



SAFETY DATA SHEET

AUTOSTIC FC4: HIGH TEMPERATURE ADHESIVE

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Revision No: 7

Section 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product name: AUTOSTIC FC4: HIGH TEMPERATURE ADHESIVE(Thin -Spray On)

CAS number: 1344-09-8

EINECS number: 215-687-4

Product code: 15001

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of substance / mixture: High temperature resistant inorganic adhesive.

1.3. Details of the supplier of the safety data sheet

Company name: FLEXBAR MACHINE CORPORATION

250 Gibbs Road

Islandia, NY

11749

USA

Tel: (631) 582-8440

Fax: (631) 582-8487

Email: sales@flexbar.com

1.4. Emergency telephone number

Emergency tel: (800) 424-9300

Section 2: Hazards identification

2.1. Classification of the substance or mixture

Classification under CHIP: This product has no classification under CHIP.

Classification under CLP: This product has no classification under CLP.

2.2. Label elements

Label elements under CLP:

Precautionary statements: P262: Do not get in eyes, on skin, or on clothing.

P280: Wear eye protection.

P305+351+338: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P337+313: If eye irritation persists: Get medical advice/attention.

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2.3. Other hazards

Other hazards: Alkaline Solution. Irritating to skin. Risk of serious damage to eyes.

PBT: This product is not identified as a PBT/vPvB substance.

Section 3: Composition/information on ingredients

3.2. Mixtures

Contains: Alkaline Silicate Glass Solution.

Section 4: First aid measures

4.1. Description of first aid measures

Skin contact: Wash immediately with plenty of soap and water.

Eye contact: Bathe the eye with running water for 15 minutes.

Ingestion: Wash out mouth with water.

Inhalation: Consult a doctor.

4.2. Most important symptoms and effects, both acute and delayed

Skin contact: There may be mild irritation at the site of contact.

Eye contact: There may be irritation and redness.

Ingestion: There may be irritation of the throat.

Inhalation: There may be irritation of the throat with a feeling of tightness in the chest.

4.3. Indication of any immediate medical attention and special treatment needed

Immediate / special treatment: Not applicable.

Section 5: Fire-fighting measures

5.1. Extinguishing media

Extinguishing media: Suitable extinguishing media for the surrounding fire should be used.

5.2. Special hazards arising from the substance or mixture

Exposure hazards: In combustion emits toxic fumes.

5.3. Advice for fire-fighters

Advice for fire-fighters: Wear self-contained breathing apparatus. Wear protective clothing to prevent contact with skin and eyes.

Section 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions: Refer to section 8 of SDS for personal protection details.

6.2. Environmental precautions

Environmental precautions: Do not discharge into drains or rivers.

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6.3. Methods and material for containment and cleaning up

Clean-up procedures: Wash the spillage site with large amounts of water.

6.4. Reference to other sections

Reference to other sections: Refer to section 8 of SDS.

Section 7: Handling and storage

7.1. Precautions for safe handling

Handling requirements: Avoid the formation or spread of dust in the air.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions: Store in cool, well ventilated area.

Suitable packaging: Must only be kept in original packaging.

7.3. Specific end use(s)

Specific end use(s): No data available.

Section 8: Exposure controls/personal protection

8.1. Control parameters

Workplace exposure limits: No data available.

DNEL/PNEC Values

DNEL / PNEC No data available.

8.2. Exposure controls

Engineering measures: Local exhaust ventilation if solution is sprayed. Ensure good work practices. Wash splashes immediately. DO NOT eat, drink or smoke in the workplace.

Respiratory protection: Respiratory protective device with particle filter.

Hand protection: Protective gloves.

Eye protection: Safety glasses. Ensure eye bath is to hand.

Skin protection: Protective clothing.

Section 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

State: Paste

Colour: Off-white

Odour: Odourless

Evaporation rate: Slow

Oxidising: Non-oxidising (by EC criteria)

Solubility in water: Binder soluble in water/filler insoluble

Viscosity: Viscous

Relative density: 1.5-2.5

pH: >11.0

VOC g/l: 0

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9.2. Other information

Other information: No data available.

Section 10: Stability and reactivity

10.1. Reactivity

Reactivity: Stable under recommended transport or storage conditions.

10.2. Chemical stability

Chemical stability: Stable under normal conditions.

10.3. Possibility of hazardous reactions

Hazardous reactions: Hazardous reactions will not occur under normal transport or storage conditions.
Decomposition may occur on exposure to conditions or materials listed below.

10.4. Conditions to avoid

10.5. Incompatible materials

Materials to avoid: The product contains a water based alkaline binder, and the wet adhesive as supplied (i.e. the adhesive is in liquid form) will react readily with acids.

10.6. Hazardous decomposition products

Section 11: Toxicological information

11.1. Information on toxicological effects

Toxicity values:

Route	Species	Test	Value	Units
ORL	RAT	LD50	1600-3200	mg/kg

Symptoms / routes of exposure

Skin contact: There may be mild irritation at the site of contact.

Eye contact: There may be irritation and redness.

Ingestion: There may be irritation of the throat.

Inhalation: There may be irritation of the throat with a feeling of tightness in the chest.

Section 12: Ecological information

12.1. Toxicity

Ecotoxicity values: No data available.

12.2. Persistence and degradability

Persistence and degradability: Biodegradable.

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12.3. Bioaccumulative potential

Bioaccumulative potential: No bioaccumulation potential.

12.4. Mobility in soil

Mobility: Soluble silicates, upon dilution, rapidly depolymerise into molecular species indistinguishable from natural dissolved silica. The alkalinity of this material will have a local effect on ecosystems sensitive to changes in pH.

12.5. Results of PBT and vPvB assessment

PBT identification: This product is not identified as a PBT/vPvB substance.

12.6. Other adverse effects

Other adverse effects: Negligible ecotoxicity.

Section 13: Disposal considerations

13.1. Waste treatment methods

Disposal operations: Because of the alkalinity, it is recommended that this material is classified as hazardous waste under EEC Directive 91/689/EEC.

Waste code number: EWC 060299

Disposal of packaging: Contaminated containers must be completely emptied. Discharge of this product to sewage treatment works is dependent on local regulations with regard to pH controls. Due to its alkalinity, it is recommended that this product is classified as hazardous waste under EEC Directive 91/689/EEC (and amendments).

NB: The user's attention is drawn to the possible existence of regional or national regulations regarding disposal.

Section 14: Transport information

Transport class: This product does not require a classification for transport.

Section 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.2. Chemical Safety Assessment

Section 16: Other information

Other information

Other information: All the alkali silicates, even those that are not classified as Dangerous Substances, are alkaline chemicals. Therefore contact with eyes, skin and clothes should be avoided and the usual procedures for handling all chemicals should be followed.

This product is a water based adhesive cement - VOC Content 0 gram/litre

Shelf life - 12 months

This product is ROHS compliant.

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Legend to abbreviations: PNEC = predicted no effect level
DNEL = derived no effect level
LD50 = median lethal dose
LC50 = median lethal concentration
EC50 = median effective concentration
IC50 = median inhibitory concentration
dw = dry weight
bw = body weight
cc = closed cup
oc = open cup
MUS = mouse
GPG = guinea pig
RBT = rabbit
HAM = hamster
HMN = human
MAM = mammal
PGN = pigeon
IVN = intravenous
SCU = subcutaneous
SKN = skin
DRM = dermal
OCC = ocular/corneal
PCP = physico-chemical properties

Legal disclaimer: The above information is believed to be correct but does not purport to be all inclusive and shall be used only as a guide. This company shall not be held liable for any damage resulting from handling or from contact with the above product.