Sandpaper
- Floor Jack
- Jack Stands

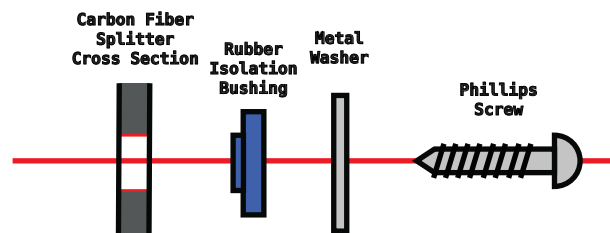


- Installation is much easier if you can have the help of a second person.
- The car must also be elevated off of the ground to make installation possible.
- Ideally a lift should be used if you have access to one during to make the process easier.

***** DO NOT USE A JIGSAW OR SIMILAR TYPE OF BLADE TO TRIM/CUT CARBON FIBER *****

Once the vehicle has been lifted off of the ground and secure test fit the part to the car by simply holding the spoiler up against the bottom of the front bumper. The front wheels may need to be removed for clearance during the initial fitting due to the extra length of the spoiler ends. They can be trimmed once the final mounting position is determined. Move the spoiler backwards and forwards to locate where it will fit best and for personal taste. Once the final mounting location has determined, use masking tape to attach the spoiler to the bumper. Check to see if the ends of the spoiler where they meet the bumper need to be trimmed. Mark where the ends need to be cut using masking tape and check where the mounting holes can be drilled to fit best to the bumper. Remove the spoiler and trim the ends using a grinder with a cutoff wheel. It is best to use a cutoff wheel rather than a saw blade to trim the part. A saw blade can crack or shatter carbon fiber. After trimming the ends use medium grit sand paper to clean up the tips. Next use a drill and 7/16" drill bit to make the mounting holes. Use sandpaper to clean the holes. Test fit the blue rubber isolation bushings to ensure they sit flush with the tapered end fitting into the mounting hole. Use double sided tape to fit the spoiler in place on the bumper and drill small pilot holes through the spoiler mounting holes and through to the bumper using a 1/8" drill bit. After all 6 holes are drilled install the isolation bushings, washer, and Phillips screws.

When drilling through the carbon fiber spoiler place a scrap piece of wood underneath



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