# Tenso P

Self-clamping connectors for gluing





### Tenso P, advantages and properties

- Glue faster, wipe off excess glue and it's ready
- **High clamping force**, without clamps or presses
- Perfect aesthetics, completely invisible

- Versatile, simple gluing at various angles
- Tool-free connector installation, quick and easy without screws or adhesive
- Effortless connection of large workpieces on site



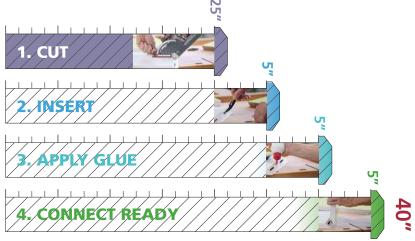
Tenso P is a self-clamping connector with three functions: alignment, clamping and connecting

The Tenso P has an exceptionally high clamping force, which enables workpieces to be glued without clamps or presses.

Based on the P-System profile groove, the Tenso P ensures firm anchorage in the workpiece in seconds without tools

# Tenso P glued in 40"





# Use without preload clip

The Tenso is ideal without preload clip for smaller items of furniture when only one or two connectors are used. Smaller workpieces and 90° connections in particular are easily glued without the preload clip.



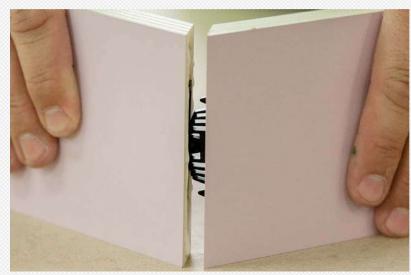
# Use with preload clip

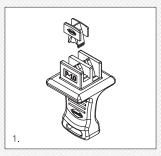


The Tenso with preload clip is ideal for larger elements where several connectors are connected simultaneously as well as for mitres.

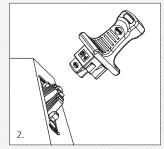
# Advantages with the preload clip:

- Greater sliding tolerance during assembly
- Less effort during connection
- Effortless connection with several connectors

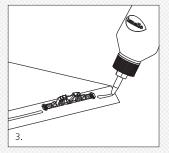




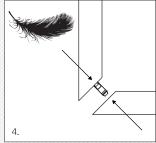
Place preload clip on the insertion tool



Preload the Tenso P-14



Apply glue



Join workpieces





### Note:



Dry assembly is possible with Bisco P



Additional adhesive in the connector increases the tensile strength by 30%

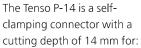


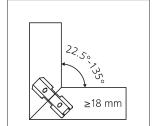
The adhesive must be suitable for the workpieces and their specific applications



# Tenso P-14

Faster gluing at all angles



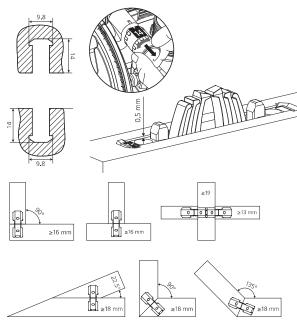


– 45° mitres from a panel

thickness of 18 mm

- 90° connections for a panel thickness from 15 mm
- Centre panel connections from a panel thickness of 19 mm





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Size	.66 × 27 × 9.7 mm
Cutter	.Ø 100.4 × 7 × 22
Material	. fiberglass reinforced plastic
Installation tolerance	. longitudinal ± 1 mm

### Clamping force (N)

per connector ~ 150 or 30 lb

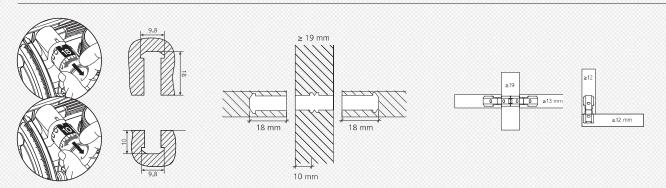
The tensile or shear strength depends on the adhesive

Tenso P-14	Part no.	
Box of 80 pairs (without preload	clip) '	145415
Box of 300 pairs (without preload	d clip) '	145425
Box of 1000 pairs (without preloa	ad clip) '	145435
Starter-Set – box of 80 pairs (with	n preload clip) 14	45415S
Starter-Set – box of 300 pairs (wi	th preload clip) 14	45425S
Preload clip – box of 300 pieces .		145426
Preload clip – box of 1000 pieces		145436

### Important:

The aligning element Bisco P-14 is ideal to Accessories starting dry-assemble the joints before gluing page 98

### Offset installation with Tenso P-14

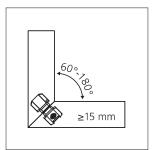






# Tenso P-10

Self-clamping connector for gluing thin materials from a thickness of 12 mm



The Tenso P-10 is a selfclamping connector with a cutting depth of 10 mm for:

- 45° mitres from a panel thickness of 15 mm
- 90° connections from a panel thickness of 12 mm
- Centre panel connections from a panel thickness of 16 mm



# 9.8 9.8 9.8 9.8 212 mm 216 mm 219 mm 16 mm

### **Technical data**

Size	.52 × 27 × 9.7 mm
Cutter	.Ø 100.4 × 7 × 22
Material	. fiberglass reinforced plastic
Installation tolerance	. longitudinal ± 1 mm

### Clamping force (N)

per connector ~ 100 or 20 lb

The tensile or shear strength depends on the adhesive

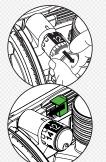
Tenso P-10 P	art no.
Box of 80 pairs (with preload clip)	145418
Box of 300 pairs (with preload clip)	145428
Box of 1000 pairs (with preload clip)	145438

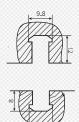
### Important:

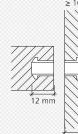
The aligning element Bisco P-10 is ideal to dry-assemble the joints before gluing

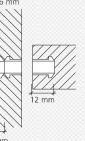
Accessories starting page 98

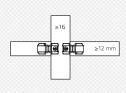
### Offset installation with Tenso P-10













Part no. 145439 P-System 4 mm depth adjuster attachment for P-8

## **Tenso P – Applications**

# Furniture manufacturing / Interiors

Your advantages with Tenso P

### **Fast gluing process**

- Time saving without clamps and protectors
- Ship workpieces immediately after assembly, no waiting time for the glue to dry

### Clamps the joint from the insde

- Clamping force perfectly perpendicular to the glue surface
- Gluing of shaped workpieces
- Simultaneously aligns and clamps



### **Applications**

furniture | shelves | stools | sideboards | wardrobes | wall panels | cladding | decorative strips | covering panels | plinths | face frames etc.

### Production process

- 1. Cutting the groove with Zeta P2
- Quick, easy and precise work with the well-known Lamello system
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### 2. Temporary storage

- Small volume due to stackability with pre-installed connectors
- Remove connectors without tools for the surface treatment

### 3. Assembly in the factory

- Quick and efficient gluing
- No additional clamping device necessary
- No pressure marks and damage due to protectors or clamps on the workpiece
- Excess glue is removed with ease right after assembly
- Furniture is automatically in the correct angle
- No additional person helping with applying the clamps

### 4. Delivery: product already assembled

Short assembly time on site with pre-assembled elements / furniture parts







### Store fixtures

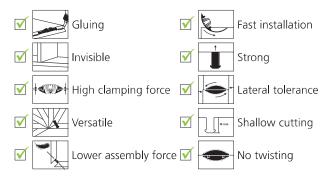
### Your advantages with Tenso P

### Stackable with pre-installed connectors

- Advantages in packaging, transport and logistics

### Short assembly time on-site

- Quick and easy gluing without additional aids
- Minimal installation cost



### **Applications**

furniture | shelves | stools | sideboards | wardrobes | show cases | sales counters | wall panels | cladding | face frames etc.

### **Production process**

- 1. Cutting the groove with CNC
- Same profile groove for both workpieces
- Direct data transfer from CAD / CAM

### 2. Temporary storage

- Small volume with pre-installed connectors due to stackability
- Remove connectors without tools for the surface treatment

### 3. Delivery: product in parts

- Small transport volume (flat pack)
- Easier transport of the workpieces to the job site
- Reduced amount of assembly aids without the need of clamps and protectors

### 4. Assembly on site

- Quick and efficient assembly on site
- No waiting time before the clamps are removed
- No transporting clamps and protectors to and from the job site
- Customer-friendly, quick and clean installation





