Knots.

a. Sound knots.
   Permitted if diameter ≤15mm if not grouped together.
   1pc/LM

b. Unsound knots.
   Permitted if diameter ≤10mm 1pc/LM
   2. Permitted if diameter ≤12mm if not grouped together 3pcs max

c. Knot holes.
   Permitted if diameter ≤8mm 1pc/LM
   3. Permitted if diameter ≤8mm

Curly grain
Not permitted.

Biological attack.
Not permitted.

Black / brown streaks.
≤2mm*30 3pcs max and not grouped together
≤3mm*30 3pcs max and not grouped together
≤5mm*50

Medullary ray.
Permitted, no limit.

Slope of grain.
Permitted, no limit.

Sticks mark.
Not applicable on: Quercus spp (OAK).

Other defects which are not indicated.
Not permitted unless they resemble a defect already defined in which case they shall be considered under that defect.

Rate of mixed grading.

<table>
<thead>
<tr>
<th>Classification:</th>
<th>Mix</th>
<th>Percentage:</th>
<th>Tolerance:</th>
</tr>
</thead>
<tbody>
<tr>
<td>Select Nature:</td>
<td>AB grade mixed at random.</td>
<td>A 30% B 70%</td>
<td>(+/-10%)</td>
</tr>
<tr>
<td>Standard Nature:</td>
<td>AB grade mixed at random.</td>
<td>AB 30% C 70%</td>
<td>(+/-10%)</td>
</tr>
<tr>
<td>Country:</td>
<td>ABCD grade mixed at random.</td>
<td>AB 30% C 40% D 30%</td>
<td>(+/-10%)</td>
</tr>
<tr>
<td>Rustic:</td>
<td>CD grade mixed at random.</td>
<td>C 40% D 60%</td>
<td>(+/-10%)</td>
</tr>
<tr>
<td>Antique Vintage:</td>
<td>CDE grade mixed at random.</td>
<td>CD 20% E 80%</td>
<td>(+/-10%)</td>
</tr>
</tbody>
</table>

*To allow for unavoidable classification differences, 3% of the panels in a batch may be from other classes.

*Cracks in knots and knot holes shall be filled properly and colour matched with the surrounding wood surface. Up to 20mm holes shall be filled by false knots

To see the definition IN IMAGES of knots, streaks AND sapwood please go to the Grading Section of Technical Library on the web site.