

# JGS PRECISION TOOL MFG. LLC

60819 Selander Rd  
Coos Bay OR 97420  
541-267-4331  
WWW.JGSTOOLS.COM

## OFFICIAL PRICE LIST

HSS RIFLE CHAMBER REAMERS			HSS NECK & THROAT REAMERS		
	Stocked	Non-Stocked		Stocked	Non-Stocked
Rimless	\$230	\$270	17/20 Cal Throater	\$220	\$260
Belted / Rimmed	\$240	\$280	Up to 45 Cal Throater	\$165	\$225
Long Caliber	\$260	\$300	50 Cal Throater	\$230	\$270
Small Caliber (Under 22cal)	\$250	\$290	Neck & Throater	N/A	\$220
50 Caliber (3/4in Shank)	\$370	\$410	Neck Reamer	N/A	\$220
Contact sales for carbide and custom pricing					
HSS STRAIGHT CASE CHAMBER REAMERS			HEADSPACE GAUGES		
	Stocked	Non-Stocked		Stocked	Non-Stocked
Rimless Straight Case	\$200	\$240	Rimmed	\$95	\$115
Rimless S.C. w/ Shoulder	\$215	\$255	Body	\$100	\$120
Rimmed Straight Case	\$210	\$250	Rimmed Body	\$105	\$125
Rimmed S.C. w/ Shoulder	\$220	\$260	50 Caliber	\$115	\$135
Contact sales for carbide and custom pricing			Contact sales for carbide and custom pricing		
HSS CORE DRILL ROUGHING REAMERS			LIVE PILOT BUSHINGS		
		Non-Stocked			
Rimless Spiral Flute Solid Pilot		\$290	Standard		\$23
Rimless Spiral Flute Live Pilot		\$315	Oil Grooved (for coolant flow)		\$28
Rimless Spiral Flute L.P. Oil Groove Bushing	\$320		Standard Set of 9		\$197
Contact sales for carbide and custom pricing			Oil Grooved Set of 9		\$240
			Slot Screws for coolant flow (HSS Reamers)		\$12
RESHARPENING SERVICES			CUSTOM REAMERS & GAUGES		
JGS Tooling	65% of New Standard Tool Cost		Contact sales for current pricing. More information available in our catalog about developing custom reamers and gauges.		
JGS Tooling w/ Coating	75% of New Standard Tool Cost				
Other manufactures	80% of New Standard Tool Cost				
Extra Charge For Removing Paint	\$15				

Any defective or new tools must be returned **Within 90 Days**  
Please **wrap well** anytime you are sending in tooling - **To protect flutes**  
Office Hrs: 7:30AM to 2:00PM PST Mon - Fri Website: JGSTOOLS.COM Email: sales@jgstools.com  
Prices effective 03/14/24 - subject to change at any time

BORE REAMERS			FORM TOOLS		
Caliber	Lengths	HSS		Stocked	Non-Stocked
17 to 22	2.5"	\$165	96 Deg Counterbore	\$160	\$200
24 to 30	3.5", 4.0"	\$170	Center Reamer	\$130	\$170
33 to 45	3.5", 4.0"	\$175	705 Counterbore	\$150	\$190
46 to 50	3.5", 4.0"	\$250	Muzzle Crown	\$160	\$200
Setup fee on 5 & under of each size Rods and installation available Custom sizes and Quantity discounts offered			Large Breech C'Bore	\$230	\$270
Contact sales for carbide and custom pricing			Breech Counterbore	\$180	\$220
			Bushings sold separately Contact sales for carbide and custom pricing		

SHOTGUN TOOLING			RIFLE INDICATOR RODS		
HSS Chamber Reamer	Headspace Gauge		Standard Live Piloted Rods		\$110
Stocked	Stocked		Bushings sold separately		
410 Gauge	\$280	\$110	<b>HSS TAPS</b>		
20 Gauge	\$295	\$110	6-48 plug or Bottom		\$4.50
12 Gauge	\$300	\$110	Quantity Discounts Available		
Contact sales for carbide and custom pricing					

FLOATING REAMER HOLDERS			CERTIFICATIONS		
1-1/2" w/ Arbor		\$260	CMM reamer & gauge tool certifications		
2" w/ Arbor		\$260	Special laser tool identification		
FRH Micrometer Stop <small>(2in w/ Arbor only)</small>		\$120	Call for pricing and details		
2" w/ Jacobs Chuck		\$285			
50 Caliber		\$530			



VISA, Mastercard, American Express, Discover - Net 30 upon approval - USA only

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