**Product characteristics**
- EMICODE EC 1PLUS R: very low emission, regulated
- for interior use
- very sturdy
- fine-grained
- able to shape
- drying by hydration
- quick drying time, independent of the layer thickness
- high level of hardness and strength
- very smooth application
- suitable for application on subfloor heating systems
- synthetic resin-modified
- layer-thickness 1 to 10 mm without aggregates
- layer-thickness 10 to 50 mm with aggregates
- low tension/stress
- free of cracks even in thicker layers
- suitable for castor wheels loading with layer-thickness more than 1,0 mm according to EN 12 529
- low porosity surface
- low in chromate according to REACH

**Requirements of substrate**
- Adequate strength, load bearing capacity, dimensional stability and permanent dryness.
- Free of residues which reduce adhesion, e.g. dust, dirt, oil, fat and loose particles.
- Separation layers, sinter layers, and other similar contamination should be removed through appropriate measures, such as sanding, brushing, abrasive blast cleaning, milling or thorough cleaning.
- Old, loose and weak levelling layers should be removed mechanically.
- With subsequent installation of floor coverings, cement screeds are required to display a residual moisture reading of ≤2.0 CM-% (heating screeds ≤1.8 CM-%), calcium sulphate screeds should have a reading of ≤0.5 CM-% (heating screeds ≤0.3 CM-%).
- Layers of water-soluble adhesives, e.g. sulphite-waste-adhesives, are to be mechanically removed. Remaining adhesive residues should be primed with SCHÖNOX EG.
- Old water-resistant adhesives are to be mechanically removed as thoroughly as possible.
- Old floors, such as ceramic tiles are to be thoroughly cleaned and sanded.
- Rooms in buildings without a basement, are to be sealed against rising dampness in compliance with the standard.
- The requirements of the relevant valid standards, guidelines and data sheets apply.

**Priming**
- normal absorbent substrates such as:
  - cement screeds

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**Technical data**
- Pot life: approx. 15 minutes at 20 °C
- Ready for foot traffic: after approx. 30 minutes
- Ready for covering: after approx. 4 hours, residual moisture under 3.0 CM-%
- Application temperature: not below 5 °C floor temperature
- Material consumption: approx. 1.6 kg/m²/mm
- Reaction to fire: A1 / A1

All values are approximate and are subject to climatic fluctuations.
- rapid cement screeds
- concrete
- prime with SCHÖNOX VD (1:3) or SCHÖNOX VD FIX.
- calcium sulphate substrates such as:
  - calcium sulphate screeds
  - prime with SCHÖNOX VD FIX (drying time 60 minutes) or SCHÖNOX VD (1:1 / drying time at least 24 hours).
- non-absorbent, smooth, sound substrates such as:
  - mastic asphalt screeds, insufficient sanded
  - ceramic tiles
  - old water-resistant adhesive residues, almost completely removed
  - prime with SCHÖNOX SHP or SCHÖNOX VD (neat).
- Wooden substrates like e.g.:
  - stable laid wooden planks
  - Chipboard or OSB
  - protect against moisture with SCHÖNOX VD (neat)(drying time 2 hours).
- xylolite screeds:
  - prime with SCHÖNOX EG.
- magnesia screeds (not xylolite):
  - prime with SCHÖNOX SHP.

Mixing ratio
- For 25,0 kg SCHÖNOX RR approx. 5,5 l water

Extended levelling compound:
- The additive is added last.
- Bulking material approx. 65 wt.% corresponds to 16,0 kg or 10 l of SCHÖNOX QUARZSAND 0,1 - 3,0 mm for 25,0 kg SCHÖNOX RR

Layer thickness of 10 to 20 mm:
- Bulking material approx. 65 wt.% corresponds to 16,0 kg or 10 l of SCHÖNOX QUARZSAND 0,1 - 3,0 mm for 25,0 kg SCHÖNOX RR

Layer thickness of 20 to 50 mm:
- Bulking material approx. 100 wt.% corresponds to 25,0 kg clean screed sand (grain size 0 - 8 mm) for 25 kg SCHÖNOX RR

Recommended method of working
- Using a clean receptacle, add SCHÖNOX RR to cold clean water to form a homogeneous mixture. Use of a mixer with 600 rpm is recommended.
- Spread, smooth and model the levelling compound with a smoothing trowel or spatula.
- Do not mix more material than can be handled within 15 minutes.
- If afterwards a full-surface levelling is planned or a second layer of repairing mortar has to be applied, the first levelling compound layer should be primed with SCHÖNOX VD (1:1) or SCHÖNOX VD FIX when dry. The maximum layer thickness may not be exceeded in case of two-layer application. The second layer may not exceed the layer thickness of the first.
- Protect curing SCHÖNOX RR levelling layers from high ambient temperatures, direct sunlight and draughts.
- Immediately after use clean tools with water.

Packaging
- 25.0 kg paper sack

Storage
- Store SCHÖNOX RR in cool, dry conditions.
- Storage life of 6 months.
- Opened bags should be closed immediately and used up as soon as possible.

Disposal
- Empty packaging completely and dispose of in accordance with regulations.
- For the disposal of product residues, waste water and containers with adherent product residues please follow the local governmental regulations.

EMICODE
- EC 1PLUS R: very low emission, regulated

GISCODE
- ZP1 - cement products, low in chromate

EPD - Self-declaration
- SCHÖNOX GmbH declares as a statutory member of Deutsche Bauchemie and Industrieverband Klebstoffe that the product fulfills the criteria for modified mineral mortars of group 1.

ENVIRONMENTAL PRODUCT DECLARATION
acc. to ISO 14025 and EN 15804

Owner of declaration
Deutsche Bauchemie e.V.
Industrieverband Klebstoffe e.V.
Verband der deutschen Lack- und Druckfarbenindustrie e.V.

Editor
Institut für Bauen und Umwelt e.V. (IBU)
Program owner
Institut für Bauen und Umwelt e.V. (IBU)
Number of declaration
EPD-DIV20130096-IBE1-DE
Date of issue
30.07.2013
Valid until
29.07.2018

Instructions
- All information applies to standard conditions and relates to the non-extended levelling compound.
- SCHÖNOX RR contains cement. Alkaline reaction when it comes in contact with moisture, therefore protect skin, eyes and respiratory system. Do not breathe in dust. In case of contact rinse immediately with plenty of water. In case of contact with eyes seek additional medical advice.
- Please follow the relevant product data sheets when using complementary products. If in doubt, we recommend obtaining further information from the manufacturer.
- The BEB-leaflet "Beurteilen und Vorbereiten von Untergründen; Verlegen von elastischen und textilen Bodenbelägen, Schichtstoffelementen (Laminat), Parkett und Holzplaster; Beheizte und unbeheizte Fußbodenkonstruktionen" should be followed.

www.schoeno.com
The applicable recommendations, guidelines, DIN regulations and safety data sheets are to be observed, together with the recognised architectural and engineering regulations. We guarantee that our products leave the factory in perfect condition. While our recommendations for use are based on tests and practical experience, they can only provide general guidance without any assurance as to product characteristics, since we have no influence over the conditions on site, the execution of the work or the method of processing. This product data sheet supersedes all previous editions.

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The Sika management system is certified to ISO 9001 and 14001 by SQS

SCHÖNOX® RR

Product data sheet

SCHÖNOX is a brand of the SIKA Group