



React Trailing Arm Crossmember

Thanks for your purchase of React components. Please ensure everything is in the box according to the list below. If not, contact us within 2 business days of receiving so we can help. If after 2 business days, it is difficult for us to ensure getting you the missing parts.

All React parts offer a lifetime warranty against manufacturer defect and craftsmanship. This warranty is voided if product is abused or has been improperly installed.

All React parts are for off-road use only.

Parts Included

- (1) Trailing arm crossmember
- (8) 7/16 bolts
- (16) 7/16 washers
- (8) 7/16 nylocs

Read before beginning installation

- All installations require proper safety procedures and protective eyewear.
- All installations should be performed by qualified personnel.
- Any installation requiring you to gain access under the vehicle requires use of jack stands appropriate to the weight of the vehicle. In all cases, recommended ratings for jack stands should be at least 2-tons.
- A selection of hand tools and power drill sufficient to engage in the installation of this product is assumed and is the responsibility of the installer to have in his/her possession prior to beginning this installation.
- Returns will not be accepted for crossmembers that have been partially or completely installed. Use extreme care when performing a fit check to prevent cosmetic damage.

Start by laying out all parts and accounting for all items listed above. Once you confirmed it is all there, we can proceed. Make sure to use all proper safety procedures and equipment when working on any vehicle. Failure to do so can result in injury or death.

1. Remove the original trailing arm crossmember by removing the rivets in the top and bottom of the c-channel of the frame. A good technique is to use a flap disc to grind heads down flush with the frame, then use a punch and hammer to pound them out the rest of the way.
2. Rotate the new crossmember into place between the frame rails. The holes in the new crossmember line up with the factory rivet holes (which may need to be enlarged). Secure the crossmember with the supplied 7/16" hardware (bolts pointing inward toward the driveshaft). Note: There are two sets of holes; stock position and 1" setback. The 1" setback position is most commonly utilized in air bag situations that utilize a step notch. C-notch air bag systems will typically use the stock-location holes.
3. Install your choice of trailing arms using the supplied 7/16" hardware. There are multiple holes available to allow you to adjust pinion angle and instant center. Start with the center holes and adjust as needed when the truck is back on the ground.
4. Give all hardware a final tightness check, and enjoy your new crossmember!

If you have any technical questions or issues with your React product, please contact us using the information below. Again, thank you for your purchase!