

HSS RIFLE CHAMBER REAMERS **		HSS NECK & THROAT REAMERS **	
Rimless.....	\$175.00	17/20 Caliber Throater.....	\$170.00
Belted & Rimmed.....	\$185.00	Up to 45 Caliber Throater.....	\$120.00
416 Rigby, Large Wby etc..	\$200.00	Neck & Throater.....	\$160.00
Small Weatherby.....	\$195.00	Neck Reamer.....	\$160.00
50 Cal	\$300.00	50 Cal Neck & Throater.....	By Quote Only
HSS PISTOL CHAMBER REAMERS **		RIFLE/PISTOL HEADSPACE GAUGES **	
Rimless, Straight Case	\$140.00	Rimmed.....	\$65.00
Rimless, Case w/Shoulder	\$145.00	Body.....	\$70.00
Rimmed, Straight Case	\$155.00	Rimmed Body.....	\$75.00
Rimmed, Case w/Shoulder	\$165.00	50 Caliber.....	\$85.00
Call for Carbide pricing on reamers		Indent.....	\$175.00
** ABOVE PRICES FOR STOCKED CALIBERS ONLY Add \$40 for Non-Stock standard calibers including one neck, throat or freebore change			
HSS BODY ROUGHING REAMERS			
Rimless straight flute	\$180.00	Rimless spiral flute	\$240.00
Call for Carbide pricing			
HSS CUSTOM REAMERS & GAUGES			
Two or more changes to a standard or creating wildcat from customer's print priced as custom			
Add \$90 to stocked prices (for print development and added production cost)			
More information in developing a new wildcat cartridge available in catalog			
REWORKING REAMERS		BUSHINGS (LIVE PILOTS)	
Changing dimensions on JGS Reamers		Standard	\$17.00
Rework neck & shoulder, Body or Throat \$70.00 ea		Oil Grooved (Coolant flushing)	\$22.00
RESHARPENING SERVICE		Available in sets – Contact sales staff for details	
JGS Tools.....	65% of new tool cost	Bushing Adapters 1 to 2, 1 to 3 or 2 to 3	\$15.00
JGS with TiN/TiCN...	75% of new tool cost	Adapters - Set of 3 (1 to 2, 1 to 3 & 2 to 3)	\$35.00
Other Manufacturers	80% of new tool cost	Slot mounting screws for standard pilot	\$9.00
*****		RETURNS	
Any defective or new tools must be returned – Within 30 Days Please wrap well anytime you are sending in tooling - To protect flutes			
Office Hrs: 7:30AM to 2:00PM PST Mon – Fri Website: JGSTOOLS.COM Email: sales@jgstools.com			

BORE REAMERS				#0-#4 HSS FORM TOOLING							
Caliber	Length	Carbide – HSS		96 Deg CB, SP, EF, M70				\$120.00			
17 to 22.....	2.5"	\$120.00		Center Reamers.....				\$90.00			
6mm-30.....	4.0"	\$125.00		705 Counterbores.....				\$110.00			
338 to 45.....	4.0"	\$130.00		Muzzle Crowns.....				\$120.00			
50.....	4.0"	\$190.00		M14 Garand Breech CB.....				\$180.00			
Set up fee on 5 & under of each size				Above prices for stocked tooling only							
Rods and Mounting available				Bushings sold separately							
Custom sizes and Quantity discounts offered				Call for Carbide pricing							
SHOTGUN TOOLING				RIFLE INDICATOR RODS							
HSS Chamber Reamer		Headspace Gauge		Standard Rods				\$80.00			
410 gauge.....	\$225.00	\$120.00		4" Long with live pilots							
28, 20 gauge...	\$240.00	\$120.00		HSS TAPS							
16,12 gauge...	\$215.00	\$80.00		6-48 plug or bottom				\$4.00			
10 gauge.....	\$270.00	\$120.00		8-40 plug or bottom				\$4.00			
Extractor Rim Cutters available - Call for details				Quantity discounts available							
SHOTGUN LONG FORCING CONE REAMERS				CERTIFICATIONS							
		Size			Size						
410, 28, 20 gauge.....	4.0"	\$180.00	6.0"	\$190.00	CMM reamer & gauge tool certifications						
16, 12 gauge.....	4.0"	\$190.00	6.0"	\$200.00	Special laser tool identification						
10 gauge.....	4.0"	\$200.00	6.0"	\$210.00	Call for pricing and details						
FLOATING REAMER HOLDERS				CARBIDE RIFLE BUTTONS							
Industrial for 7/16" shank with arbor				\$200.00				Custom Rifle Buttons to your dimensions			
Jacobs adjustable chuck with arbor				\$230.00				Rods and Mounting available			
Industrial shank for 50 cal & above				\$400.00				Please call for pricing			
CUSTOM CNC MANUFACTURING/FABRICATION AND REPAIR											
Custom precision manufacturing available for small parts & tooling											
We are able to offer a wide variety of fabrication, machining and grinding within our shops											
Please contact us to discuss your needs and request a quote or estimate											
TERMS OFFERED											
VISA, Mastercard, American Express and Discovercard											
Paypal upon request				Net 30 upon approval - USA only							
VISIT US ON THE WEB AT:											
JGSTOOLS.COM - Tooling and Related Manufacturing											
JGSTURBO.COM – Turbo Charger Control Products and Accessories											
JGSFAB.COM – CNC Plasma Tables, Cutting Machines and Powder coating											