



## C-10 Bolt-In Cross Member Reinforcement for Exhaust





Shown is the rear passenger side of the cross member. To utilize this design the emergency brake cable will need to be removed from the large hole.



Install the template with the 5/8" hole on the bottom outside corner. The existing hole is larger so position the template to where it looks proportional. Install a c-clamp to hold in place. Now either use a center punch or drill bit to mark the remaining 3 holes in the cross member. If you have access to a plasma torch the large hole in the center can be used as a guide for the plasma tip to cut the hole. If you do not have access to a plasma torch then scribe the hole and utilize a cutting torch or other means for cutting the hole. Remove the template and drill the remaining 3 holes (that were previously marked) with a 5/8" bit. If you don't have a 5/8" bit a step bit can be purchased from Harbor Freight or a local