

HSS RIFLE CHAMBER REAMERS				HSS NECK & THROAT REAMERS			
	Stocked	Non-Stocked	Custom		Stocked	Non-Stocked	
Rim less	\$180.00	\$220.00	\$250.00	17/20 Cal Throater	\$170.00	\$210.00	
Belted & Rimmed	\$190.00	\$230.00	\$260.00	Up to 45 Cal Throater	\$120.00	\$160.00	
Large Weatherby	\$210.00	\$250.00	\$280.00	Neck & Throater		\$160.00	
Small Weatherby	\$200.00	\$240.00	\$270.00	Neck Reamer		\$160.00	
50 Caliber	\$310.00	\$350.00	\$380.00	50 Cal Neck & Throater	Call for current pricing		
HSS PISTOL CHAMBER REAMERS				RIFLE/PISTOL HEADSPACE GAUGES			
	Stocked	Non-Stocked	Custom		Stocked	Non-Stocked	Custom
Rim less, Straight Case	\$145.00	\$185.00	\$215.00	Rimmed	\$70.00	\$110.00	\$160.00
Rim less, Case w/Shoulder	\$150.00	\$190.00	\$220.00	Body	\$75.00	\$115.00	\$165.00
Rimmed, Straight Case	\$160.00	\$200.00	\$230.00	Rimmed Body	\$80.00	\$120.00	\$170.00
Rimmed, Case w/Shoulder	\$170.00	\$210.00	\$240.00	50 Caliber	\$90.00	\$130.00	\$180.00
Contact sales for carbide pricing on chamber reamers				Indent	\$180.00		
SOLID PILOTED HSS BODY ROUGHING REAMERS				CUSTOMS			
Rimless Straight Flute	\$180.00	Ask for live piloted		More information in catalog about developing custom reamers and gauges			
Rimless Spiral Flute	\$240.00	And carbide pricing					
REWORKING REAMERS				BUSHINGS (LIVE PILOTS)			
Changing dimensions on JGS Reamers				Standard		\$18.00	
Rework neck & shoulder, Body or Throat \$70.00 ea				Oil Grooved (Coolant flushing)		\$23.00	
RESHARPENING SERVICE				Available in sets – Contact sales staff for details			
JGS Tooling	65% of new tool cost			Bushing Adapters 1 to 2, 1 to 3 or 2 to 3		\$18.00	
JGS with TiN/TiCN	75% of new tool cost			Adapters - Set of 3 (1 to 2, 1 to 3 & 2 to 3)		\$50.00	
Other Manufacturers	80% of new tool cost			Slot mounting screws for standard pilot		\$9.00	

\*\*\*\*\* RETURNS \*\*\*\*\*

*Any defective or new tools must be returned – Within 30 Days*

*Please wrap well anytime you are sending in tooling - To protect flutes*

Office Hrs : 7:30AM to 2:00PM PST Mon – Fri Website: [JGSTOOLS.COM](http://JGSTOOLS.COM) Email: [sales@jgs-tools.com](mailto:sales@jgs-tools.com)

Prices effective 01/20/20 - subject to change at any time

BORE REAMERS				#0-#4 HSS FORM TOOLING				
Caliber	Length	Carbide – HSS			Stocked	Non-Stocked		
17 to 22	2.5"	\$125.00		96 Deg CB, SP, EF, M70	\$120.00	\$160.00		
6mm-30	4.0"	\$130.00		Center Reamer	\$90.00	\$130.00		
338 to 45	4.0"	\$135.00		705 Counterbore	\$110.00	\$150.00		
50	4.0"	\$200.00		Muzzle Crown	\$120.00	\$160.00		
Set up fee on 5 & under of each size				M14 Garand Breech C'Bore	\$180.00	\$220.00		
Rods and Mounting available				Breech Counterbore	\$140.00	\$180.00		
Custom sizes and Quantity discounts offered				Bushings sold separately				
				Contact sales for carbide pricing				
SHOTGUN TOOLING				RIFLE INDICATOR RODS				
		HSS Chamber Reamer	Headspace Gauge					
		Stocked	Non-Stocked	Stocked	Non-Stocked			
410 gauge		\$225.00	\$265.00	\$85.00	\$125.00			
28, 20 gauge		\$240.00	\$280.00	\$85.00	\$125.00			
16,12 gauge		\$255.00	\$295.00	\$85.00	\$125.00			
10 gauge		\$270.00	\$310.00	\$85.00	\$125.00			
Extractor Rim Cutters available - Call for details								
SHOTGUN LONG FORCING CONE REAMERS				HSS TAPS				
		Size	Size					
410, 28, 20 gauge	4.0"	\$190.00	6.0"	\$200.00				
16, 12 gauge	4.0"	\$200.00	6.0"	\$210.00				
10 gauge	4.0"	\$210.00	6.0"	\$220.00				
Standard 4" Live piloted rods \$85.00								
Quantity discounts available								
FLOATING REAMER HOLDERS				CERTIFICATIONS				
Industrial for 7/16" shank with arbor						CMM reamer & gauge tool certifications		
Jacobs adjustable chuck with arbor						Special laser tool identification		
Industrial shank for 50 cal & above .....						Call for pricing and details		
CUSTOM CNC MANUFACTURING/FABRICATION AND REPAIR				CARBIDE RIFLE BUTTONS				
Custom precision manufacturing available for small parts & tooling								
We are able to offer a wide variety of fabrication, machining and grinding within our departments								
Please contact us to discuss your needs and request a quote or estimate								
TERMS OFFERED								
VISA, Mastercard, American Express and Discover								
Paypal upon request				Net 30 upon approval - USA only				
VISIT US ON THE WEB AT:								
<b>JGSTOOLS.COM - Tooling and Related Manufacturing</b> <b>JGSTURBO.COM – Turbo Charger Control Products and Accessories</b> <b>JGSFAB.COM – CNC Plasma Tables, Cutting Machines and Powder coating</b>								