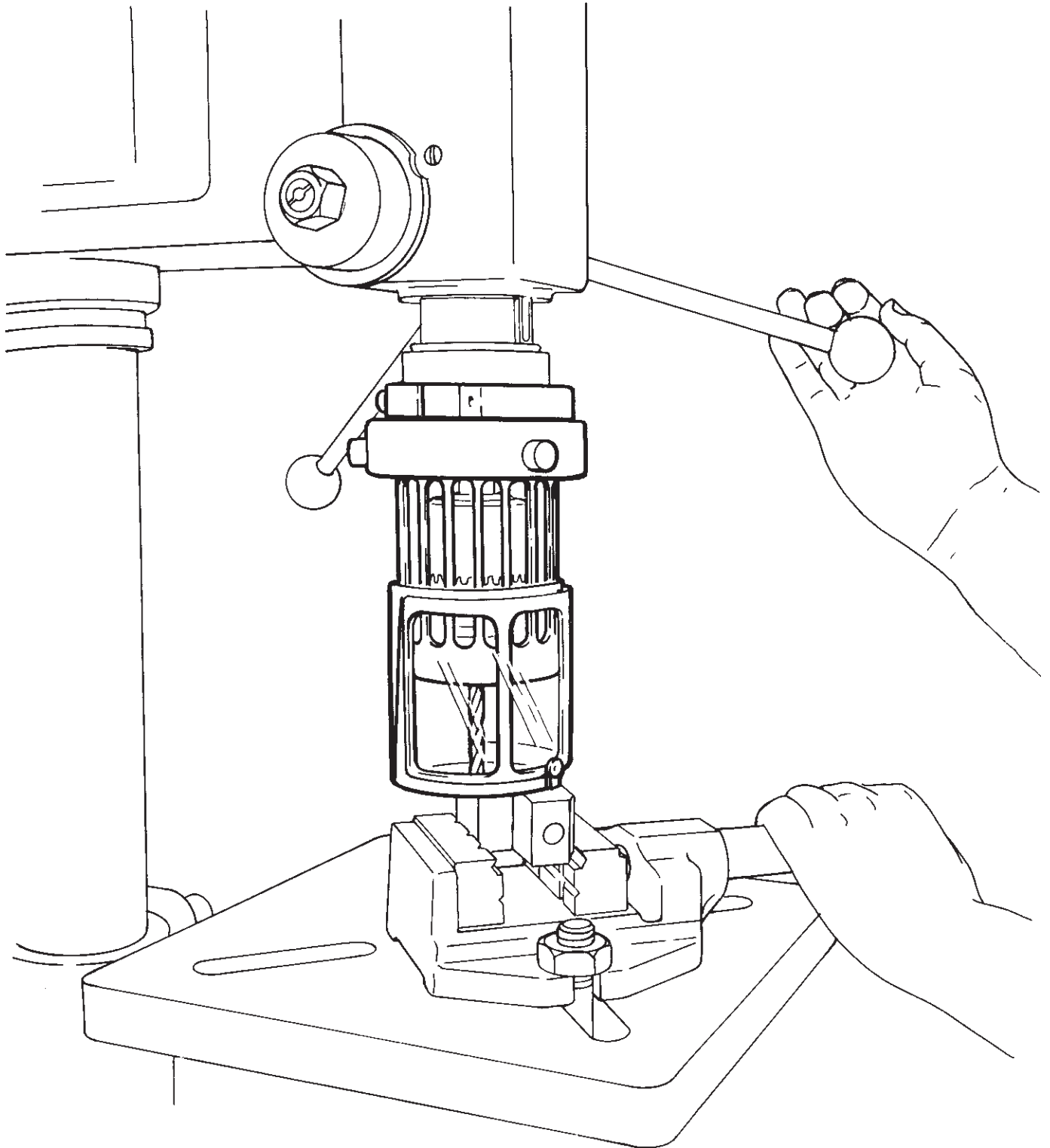




# DRILLGUARD MOUNTING INSTRUCTIONS



# 13125 Components



Standard Quill Clamp Opening will accommodate a 2.75 to 2.70 Quill Shaft. For Sizes Down to 2.62 Please Install Shim as per Photo Instructions



If your clamp and or bushing will not tighten sufficiently on Quill, please install shim.



1. To install Shim:  
Peel back adhesive plastic backing. Affix shim starting at slot opening flush with top of clamp.



2. Finished Shim Installation  
Top View



3. Install Optional Bushing if necessary. Line up slot openings. \*See Flexbar catalog or website for listing of available bushing adapters



4. Install Clamp Assembly on Quill  
**TIGHTEN CLAMP SCREW**



Install Protective Cage Housing Assembly. Slot lines up with Roll Pin.



Make sure to tighten two cage locking thumb screws before operation. To remove cage, back out thumb screws, pull cage out of clamp body.



In the event that installing clamp on quill was too tight, it is possible to dress bushing material to fit.