



MODEL NO. 13387 - ASSEMBLY INSTRUCTIONS

6" X 11 BASE MOUNT SPINDLE SANDER GUARD

Parts List:

- 1—Spindle Sander Guard Base Post
- 1—Guard Extension Post
- 1—Spindle Sander Arm and Guard
- 2—Knobs— $\frac{1}{4}$ "-20 x $1\frac{1}{2}$ "
- 4— $\frac{3}{8}$ " X $3\frac{3}{4}$ " with nuts and washers
- 1—Post splicing device (Inserts with 2 Allen screws)

Guard Adjustment and Use:

1. Turn off spindle sander
2. Raise guard to top of post and tighten knob.
3. Place work piece next to spindle.
4. Lower spindle sander guard until lower edge of guard can be seen just above the workpiece. Tighten knob(s). Operator should be able to see the point where the spindle contacts the work piece.

Do not attempt to look through the guard at the work piece.

DO NOT ALLOW GUARD TO CONTACT TURNING SPINDLE

1. Unpack all materials and assure that all parts are present.
2. Connect guard base post to extension post using the post splicing device. Align the holes in the post splicing device with those in the post. Insert the Allen screws into the post splice device through the holes in the post and make finger tight.
3. Using an $\frac{3}{16}$ " Allen wrench, tighten the Allen screws. Make sure the upper and lower posts are properly aligned before final tightening of Allen screws. Use a straight edge to assure alignment.
4. Install adjustment knob(s) into the end of spindle sander guard arm. Tighten one or two turns.
5. Slide spindle sander guard arm sleeve down over top of assembled spindle sander guard support post about 6" and tighten knob(s) temporarily.
6. **Turn off the spindle sander and lock it out until the following steps are complete.**
7. Position assembly near the spindle sander with the base mount securely tightened. The base should be on the opposite side of the sander from the operator. **Make sure the sander is secured to the base.**
8. Loosen the adjustment knob(s) and lower the spindle sander guard over the spindle. Move support post to center the guard exactly over the center of the spindle shaft.



Flexbar Machine Corp

250 Gibbs Road
Islandia, NY 11749

Toll Free: 800.879.7575 631.582.8440

sales@flexbar.com

www.flexbar.com