



## React Panhard Bar Kit 63-72 C10

Thanks for your purchase of React components. Please ensure everything is in the box according to the list below. If not, contact us within 2 business days of receiving so we can help. If after 2 business days, it is difficult for us to ensure getting you the missing parts.

All React parts offer a lifetime warranty against manufacturer defect and craftsmanship. This warranty is voided if product is abused or has been improperly installed.

All React parts are for off-road use only.

### Parts Included

- (1) Frame bracket
- (1) Trailing arm bracket with shim
- (1) Panhard bar
- (2) Heim ends with spacers
- (1) Pac of ant-seize
- (2) 5/8" bolts
- (4) 5/8" washers
- (2) 5/8" nylocs
- (2) 7/16" bolts (1.25 long)
- (3) 7/16" bolts (1.50 long)
- (10) 7/16" washers
- (5) 7/16" nylocs

Start by laying out all parts and accounting for all items listed above. Once you confirmed it is all there, we can proceed. Make sure to use all proper safety procedures and equipment when working on any vehicle. Failure to do so can result in injury or death.

1. Start by removing the original panhard bar and hardware on the rear end.
2. Remove the original panhard bar mount on the frame, by removing the rivets holding it to the frame and crossmember. These rivet holes will be used to bolt the new one mount on.
3. Remove the 2 rivets in the joining crossmember running behind the rear end. These rivet holes will be used to mount the new bracket. (please note that the new bracket has a relief hole in it to go around the remaining rivet that stays in place).
4. Mount the new bracket using the old rivet holes left. These may need to be drill slightly for the 7/16" bolt to fit.
5. Once mocked up with the lower bolts, then the holes can be marked and drilled for the bolts going into the side of the frame. One will line up with a factory hole, the other will have to be drilled. install the shim, which goes in between the new frame bracket and crossmember. This will ensure the frame bracket doesn't bend when tightening. You have now installed the new frame bracket, and can tighten all the hardware.
6. Next, you will want to remove the trailing arm u-bolts. These will need to be removed so you can slide the new mount bracket and shim.
7. Take the trailing arm bracket ("C" shaped) and place over the passenger side trailing arm. The mounting ears will need to be towards the rear of the truck. This will be the new mounting location for the other end of the panhard bar.
8. Install the shim plate in between the driver trailing arm and rear end. Tighten both u-bolts.



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9. Next is to install the panhard bar. You **MUST** apply anti-seize to the threads of the heim joints. Notice, there is a left hand and right hand thread on the panhard bar, to allow adjusting without removing it from the vehicle. Install the jam nuts onto the heims, then install into the bar, about half way. This is just a starting point in which to adjust from.
10. Now, install the panhard into the frame mount and trailing arm mount, using the 5/8" bolts. Take a measurement from the side of the frame to the wheel, on both sides. You will adjust the bar by turning it, until the measurement is even on both sides. Once they are the same, then tighten the jam nuts against the bar itself.

If you have any technical questions or issues with your React product, please contact us using the information below. Again, thank you for your purchase!



Shim plate for the frame bracket goes here.