

The Solid Wood Flooring Company Thousand Acres, Bournstream, Wotton under Edge, Gloucestershire GL12 7DY Tel: 01453 844675 Fax: 05603 146907 Mobile: 07831 680206 Email: enquiries@thesolidwoodflooringcompany.com Web: www.thesolidwoodflooringcompany.com

### Architects and Contractors Product Type Testing Results for Wood Flooring

We hope this document helps and you should be able to simply copy and paste the test results below to your specification. The results below are product type testing results for our Amethyst, Diamond, Ruby and Sapphire Ranges of Wood Flooring.

These test have been carried out by the Timber Research and Development Institute Praha Notified Body No 1393 to EEC standards and for the slip test to BS7967 and were carried out by SATRA a UCAS accredited testing institute.

### **Loading for Buildings**

Our flooring meets all the requirements of BS 6399 part 1 for load bearing and we can confirm that our engineered and solid wood floors comply with BS 6399-1:1996 Table 1 section 3 and specifically Museum Floors and Art Galleries for exhibitions. It also complies with Clause 5.1.2 uniformly distributed loads and clause 5.1.3 Concentrated loads.

Our Carbonised Oak is a "Thermo Floor Board" which has been heat treated to an extremely high temperature which removes all the moisture from the board so that the oak floor is totally stable. Our Carbonised Oak flooring is one of the best on the market, it is also engineered.

Engineered Oak Flooring is now one of the most popular wooden flooring options available due to its structure and sustainability. We get three times more wooden flooring from an engineered board than we do from a solid board. There is also no need to acclimatise before installation unless it is going over underfloor heating.

### **Advantages of our Product range**

Over a period of years we have developed and extended our range of wooden flooring, many at the bequest of our Architect and Interior Designer clients. We place the most emphasis on quality and functionality and with no middlemen so you receive a top quality product at a reasonable price. We do not use any VOC in our manufacturing process or finished products. Only the best quality natural lacquers and oils are used and all our pre- finished floors have industrial strength lacquers and oils for domestic and commercial use.

This document gives the full details of all our hardwood flooring ranges and products including finishes and fitting options. It also lists the accessories that can be used

with the product code. When specifying just use the product code and indicate the fitting option you wish to use. We are proud to offer you one of the largest ranges of solid and engineered wooden flooring in the UK market today. The Products are listed in product code numerical order.

When specifying our wood flooring you should state that **any substituted wood flooring should conform to the same stringent requirements and specification** to ensure that inferior products are not supplied which could compromise the integrity of the installation. We do not use any Pentachlorophenol containing materials whereas some manufacturers do.

### Essential Characteristics with EN or BS standard testing method

Moisture Content:	EN 13183-1 Result = 7 %	
Width permitted deviation:	EN 13647 Result -0.01mm	
Reaction to Fire:	EN 13501-1 Result Dn-s1	
Release of Formaldehyde:	EN 717-1 Result 0.014 mg/m3	
Breaking Strength:	EN1533 Result 22.7 kN	
Slipperiness:	CEN/TS 15676 Result USRV 58	
Thermal Conductivity:	EN ISO 10456 and EN ISO 12664 Result 0.15 W/(mk)	

Load Bearing: to complies with BS 6399-1:1996 Table 1 section 3 for load bearing

**Slip test** using the pendulum testers method BS7967 part 2 classification the slip resistance group guidelines Slip Potential (PTV) value are as follows:

High slip potential 0 – 24 Moderate slip potential 25 – 35 Low slip potential 36+

As can be seen from the results below of our type tested products our floors have very low slip potential.

Type of Board: Natural Oiled Wood Flooring Oak - Dry overall slip measurement 66 Wet (water) slip measurement 29

Lacquered Wood Flooring	Dry overall slip measurement	61

Wet (water) slip measurement 29

Brushed & UV Oiled Wood Flooring-Dry overall slip measurement 64 Wet (water) slip measurement 29

You can see our actual testing certificates by clicking here. All you then need to do is to include the product code which will define the size, finish colour and construction. Click here to pull up this document for full details of each product that you can copy and paste.

# SAPPHIRE-B430: Antique Carbonised Horizontal Bamboo floor: This bamboo floor has been hand distressed to make it look 100 years old *the grading is ABC. Call 01453* 844675 for more information.

Width: 125mm with a micro bevel Thickness: 17mm tongue and groove 4 sides Structure: 3 layers of solid bamboo layered horizontally Length: 1000mm Quantity per Carton: 2m2 and 16 layers Finish: WOCA Natural Oil Applications: Home, Office, Pubs, Clubs and Commercial use

### **Floor Fitting Options**

**Nailing:** Secret Nailing or Secret Screws **Gluing:** Use the Bona R850 adhesive to glue directly to screed or floors **Floating:** On an underlay where the tongue and grooves are glued together **Underfloor Heating:** Is suitable but always glue to the screed if possible.

The accessories and items below also match this floor and will ensure you have a lifetime of enjoyment.

WOCA Natural Oil Maintenance Kit Solid Bamboo accessories as shown below

### Accessories product codes: STRN B451, RD B454, END B456, TBAR B458, STN B460

### We supply real bamboo flooring at truly economical prices and deliver Nationwide

*including Europe and Ireland*. Our **Bamboo flooring** is the best on the market being 17mm thick and with an oiled finish for everlasting durability. Bamboo flooring is a totally green product and due to its oiled finish it is also environmentally friendly and very hard wearing. It is easy to maintain and additional oil can be applied which can be polished to give more of a gloss finish if required. If you buy one of our maintenance kits with extra natural soap oil you can maintain and clean the floor at the same time.

This is a structural floor and the oiled finish means that it can be used in any application without the worry of scratches, scuff marks or lacquer peeling off as happens with many of the other Bamboo Products on the market today. The WOCA Natural Oil penetrates the Bamboo surface and oxidises within the cell structure rather than sitting on top like a lacquer would.

#### **Bamboo Manufacturing**

Bamboo stems are hollow. The hollow stems are cut to size and the outside knots and ridges are removed. The stems are then cut into strips, making it possible to easily remove the knot from the core of the stalk and the outside skin, and boiled to remove the starch. The thin strips are first treated with non-toxic pest repellent before being dried, shaped and sanded. When the bamboo strips are completely dry they're glued together to produce bamboo boards or sheets.

The Carbonised Bamboo is treated by pressure steaming the bamboo, which darkens it by carbonization, therefore making it harder and less susceptible to humidity.

We're very ecologically conscious and therefore do not harvest our Bamboo in any regions where there have been or are ever likely to be Panda bears.

### SAPPHIRE-B432: Natural Horizontal Bamboo floor: This is a Prime bamboo floor and *the* grading is A. Call 01453 844675 for more information.

Width: 125mm with a micro bevel Thickness: 17mm tongue and groove 4 sides Structure: 3 layers of solid bamboo layered horizontally Length: 1000mm Quantity per Carton: 2m2 and 16 layers Finish: WOCA Natural Oil Applications: Home, Office, Pubs, Clubs and Commercial use

### **Floor Fitting Options**

**Nailing:** Secret Nailing or Secret Screws **Gluing:** Use the Bona R850 adhesive to glue directly to screed or floors **Floating:** On an underlay where the tongue and grooves are glued together **Underfloor Heating:** Is suitable but always glue to the screed if possible.

The accessories and items below also match this floor and will ensure you have a lifetime of enjoyment.

WOCA Natural Oil Maintenance Kit Solid Bamboo accessories as shown below

### Accessories product codes: STRN B450, RD B453, END B455, TBAR B457, STN B459

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This is a structural floor and the oiled finish means that it can be used in any application without the worry of scratches, scuff marks or lacquer peeling off as happens with many of the other Bamboo Products on the market today. The WOCA Natural Oil penetrates the Bamboo surface and oxidises within the cell structure rather than sitting on top like a lacquer would.

### **Bamboo Manufacturing**

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### SAPPHIRE-B434: Carbonised Vertical Bamboo floor: *This is a prime Bamboo and the grading of this bamboo floor is A. Call 01453 844675 for more information.*

Width: 125mm with a micro bevel Thickness: 17mm tongue and groove 4 sides Structure: layers of solid bamboo layered vertically Length: 1000mm Quantity per Carton: 2m2 and 16 layers Finish: WOCA Natural Oil Applications: Home, Office, Pubs, Clubs and Commercial use

### **Floor Fitting Options**

**Nailing:** Secret Nailing or Secret Screws **Gluing:** Use the Bona R850 adhesive to glue directly to screed or floors **Floating:** On an underlay where the tongue and grooves are glued together **Underfloor Heating:** Is suitable but always glue to the screed if possible.

The accessories and items below also match this floor and will ensure you have a lifetime of enjoyment.

WOCA Natural Oil Maintenance Kit Solid Bamboo accessories as shown below

### Accessories product codes: STRN B451, RD B454, END B456, TBAR B458, STN B460

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### **Bamboo Manufacturing**

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The Carbonised Bamboo is treated by pressure steaming the bamboo, which darkens it by carbonization, therefore making it harder and less susceptible to humidity.

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## SAPPHIRE-B435: Antique Carbonised Coffee Bean Horizontal Bamboo: This bamboo floor has been hand distressed to make it look 100 years old *the grading is ABC. Call 01453* 844675 for more information.

Width: 125mm with a micro bevel
Thickness: 17mm tongue and groove 4 sides
Structure: 3 layers of solid bamboo layered horizontally
Length: 1000mm
Quantity per Carton: 2m2 and 16 layers
Finish: WOCA Natural Oil
Applications: Home, Office, Pubs, Clubs and Commercial use

### **Floor Fitting Options**

**Nailing:** Secret Nailing or Secret Screws **Gluing:** Use the Bona R850 adhesive to glue directly to screed or floors **Floating:** On an underlay where the tongue and grooves are glued together **Underfloor Heating:** Is suitable but always glue to the screed if possible.

### WOCA Natural Oil Maintenance Kit is recommended to maintain a pristine floor

### We supply real bamboo flooring at truly economical prices and deliver Nationwide

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#### **Bamboo Manufacturing**

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### **SAPPHIRE-B436:** Carbonised Coffee Bean Horizontal Bamboo: This bamboo floor is really dark and *the grading is ABC. Call 01453 844675 for more information.*

Width: 125mm with a micro bevel
Thickness: 17mm tongue and groove 4 sides
Structure: 3 layers of solid bamboo layered horizontally
Length: 1000mm
Quantity per Carton: 2m2 and 16 layers
Finish: WOCA Natural Oil
Applications: Home, Office, Pubs, Clubs and Commercial use

### **Floor Fitting Options**

**Nailing:** Secret Nailing or Secret Screws **Gluing:** Use the Bona R850 adhesive to glue directly to screed or floors **Floating:** On an underlay where the tongue and grooves are glued together **Underfloor Heating:** Is suitable but always glue to the screed if possible.

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# SAPPHIRE-B437: Grey Natural Oiled Vertical Bamboo Floor: This bamboo floor looks fantastic in a contemporary setting supplied direct at the best prices. Call 01453 844675 for more information.

Width: 96mm with a micro bevel
Thickness: 14mm tongue and groove 4 sides
Structure: layers of solid bamboo layered vertically for a stripped effect
Length: 1000mm
Quantity per Carton: 2m2 and 16 layers
Finish: WOCA Natural Oil
Applications: Home, Office, Pubs, Clubs and Commercial use

### **Floor Fitting Options**

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### SAPPHIRE-B440: Strand Woven Carbonized Horizontal Bamboo: This is a strand woven, select grade bamboo floor. *Call 01453 844675 for more information*.

Width: 142mm with a micro bevel
Thickness: 14mm tongue and groove 4 sides
Structure: Solid strand woven bamboo
Length: 1830mm
Quantity per Carton: 2.0789m2 and 8 pieces per carton
Finish: WOCA Natural Oil
Applications: Home, Office, Pubs, Clubs and Commercial use

### **Floor Fitting Options**

**Nailing:** Secret Nailing or Secret Screws **Gluing:** Use the Bona R850 adhesive to glue directly to screed or floors **Floating:** On an underlay where the tongue and grooves are glued together **Underfloor Heating:** Is suitable but always glue to the screed if possible.

#### BONA Cleaning Kit for regular maintenance

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### SAPPHIRE Range Lacquered Flooring is one of the toughest finishes available. For this we

use Treffert lacquers and apply 9 coats. The process is as follows

- 1. UV-PU INSULATION COAT 4713310000404
- 2. UV-Sealer Sandable for the back board 6613390000403
- 3. UV-FILLER TRANSPARENT PUMPABLE 6113330000403
- 4. UV-Duro Sealer (standard) 6613470000403
- 5. UV-Sealer Transparent 6613360000403
- 6. UV-Duro Sealer (standard) 6613470000403
- 7. UV-Sealer Sandable Colourless 6613330000403
- 8. HPC Anti Scratch Topcoat 6513341000403
- 9. HPC Anti Scratch Topcoat 6513341000403

The Carbonised Bamboo is treated by pressure steaming the bamboo, which darkens it by carbonization, therefore making it harder and less susceptible to humidity.

We're very ecologically conscious and therefore do not harvest our Bamboo in any regions where there have been or are ever likely to be Panda bears.

# SAPPHIRE-B442: Strand Woven Walnut Bamboo: This is one of the hardest flooring options available today. This is a select grade bamboo floor. *Call 01453 844675 for more information.*

Width: 137mm with a micro bevel
Thickness: 14mm tongue and groove 4 sides
Structure: Strands of woven bamboo glued together
Length: 1830mm
Quantity per Carton: 2.0789m2 and 8 pieces per carton
Finish: Lacquered
Applications: Home, Office, Pubs, Clubs and Commercial use

### **Floor Fitting Options**

**Nailing:** Secret Nailing or Secret Screws **Gluing:** Use the Bona R850 adhesive to glue directly to screed or floors **Floating:** On an underlay where the tongue and grooves are glued together **Underfloor Heating:** Is suitable but always glue to the screed if possible.

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- 4. UV-Duro Sealer (standard) 6613470000403
- 5. UV-Sealer Transparent 6613360000403
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- 8. HPC Anti Scratch Topcoat 6513341000403
- 9. HPC Anti Scratch Topcoat 6513341000403

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# SAPPHIRE-B443: Strand Woven Cherry Bamboo: This is one of the hardest flooring options available today. This is a select grade bamboo floor. *Call 01453 844675 for more information.*

Width: 137mm with a micro bevel
Thickness: 14mm tongue and groove 4 sides
Structure: Strands of woven bamboo glued together
Length: 1830mm
Quantity per Carton: 2.0789m2 and 8 pieces per carton
Finish: Lacquered
Applications: Home, Office, Pubs, Clubs and Commercial use

### **Floor Fitting Options**

**Nailing:** Secret Nailing or Secret Screws **Gluing:** Use the Bona R850 adhesive to glue directly to screed or floors **Floating:** On an underlay where the tongue and grooves are glued together **Underfloor Heating:** Is suitable but always glue to the screed if possible.

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### SAPPHIRE Range Lacquered Flooring is one of the toughest finishes available. For this we

use Treffert lacquers and apply 9 coats. The process is as follows

- 10. UV-PU INSULATION COAT 4713310000404
- 11. UV-Sealer Sandable for the back board 6613390000403
- 12. UV-FILLER TRANSPARENT PUMPABLE 6113330000403
- 13. UV-Duro Sealer (standard) 6613470000403
- 14. UV-Sealer Transparent 6613360000403
- 15. UV-Duro Sealer (standard) 6613470000403
- 16. UV-Sealer Sandable Colourless 6613330000403
- 17. HPC Anti Scratch Topcoat 6513341000403
- 18. HPC Anti Scratch Topcoat 6513341000403

The Carbonised Bamboo is treated by pressure steaming the bamboo, which darkens it by carbonization, therefore making it harder and less susceptible to humidity.

We're very ecologically conscious and therefore do not harvest our Bamboo in any regions where there have been or are ever likely to be Panda bears

### SAPPHIRE-B450: Antique Strand Woven Natural Bamboo: This is a strand woven, select grade bamboo floor. *Call 01453 844675 for more information.*

Width: 137mm with a micro bevel
Thickness: 14mm tongue and groove 4 sides
Structure: Strands of woven bamboo glued together
Length: 1830mm
Quantity per Carton: 2.0789m2 and 8 pieces per carton
Finish: Lacquered
Applications: Home, Office, Pubs, Clubs and Commercial use

### **Floor Fitting Options**

**Nailing:** Secret Nailing or Secret Screws **Gluing:** Use the Bona R850 adhesive to glue directly to screed or floors **Floating:** On an underlay where the tongue and grooves are glued together **Underfloor Heating:** Is suitable but always glue to the screed if possible.

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#### **Bamboo Manufacturing**

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### SAPPHIRE Range Lacquered Flooring is one of the toughest finishes available. For this we

use Treffert lacquers and apply 9 coats. The process is as follows

- 19. UV-PU INSULATION COAT 4713310000404
- 20. UV-Sealer Sandable for the back board 6613390000403
- 21. UV-FILLER TRANSPARENT PUMPABLE 6113330000403
- 22. UV-Duro Sealer (standard) 6613470000403
- 23. UV-Sealer Transparent 6613360000403
- 24. UV-Duro Sealer (standard) 6613470000403
- 25. UV-Sealer Sandable Colourless 6613330000403
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### **AMETHYST-E104:** Engineered Natural Light Oak Floor: *This is a rustic board with character and knots and the grade is CD. Call 01453 844675 for more information.*

Width: 150mm with a micro bevel
Thickness: 15mm tongue and groove 4 sides
Top Layer: 4mm solid oak
Base Layer: 11mm thick 7 layers of cross grain plywood
Length: Fixed Length 1830mm some cartons will have a split board
Quantity per Carton: 1.647 m2 and 6 layers
Finish: Lacquered see details below
Applications: Home, Office, Pubs, Clubs and Commercial use

### **Floor Fitting Options**

**Nailing:** Secret Nailing or Secret Screws **Gluing:** Use the Bona R850 adhesive to glue directly to screed or floors **Floating:** On an underlay where the tongue and grooves are glued together **Underfloor Heating:** Is suitable but always glue to the screed if possible.

The accessories and items below also match this floor and will ensure you have a lifetime of enjoyment.

Bona Cleaning Kit for regular maintenance Solid Oak accessories as shown below



### Accessories product codes: STN201, END201, FACE200, TM301, SK110, SK120, TR100, SN102

*We supply real wood flooring at truly economical prices and deliver Nationwide including Europe and Ireland*. Our **engineered boards** are not like the **cheap versions** where there are just two thin layers of birch and a thick centre layer of softwood like pine or poplar. The Engineered wooden flooring does **not need to be acclimatised** like solid wood and can be laid **immediately** after delivery.

All our Amethyst engineered boards have multi cross ply layers with Birch for strength and stability and are structural boards which means they can be laid directly over joists. The boards are tongue and groove all round. Our Engineered boards look like solid boards but are much stronger due to their structure and the manufacturing process we use.

### **Amethyst Range Lacquered Floors one of the toughest finishes available** For this range we use Treffert lacquers and apply 9 coats. The process is as follows

- 1. UV-PU INSULATION COAT 4713310000404
- 2. UV-Sealer Sandable for the back board 6613390000403
- 3. UV-FILLER TRANSPARENT PUMPABLE 6113330000403
- 4. UV-Duro Sealer (standard) 6613470000403
- 5. UV-Sealer Transparent 6613360000403
- 6. UV-Duro Sealer (standard) 6613470000403
- 7. UV-Sealer Sandable Colourless 6613330000403
- 8. HPC Anti Scratch Topcoat 6513341000403
- 9. HPC Anti Scratch Topcoat 6513341000403

### AMETHYST-E107: Engineered Natural Light Oak Floor: *This is a rustic board with character and knots and the grade is CD. Call 01453 844675 for more information.*

Width: 150mm with a micro bevel
Thickness: 20mm tongue and groove 4 sides
Top Layer: 4mm solid oak
Base Layer: 16mm thick 9 layers of cross grain plywood
Length: Fixed Length 1830mm some cartons will have a split board
Quantity per Carton: 1.647 m2 and 6 layers
Finish: Lacquered see details below
Applications: Home, Office, Pubs, Clubs and Commercial use

### **Floor Fitting Options**

**Nailing:** Secret Nailing or Secret Screws **Gluing:** Use the Bona R850 adhesive to glue directly to screed or floors **Floating:** On an underlay where the tongue and grooves are glued together **Underfloor Heating:** Is suitable but always glue to the screed if possible.

The accessories and items below also match this floor and will ensure you have a lifetime of enjoyment.

Bona Cleaning Kit for regular maintenance Solid Oak accessories as shown below



### Accessories product codes: STN201, END201, FACE200, TM301, SK110, SK120, TR100, SN102

*We supply real wood flooring at truly economical prices and deliver Nationwide including Europe and Ireland*. Our **engineered boards** are not like the **cheap versions** where there are just two thin layers of birch and a thick centre layer of softwood like pine or poplar. The Engineered wooden flooring does **not need to be acclimatised** like solid wood and can be laid **immediately** after delivery.

All our Amethyst engineered boards have multi cross ply layers with Birch for strength and stability and are structural boards which means they can be laid directly over joists. The boards are tongue and groove all round. Our Engineered boards look like solid boards but are much stronger due to their structure and the manufacturing process we use.

### **Amethyst Range Lacquered Floors one of the toughest finishes available** For this range we use Treffert lacquers and apply 9 coats. The process is as follows

- 1. UV-PU INSULATION COAT 4713310000404
- 2. UV-Sealer Sandable for the back board 6613390000403
- 3. UV-FILLER TRANSPARENT PUMPABLE 6113330000403
- 4. UV-Duro Sealer (standard) 6613470000403
- 5. UV-Sealer Transparent 6613360000403
- 6. UV-Duro Sealer (standard) 6613470000403
- 7. UV-Sealer Sandable Colourless 6613330000403
- 8. HPC Anti Scratch Topcoat 6513341000403
- 9. HPC Anti Scratch Topcoat 6513341000403

# AMETHYST-E110: Unfinished Sandwich Oak Floor: This wooden floor can be mixed with E150 and E157 to give different width and length effects. *This is a select clean oak floor with hardly and knots and the grading is ABC. Call 01453 844675 for more information.*

Width: 340mm with a square edge
Thickness: 20mm tongue and groove 4 sides
Top Layer: 6mm solid oak
Base Layer: 9mm middle layer Oak + 5mm bottom layer Oak
Length: Fixed Length 2200mm some cartons will have a split board
Quantity per Carton: 2.992 m2 and 4 layers
Finish: Unfinished with knots not filled
Applications: Home, Office, Pubs, Clubs and Commercial use

#### **Floor Fitting Options**

**Nailing:** Secret Nailing or Secret Screws **Gluing:** Use the Bona R850 adhesive to glue directly to screed or floors **Floating:** On an underlay where the tongue and grooves are glued together **Underfloor Heating:** Is suitable but always glue to the screed if possible.

WOCA Natural Oil Maintenance kits if you use the range of Natural WOCA oils.

### Accessories product codes: This will depend on the final finish you choose. We offer several prefinished oil colours to bespoke your flooring which you can match to some of our accessories.

*We supply real wood flooring at truly economical prices and deliver Nationwide including Europe and Ireland*. Our **sandwich engineered oak floors** are unique in their construction. As the grain of the middle layer goes in the opposite direction of the top and bottom layer it means that the board is stable and will remain so in almost any location. This is more stable than plywood backed wooden flooring where the material is a different species and will therefore move differently over very wide board widths. Plywood backed engineered boards are fine for up to 260mm widths.

#### This is an unfinished floor and we recommend the range of WOCA natural Oils for finishing:

You can finish this board using our WOCA Master Oil which we supply. The WOCA oxidising Master oil is a penetrating wood oil system. The master oil actually penetrates the surface, compared to other oils surface oil and lacquer type building systems. The master oil actually cures within the wood, hardens and protects the floor leaving a beautiful natural open pore surface. WOCA master oil treatment oils were the choice for the very high traffic Eurostar project in St Pancras which was opened by the Queen in November 2007.

For further details on how to finish and apply WOCA oils please click this link Treating our unfinished Oak Boards

AMETHYST-E112: Unfinished Sandwich Oak Floor: This wooden floor can be mixed with E150 E110 and E157 to give different width and length effects. *This is a select clean oak floor with hardly and knots and the grading is ABC. Call 01453 844675 for more information. This is a pre-order product due to cost.* 

Width: 340mm with a square edge
Thickness: 20mm tongue and groove 4 sides
Top Layer: 6mm solid oak
Base Layer: 9mm middle layer Oak + 5mm bottom layer Oak
Length: Fixed Length 3660mm
Quantity per Carton: 2.4888 m2 and 2 layers
Finish: Unfinished with knots not filled
Applications: Home, Office, Pubs, Clubs and Commercial use

#### **Floor Fitting Options**

**Nailing:** Secret Nailing or Secret Screws **Gluing:** Use the Bona R850 adhesive to glue directly to screed or floors **Floating:** On an underlay where the tongue and grooves are glued together **Underfloor Heating:** Is suitable but always glue to the screed if possible.

WOCA Natural Oil Maintenance kits if you use the range of Natural WOCA oils.

### Accessories product codes: This will depend on the final finish you choose. We offer several prefinished oil colours to bespoke your flooring which you can match to some of our accessories.

*We supply real wood flooring at truly economical prices and deliver Nationwide including Europe and Ireland*. Our **sandwich engineered oak floors** are unique in their construction. As the grain of the middle layer goes in the opposite direction of the top and bottom layer it means that the board is stable and will remain so in almost any location. This is more stable than plywood backed wooden flooring where the material is a different species and will therefore move differently over very wide board widths. Plywood backed engineered boards are fine for up to 260mm widths.

#### This is an unfinished floor and we recommend the range of WOCA natural Oils for finishing:

You can finish this board using our WOCA Master Oil which we supply. The WOCA oxidising Master oil is a penetrating wood oil system. The master oil actually penetrates the surface, compared to other oils surface oil and lacquer type building systems. The master oil actually cures within the wood, hardens and protects the floor leaving a beautiful natural open pore surface. WOCA master oil treatment oils were the choice for the very high traffic Eurostar project in St Pancras which was opened by the Queen in November 2007.

For further details on how to finish and apply WOCA oils please click this link Treating our unfinished Oak Boards

# AMETHYST-E120: Unfinished Engineered Oak Floor: This wooden floor can be mixed with E110, E150 and E157 to give different width and length effects. *This is a select clean oak floor with few knots and the grading is ABC. Call 01453 844675 for more information.*

Width: 189mm with a square edge
Thickness: 20mm tongue and groove 4 sides
Top Layer: 4mm solid oak
Base Layer: 16mm thick 9 layers of cross grain plywood
Length: Fixed Length 2200mm some cartons will have a split board
Quantity per Carton: 2.079 m2 and 4 layers
Finish: Unfinished with knots not filled
Applications: Home, Office, Pubs, Clubs and Commercial use

#### **Floor Fitting Options**

**Nailing:** Secret Nailing or Secret Screws **Gluing:** Use the Bona R850 adhesive to glue directly to screed or floors **Floating:** On an underlay where the tongue and grooves are glued together **Underfloor Heating:** Is suitable but always glue to the screed if possible.

WOCA Natural Oil Maintenance kits if you use the range of Natural WOCA oils.

### Accessories product codes: This will depend on the final finish you choose. We offer several prefinished oil colours to bespoke your flooring which you can match to some of our accessories.

*We supply real wood flooring at truly economical prices and deliver Nationwide including Europe and Ireland*. Our **engineered boards** are not like the **cheap versions** where there are just two thin layers of birch and a thick centre layer of softwood like pine or poplar. The Engineered wooden flooring does **not need to be acclimatised** like solid wood and can be laid **immediately** after delivery.

All our engineered boards have multi cross ply layers of Birch for strength and stability and are structural boards which means they can be laid directly over joists. The boards are tongue and groove all round. Our Engineered boards look like solid boards but are much stronger due to their structure and the manufacturing process we use.

This is an unfinished floor and we recommend the range of WOCA natural Oils for finishing:

You can finish this board using our WOCA Master Oil which we supply. The WOCA oxidising Master oil is a penetrating wood oil system. The master oil actually penetrates the surface, compared to other oils surface oil and lacquer type building systems. The master oil actually cures within the wood, hardens and protects the floor leaving a beautiful natural open pore surface. WOCA master oil treatment oils were the choice for the very high traffic Eurostar project in St Pancras which was opened by the Queen in November 2007.

For further details on how to finish and apply WOCA oils please click this link Treating our unfinished Oak Boards

### AMETHYST-E126: Brushed Engineered White Oak Floor: *This is a lovely clean board. The grading is ABC. Call 01453 844675 for more information.*

Width: 189mm with a micro bevel
Thickness: 20mm tongue and groove 4 sides
Top Layer: 6mm solid oak
Base Layer: 14mm thick 9 layers of cross plywood Birch
Length: Fixed Length 2200mm with one board in each carton split
Quantity per Carton: 2.079 m2 and 5 layers
Finish: WOCA UV Oil
Applications: Home, Office, Pubs, Clubs and Commercial use

#### **Floor Fitting Options**

**Nailing:** Secret Nailing or Secret Screws **Gluing:** Use the Bona R850 adhesive to glue directly to screed or floors **Floating:** On an underlay where the tongue and grooves are glued together **Underfloor Heating:** Is suitable but always glue to the screed if possible.

The accessories and items below also match this floor and will ensure you have a lifetime of enjoyment.

WOCA Natural UV Oil maintenance kit Solid Oak accessories as shown below

### Accessories product codes: STN201, END201, FACE200, TM301, SK110, SK120, TR100, SN102

*We supply real wood flooring at truly economical prices and deliver Nationwide including Europe and Ireland*. This board has been lightly brushed removing the softer grain (the perfect floor for pets) to give the surface a texture that makes the floor look and feel more natural. Our **engineered boards** are not like the **cheap versions** or where there are just two thin layers of birch and a thick centre layer of softwood like pine or poplar. Engineered wooden flooring does **not need to be acclimatised** like solid wood and can be laid **immediately** after delivery.

All our Amethyst engineered boards have multi cross ply layers with Birch for strength and stability and are structural boards which means they can be laid directly over joists. The boards are tongue and groove all round. Our Engineered boards look like solid boards but are much stronger due to their structure and the manufacturing process we use.

# UV Oiled Floors- we apply 3 coats at the factory and cured using infra red heat to ensure a very hard wearing surface that can easily be repaired. We use the WOCA UV oil and also supply maintenance kits with paste and soap oil for cleaning.

### AMETHYST-E128: Brushed Engineered Smoke Oak Floor: *This is a lovely clean board. The grading is ABC. Call 01453 844675 for more information.*

Width: 220mm with a micro bevel
Thickness: 20mm tongue and groove 4 sides
Top Layer: 4mm solid oak
Base Layer: 16mm thick 9 layers of cross plywood Birch
Length: Fixed Length 2200mm with one board in each carton split
Quantity per Carton: 2.079m2 and 5 layers
Finish: WOCA Natural Oil
Applications: Home, Office, Pubs, Clubs and Commercial use

### **Floor Fitting Options**

**Nailing:** Secret Nailing or Secret Screws **Gluing:** Use the Bona R850 adhesive to glue directly to screed or floors **Floating:** On an underlay where the tongue and grooves are glued together **Underfloor Heating:** Is suitable but always glue to the screed if possible.

The accessories and items below also match this floor and will ensure you have a lifetime of enjoyment.

WOCA Natural Oil maintenance kit Solid Oak accessories as shown below

### Accessories product codes: STN203, END203, FACE201, TM303, SK111, SK121, SN100, TR101

*We supply real wood flooring at truly economical prices and deliver Nationwide including Europe and Ireland*. This board has been lightly brushed removing the softer grain (the perfect floor for pets) to give the surface a texture that makes the floor look and feel more natural. Our **engineered boards** are not like the **cheap versions** or where there are just two thin layers of birch and a thick centre layer of softwood like pine or poplar. Engineered wooden flooring does **not need to be acclimatised** like solid wood and can be laid **immediately** after delivery.

All our Amethyst engineered boards have multi cross ply layers with Birch for strength and stability and are structural boards which means they can be laid directly over joists. The boards are tongue and groove all round. Our Engineered boards look like solid boards but are much stronger due to their structure and the manufacturing process we use.

Natural Oiled Floors we use the WOCA Woodcare Denmark products for all our oiled floors and apply 2 coats at the factory. You can then use the master Oils to give the floor a deeper finish using a polishing mop and patina discs after it has been laid. We supply the WOCA maintenance oil and oil soap for cleaning.

# AMETHYST-E150: Unfinished Engineered Oak Floor: This wooden floor can be mixed with E110 and E157 to give different width and length effects. *This is a select clean oak floor with few knots and the grading is ABC. Call 01453 844675 for more information.*

Width: 220mm with a square edge
Thickness: 20mm tongue and groove 4 sides
Top Layer: 4mm solid oak
Base Layer: 16mm thick 9 layers of cross grain plywood
Length: Fixed Length 2200mm some cartons will have a split board
Quantity per Carton: 1.936 m2 and 4 layers
Finish: Unfinished with knots not filled
Applications: Home, Office, Pubs, Clubs and Commercial use

#### **Floor Fitting Options**

**Nailing:** Secret Nailing or Secret Screws **Gluing:** Use the Bona R850 adhesive to glue directly to screed or floors **Floating:** On an underlay where the tongue and grooves are glued together **Underfloor Heating:** Is suitable but always glue to the screed if possible.

WOCA Natural Oil Maintenance kits if you use the range of Natural WOCA oils.

### Accessories product codes: This will depend on the final finish you choose. We offer several prefinished oil colours to bespoke your flooring which you can match to some of our accessories.

*We supply real wood flooring at truly economical prices and deliver Nationwide including Europe and Ireland*. Our **engineered boards** are not like the **cheap versions** where there are just two thin layers of birch and a thick centre layer of softwood like pine or poplar. The Engineered wooden flooring does **not need to be acclimatised** like solid wood and can be laid **immediately** after delivery.

All our Amethyst engineered boards have multi cross ply layers with Birch for strength and stability and are structural boards which means they can be laid directly over joists. The boards are tongue and groove all round. Our Engineered boards look like solid boards but are much stronger due to their structure and the manufacturing process we use.

This is an unfinished floor and we recommend the range of WOCA natural Oils for finishing:

You can finish this board using our WOCA Master Oil which we supply. The WOCA oxidising Master oil is a penetrating wood oil system. The master oil actually penetrates the surface, compared to other oils surface oil and lacquer type building systems. The master oil actually cures within the wood, hardens and protects the floor leaving a beautiful natural open pore surface. WOCA master oil treatment oils were the obvious choice for the very high traffic Eurostar project in St Pancras which was opened by the Queen in November 2007.

For further details on how to finish and apply WOCA oils please click this link Treating our unfinished Oak Boards

### AMETHYST-E151: Engineered Oak Floor: *This is a select clean oak floor with few knots and the grading is ABC. Call 01453 844675 for more information.*

Width: 220mm with a micro bevel
Thickness: 20mm tongue and groove 4 sides
Top Layer: 4mm solid oak
Base Layer: 16mm thick 9 layers of cross grain plywood
Length: Fixed Length 2200mm some cartons will have a split board
Quantity per Carton: 1.936 m2 and 4 layers
Finish: Lacquered see detail below
Applications: Home, Office, Pubs, Clubs and Commercial use

#### **Floor Fitting Options**

**Nailing:** Secret Nailing or Secret Screws **Gluing:** Use the Bona R850 adhesive to glue directly to screed or floors **Floating:** On an underlay where the tongue and grooves are glued together **Underfloor Heating:** Is suitable but always glue to the screed if possible.

The accessories and items below also match this floor and will ensure you have a lifetime of enjoyment.

Bona Cleaning Kit for regular maintenance Solid Oak accessories as shown below



### Accessories product codes: STN201, END201, FACE200, TM301, SK110, SK120, TR100, SN102

*We supply real wood flooring at truly economical prices and deliver Nationwide including Europe and Ireland*. Our **engineered boards** are not like the **cheap versions** where there are just two thin layers of birch and a thick centre layer of softwood like pine or poplar. The Engineered wooden flooring does **not need to be acclimatised** like solid wood and can be laid **immediately** after delivery.

All our Amethyst engineered boards have multi cross ply layers with Birch for strength and stability and are structural boards which means they can be laid directly over joists. The boards are tongue and groove all round. Our Engineered boards look like solid boards but are much stronger due to their structure and the manufacturing process we use.

### **Amethyst Range Lacquered Floors one of the toughest finishes available** For this range we use Treffert lacquers and apply 9 coats. The process is as follows

- 1. UV-PU INSULATION COAT 4713310000404
- 2. UV-Sealer Sandable for the back board 6613390000403
- 3. UV-FILLER TRANSPARENT PUMPABLE 6113330000403
- 4. UV-Duro Sealer (standard) 6613470000403
- 5. UV-Sealer Transparent 6613360000403
- 6. UV-Duro Sealer (standard) 6613470000403
- 7. UV-Sealer Sandable Colourless 6613330000403
- 8. HPC Anti Scratch Topcoat 6513341000403
- 9. HPC Anti Scratch Topcoat 6513341000403

### AMETHYST-E152: Brushed Engineered White Oak Floor: *This is a lovely clean board and the grading is ABC. Call 01453 844675 for more information.*

Width: 220mm with a micro bevel Thickness: 20mm tongue and groove 4 sides Top Layer: 4mm solid oak Base Layer: 16mm thick 9 layers of cross plywood Birch Length: Fixed Length 2200mm with one board in each carton split Quantity per Carton: 1.936 m2 and 4 layers Finish: WOCA UV Oil Applications: Home, Office, Pubs, Clubs and Commercial use

### **Floor Fitting Options**

**Nailing:** Secret Nailing or Secret Screws **Gluing:** Use the Bona R850 adhesive to glue directly to screed or floors **Floating:** On an underlay where the tongue and grooves are glued together **Underfloor Heating:** Is suitable but always glue to the screed if possible.

The accessories and items below also match this floor and will ensure you have a lifetime of enjoyment.

WOCA UV Oil maintenance kit Solid Oak accessories as shown below

### Accessories product codes: STN201, END201, FACE200, TM301, SK110, SK120, TR100, SN102

*We supply real wood flooring at truly economical prices and deliver Nationwide including Europe and Ireland*. This board has been lightly brushed removing the softer grain (the perfect floor for pets) to give the surface a texture that makes the floor look and feel more natural. Our **engineered boards** are not like the **cheap versions** or where there are just two thin layers of birch and a thick centre layer of softwood like pine or poplar. Engineered wooden flooring does **not need to be acclimatised** like solid wood and can be laid **immediately** after delivery.

All our Amethyst engineered boards have multi cross ply layers with Birch for strength and stability and are structural boards which means they can be laid directly over joists. The boards are tongue and groove all round. Our Engineered boards look like solid boards but are much stronger due to their structure and the manufacturing process we use.

### UV Oiled Floors- we apply 3 coats at the factory and cured using infra red heat to ensure a very hard wearing surface that can easily be repaired. We use the WOCA UV oil and also supply maintenance kits with paste and soap oil for cleaning.

### AMETHYST-E153: Brushed Engineered Natural Oil Oak Floor: *This is a lovely clean board. The grading is ABC. Call 01453 844675 for more information.*

Width: 220mm with a micro bevel
Thickness: 20mm tongue and groove 4 sides
Top Layer: 4mm solid oak
Base Layer: 16mm thick 9 layers of cross plywood Birch
Length: Fixed Length 2200mm with one board in each carton split
Quantity per Carton: 1.936 m2 and 4 layers
Finish: WOCA Natural Oil
Applications: Home, Office, Pubs, Clubs and Commercial use

### **Floor Fitting Options**

**Nailing:** Secret Nailing or Secret Screws **Gluing:** Use the Bona R850 adhesive to glue directly to screed or floors **Floating:** On an underlay where the tongue and grooves are glued together **Underfloor Heating:** Is suitable but always glue to the screed if possible.

The accessories and items below also match this floor and will ensure you have a lifetime of enjoyment.

WOCA Natural Oil maintenance kit Solid Oak accessories as shown below

### Accessories product codes: STN201, END201, FACE200, TM301, SK110, SK120, TR100, SN102

*We supply real wood flooring at truly economical prices and deliver Nationwide including Europe and Ireland*. This board has been lightly brushed removing the softer grain (the perfect floor for pets) to give the surface a texture that makes the floor look and feel more natural. Our **engineered boards** are not like the **cheap versions** or where there are just two thin layers of birch and a thick centre layer of softwood like pine or poplar. Engineered wooden flooring does **not need to be acclimatised** like solid wood and can be laid **immediately** after delivery.

All our Amethyst engineered boards have multi cross ply layers with Birch for strength and stability and are structural boards which means they can be laid directly over joists. The boards are tongue and groove all round. Our Engineered boards look like solid boards but are much stronger due to their structure and the manufacturing process we use.

Natural Oiled Floors we use the WOCA Woodcare Denmark products for all our oiled floors and apply 2 coats at the factory. You can then use the master Oils to give the floor a deeper finish using a polishing mop and patina discs after it has been laid. We supply the WOCA maintenance oil and oil soap for cleaning.

# AMETHYST-E157: Unfinished Engineered Oak Floor: This wooden floor can be mixed with E110 and E150 to give different width and length effects. *This is a select board with few knots and the grading is ABC. Call 01453 844675 for more information.*

Width: 260mm with a square edge
Thickness: 20mm tongue and groove 4 sides
Top Layer: 6mm solid oak
Base Layer: 14mm thick 9 layers of cross grain plywood
Length: Fixed Length 2200mm some cartons will have a split board
Quantity per Carton: 2.288m2 and 4 layers
Finish: Unfinished
Applications: Home, Office, Pubs, Clubs and Commercial use

#### **Floor Fitting Options**

**Nailing:** Secret Nailing or Secret Screws **Gluing:** Use the Bona R850 adhesive to glue directly to screed or floors **Floating:** On an underlay where the tongue and grooves are glued together **Underfloor Heating:** Is suitable but always glue to the screed if possible.

WOCA Natural Oil Maintenance kits if you use the range of Natural WOCA oils.

### Accessories product codes: This will depend on the final finish you choose. We offer several prefinished oil colours to bespoke your flooring which you can match to some of our accessories.

*We supply real wood flooring at truly economical prices and deliver Nationwide including Europe and Ireland*. Our **engineered boards** are not like the **cheap versions** where there are just two thin layers of birch and a thick centre layer of softwood like pine or poplar. The Engineered wooden flooring does **not need to be acclimatised** like solid wood and can be laid **immediately** after delivery.

All our Amethyst engineered boards have multi cross ply layers with Birch for strength and stability and are structural boards which means they can be laid directly over joists. The boards are tongue and groove all round. Our Engineered boards look like solid boards but are much stronger due to their structure and the manufacturing process we use.

This is an unfinished floor and we recommend the range of WOCA natural Oils for finishing:

You can finish this board using our WOCA Master Oil which we supply. The WOCA oxidising Master oil is a penetrating wood oil system. The master oil actually penetrates the surface, compared to other oils surface oil and lacquer type building systems. The master oil actually cures within the wood, hardens and protects the floor leaving a beautiful natural open pore surface. WOCA master oil treatment oils were the choice for the very high traffic Eurostar project in St Pancras which was opened by the Queen in November 2007.

For further details on how to finish and apply WOCA oils please click this link Treating our unfinished Oak Boards

### AMETHYST-E158: Brushed Engineered White Oak Floor: *This is a lovely clean board. The grading is ABC. Call 01453 844675 for more information.*

Width: 220mm with a micro bevel
Thickness: 20mm tongue and groove 4 sides
Top Layer: 4mm solid oak
Base Layer: 16mm thick 9 layers of cross plywood Birch
Length: Fixed Length 2200mm with one board in each carton split
Quantity per Carton: 1.936 m2 and 4 layers
Finish: WOCA UV Oil
Applications: Home, Office, Pubs, Clubs and Commercial use

#### **Floor Fitting Options**

**Nailing:** Secret Nailing or Secret Screws **Gluing:** Use the Bona R850 adhesive to glue directly to screed or floors **Floating:** On an underlay where the tongue and grooves are glued together **Underfloor Heating:** Is suitable but always glue to the screed if possible.

The accessories and items below also match this floor and will ensure you have a lifetime of enjoyment.

WOCA UV Oil maintenance kit Solid Oak accessories as shown below

### Accessories product codes: STN201, END201, FACE200, TM301, SK110, SK120, TR100, SN102

*We supply real wood flooring at truly economical prices and deliver Nationwide including Europe and Ireland*. This board has been lightly brushed removing the softer grain (the perfect floor for pets) to give the surface a texture that makes the floor look and feel more natural. Our **engineered boards** are not like the **cheap versions** or where there are just two thin layers of birch and a thick centre layer of softwood like pine or poplar. Engineered wooden flooring does **not need to be acclimatised** like solid wood and can be laid **immediately** after delivery.

All our Amethyst engineered boards have multi cross ply layers with Birch for strength and stability and are structural boards which means they can be laid directly over joists. The boards are tongue and groove all round. Our Engineered boards look like solid boards but are much stronger due to their structure and the manufacturing process we use.

### UV Oiled Floors- we apply 3 coats at the factory and cured using infra red heat to ensure a very hard wearing surface that can easily be repaired. We use the WOCA UV oil and also supply maintenance kits with paste and soap oil for cleaning.

### AMETHYST-E172: Brushed Engineered Click lock System Oak Floor: *This is a lovely clean board. The grading is ABC. Call 01453 844675 for more information.*

Width: 189mm with a micro bevel
Thickness: 15mm click system 4 sides
Top Layer: 4mm solid oak
Base Layer: 11mm thick with Poplar middle
Length: Fixed Length 1830mm with one board in each carton split
Quantity per Carton: 2.0752 m2 and 6 layers
Finish: WOCA UV Oil
Applications: Home and large apartment developments
Floor Fitting Options
Floating: On an underlay where you just click the boards together
Underfloor Heating: Is suitable but always use the heatflow underlay

WOCA Natural UV Oil maintenance kit

*We supply real wood flooring at truly economical prices and deliver Nationwide including Europe and Ireland*. This board has been lightly brushed removing the softer grain (the perfect floor for pets) to give the surface a texture that makes the floor look and feel more natural. Our click lock boards have two layer of Birch top and bottom and a poplar middle to keep costs down and ensure that the click profile remains stable, this wooden flooring does **not need to be acclimatised** like solid wood and can be laid **immediately** after delivery.

UV Oiled Floors- we apply 3 coats at the factory and cured using infra red heat to ensure a very hard wearing surface that can easily be repaired. We use the WOCA UV oil and also supply maintenance kits with paste and soap oil for cleaning.

# AMETHYST-E174: Brushed Engineered OUTDOOR Oak Floor: *This is a lovely clean Oak floor and can be used outside. The grading is ABC. Call 01453 844675 for more information.*

Width: 158mm with a micro bevel
Thickness: 20mm tongue and groove 4 sides
Top Layer: 6mm oak top layer
Base Layer: 9mm middle layer oak+ 5mm bottom layer oak
Length: Fixed Length 1800mm
Quantity per Carton: 1.7064 m2 and 6 layers
Finish: WOCA Natural Outdoor Oil
Applications: Home, Office, Pubs, Clubs and Commercial use

### **Floor Fitting Options**

Nailing: Secret Nailing or Secret Screws with galvanised nails or screws

### WOCA Outdoor Oil

*We supply real wood flooring at truly economical prices and deliver Nationwide including Europe and Ireland*. Our **sandwich engineered oak floors** are unique in their construction. As the grain of the middle layer goes in the opposite direction of the top and bottom layer it means that the board is stable and will remain so in almost any location. This is more stable than plywood backed wooden flooring where the material is a different species and will therefore move differently over very wide board widths. Plywood backed engineered boards are fine for up to 260mm widths.

### DIAMOND-E176: Brushed Engineered Click lock System White Oiled Oak Floor: *This is a lovely clean board. The grading is ABC. Call 01453 844675 for more information.*

Width: 189mm with a micro bevel
Thickness: 15mm click system 4 sides
Top Layer: 4mm solid oak
Base Layer: 11mm thick with Poplar middle
Length: Fixed Length 1830mm with one board in each carton split
Quantity per Carton: 2.0752 m2 and 6 layers
Finish: WOCA White Oil
Applications: Home and large apartment developments
Floor Fitting Options
Floating: On an underlay where you just click the boards together
Underfloor Heating: Is suitable but always use the heatflow underlay

WOCA White Oil maintenance kit

*We supply real wood flooring at truly economical prices and deliver Nationwide including Europe and Ireland*. This board has been lightly brushed removing the softer grain (the perfect floor for pets) to give the surface a texture that makes the floor look a lot more natural feel and look. Our click lock boards have two layer of Birch top and bottom and a poplar middle to keep costs down and ensure that the click profile remains stable, this wooden flooring does **not need to be acclimatised** like solid wood and can be laid **immediately** after delivery.

UV Oiled Floors- we apply 3 coats at the factory and cured using infra red heat to ensure a very hard wearing surface that can easily be repaired. We use the WOCA UV oil and also supply maintenance kits with paste and soap oil for cleaning. DIAMOND-E301: Antique Engineered Burnt Oak Floor: This wooden floor has been hand distressed to make it look 100 years old. It can be mixed with E307 to give different width and length effects. *This is a rustic grade board with knots and character and the grading is CD. Call 01453 844675 for more information.* 

Width: 150mm with a micro bevel
Thickness: 20mm tongue and groove 4 sides
Top Layer: 5mm solid oak
Base Layer: 15mm thick 9 layers of cross plywood Birch
Length: Random Lengths click for details
Quantity per Carton: 1.65 m2 and 5 layers
Finish: Bona Industrial matt lacquer 9 coats see details below
Applications: Home, Office, Pubs, Clubs and Commercial use

#### **Floor Fitting Options**

**Nailing:** Secret Nailing or Secret Screws **Gluing:** Use the Bona R850 adhesive to glue directly to screed or floors **Floating:** On an underlay where the tongue and grooves are glued together **Underfloor Heating:** Is suitable but always glue to the screed if possible.

The accessories and items below also match this floor and will ensure you have a lifetime of enjoyment.

Bona Cleaning Kit for regular maintenance Solid Oak accessories as shown below



### Accessories product codes: STN205, END205, FACE202, TM305, SN101, SK112, SK122, TR103

# We supply real wood flooring at truly economical prices and deliver Nationwide including *Europe and Ireland*. Our engineered boards are not like the cheap versions where you get a mixture of birch and softwood, or where there are just two thin layers of birch and a thick centre layer of softwood like pine or poplar. Engineered wooden flooring does **not need to be** acclimatised like solid wood and can be laid **immediately** after delivery.

All our engineered boards have multi cross ply layers of Birch for strength and stability and are structural boards which means they can be laid directly over joists. The boards are tongue and groove all round. Our Engineered boards look like solid boards but are much stronger due to their structure and the manufacturing process we use.

This is a Lacquered Floor and we use the Bona Natural for industrial applications and apply **9 coats**. The process is as follows and we have quoted the product codes for clarification:

- 1. One coat of UV Primer UW0310 this gives good adhesion and is cured using IR drying Lamps
- 2. Three coat of UV curing light filler UL0115 giving high abrasion resistance
- 3. One coat of UV Base coat (anti-scratch) UB0135 cured with a UV lamp
- 4. One coat of Bona Natural base coat UB8128 cured with a UV lamp
- 5. One coat of UV Base coat UB0123 cured with a UV lamp
- 6. Two coats of Bona Natural Top coats UT8098 cured with Mercury lamps and this top coat has a high resistance to scratching due to its industrial strength.

# DIAMOND-E302: Engineered American White Oak Floor: This wooden floor can be mixed with E304, E306 and E327 to give different width and length effects. *This is a select grade board with very few knots the grading is ABC. Call 01453 844675 for more information.*

Width: 150mm with a micro bevel
Thickness: 20mm Tongue and Groove 4 sides
Top Layer: 5mm solid oak
Base Layer: 15mm thick 9 layers of cross plywood Birch
Length: Random Lengths click for details
Quantity per Carton: 1.65 m2 and 5 layers
Finish: Bona Industrial matt lacquer 9 coats see details below
Applications: Home, Office, Pubs, Clubs and Commercial use

### **Floor Fitting Options**

**Nailing:** Secret Nailing or Secret Screws **Gluing:** Use the Bona R850 adhesive to glue directly to screed or floors **Floating:** On an underlay where the tongue and grooves are glued together **Underfloor Heating:** Is suitable but always glue to the screed if possible.

The accessories and items below also match this floor and will ensure you have a lifetime of enjoyment.

Bona Cleaning Kit for regular maintenance Solid Oak accessories as shown below



### Accessories product codes: STN201, END201, FACE200, TM301, SK110, SK120, TR100, SN102

# We supply real wood flooring at truly economical prices and deliver Nationwide including *Europe and Ireland*. Our engineered boards are not like the cheap versions where you get a mixture of birch and softwood, or where there are just two thin layers of birch and a thick centre layer of softwood like pine or poplar. Engineered wooden flooring does **not need to be** acclimatised like solid wood and can be laid **immediately** after delivery.

All our engineered boards have multi cross ply layers of Birch for strength and stability and are structural boards which means they can be laid directly over joists. The boards are tongue and groove all round. Our Engineered boards look like solid boards but are much stronger due to their structure and the manufacturing process we use.

This is a Lacquered Floor and we use the Bona Natural for industrial applications and apply **9 coats**. The process is as follows and we have quoted the product codes for clarification:

- 1. One coat of UV Primer UW0310 this gives good adhesion and is cured using IR drying Lamps
- 2. Three coat of UV curing light filler UL0115 giving high abrasion resistance
- 3. One coat of UV Base coat (anti-scratch) UB0135 cured with a UV lamp
- 4. One coat of Bona Natural base coat UB8128 cured with a UV lamp
- 5. One coat of UV Base coat UB0123 cured with a UV lamp
- 6. Two coats of Bona Natural Top coats UT8098 cured with Mercury lamps and this top coat has a high resistance to scratching due to its industrial strength.

### DIAMOND-E302L: Engineered White Oak Floor: This wooden floor is a prime *grade board* with no knots the grading is AB FSC. Call 01453 844675 for more information.

Width: 150mm with a micro bevel
Thickness: 20mm Tongue and Groove all 4 sides
Top Layer: 4mm solid oak
Base Layer: 16mm thick 9 layers of cross plywood Birch
Length: 1830mm with one split board
Quantity per Carton: 2.196m2 and 6 layers
Finish: Bona Industrial matt lacquer 9 coats see details below
Applications: Home, Office, Pubs, Clubs and Commercial use

### **Floor Fitting Options**

**Nailing:** Secret Nailing or Secret Screws **Gluing:** Use the Bona R850 adhesive to glue directly to screed or floors **Floating:** On an underlay where the tongue and grooves are glued together **Underfloor Heating:** Is suitable but always glue to the screed if possible.

The accessories and items below also match this floor and will ensure you have a lifetime of enjoyment.

Bona Cleaning Kit for regular maintenance Solid Oak accessories as shown below



### Accessories product codes: STN201, END201, FACE200, TM301, SK110, SK120, TR100, SN102

*We supply real wood flooring at truly economical prices and deliver Nationwide including Europe and Ireland*. Our **engineered boards** are not like the **cheap versions** where you get a mixture of birch and softwood, or where there are just two thin layers of birch and a thick centre layer of softwood like pine or poplar. Engineered wooden flooring does **not need to be acclimatised** like solid wood and can be laid **immediately** after delivery.

All our engineered boards have multi cross ply layers of Birch for strength and stability and are structural boards which means they can be laid directly over joists. The boards are tongue and groove all round. Our Engineered boards look like solid boards but are much stronger due to their structure and the manufacturing process we use.

This is a Lacquered Floor and we use the Bona Natural for industrial applications and apply **9 coats**. The process is as follows and we have quoted the product codes for clarification:

- 1. One coat of UV Primer UW0310 this gives good adhesion and is cured using IR drying Lamps
- 2. Three coat of UV curing light filler UL0115 giving high abrasion resistance
- 3. One coat of UV Base coat (anti-scratch) UB0135 cured with a UV lamp
- 4. One coat of Bona Natural base coat UB8128 cured with a UV lamp
- 5. One coat of UV Base coat UB0123 cured with a UV lamp
- 6. Two coats of Bona Natural Top coats UT8098 cured with Mercury lamps and this top coat has a high resistance to scratching due to its industrial strength.

# DIAMOND-E303: Unfinished Engineered American White Oak Floor: This wooden floor can be mixed with E320 and E359 to give different width and length effects. *This is a select board with few knots and the grading is ABC. Call 01453 844675 for more information.*

Width: 150mm with a square edge
Thickness: 20mm tongue and groove 4 sides
Top Layer: 5mm solid oak
Base Layer: 15mm thick 9 layers of cross plywood Birch
Length: Random Lengths click for details
Quantity per Carton: 1.65 m2 and 5 layers
Finish: Unfinished
Applications: Home, Office, Pubs, Clubs and Commercial use

#### **Floor Fitting Options**

**Nailing:** Secret Nailing or Secret Screws **Gluing:** Use the Bona R850 adhesive to glue directly to screed or floors **Floating:** On an underlay where the tongue and grooves are glued together **Underfloor Heating:** Is suitable but always glue to the screed if possible.

WOCA Natural Oil Maintenance kits if you use the range of Natural WOCA oils.

### Accessories product codes: This will depend on the final finish you choose. We offer several prefinished oil colours to bespoke your flooring which you can match to some of our accessories.

*We supply real wood flooring at truly economical prices and deliver Nationwide including Europe and Ireland*. Our **engineered boards** are not like the **cheap versions** where you get a mixture of birch and softwood, or where there are just two thin layers of birch and a thick centre layer of softwood like pine or poplar. Engineered wooden flooring does **not need to be acclimatised** like solid wood and can be laid **immediately** after delivery.

All our engineered boards have multi cross ply layers of Birch for strength and stability and are structural boards which means they can be laid directly over joists. The boards are tongue and groove all round. Our Engineered boards look like solid boards but are much stronger due to their structure and the manufacturing process we use.

This is an unfinished floor and we recommend the range of WOCA natural Oils for finishing:

You can finish this board using our WOCA Master Oil which we supply. The WOCA oxidising Master oil is a penetrating wood oil system. The master oil actually penetrates the surface, compared to other oils surface oil and lacquer type building systems. The master oil actually cures within the wood, hardens and protects the floor leaving a beautiful natural open pore surface. WOCA master oil treatment oils were the choice for the very high traffic Eurostar project in St Pancras which was opened by the Queen in November 2007.

For further details on how to finish and apply WOCA oils please click this link Treating our unfinished Oak Boards

## DIAMOND-E303L: Unfinished Engineered Oak Floor: This wooden floor can be mixed with E120, E150 and E157 to give different width and length effects, *the grading is ABC. Call 01453 844675 for more information.*

Width: 150mm with a square edge
Thickness: 20mm tongue and groove all 4 sides
Top Layer: 4mm solid oak
Base Layer: 16mm thick 9 layers of cross grain plywood
Length: 1830mm some cartons will have a split board
Quantity per Carton: 2.196 m2 and 6 layers
Finish: Unfinished with knots not filled
Applications: Home, Office, Pubs, Clubs and Commercial use

#### **Floor Fitting Options**

**Nailing:** Secret Nailing or Secret Screws **Gluing:** Use the Bona R850 adhesive to glue directly to screed or floors **Floating:** On an underlay where the tongue and grooves are glued together **Underfloor Heating:** Is suitable but always glue to the screed if possible.

WOCA Natural Oil Maintenance kits if you use the range of Natural WOCA oils.

### Accessories product codes: This will depend on the final finish you choose. We offer several prefinished oil colours to bespoke your flooring which you can match to some of our accessories.

*We supply real wood flooring at truly economical prices and deliver Nationwide including Europe and Ireland*. Our **engineered boards** are not like the **cheap versions** where there are just two thin layers of birch and a thick centre layer of softwood like pine or poplar. The Engineered wooden flooring does **not need to be acclimatised** like solid wood and can be laid **immediately** after delivery.

All our Amethyst engineered boards have multi cross ply layers with Birch for strength and stability and are structural boards which means they can be laid directly over joists. The boards are tongue and groove all round. Our Engineered boards look like solid boards but are much stronger due to their structure and the manufacturing process we use.

This is an unfinished floor and we recommend the range of WOCA Natural Oils or the Blanchon Hard Waxoils and Oils for finishing:

For further details and information on how to finish and apply WOCA Natural Oils or the Blanchon Hard Waxoils and Oils please click this link:-

### Treating our Unfinished Oak Boards

DIAMOND-E300: Antique Engineered Natural Oak Floor: This wooden floor has been hand distressed to make it look 100 years old. It can be mixed with E308 and E323 to give different width and length effects. *This is a rustic grade board with knots and character and the grading is CD. Call 01453 844675 for more information.* 

Width: 150mm with a micro bevel
Thickness: 20mm tongue and groove 4 sides
Top Layer: 5mm solid oak
Base Layer: 15mm thick 9 layers of cross plywood Birch
Length: Random Lengths click for details
Quantity per Carton: 1.65 m2 and 5 layers
Finish: Bona Industrial matt lacquer 9 coats see details below
Applications: Home, Office, Pubs, Clubs and Commercial use

#### **Floor Fitting Options**

**Nailing:** Secret Nailing or Secret Screws **Gluing:** Use the Bona R850 adhesive to glue directly to screed or floors **Floating:** On an underlay where the tongue and grooves are glued together **Underfloor Heating:** Is suitable but always glue to the screed if possible.

The accessories and items below also match this floor and will ensure you have a lifetime of enjoyment.

Bona Cleaning Kit for regular maintenance Solid Oak accessories as shown below



### Accessories product codes: STN201, END201, FACE200, TM301, SK110, SK120, TR100, SN103

# *We supply real wood flooring at truly economical prices and deliver Nationwide including Europe and Ireland*. Our **engineered boards** are not like the **cheap versions** where you get a mixture of birch and softwood, or where there are just two thin layers of birch and a thick centre layer of softwood like pine or poplar. Engineered wooden flooring does **not need to be acclimatised** like solid wood and can be laid **immediately** after delivery.

All our engineered boards have multi cross ply layers of Birch for strength and stability and are structural boards which means they can be laid directly over joists. The boards are tongue and groove all round. Our Engineered boards look like solid boards but are much stronger due to their structure and the manufacturing process we use.

This is a Lacquered Floor and we use the Bona Natural for industrial applications and apply **9 coats**. The process is as follows and we have quoted the product codes for clarification:

- 7. One coat of UV Primer UW0310 this gives good adhesion and is cured using IR drying Lamps
- 8. Three coat of UV curing light filler UL0115 giving high abrasion resistance
- 9. One coat of UV Base coat (anti-scratch) UB0135 cured with a UV lamp
- 10. One coat of Bona Natural base coat UB8128 cured with a UV lamp
- 11. One coat of UV Base coat UB0123 cured with a UV lamp
- 12. Two coats of Bona Natural Top coats UT8098 cured with Mercury lamps and this top coat has a high resistance to scratching due to its industrial strength.

# DIAMOND-E304: Engineered American White Oak Floor: This wooden floor can be mixed with E302, E306 and E327 to give different width and length effects. *This is a rustic grade board with knots and character and the grading is CD. Call 01453 844675 for more information.*

Width: 150mm with a micro bevel
Thickness: 20mm tongue and groove 4 sides
Top Layer: 5mm solid oak
Base Layer: 15mm thick 9 layers of cross plywood Birch
Length: Random Lengths click for details
Quantity per Carton: 1.65 m2 and 5 layers
Finish: Bona Industrial matt lacquer 9 coats see details below
Applications: Home, Office, Pubs, Clubs and Commercial use

### **Floor Fitting Options**

**Nailing:** Secret Nailing or Secret Screws **Gluing:** Use the Bona R850 adhesive to glue directly to screed or floors **Floating:** On an underlay where the tongue and grooves are glued together **Underfloor Heating:** Is suitable but always glue to the screed if possible.

The accessories and items below also match this floor and will ensure you have a lifetime of enjoyment.

Bona Cleaning Kit for regular maintenance Solid Oak accessories as shown below



### Accessories product codes: STN201, END201, FACE200, TM301, SK110, SK120, TR100, SN102

# We supply real wood flooring at truly economical prices and deliver Nationwide including *Europe and Ireland*. Our engineered boards are not like the cheap versions where you get a mixture of birch and softwood, or where there are just two thin layers of birch and a thick centre layer of softwood like pine or poplar. Engineered wooden flooring does **not need to be** acclimatised like solid wood and can be laid **immediately** after delivery.

All our engineered boards have multi cross ply layers of Birch for strength and stability and are structural boards which means they can be laid directly over joists. The boards are tongue and groove all round. Our Engineered boards look like solid boards but are much stronger due to their structure and the manufacturing process we use.

This is a Lacquered Floor and we use the Bona Natural for industrial applications and apply **9 coats**. The process is as follows and we have quoted the product codes for clarification:

- 1. One coat of UV Primer UW0310 this gives good adhesion and is cured using IR drying Lamps
- 2. Three coat of UV curing light filler UL0115 giving high abrasion resistance
- 3. One coat of UV Base coat (anti-scratch) UB0135 cured with a UV lamp
- 4. One coat of Bona Natural base coat UB8128 cured with a UV lamp
- 5. One coat of UV Base coat UB0123 cured with a UV lamp
- 6. Two coats of Bona Natural Top coats UT8098 cured with Mercury lamps and this top coat has a high resistance to scratching due to its industrial strength.

# DIAMOND-E304L: Engineered White Oak Floor: This wooden floor is a rustic *grade board* with knots and grain variation the grading is CD. Call 01453 844675 for more information.

Width: 150mm with a micro bevel
Thickness: 20mm Tongue and Groove all 4 sides
Top Layer: 4mm solid oak
Base Layer: 15mm thick 9 layers of cross plywood Birch
Length: Fixed Length 1830mm
Quantity per Carton: 2.196m2 and 6 layers
Finish: Bona Industrial matt lacquer 9 coats see details below
Applications: Home, Office, Pubs, Clubs and Commercial use

### **Floor Fitting Options**

**Nailing:** Secret Nailing or Secret Screws **Gluing:** Use the Bona R850 adhesive to glue directly to screed or floors **Floating:** On an underlay where the tongue and grooves are glued together **Underfloor Heating:** Is suitable but always glue to the screed if possible.

The accessories and items below also match this floor and will ensure you have a lifetime of enjoyment.

Bona Cleaning Kit for regular maintenance Solid Oak accessories as shown below



### Accessories product codes: STN201, END201, FACE200, TM301, SK110, SK120, TR100, SN102

### We supply real wood flooring at truly economical prices and deliver Nationwide including

*Europe and Ireland*. Our **engineered boards** are not like the **cheap versions** where you get a mixture of birch and softwood, or where there are just two thin layers of birch and a thick centre layer of softwood like pine or poplar. Engineered wooden flooring does **not need to be acclimatised** like solid wood and can be laid **immediately** after delivery.

All our engineered boards have multi cross ply layers of Birch for strength and stability and are structural boards which means they can be laid directly over joists. The boards are tongue and groove all round. Our Engineered boards look like solid boards but are much stronger due to their structure and the manufacturing process we use.

This is a Lacquered Floor and we use the Bona Natural for industrial applications and apply **9 coats**. The process is as follows and we have quoted the product codes for clarification:

- 1. One coat of UV Primer UW0310 this gives good adhesion and is cured using IR drying Lamps
- 2. Three coat of UV curing light filler UL0115 giving high abrasion resistance
- 3. One coat of UV Base coat (anti-scratch) UB0135 cured with a UV lamp
- 4. One coat of Bona Natural base coat UB8128 cured with a UV lamp
- 5. One coat of UV Base coat UB0123 cured with a UV lamp
- 6. Two coats of Bona Natural Top coats UT8098 cured with Mercury lamps and this top coat has a high resistance to scratching due to its industrial strength.

DIAMOND-E305: Antique Engineered Smoke Oak Floor: This wooden floor has been hand distressed to make it look 100 years old. It can be mixed with E309 to give different width and length effects. *This is a rustic grade board with knots and character and the grading is CD. Call 01453 844675 for more information.* 

Width: 150mm with a micro bevel
Thickness: 20mm tongue and groove 4 sides
Top Layer: 5mm solid oak
Base Layer: 15mm thick 9 layers of cross plywood Birch
Length: Random Lengths click for details
Quantity per Carton: 1.65 m2 and 5 layers
Finish: Bona Industrial matt lacquer 9 coats see details below
Applications: Home, Office, Pubs, Clubs and Commercial use

### **Floor Fitting Options**

**Nailing:** Secret Nailing or Secret Screws **Gluing:** Use the Bona R850 adhesive to glue directly to screed or floors **Floating:** On an underlay where the tongue and grooves are glued together **Underfloor Heating:** Is suitable but always glue to the screed if possible.

The accessories and items below also match this floor and will ensure you have a lifetime of enjoyment.

Bona Cleaning Kit for regular maintenance Solid Oak accessories as shown below



### Accessories product codes: STN203, END203, FACE201, TM303, TR101, SK111, SN100

### We supply real wood flooring at truly economical prices and deliver Nationwide including

*Europe and Ireland*. Our **engineered boards** are not like the **cheap versions** where you get a mixture of birch and softwood, or where there are just two thin layers of birch and a thick centre layer of softwood like pine or poplar. Engineered wooden flooring does **not need to be acclimatised** like solid wood and can be laid **immediately** after delivery.

All our engineered boards have multi cross ply layers of Birch for strength and stability and are structural boards which means they can be laid directly over joists. The boards are tongue and groove all round. Our Engineered boards look like solid boards but are much stronger due to their structure and the manufacturing process we use.

This is a Lacquered Floor and we use the Bona Natural for industrial applications and apply **9 coats**. The process is as follows and we have quoted the product codes for clarification:

- 1. One coat of UV Primer UW0310 this gives good adhesion and is cured using IR drying Lamps
- 2. Three coat of UV curing light filler UL0115 giving high abrasion resistance
- 3. One coat of UV Base coat (anti-scratch) UB0135 cured with a UV lamp
- 4. One coat of Bona Natural base coat UB8128 cured with a UV lamp
- 5. One coat of UV Base coat UB0123 cured with a UV lamp
- 6. Two coats of Bona Natural Top coats UT8098 cured with Mercury lamps and this top coat has a high resistance to scratching due to its industrial strength.

# DIAMOND-E306: Engineered American White Oak Floor: This wooden floor can be mixed with E302, E304 and E327 to give different width and length effects. *This is a select grade board with very few knots the grading is ABC. Call 01453 844675 for more information.*

Width: 189mm with a micro bevel
Thickness: 20mm tongue and groove 4 sides
Top Layer: 5mm solid oak
Base Layer: 15mm thick 9 layers of cross plywood Birch
Length: Random Lengths click for details
Quantity per Carton: 2.08 m2 and 5 layers
Finish: Bona Industrial matt lacquer 9 coats see details below
Applications: Home, Office, Pubs, Clubs and Commercial use

### **Floor Fitting Options**

**Nailing:** Secret Nailing or Secret Screws **Gluing:** Use the Bona R850 adhesive to glue directly to screed or floors **Floating:** On an underlay where the tongue and grooves are glued together **Underfloor Heating:** Is suitable but always glue to the screed if possible.

The accessories and items below also match this floor and will ensure you have a lifetime of enjoyment.

Bona Cleaning Kit for regular maintenance Solid Oak accessories as shown below



# Accessories product codes: STN201, END201, FACE200, TM301, SK110, SK120, TR100, SN102

# We supply real wood flooring at truly economical prices and deliver Nationwide including *Europe and Ireland*. Our engineered boards are not like the cheap versions where you get a mixture of birch and softwood, or where there are just two thin layers of birch and a thick centre layer of softwood like pine or poplar. Engineered wooden flooring does **not need to be** acclimatised like solid wood and can be laid **immediately** after delivery.

All our engineered boards have multi cross ply layers of Birch for strength and stability and are structural boards which means they can be laid directly over joists. The boards are tongue and groove all round. Our Engineered boards look like solid boards but are much stronger due to their structure and the manufacturing process we use.

This is a Lacquered Floor and we use the Bona Natural for industrial applications and apply **9 coats**. The process is as follows and we have quoted the product codes for clarification:

- 1. One coat of UV Primer UW0310 this gives good adhesion and is cured using IR drying Lamps
- 2. Three coat of UV curing light filler UL0115 giving high abrasion resistance
- 3. One coat of UV Base coat (anti-scratch) UB0135 cured with a UV lamp
- 4. One coat of Bona Natural base coat UB8128 cured with a UV lamp
- 5. One coat of UV Base coat UB0123 cured with a UV lamp
- 6. Two coats of Bona Natural Top coats UT8098 cured with Mercury lamps and this top coat has a high resistance to scratching due to its industrial strength.

# DIAMOND-E306L: Engineered White Oak Floor: *This is a select grade board with very few knots the grading is ABC. Call 01453 844675 for more information.*

Width: 189mm with a micro bevel
Thickness: 20mm tongue and groove all 4 sides
Top Layer: 6mm solid oak
Base Layer: 14mm thick 9 layers of cross plywood Birch
Length: 2200mm with one board split
Quantity per Carton: 2.079 m2 and 5 layers
Finish: Bona Industrial matt lacquer 9 coats see details below
Applications: Home, Office, Pubs, Clubs and Commercial use

### **Floor Fitting Options**

**Nailing:** Secret Nailing or Secret Screws **Gluing:** Use the Bona R850 adhesive to glue directly to screed or floors **Floating:** On an underlay where the tongue and grooves are glued together **Underfloor Heating:** Is suitable but always glue to the screed if possible.

The accessories and items below also match this floor and will ensure you have a lifetime of enjoyment.

Bona Cleaning Kit for regular maintenance Solid Oak accessories as shown below



# Accessories product codes: STN201, END201, FACE200, TM301, SK110, SK120, TR100, SN102

*We supply real wood flooring at truly economical prices and deliver Nationwide including Europe and Ireland*. Our **engineered boards** are not like the **cheap versions** where you get a mixture of birch and softwood, or where there are just two thin layers of birch and a thick centre layer of softwood like pine or poplar. Engineered wooden flooring does **not need to be acclimatised** like solid wood and can be laid **immediately** after delivery.

All our engineered boards have multi cross ply layers of Birch for strength and stability and are structural boards which means they can be laid directly over joists. The boards are tongue and groove all round. Our Engineered boards look like solid boards but are much stronger due to their structure and the manufacturing process we use.

This is a Lacquered Floor and we use the Bona Natural for industrial applications and apply **9 coats**. The process is as follows and we have quoted the product codes for clarification:

- 1. One coat of UV Primer UW0310 this gives good adhesion and is cured using IR drying Lamps
- 2. Three coat of UV curing light filler UL0115 giving high abrasion resistance
- 3. One coat of UV Base coat (anti-scratch) UB0135 cured with a UV lamp
- 4. One coat of Bona Natural base coat UB8128 cured with a UV lamp
- 5. One coat of UV Base coat UB0123 cured with a UV lamp
- 6. Two coats of Bona Natural Top coats UT8098 cured with Mercury lamps and this top coat has a high resistance to scratching due to its industrial strength.

DIAMOND-E307: Antique Engineered Burnt Oak Floor: This wooden floor has been hand distressed to make it look 100 years old. It can be mixed with E301 to give different width and length effects. *This is a rustic grade board with knots and character and the grading is CD. Call 01453 844675 for more information.* 

Width: 189mm with a micro bevel
Thickness: 20mm tongue and groove 4 sides
Top Layer: 5mm solid oak
Base Layer: 15mm thick 9 layers of cross plywood Birch
Length: Random Lengths click for details
Quantity per Carton: 2.08m2 and 5 layers
Finish: Bona Industrial matt lacquer 9 coats see details below
Applications: Home, Office, Pubs, Clubs and Commercial use

### **Floor Fitting Options**

**Nailing:** Secret Nailing or Secret Screws **Gluing:** Use the Bona R850 adhesive to glue directly to screed or floors **Floating:** On an underlay where the tongue and grooves are glued together **Underfloor Heating:** Is suitable but always glue to the screed if possible.

The accessories and items below also match this floor and will ensure you have a lifetime of enjoyment.

Bona Cleaning Kit for regular maintenance Solid Oak accessories as shown below



# Accessories product codes: STN205, END205, FACE202, TM305, SN101, SK112, SK122, TR103

# *We supply real wood flooring at truly economical prices and deliver Nationwide including Europe and Ireland*. Our **engineered boards** are not like the **cheap versions** where you get a mixture of birch and softwood, or where there are just two thin layers of birch and a thick centre layer of softwood like pine or poplar. Engineered wooden flooring does **not need to be acclimatised** like solid wood and can be laid **immediately** after delivery.

All our engineered boards have multi cross ply layers of Birch for strength and stability and are structural boards which means they can be laid directly over joists. The boards are tongue and groove all round. Our Engineered boards look like solid boards but are much stronger due to their structure and the manufacturing process we use.

This is a Lacquered Floor and we use the Bona Natural for industrial applications and apply **9 coats**. The process is as follows and we have quoted the product codes for clarification:

- 1. One coat of UV Primer UW0310 this gives good adhesion and is cured using IR drying Lamps
- 2. Three coat of UV curing light filler UL0115 giving high abrasion resistance
- 3. One coat of UV Base coat (anti-scratch) UB0135 cured with a UV lamp
- 4. One coat of Bona Natural base coat UB8128 cured with a UV lamp
- 5. One coat of UV Base coat UB0123 cured with a UV lamp
- 6. Two coats of Bona Natural Top coats UT8098 cured with Mercury lamps and this top coat has a high resistance to scratching due to its industrial strength.

DIAMOND-E308: Antique Engineered Natural Oak Floor: This wooden floor has been hand distressed to make it look 100 years old. It can be mixed with E300 and E323 to give different width and length effects. *This is a rustic grade board with knots and character and the grading is CD. Call 01453 844675 for more information.* 

Width: 189mm with a micro bevel
Thickness: 20mm tongue and groove 4 sides
Top Layer: 5mm solid oak
Base Layer: 15mm thick 9 layers of cross plywood Birch
Length: Random Lengths click for details
Quantity per Carton: 2.08 m2 and 5 layers
Finish: Bona Industrial matt lacquer 9 coats see details below
Applications: Home, Office, Pubs, Clubs and Commercial use

### **Floor Fitting Options**

**Nailing:** Secret Nailing or Secret Screws **Gluing:** Use the Bona R850 adhesive to glue directly to screed or floors **Floating:** On an underlay where the tongue and grooves are glued together **Underfloor Heating:** Is suitable but always glue to the screed if possible.

The accessories and items below also match this floor and will ensure you have a lifetime of enjoyment.

Bona Cleaning Kit for regular maintenance Solid Oak accessories as shown below



# Accessories product codes: STN201, END201, FACE200, TM301, SK123, SK120, TR100, SN103

# We supply real wood flooring at truly economical prices and deliver Nationwide including *Europe and Ireland*. Our engineered boards are not like the cheap versions where you get a mixture of birch and softwood, or where there are just two thin layers of birch and a thick centre layer of softwood like pine or poplar. Engineered wooden flooring does **not need to be** acclimatised like solid wood and can be laid **immediately** after delivery.

All our engineered boards have multi cross ply layers of Birch for strength and stability and are structural boards which means they can be laid directly over joists. The boards are tongue and groove all round. Our Engineered boards look like solid boards but are much stronger due to their structure and the manufacturing process we use.

This is a Lacquered Floor and we use the Bona Natural for industrial applications and apply **9 coats**. The process is as follows and we have quoted the product codes for clarification:

- 1. One coat of UV Primer UW0310 this gives good adhesion and is cured using IR drying Lamps
- 2. Three coat of UV curing light filler UL0115 giving high abrasion resistance
- 3. One coat of UV Base coat (anti-scratch) UB0135 cured with a UV lamp
- 4. One coat of Bona Natural base coat UB8128 cured with a UV lamp
- 5. One coat of UV Base coat UB0123 cured with a UV lamp
- 6. Two coats of Bona Natural Top coats UT8098 cured with Mercury lamps and this top coat has a high resistance to scratching due to its industrial strength.

DIAMOND-E309: Antique Engineered Smoke Oak Floor: This wooden floor has been hand distressed to make it look 100 years old. It can be mixed with E305 and E314 to give different width and length effects. *This is a rustic grade board with knots and character and the grading is CD. Call 01453 844675 for more information.* 

Width: 189mm with a micro bevel
Thickness: 20mm tongue and groove 4 sides
Top Layer: 5mm solid oak
Base Layer: 15mm thick 9 layers of cross plywood Birch
Length: Random Lengths click for details
Quantity per Carton: 2.08 m2 and 5 layers
Finish: Bona Industrial matt lacquer 9 coats see details below
Applications: Home, Office, Pubs, Clubs and Commercial use

### **Floor Fitting Options**

**Nailing:** Secret Nailing or Secret Screws **Gluing:** Use the Bona R850 adhesive to glue directly to screed or floors **Floating:** On an underlay where the tongue and grooves are glued together **Underfloor Heating:** Is suitable but always glue to the screed if possible.

The accessories and items below also match this floor and will ensure you have a lifetime of enjoyment.

Bona Cleaning Kit for regular maintenance Solid Oak accessories as shown below



# Accessories product codes: STN203, END203, FACE201, TM303, TR101, SK111, SK121, SN100

# We supply real wood flooring at truly economical prices and deliver Nationwide including *Europe and Ireland*. Our engineered boards are not like the cheap versions where you get a mixture of birch and softwood, or where there are just two thin layers of birch and a thick centre layer of softwood like pine or poplar. Engineered wooden flooring does **not need to be** acclimatised like solid wood and can be laid **immediately** after delivery.

All our engineered boards have multi cross ply layers of Birch for strength and stability and are structural boards which means they can be laid directly over joists. The boards are tongue and groove all round. Our Engineered boards look like solid boards but are much stronger due to their structure and the manufacturing process we use.

This is a Lacquered Floor and we use the Bona Natural for industrial applications and apply **9 coats**. The process is as follows and we have quoted the product codes for clarification:

- 1. One coat of UV Primer UW0310 this gives good adhesion and is cured using IR drying Lamps
- 2. Three coat of UV curing light filler UL0115 giving high abrasion resistance
- 3. One coat of UV Base coat (anti-scratch) UB0135 cured with a UV lamp
- 4. One coat of Bona Natural base coat UB8128 cured with a UV lamp
- 5. One coat of UV Base coat UB0123 cured with a UV lamp
- 6. Two coats of Bona Natural Top coats UT8098 cured with Mercury lamps and this top coat has a high resistance to scratching due to its industrial strength.

# DIAMOND-E311: Brushed Oiled Engineered American White Oak Floor: This wooden floor can be mixed with E322 and E326L to give different width and length effects. *This is a rustic grade board with knots and character and the grading is CD. Call 01453 844675 for more information.*

Width: 150mm with a micro bevel
Thickness: 20mm tongue and groove 4 sides
Top Layer: 5mm solid oak
Base Layer: 15mm thick 9 layers of cross plywood Birch
Length: Random Lengths click for details
Quantity per Carton: 1.65 m2 and 5 layers
Finish: WOCA UV Oil
Applications: Home, Office, Pubs, Clubs and Commercial use

### **Floor Fitting Options**

**Nailing:** Secret Nailing or Secret Screws **Gluing:** Use the Bona R850 adhesive to glue directly to screed or floors **Floating:** On an underlay where the tongue and grooves are glued together **Underfloor Heating:** Is suitable but always glue to the screed if possible.

The accessories and items below also match this floor and will ensure you have a lifetime of enjoyment.

WOCA UV Oil maintenance kit Solid Oak accessories as shown below

# Accessories product codes: STN201, END201, FACE200, TM301, SK110, SK120, TR100, SN102

*We supply real wood flooring at truly economical prices and deliver Nationwide including Europe and Ireland*. This board has been lightly brushed removing the softer grain (the perfect floor for pets) to give the surface a texture that makes the floor look and feel more natural. Our **engineered boards** are not like the **cheap versions** where you get a mixture of birch and softwood, or where there are just two thin layers of birch and a thick centre layer of softwood like pine or poplar. Engineered wooden flooring does **not need to be acclimatised** like solid wood and can be laid **immediately** after delivery.

All our engineered boards have multi cross ply layers of Birch for strength and stability and are structural boards which means they can be laid directly over joists. The boards are tongue and groove all round. Our Engineered boards look like solid boards but are much stronger due to their structure and the manufacturing process we use.

UV Oiled Floors- we apply 3 coats at the factory and cured using infra red heat to ensure a very hard wearing surface that can easily be repaired. We use the WOCA UV oil and also supply maintenance kits with paste and soap oil for cleaning. Engineered wooden flooring boards are used in environments where stability is required and moisture could be prevalent, but it must not exceed 10%. For example you should use these on new concrete floors subject to the correct moisture level, over garages, basements etc. Due to the cross ply structure, these boards will not move like solid wood.

### **DIAMOND-E311L:** Brushed Oiled Engineered White Oak Floor: This *is a rustic grade board with knots and character and the grading is CD. Call 01453 844675 for more information.*

Width: 150mm with a micro bevel Thickness: 20mm tongue and groove all 4 sides Top Layer: 4mm solid oak Base Layer: 16mm thick 9 layers of cross plywood Birch Length: 1830mm with one split board Quantity per Carton: 2.196m2 and 6 layers Finish: WOCA UV Oil Applications: Home, Office, Pubs, Clubs and Commercial use

### **Floor Fitting Options**

**Nailing:** Secret Nailing or Secret Screws **Gluing:** Use the Bona R850 adhesive to glue directly to screed or floors **Floating:** On an underlay where the tongue and grooves are glued together **Underfloor Heating:** Is suitable but always glue to the screed if possible.

The accessories and items below also match this floor and will ensure you have a lifetime of enjoyment.

WOCA UV Oil maintenance kit Solid Oak accessories as shown below

### Accessories product codes: STN201, END201, FACE200, TM301, SK110, SK120, TR100, SN102

*We supply real wood flooring at truly economical prices and deliver Nationwide including Europe and Ireland*. This board has been lightly brushed removing the softer grain (the perfect floor for pets) to give the surface a texture that makes the floor look and feel more natural. Our **engineered boards** are not like the **cheap versions** where you get a mixture of birch and softwood, or where there are just two thin layers of birch and a thick centre layer of softwood like pine or poplar. Engineered wooden flooring does **not need to be acclimatised** like solid wood and can be laid **immediately** after delivery.

All our engineered boards have multi cross ply layers of Birch for strength and stability and are structural boards which means they can be laid directly over joists. The boards are tongue and groove all round. Our Engineered boards look like solid boards but are much stronger due to their structure and the manufacturing process we use.

### UV Oiled Floors- we apply 3 coats at the factory and cured using infra red heat to ensure a very hard wearing surface that can easily be repaired. We use the WOCA UV oil and also supply maintenance kits with paste and soap oil for cleaning. Engineered wooden flooring boards are used in environments where stability is required and moisture could be prevalent, but it must not exceed 10%. For example you should use these on new concrete

floors subject to the correct moisture level, over garages, basements etc. Due to the cross ply structure, these boards will not move like solid wood.

# DIAMOND-E312: Engineered Smoke Oak Floor: This wooden floor can be mixed with E321 to give different width and length effects. *This is a select grade board with very few knots the grading is ABC. Call 01453 844675 for more information.*

Width: 189mm with a micro bevel
Thickness: 20mm tongue and groove 4 sides
Top Layer: 5mm solid oak
Base Layer: 15mm thick 9 layers of cross plywood Birch
Length: Fixed lengths 1860mm
Quantity per Carton: 1.7577 m2 and 5 layers
Finish: Bona Industrial matt lacquer 9 coats see details below
Applications: Home, Office, Pubs, Clubs and Commercial use

### **Floor Fitting Options**

**Nailing:** Secret Nailing or Secret Screws **Gluing:** Use the Bona R850 adhesive to glue directly to screed or floors **Floating:** On an underlay where the tongue and grooves are glued together **Underfloor Heating:** Is suitable but always glue to the screed if possible.

The accessories and items below also match this floor and will ensure you have a lifetime of enjoyment.

Bona Cleaning Kit for regular maintenance Solid Oak accessories as shown below



# Accessories product codes: STN203, END203, FACE201, TM303, SK111, SK121, TR101, SN100

### We supply real wood flooring at truly economical prices and deliver Nationwide including

*Europe and Ireland*. Our **engineered boards** are not like the **cheap versions** where you get a mixture of birch and softwood, or where there are just two thin layers of birch and a thick centre layer of softwood like pine or poplar. Engineered wooden flooring does **not need to be acclimatised** like solid wood and can be laid **immediately** after delivery.

All our engineered boards have multi cross ply layers of Birch for strength and stability and are structural boards which means they can be laid directly over joists. The boards are tongue and groove all round. Our Engineered boards look like solid boards but are much stronger due to their structure and the manufacturing process we use.

This is a Lacquered Floor and we use the Bona Natural for industrial applications and apply **9 coats**. The process is as follows and we have quoted the product codes for clarification:

- 1. One coat of UV Primer UW0310 this gives good adhesion and is cured using IR drying Lamps
- 2. Three coat of UV curing light filler UL0115 giving high abrasion resistance
- 3. One coat of UV Base coat (anti-scratch) UB0135 cured with a UV lamp
- 4. One coat of Bona Natural base coat UB8128 cured with a UV lamp
- 5. One coat of UV Base coat UB0123 cured with a UV lamp
- 6. Two coats of Bona Natural Top coats UT8098 cured with Mercury lamps and this top coat has a high resistance to scratching due to its industrial strength.

# DIAMOND-E312L: Engineered Smoke Oak Floor: *The grade of this board is ABCD. Call 01453 844675 for more information.*

Width: 189mm with a micro bevel
Thickness: 20mm tongue and groove all 4 sides
Top Layer: 4mm solid oak
Base Layer: 16mm thick 9 layers of cross plywood Birch
Length: Fixed lengths 2200mm with one split board
Quantity per Carton: 2.079m2 and 5 layers
Finish: Bona Industrial matt lacquer 9 coats see details below
Applications: Home, Office, Pubs, Clubs and Commercial use

### **Floor Fitting Options**

**Nailing:** Secret Nailing or Secret Screws **Gluing:** Use the Bona R850 adhesive to glue directly to screed or floors **Floating:** On an underlay where the tongue and grooves are glued together **Underfloor Heating:** Is suitable but always glue to the screed if possible.

The accessories and items below also match this floor and will ensure you have a lifetime of enjoyment.

Bona Cleaning Kit for regular maintenance Solid Oak accessories as shown below



# Accessories product codes: STN203, END203, FACE201, TM303, SK111, SK121, TR101, SN100

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All our engineered boards have multi cross ply layers of Birch for strength and stability and are structural boards which means they can be laid directly over joists. The boards are tongue and groove all round. Our Engineered boards look like solid boards but are much stronger due to their structure and the manufacturing process we use.

This is a Lacquered Floor and we use the Bona Natural for industrial applications and apply **9 coats**. The process is as follows and we have quoted the product codes for clarification:

- 1. One coat of UV Primer UW0310 this gives good adhesion and is cured using IR drying Lamps
- 2. Three coat of UV curing light filler UL0115 giving high abrasion resistance
- 3. One coat of UV Base coat (anti-scratch) UB0135 cured with a UV lamp
- 4. One coat of Bona Natural base coat UB8128 cured with a UV lamp
- 5. One coat of UV Base coat UB0123 cured with a UV lamp
- 6. Two coats of Bona Natural Top coats UT8098 cured with Mercury lamps and this top coat has a high resistance to scratching due to its industrial strength.

## DIAMOND-E313: Engineered Burnt Oak Floor: *This is a select grade board with very few knots the grading is ABC. Call 01453 844675 for more information.*

Width: 189mm with a micro bevel
Thickness: 20mm tongue and groove 4 sides
Top Layer: 5mm solid oak
Base Layer: 15mm thick 9 layers of cross plywood Birch
Length: Fixed lengths 1860mm
Quantity per Carton: 1.7577 m2 and 5 layers
Finish: Bona Industrial matt lacquer 9 coats see details below
Applications: Home, Office, Pubs, Clubs and Commercial use

### **Floor Fitting Options**

**Nailing:** Secret Nailing or Secret Screws **Gluing:** Use the Bona R850 adhesive to glue directly to screed or floors **Floating:** On an underlay where the tongue and grooves are glued together **Underfloor Heating:** Is suitable but always glue to the screed if possible.

The accessories and items below also match this floor and will ensure you have a lifetime of enjoyment.

Bona Cleaning Kit for regular maintenance Solid Oak accessories as shown below



# Accessories product codes: STN205, END205, FACE202, TM305, SN101, SK112, SK122, TR103

*We supply real wood flooring at truly economical prices and deliver Nationwide including Europe and Ireland*. Our **engineered boards** are not like the **cheap versions** where you get a mixture of birch and softwood, or where there are just two thin layers of birch and a thick centre layer of softwood like pine or poplar. Engineered wooden flooring does **not need to be acclimatised** like solid wood and can be laid **immediately** after delivery.

All our engineered boards have multi cross ply layers of Birch for strength and stability and are structural boards which means they can be laid directly over joists. The boards are tongue and groove all round. Our Engineered boards look like solid boards but are much stronger due to their structure and the manufacturing process we use.

This is a Lacquered Floor and we use the Bona Natural for industrial applications and apply **9 coats**. The process is as follows and we have quoted the product codes for clarification:

- 1. One coat of UV Primer UW0310 this gives good adhesion and is cured using IR drying Lamps
- 2. Three coat of UV curing light filler UL0115 giving high abrasion resistance
- 3. One coat of UV Base coat (anti-scratch) UB0135 cured with a UV lamp
- 4. One coat of Bona Natural base coat UB8128 cured with a UV lamp
- 5. One coat of UV Base coat UB0123 cured with a UV lamp
- 6. Two coats of Bona Natural Top coats UT8098 cured with Mercury lamps and this top coat has a high resistance to scratching due to its industrial strength.

# DIAMOND-E313L: Engineered Burnt Oak Floor: *The grade of this board is ABCD. Call 01453 844675 for more information.*

Width: 189mm with a micro bevel
Thickness: 20mm tongue and groove all 4 sides
Top Layer: 4mm solid oak
Base Layer: 16mm thick 9 layers of cross plywood Birch
Length: Fixed lengths 2200mm
Quantity per Carton: 2.079 m2 and 5 layers
Finish: Bona Industrial matt lacquer 9 coats see details below
Applications: Home, Office, Pubs, Clubs and Commercial use

### **Floor Fitting Options**

**Nailing:** Secret Nailing or Secret Screws **Gluing:** Use the Bona R850 adhesive to glue directly to screed or floors **Floating:** On an underlay where the tongue and grooves are glued together **Underfloor Heating:** Is suitable but always glue to the screed if possible.

The accessories and items below also match this floor and will ensure you have a lifetime of enjoyment.

Bona Cleaning Kit for regular maintenance Solid Oak accessories as shown below



# Accessories product codes: STN205, END205, FACE202, TM305, SN101, SK112, SK122, TR103

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All our engineered boards have multi cross ply layers of Birch for strength and stability and are structural boards which means they can be laid directly over joists. The boards are tongue and groove all round. Our Engineered boards look like solid boards but are much stronger due to their structure and the manufacturing process we use.

This is a Lacquered Floor and we use the Bona Natural for industrial applications and apply **9 coats**. The process is as follows and we have quoted the product codes for clarification:

- 1. One coat of UV Primer UW0310 this gives good adhesion and is cured using IR drying Lamps
- 2. Three coat of UV curing light filler UL0115 giving high abrasion resistance
- 3. One coat of UV Base coat (anti-scratch) UB0135 cured with a UV lamp
- 4. One coat of Bona Natural base coat UB8128 cured with a UV lamp
- 5. One coat of UV Base coat UB0123 cured with a UV lamp
- 6. Two coats of Bona Natural Top coats UT8098 cured with Mercury lamps and this top coat has a high resistance to scratching due to its industrial strength.

DIAMOND-E314: Antique Engineered Smoke Oak Floor: This wooden floor has been hand distressed to make it look 100 years old. It can be mixed with E305 and 309 to give different width and length effects. *This is a rustic grade board with knots and character and the grading is CD. Call 01453 844675 for more information.* 

Width: 189mm with a micro bevel
Thickness: 20mm tongue and groove 4 sides
Top Layer: 5mm solid oak
Base Layer: 15mm thick 9 layers of cross plywood Birch
Length: Fixed Length 1860mm
Quantity per Carton: 1.7577m2 and 5 layers
Finish: Bona Industrial matt lacquer 9 coats see details below
Applications: Home, Office, Pubs, Clubs and Commercial use

### **Floor Fitting Options**

**Nailing:** Secret Nailing or Secret Screws **Gluing:** Use the Bona R850 adhesive to glue directly to screed or floors **Floating:** On an underlay where the tongue and grooves are glued together **Underfloor Heating:** Is suitable but always glue to the screed if possible.

The accessories and items below also match this floor and will ensure you have a lifetime of enjoyment.

Bona Cleaning Kit for regular maintenance Solid Oak accessories as shown below



# Accessories product codes: STN203, END203, FACE201, TM303, TR101, SK111, SK121, SN100

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All our engineered boards have multi cross ply layers of Birch for strength and stability and are structural boards which means they can be laid directly over joists. The boards are tongue and groove all round. Our Engineered boards look like solid boards but are much stronger due to their structure and the manufacturing process we use.

This is a Lacquered Floor and we use the Bona Natural for industrial applications and apply **9 coats**. The process is as follows and we have quoted the product codes for clarification:

- 1. One coat of UV Primer UW0310 this gives good adhesion and is cured using IR drying Lamps
- 2. Three coat of UV curing light filler UL0115 giving high abrasion resistance
- 3. One coat of UV Base coat (anti-scratch) UB0135 cured with a UV lamp
- 4. One coat of Bona Natural base coat UB8128 cured with a UV lamp
- 5. One coat of UV Base coat UB0123 cured with a UV lamp
- 6. Two coats of Bona Natural Top coats UT8098 cured with Mercury lamps and this top coat has a high resistance to scratching due to its industrial strength.

# DIAMOND-E316: Engineered Canadian Hard Maple Floor: This Maple wooden floor *is a very select grade is ABC no black streaks or big knots. Call 01453 844675 for more information.*

Width: 130mm with a micro bevel
Thickness: 20mm tongue and groove 4 sides
Top Layer: 5mm solid maple
Base Layer: 15mm thick 9 layers of cross plywood Birch
Length: Random Lengths see below
Quantity per Carton: 1.43 m2 and 5 layers
Finish: Bona Industrial matt lacquer 9 coats see details below
Applications: Home, Office, Pubs, Clubs and Commercial use

### **Floor Fitting Options**

**Nailing:** Secret Nailing or Secret Screws **Gluing:** Use the Bona R850 adhesive to glue directly to screed or floors **Floating:** On an underlay where the tongue and grooves are glued together **Underfloor Heating:** Is suitable but always glue to the screed if possible.

Using the recommended care kit correctly will ensure your flooring will remain pristine and provide a lifetime of enjoyment.

Bona Cleaning Kit for regular maintenance



### Random Lengths for engineered maple 400mm-1500m with an average of 750mm

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All our engineered boards have multi cross ply layers of Birch for strength and stability and are structural boards which means they can be laid directly over joists. The boards are tongue and groove all round. Our Engineered boards look like solid boards but are much stronger due to their structure and the manufacturing process we use.

This is a Lacquered Floor and we use the Bona Natural for industrial applications and apply **9 coats**. The process is as follows and we have quoted the product codes for clarification:

- 1. One coat of UV Primer UW0310 this gives good adhesion and is cured using IR drying Lamps
- 2. Three coat of UV curing light filler UL0115 giving high abrasion resistance
- 3. One coat of UV Base coat (anti-scratch) UB0135 cured with a UV lamp
- 4. One coat of Bona Natural base coat UB8128 cured with a UV lamp
- 5. One coat of UV Base coat UB0123 cured with a UV lamp
- 6. Two coats of Bona Natural Top coats UT8098 cured with Mercury lamps and this top coat has a high resistance to scratching due to its industrial strength.

# DIAMOND-E317: UV Oiled Engineered American White Oak Floor: *This is a rustic grade board with knots and character and the grading is CD. Call 01453 844675 for more information.*

Width: 150mm with a micro bevel
Thickness: 20mm tongue and groove 4 sides
Top Layer: 5mm solid oak
Base Layer: 15mm thick 9 layers of cross plywood Birch
Length: Random Lengths click for details
Quantity per Carton: 1.65 m2 and 5 layers
Finish: WOCA UV Oil
Applications: Home, Office, Pubs, Clubs and Commercial use

#### **Floor Fitting Options**

**Nailing:** Secret Nailing or Secret Screws **Gluing:** Use the Bona R850 adhesive to glue directly to screed or floors **Floating:** On an underlay where the tongue and grooves are glued together **Underfloor Heating:** Is suitable but always glue to the screed if possible.

The accessories and items below also match this floor and will ensure you have a lifetime of enjoyment.

WOCA UV Oil maintenance kit Solid Oak accessories as shown below

# Accessories product codes: STN201, END201, FACE200, TM301, SK110, SK120, TR100, SN102

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All our engineered boards have multi cross ply layers of Birch for strength and stability and are structural boards which means they can be laid directly over joists. The boards are tongue and groove all round. Our Engineered boards look like solid boards but are much stronger due to their structure and the manufacturing process we use.

UV Oiled Floors- we apply 3 coats at the factory and cured using infra red heat to ensure a very hard wearing surface that can easily be repaired. We use the WOCA UV oil and also supply maintenance kits with paste and soap oil for cleaning. Engineered wooden flooring boards are used in environments where stability is required and moisture

could be prevalent, but it must not exceed 10%. For example you should use these on new concrete floors subject to the correct moisture level, over garages, basements etc. Due to the cross ply structure, these boards will not move like solid wood.

# DIAMOND-E317L: UV Oiled Engineered American White Oak Floor: *This is a rustic grade board with knots and character and the grading is CD. Call 01453 844675 for more information.*

Width: 150mm with a micro bevel
Thickness: 20mm tongue and groove all 4 sides
Top Layer: 4mm solid oak
Base Layer: 16mm thick 9 layers of cross plywood Birch
Length: 1830mm with one split board
Quantity per Carton: 2.196m2 and 6 layers
Finish: WOCA UV Oil
Applications: Home, Office, Pubs, Clubs and Commercial use

#### **Floor Fitting Options**

**Nailing:** Secret Nailing or Secret Screws **Gluing:** Use the Bona R850 adhesive to glue directly to screed or floors **Floating:** On an underlay where the tongue and grooves are glued together **Underfloor Heating:** Is suitable but always glue to the screed if possible.

The accessories and items below also match this floor and will ensure you have a lifetime of enjoyment.

WOCA UV Oil maintenance kit Solid Oak accessories as shown below

# Accessories product codes: STN201, END201, FACE200, TM301, SK110, SK120, TR100, SN102

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All our engineered boards have multi cross ply layers of Birch for strength and stability and are structural boards which means they can be laid directly over joists. The boards are tongue and groove all round. Our Engineered boards look like solid boards but are much stronger due to their structure and the manufacturing process we use.

UV Oiled Floors- we apply 3 coats at the factory and cured using infra red heat to ensure a very hard wearing surface that can easily be repaired. We use the WOCA UV oil and also supply maintenance kits with paste and soap oil for cleaning.

# DIAMOND-E320: Unfinished Engineered American White Oak Floor: This wooden floor can be mixed with E303 and E359 to give different width and length effects. *This is a select board with few knots and the grading is ABC. Call 01453 844675 for more information.*

Width: 189mm with a square edge
Thickness: 20mm tongue and groove 4 sides
Top Layer: 5mm solid oak
Base Layer: 15mm thick 9 layers of cross plywood Birch
Length: Random Lengths click for details
Quantity per Carton: 2.079 m2 and 5 layers
Finish: Unfinished
Applications: Home, Office, Pubs, Clubs and Commercial use

### **Floor Fitting Options**

**Nailing:** Secret Nailing or Secret Screws **Gluing:** Use the Bona R850 adhesive to glue directly to screed or floors **Floating:** On an underlay where the tongue and grooves are glued together **Underfloor Heating:** Is suitable but always glue to the screed if possible.

WOCA Natural Oil Maintenance kits if you use the range of Natural WOCA oils.

### Accessories product codes: This will depend on the final finish you choose. We offer several prefinished oil colours to bespoke your flooring which you can match to some of our accessories

*We supply real wood flooring at truly economical prices and deliver Nationwide including Europe and Ireland*. Our **engineered boards** are not like the **cheap versions** where you get a mixture of birch and softwood, or where there are just two thin layers of birch and a thick centre layer of softwood like pine or poplar. Engineered wooden flooring does **not need to be acclimatised** like solid wood and can be laid **immediately** after delivery.

All our engineered boards have multi cross ply layers of Birch for strength and stability and are structural boards which means they can be laid directly over joists. The boards are tongue and groove all round. Our Engineered boards look like solid boards but are much stronger due to their structure and the manufacturing process we use.

This is an unfinished floor and we recommend the range of WOCA natural Oils for finishing:

You can finish this board using our WOCA Master Oil which we supply. The WOCA oxidising Master oil is a penetrating wood oil system. The master oil actually penetrates the surface, compared to other oils surface oil and lacquer type building systems. The master oil actually cures within the wood, hardens and protects the floor leaving a beautiful natural open pore surface. WOCA master oil treatment oils were the choice for the very high traffic Eurostar project in St Pancras which was opened by the Queen in November 2007.

For further details on how to finish and apply WOCA oils please click this link Treating our unfinished Oak Boards

# DIAMOND-E321: Engineered Smoke Oak Floor: This wooden floor can be mixed with E312 to give different width and length effects. *This is a select grade board with very few knots the grading is ABC. Call 01453 844675 for more information.*

Width: 150mm with a micro bevel
Thickness: 20mm tongue and groove 4 sides
Top Layer: 5mm solid oak
Base Layer: 15mm thick 9 layers of cross plywood Birch
Length: Random Lengths click for details
Quantity per Carton: 1.65 m2 and 5 layers
Finish: Bona Industrial matt lacquer 9 coats see details below
Applications: Home, Office, Pubs, Clubs and Commercial use

### **Floor Fitting Options**

**Nailing:** Secret Nailing or Secret Screws **Gluing:** Use the Bona R850 adhesive to glue directly to screed or floors **Floating:** On an underlay where the tongue and grooves are glued together **Underfloor Heating:** Is suitable but always glue to the screed if possible.

The accessories and items below also match this floor and will ensure you have a lifetime of enjoyment.

Bona Cleaning Kit for regular maintenance Solid Oak accessories as shown below



# Accessories product codes: STN203, END203, FACE201, TM303, SK111, SK120, TR101, SN100

### We supply real wood flooring at truly economical prices and deliver Nationwide including

*Europe and Ireland*. Our **engineered boards** are not like the **cheap versions** where you get a mixture of birch and softwood, or where there are just two thin layers of birch and a thick centre layer of softwood like pine or poplar. Engineered wooden flooring does **not need to be acclimatised** like solid wood and can be laid **immediately** after delivery.

All our engineered boards have multi cross ply layers of Birch for strength and stability and are structural boards which means they can be laid directly over joists. The boards are tongue and groove all round. Our Engineered boards look like solid boards but are much stronger due to their structure and the manufacturing process we use.

This is a Lacquered Floor and we use the Bona Natural for industrial applications and apply **9 coats**. The process is as follows and we have quoted the product codes for clarification:

- 1. One coat of UV Primer UW0310 this gives good adhesion and is cured using IR drying Lamps
- 2. Three coat of UV curing light filler UL0115 giving high abrasion resistance
- 3. One coat of UV Base coat (anti-scratch) UB0135 cured with a UV lamp
- 4. One coat of Bona Natural base coat UB8128 cured with a UV lamp
- 5. One coat of UV Base coat UB0123 cured with a UV lamp
- 6. Two coats of Bona Natural Top coats UT8098 cured with Mercury lamps and this top coat has a high resistance to scratching due to its industrial strength.

# DIAMOND-E321L: Engineered Smoke Oak Floor: This wooden floor can be mixed with E312L to give different width and length effects. *This is a select grade board with very few knots the grading is ABC. Call 01453 844675 for more information.*

Width: 150mm with a micro bevel
Thickness: 20mm tongue and groove all 4 sides
Top Layer: 4mm solid oak
Base Layer: 16mm thick 9 layers of cross plywood Birch
Length: 1830mm with one split board
Quantity per Carton: 2.196m2 and 6 layers
Finish: Bona Industrial matt lacquer 9 coats see details below
Applications: Home, Office, Pubs, Clubs and Commercial use

### **Floor Fitting Options**

**Nailing:** Secret Nailing or Secret Screws **Gluing:** Use the Bona R850 adhesive to glue directly to screed or floors **Floating:** On an underlay where the tongue and grooves are glued together **Underfloor Heating:** Is suitable but always glue to the screed if possible.

The accessories and items below also match this floor and will ensure you have a lifetime of enjoyment.

Bona Cleaning Kit for regular maintenance Solid Oak accessories as shown below



# Accessories product codes: STN203, END203, FACE201, TM303, SK111, SK120, TR101, SN100

### We supply real wood flooring at truly economical prices and deliver Nationwide including

*Europe and Ireland*. Our **engineered boards** are not like the **cheap versions** where you get a mixture of birch and softwood, or where there are just two thin layers of birch and a thick centre layer of softwood like pine or poplar. Engineered wooden flooring does **not need to be acclimatised** like solid wood and can be laid **immediately** after delivery.

All our engineered boards have multi cross ply layers of Birch for strength and stability and are structural boards which means they can be laid directly over joists. The boards are tongue and groove all round. Our Engineered boards look like solid boards but are much stronger due to their structure and the manufacturing process we use.

This is a Lacquered Floor and we use the Bona Natural for industrial applications and apply **9 coats**. The process is as follows and we have quoted the product codes for clarification:

- 1. One coat of UV Primer UW0310 this gives good adhesion and is cured using IR drying Lamps
- 2. Three coat of UV curing light filler UL0115 giving high abrasion resistance
- 3. One coat of UV Base coat (anti-scratch) UB0135 cured with a UV lamp
- 4. One coat of Bona Natural base coat UB8128 cured with a UV lamp
- 5. One coat of UV Base coat UB0123 cured with a UV lamp
- 6. Two coats of Bona Natural Top coats UT8098 cured with Mercury lamps and this top coat has a high resistance to scratching due to its industrial strength.

# DIAMOND-E322: Brushed Oiled Engineered American White Oak Floor: This wooden floor can be mixed with E311 and E326 to give different width and length effects. *This is a lovely classic board. The grading is ABCD. Call 01453 844675 for more information.*

Width: 189mm with a micro bevel
Thickness: 20mm tongue and groove 4 sides
Top Layer: 5mm solid oak
Base Layer: 15mm thick 9 layers of cross plywood Birch
Length: Random Lengths click for details
Quantity per Carton: 2.079 m2 and 5 layers
Finish: WOCA UV Oil
Applications: Home, Office, Pubs, Clubs and Commercial use

#### **Floor Fitting Options**

**Nailing:** Secret Nailing or Secret Screws **Gluing:** Use the Bona R850 adhesive to glue directly to screed or floors **Floating:** On an underlay where the tongue and grooves are glued together **Underfloor Heating:** Is suitable but always glue to the screed if possible.

The accessories and items below also match this floor and will ensure you have a lifetime of enjoyment.

WOCA UV Oil maintenance kit Solid Oak accessories as shown below

# Accessories product codes: STN201, END201, FACE200, TM301, SK110, SK120, TR100, SN102

### *We supply real wood flooring at truly economical prices and deliver Nationwide including Europe and Ireland*. This board has been lightly brushed removing the softer grain (the perfect floor for pets) to give the surface a texture that makes the floor look a lot more natural feel and look. Our **engineered boards** are not like the **cheap versions** where you get a mixture of birch and softwood, or where there are just two thin layers of birch and a thick centre layer of softwood like pine or poplar. Engineered wooden flooring does **not need to be acclimatised** like solid wood and can be laid **immediately** after delivery.

All our engineered boards have multi cross ply layers of Birch for strength and stability and are structural boards which means they can be laid directly over joists. The boards are tongue and groove all round. Our Engineered boards look like solid boards but are much stronger due to their structure and the manufacturing process we use.

### UV Oiled Floors- we apply 3 coats at the factory and cured using infra red heat to ensure a very hard wearing surface that can easily be repaired. We use the WOCA UV oil and also supply maintenance kits with paste and soap oil for cleaning.

# DIAMOND-E322L: Brushed Oiled Engineered Oak Floor: This wooden floor can be mixed with E311L, E126, E155 and E156 to give different width and length effects. *This is a lovely classic board. The grading is ABCD. Call 01453 844675 for more information.*

Width: 189mm with a micro bevel
Thickness: 20mm tongue and groove all 4 sides
Top Layer: 6mm solid oak
Base Layer: 14mm thick 9 layers of cross plywood Birch
Length: 2200mm with 1 board split
Quantity per Carton: 2.079 m2 and 5 layers
Finish: WOCA UV Oil
Applications: Home, Office, Pubs, Clubs and Commercial use

### **Floor Fitting Options**

**Nailing:** Secret Nailing or Secret Screws **Gluing:** Use the Bona R850 adhesive to glue directly to screed or floors **Floating:** On an underlay where the tongue and grooves are glued together **Underfloor Heating:** Is suitable but always glue to the screed if possible.

The accessories and items below also match this floor and will ensure you have a lifetime of enjoyment.

WOCA UV Oil maintenance kit Solid Oak accessories as shown below

# Accessories product codes: STN201, END201, FACE200, TM301, SK110, SK120, TR100, SN102

### *We supply real wood flooring at truly economical prices and deliver Nationwide including Europe and Ireland*. This board has been lightly brushed removing the softer grain (the perfect floor for pets) to give the surface a texture that makes the floor look a lot more natural feel and look. Our **engineered boards** are not like the **cheap versions** where you get a mixture of birch and softwood, or where there are just two thin layers of birch and a thick centre layer of softwood like pine or poplar. Engineered wooden flooring does **not need to be acclimatised** like solid wood and can be laid **immediately** after delivery.

All our engineered boards have multi cross ply layers of Birch for strength and stability and are structural boards which means they can be laid directly over joists. The boards are tongue and groove all round. Our Engineered boards look like solid boards but are much stronger due to their structure and the manufacturing process we use.

### UV Oiled Floors- we apply 3 coats at the factory and cured using infra red heat to ensure a very hard wearing surface that can easily be repaired. We use the WOCA UV oil and also supply maintenance kits with paste and soap oil for cleaning.

DIAMOND-E323: Antique Engineered Natural Oak Floor: This wooden floor has been hand distressed to make it look 100 years old. It can be mixed with E300 and E308 to give different width and length effects. *This is a rustic grade board with knots and character and the grading is CD. Call 01453 844675 for more information.* 

Width: 189mm with a micro bevel
Thickness: 20mm tongue and groove 4 sides
Top Layer: 5mm solid oak
Base Layer: 15mm thick 9 layers of cross plywood Birch
Length: Fixed Length 1860mm
Quantity per Carton: 1.757 m2 and 5 layers
Finish: Bona Industrial matt lacquer 9 coats see details below
Applications: Home, Office, Pubs, Clubs and Commercial use

### **Floor Fitting Options**

**Nailing:** Secret Nailing or Secret Screws **Gluing:** Use the Bona R850 adhesive to glue directly to screed or floors **Floating:** On an underlay where the tongue and grooves are glued together **Underfloor Heating:** Is suitable but always glue to the screed if possible.

The accessories and items below also match this floor and will ensure you have a lifetime of enjoyment.

Bona Cleaning Kit for regular maintenance Solid Oak accessories as shown below



# Accessories product codes: STN201, END201, FACE200, TM301, SK110, SK123, SK120, TR100, SN103

# We supply real wood flooring at truly economical prices and deliver Nationwide including *Europe and Ireland*. Our engineered boards are not like the cheap versions where you get a mixture of birch and softwood, or where there are just two thin layers of birch and a thick centre

mixture of birch and softwood, or where there are just two thin layers of birch and a thick centre layer of softwood like pine or poplar. Engineered wooden flooring does **not need to be acclimatised** like solid wood and can be laid **immediately** after delivery.

All our engineered boards have multi cross ply layers of Birch for strength and stability and are structural boards which means they can be laid directly over joists. The boards are tongue and groove all round. Our Engineered boards look like solid boards but are much stronger due to their structure and the manufacturing process we use.

This is a Lacquered Floor and we use the Bona Natural for industrial applications and apply **9 coats**. The process is as follows and we have quoted the product codes for clarification:

- 1. One coat of UV Primer UW0310 this gives good adhesion and is cured using IR drying Lamps
- 2. Three coat of UV curing light filler UL0115 giving high abrasion resistance
- 3. One coat of UV Base coat (anti-scratch) UB0135 cured with a UV lamp
- 4. One coat of Bona Natural base coat UB8128 cured with a UV lamp
- 5. One coat of UV Base coat UB0123 cured with a UV lamp
- 6. Two coats of Bona Natural Top coats UT8098 cured with Mercury lamps and this top coat has a high resistance to scratching due to its industrial strength.

# DIAMOND-E324: Brushed Oiled Engineered Smoke Oak Floor: This wooden floor can be mixed with E325 to give different length effects. *This is a lovely board and the grading is ABC Call 01453 844675 for more information.*

Width: 189mm with a micro bevel
Thickness: 20mm tongue and groove 4 sides
Top Layer: 5mm solid oak
Base Layer: 15mm thick 9 layers of cross plywood Birch
Length: Random Lengths click for details
Quantity per Carton: 2.079 m2 and 5 layers
Finish: WOCA Natural Oil
Applications: Home, Office, Pubs, Clubs and Commercial use

### **Floor Fitting Options**

**Nailing:** Secret Nailing or Secret Screws **Gluing:** Use the Bona R850 adhesive to glue directly to screed or floors **Floating:** On an underlay where the tongue and grooves are glued together **Underfloor Heating:** Is suitable but always glue to the screed if possible.

The accessories and items below also match this floor and will ensure you have a lifetime of enjoyment.

WOCA Natural Oil maintenance kit Solid Oak accessories as shown below

# Accessories product codes: STN203, END203, FACE201, TM303, SK111, SK121, SN100, TR101

*We supply real wood flooring at truly economical prices and deliver Nationwide including Europe and Ireland*. This board has been lightly brushed removing the softer grain (the perfect floor for pets) to give the surface a texture that makes the floor look and feel more natural feel. Our **engineered boards** are not like the **cheap versions** where you get a mixture of birch and softwood, or where there are just two thin layers of birch and a thick centre layer of softwood like pine or poplar. Engineered wooden flooring does **not need to be acclimatised** like solid wood and can be laid **immediately** after delivery.

All our engineered boards have multi cross ply layers of Birch for strength and stability and are structural boards which means they can be laid directly over joists. The boards are tongue and groove all round. Our Engineered boards look like solid boards but are much stronger due to their structure and the manufacturing process we use.

Natural Oiled Floors we use the WOCA Woodcare Denmark products for all our oiled floors and apply 2 coats at the factory. You can then use the master Oils to give the floor a deeper finish using a polishing mop and patina discs after it has been laid. We supply the WOCA maintenance oil and oil soap for cleaning.

# DIAMOND-E325: Brushed Oiled Engineered Smoke Oak Floor: This wooden floor can be mixed with E324 to give different length effects. *This is a lovely board and the grading is ABC. Call 01453 844675 for more information.*

Width: 189mm with a micro bevel
Thickness: 20mm tongue and groove 4 sides
Top Layer: 5mm solid oak
Base Layer: 15mm thick 9 layers of cross plywood Birch
Length: Fixed Lengths 1860mm one board per carton split
Quantity per Carton: 1.7577 m2 and 5 layers
Finish: WOCA Natural Oil
Applications: Home, Office, Pubs, Clubs and Commercial use

### **Floor Fitting Options**

**Nailing:** Secret Nailing or Secret Screws **Gluing:** Use the Bona R850 adhesive to glue directly to screed or floors **Floating:** On an underlay where the tongue and grooves are glued together **Underfloor Heating:** Is suitable but always glue to the screed if possible.

The accessories and items below also match this floor and will ensure you have a lifetime of enjoyment.

WOCA Natural Oil maintenance kit Solid Oak accessories as shown below

# Accessories product codes: STN203, END203, FACE201, TM303, SK111, SK121, SN100, TR101

# *We supply real wood flooring at truly economical prices and deliver Nationwide including Europe and Ireland*. This board has been **lightly brushed removing the softer grain** (the perfect floor for pets) to give the surface a texture that makes the floor look and feel more natural. Our **engineered boards** are not like the **cheap versions** where you get a mixture of birch and softwood, or where there are just two thin layers of birch and a thick centre layer of softwood like pine or poplar. Engineered wooden flooring does **not need to be acclimatised** like solid wood and can be laid **immediately** after delivery.

All our engineered boards have multi cross ply layers of Birch for strength and stability and are structural boards which means they can be laid directly over joists. The boards are tongue and groove all round. Our Engineered boards look like solid boards but are much stronger due to their structure and the manufacturing process we use.

# Natural Oiled Floors we use the WOCA Woodcare Denmark products for all our oiled floors and apply 2 coats at the factory. You can then use the master Oils to give the floor a deeper finish using a polishing mop and patina discs after it has been laid. We supply the WOCA maintenance oil and oil soap for cleaning.

# DIAMOND-E326: Brushed Oiled Engineered American White Oak Floor: This wooden floor can be mixed with E311 and E322 to give different width and length effects. *This is a select lovely board. The grading is ABC. Call 01453 844675 for more information.*

Width: 189mm with a micro bevel
Thickness: 20mm tongue and groove 4 sides
Top Layer: 5mm solid oak
Base Layer: 15mm thick 9 layers of cross plywood Birch
Length: Fixed Lengths 1860mm
Quantity per Carton: 2.079 m2 and 5 layers
Finish: WOCA UV Oil
Applications: Home, Office, Pubs, Clubs and Commercial use

### **Floor Fitting Options**

**Nailing:** Secret Nailing or Secret Screws **Gluing:** Use the Bona R850 adhesive to glue directly to screed or floors **Floating:** On an underlay where the tongue and grooves are glued together **Underfloor Heating:** Is suitable but always glue to the screed if possible.

The accessories and items below also match this floor and will ensure you have a lifetime of enjoyment.

WOCA UV Oil maintenance kit Solid Oak accessories as shown below

# Accessories product codes: STN201, END201, FACE200, TM301, SK110, SK120, TR100, SN102

### *We supply real wood flooring at truly economical prices and deliver Nationwide including Europe and Ireland*. This board has been lightly brushed removing the softer grain (the perfect floor for pets) to give the surface a texture that makes the floor look a lot more natural feel and look. Our **engineered boards** are not like the **cheap versions** where you get a mixture of birch and softwood, or where there are just two thin layers of birch and a thick centre layer of softwood like pine or poplar. Engineered wooden flooring does **not need to be acclimatised** like solid wood and can be laid **immediately** after delivery.

All our engineered boards have multi cross ply layers of Birch for strength and stability and are structural boards which means they can be laid directly over joists. The boards are tongue and groove all round. Our Engineered boards look like solid boards but are much stronger due to their structure and the manufacturing process we use.

### UV Oiled Floors- we apply 3 coats at the factory and cured using infra red heat to ensure a very hard wearing surface that can easily be repaired. We use the WOCA UV oil and also supply maintenance kits with paste and soap oil for cleaning.

# DIAMOND-E327: Engineered American White Oak Floor: This wooden floor can be mixed with E302, E304 and E306 to give different width and length effects. *This is a select grade board with very few knots the grading is ABC. Call 01453 844675 for more information.*

Width: 189mm with a micro bevel
Thickness: 20mm tongue and groove 4 sides
Top Layer: 5mm solid oak
Base Layer: 15mm thick 9 layers of cross plywood Birch
Length: Fixed lengths 1860mm
Quantity per Carton: 2.08 m2 and 5 layers
Finish: Bona Industrial matt lacquer 9 coats see details below
Applications: Home, Office, Pubs, Clubs and Commercial use

### **Floor Fitting Options**

**Nailing:** Secret Nailing or Secret Screws **Gluing:** Use the Bona R850 adhesive to glue directly to screed or floors **Floating:** On an underlay where the tongue and grooves are glued together **Underfloor Heating:** Is suitable but always glue to the screed if possible.

The accessories and items below also match this floor and will ensure you have a lifetime of enjoyment.

Bona Cleaning Kit for regular maintenance Solid Oak accessories as shown below



# Accessories product codes: STN201, END201, FACE200, TM301, SK110, SK120, TR100, SN102

### We supply real wood flooring at truly economical prices and deliver Nationwide including

*Europe and Ireland*. Our **engineered boards** are not like the **cheap versions** where you get a mixture of birch and softwood, or where there are just two thin layers of birch and a thick centre layer of softwood like pine or poplar. Engineered wooden flooring does **not need to be acclimatised** like solid wood and can be laid **immediately** after delivery.

All our engineered boards have multi cross ply layers of Birch for strength and stability and are structural boards which means they can be laid directly over joists. The boards are tongue and groove all round. Our Engineered boards look like solid boards but are much stronger due to their structure and the manufacturing process we use.

This is a Lacquered Floor and we use the Bona Natural for industrial applications and apply **9 coats**. The process is as follows and we have quoted the product codes for clarification:

- 1. One coat of UV Primer UW0310 this gives good adhesion and is cured using IR drying Lamps
- 2. Three coat of UV curing light filler UL0115 giving high abrasion resistance
- 3. One coat of UV Base coat (anti-scratch) UB0135 cured with a UV lamp
- 4. One coat of Bona Natural base coat UB8128 cured with a UV lamp
- 5. One coat of UV Base coat UB0123 cured with a UV lamp
- 6. Two coats of Bona Natural Top coats UT8098 cured with Mercury lamps and this top coat has a high resistance to scratching due to its industrial strength.

### DIAMOND-E328: Natural Oiled Engineered Smoke Oak Floor: *This is a select graded board and the grading is ABC Call 01453 844675 for more information.*

Width: 189mm with a micro bevel
Thickness: 20mm tongue and groove 4 sides
Top Layer: 5mm solid oak
Base Layer: 15mm thick 9 layers of cross plywood Birch
Length: Random Lengths click for details
Quantity per Carton: 2.079 m2 and 5 layers
Finish: WOCA Natural Oil
Applications: Home, Office, Pubs, Clubs and Commercial use

### **Floor Fitting Options**

**Nailing:** Secret Nailing or Secret Screws **Gluing:** Use the Bona R850 adhesive to glue directly to screed or floors **Floating:** On an underlay where the tongue and grooves are glued together **Underfloor Heating:** Is suitable but always glue to the screed if possible.

The accessories and items below also match this floor and will ensure you have a lifetime of enjoyment.

WOCA Natural Oil maintenance kit Solid Oak accessories as shown below

# Accessories product codes: STN203, END203, FACE201, TM303, SK111, SK121, SN100, TR101

*We supply real wood flooring at truly economical prices and deliver Nationwide including Europe and Ireland*. Our **engineered boards** are not like the **cheap versions** where you get a mixture of birch and softwood, or where there are just two thin layers of birch and a thick centre layer of softwood like pine or poplar. Engineered wooden flooring does **not need to be acclimatised** like solid wood and can be laid **immediately** after delivery.

All our engineered boards have multi cross ply layers of Birch for strength and stability and are structural boards which means they can be laid directly over joists. The boards are tongue and groove all round. Our Engineered boards look like solid boards but are much stronger due to their structure and the manufacturing process we use.

Natural Oiled Floors we use the WOCA Woodcare Denmark products for all our oiled floors and apply 2 coats at the factory. You can then use the master Oils to give the floor a deeper finish using a polishing mop and patina discs after it has been laid. We supply the WOCA maintenance oil and oil soap for cleaning.

### DIAMOND-E340: Natural Oiled Engineered American White Oak Floor: *This is a select graded board and the grading is ABC Call 01453 844675 for more information.*

Width: 189mm with a micro bevel
Thickness: 20mm tongue and groove 4 sides
Top Layer: 5mm solid oak
Base Layer: 15mm thick 9 layers of cross plywood Birch
Length: Random Lengths click for details
Quantity per Carton: 2.079 m2 and 5 layers
Finish: WOCA Natural Oil
Applications: Home, Office, Pubs, Clubs and Commercial use

### **Floor Fitting Options**

**Nailing:** Secret Nailing or Secret Screws **Gluing:** Use the Bona R850 adhesive to glue directly to screed or floors **Floating:** On an underlay where the tongue and grooves are glued together **Underfloor Heating:** Is suitable but always glue to the screed if possible.

The accessories and items below also match this floor and will ensure you have a lifetime of enjoyment.

WOCA Natural Oil maintenance kit Solid Oak accessories as shown below

# Accessories product codes: STN201, END201, FACE200, TM301, SK110, SK120, TR100, SN102

*We supply real wood flooring at truly economical prices and deliver Nationwide including Europe and Ireland*. Our **engineered boards** are not like the **cheap versions** where you get a mixture of birch and softwood, or where there are just two thin layers of birch and a thick centre layer of softwood like pine or poplar. Engineered wooden flooring does **not need to be acclimatised** like solid wood and can be laid **immediately** after delivery.

All our engineered boards have multi cross ply layers of Birch for strength and stability and are structural boards which means they can be laid directly over joists. The boards are tongue and groove all round. Our Engineered boards look like solid boards but are much stronger due to their structure and the manufacturing process we use.

Natural Oiled Floors we use the WOCA Woodcare Denmark products for all our oiled floors and apply 2 coats at the factory. You can then use the master Oils to give the floor a deeper finish using a polishing mop and patina discs after it has been laid. We supply the WOCA maintenance oil and oil soap for cleaning.

# DIAMOND-E342: Brushed UV Oiled Black Oak Floor: *This is a select grade board with few knots and the grading is ABC. Call 01453 844675 for more information.*

Width: 150mm with a micro bevel
Thickness: 20mm tongue and groove 4 sides
Top Layer: 5mm solid oak
Base Layer: 15mm thick 9 layers of cross plywood Birch
Length: Fixed Length 1860mm
Quantity per Carton: 1.395 m2 and 5 layers
Finish: Bona Industrial matt lacquer 9 coats see details below
Applications: Home, Office, Pubs, Clubs and Commercial use

### **Floor Fitting Options**

**Nailing:** Secret Nailing or Secret Screws **Gluing:** Use the Bona R850 adhesive to glue directly to screed or floors **Floating:** On an underlay where the tongue and grooves are glued together **Underfloor Heating:** Is suitable but always glue to the screed if possible.

Using the recommended care kit correctly will ensure your flooring will remain pristine and provide a lifetime of enjoyment.

Bona Cleaning Kit for regular maintenance



*We supply real wood flooring at truly economical prices and deliver Nationwide including Europe and Ireland*. This board has been lightly brushed removing the softer grain (the perfect

floor for pets) to give the surface a texture that makes the floor look and feel more natural. Our **engineered boards** are not like the **cheap versions** where you get a mixture of birch and softwood, or where there are just two thin layers of birch and a thick centre layer of softwood like pine or poplar. Engineered wooden flooring does **not need to be acclimatised** like solid wood and can be laid **immediately** after delivery.

All our engineered boards have multi cross ply layers of Birch for strength and stability and are structural boards which means they can be laid directly over joists. The boards are tongue and groove all round. Our Engineered boards look like solid boards but are much stronger due to their structure and the manufacturing process we use.

All our engineered boards have multi cross ply layers of Birch for strength and stability and are structural boards which means they can be laid directly over joists. The boards are tongue and groove all round. Our Engineered boards look like solid boards but are much stronger due to their structure and the manufacturing process we use.

This is a Lacquered Floor and we use the Bona Natural for industrial applications and apply **9 coats**. The process is as follows and we have quoted the product codes for clarification:

- 1. One coat of UV Primer UW0310 this gives good adhesion and is cured using IR drying Lamps
- 2. Three coat of UV curing light filler UL0115 giving high abrasion resistance
- 3. One coat of UV Base coat (anti-scratch) UB0135 cured with a UV lamp
- 4. One coat of Bona Natural base coat UB8128 cured with a UV lamp
- 5. One coat of UV Base coat UB0123 cured with a UV lamp
- 6. Two coats of Bona Natural Top coats UT8098 cured with Mercury lamps and this top coat has a high resistance to scratching due to its industrial strength.

# DIAMOND-E342L: Brushed Engineered Black Oak Floor: *This is a select grade board with few knots and the grading is ABC. Call 01453 844675 for more information.*

Width: 150mm with a micro bevel
Thickness: 20mm tongue and groove all 4 sides
Top Layer: 4mm solid oak
Base Layer: 16mm thick 9 layers of cross plywood Birch
Length: 1830mm with one split board
Quantity per Carton: 2.196m2 and 6 layers
Finish: Bona Industrial matt lacquer 9 coats see details below
Applications: Home, Office, Pubs, Clubs and Commercial use

### **Floor Fitting Options**

**Nailing:** Secret Nailing or Secret Screws **Gluing:** Use the Bona R850 adhesive to glue directly to screed or floors **Floating:** On an underlay where the tongue and grooves are glued together **Underfloor Heating:** Is suitable but always glue to the screed if possible.

Using the recommended care kit correctly will ensure your flooring will remain pristine and provide a lifetime of enjoyment.

Bona Cleaning Kit for regular maintenance



We supply real wood flooring at truly economical prices and deliver Nationwide including

*Europe and Ireland*. This board has been lightly brushed removing the softer grain (the perfect floor for pets) to give the surface a texture that makes the floor look and feel more natural. Our **engineered boards** are not like the **cheap versions** where you get a mixture of birch and softwood, or where there are just two thin layers of birch and a thick centre layer of softwood like pine or poplar. Engineered wooden flooring does **not need to be acclimatised** like solid wood and can be laid **immediately** after delivery.

All our engineered boards have multi cross ply layers of Birch for strength and stability and are structural boards which means they can be laid directly over joists. The boards are tongue and groove all round. Our Engineered boards look like solid boards but are much stronger due to their structure and the manufacturing process we use.

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This is a Lacquered Floor and we use the Bona Natural for industrial applications and apply **9 coats**. The process is as follows and we have quoted the product codes for clarification:

- 1. One coat of UV Primer UW0310 this gives good adhesion and is cured using IR drying Lamps
- 2. Three coat of UV curing light filler UL0115 giving high abrasion resistance
- 3. One coat of UV Base coat (anti-scratch) UB0135 cured with a UV lamp
- 4. One coat of Bona Natural base coat UB8128 cured with a UV lamp
- 5. One coat of UV Base coat UB0123 cured with a UV lamp
- 6. Two coats of Bona Natural Top coats UT8098 cured with Mercury lamps and this top coat has a high resistance to scratching due to its industrial strength.

### DIAMOND-E343: Heritage Brushed Oiled Engineered Oak Floor with Chipped Edges: *This is a characterful board. The grading is ABCD. Call 01453 844675 for more information.*

Width: 190mm with chipped edges
Thickness: 19mm tongue and groove 4 sides
Top Layer: 4mm solid oak
Base Layer: 15mm thick 9 layers of cross plywood Birch
Length: Fixed Length 1860 one board in each carton split
Quantity per Carton: 1.767 m2 and 5 layers
Finish: WOCA Natural Oil
Applications: Home, Office, Pubs, Clubs and Commercial use

### **Floor Fitting Options**

**Nailing:** Secret Nailing or Secret Screws **Gluing:** Use the Bona R850 adhesive to glue directly to screed or floors **Floating:** On an underlay where the tongue and grooves are glued together **Underfloor Heating:** Is suitable but always glue to the screed if possible.

The accessories and items below also match this floor and will ensure you have a lifetime of enjoyment.

WOCA Natural Oil maintenance kit Solid Oak accessories as shown below

### Accessories product codes: STN206, END206, FACE203, TM306, SK124, TR104, SN104

*We supply real wood flooring at truly economical prices and deliver Nationwide including Europe and Ireland*. This board has been lightly brushed removing the softer grain (the perfect floor for pets) this creates more surface texture that makes the floor look and feel more natural. Our **engineered boards** are not like the **cheap versions** where you get a mixture of birch and softwood, or where there are just two thin layers of birch and a thick centre layer of softwood like pine or poplar. Engineered wooden flooring does **not need to be acclimatised** like solid wood and can be laid **immediately** after delivery.

All our engineered boards have multi cross ply layers of Birch for strength and stability and are structural boards which means they can be laid directly over joists. The boards are tongue and groove all round. Our Engineered boards look like solid boards but are much stronger due to their structure and the manufacturing process we use.

Natural Oiled Floors we use the WOCA Woodcare Denmark products for all our oiled floors and apply 2 coats at the factory. You can then use the master Oils to give the floor a deeper finish using a polishing mop and patina discs after it has been laid. We supply the WOCA maintenance oil and oil soap for cleaning.

### DIAMOND-E344: Heritage Brushed Brown Oiled Engineered Oak Floor: *This is a lovely board and the grading is ABCD. Call 01453 844675 for more information.*

Width: 190mm with chipped edges
Thickness: 19mm tongue and groove 4 sides
Top Layer: 4mm solid oak
Base Layer: 15mm thick 9 layers of cross plywood Birch
Length: Fixed Length 1860 one board in each carton split
Quantity per Carton: 1.767 m2 and 5 layers
Finish: WOCA UV Woca Oil
Applications: Home, Office, Pubs, Clubs and Commercial use

### **Floor Fitting Options**

**Nailing:** Secret Nailing or Secret Screws **Gluing:** Use the Bona R850 adhesive to glue directly to screed or floors **Floating:** On an underlay where the tongue and grooves are glued together **Underfloor Heating:** Is suitable but always glue to the screed if possible.

The accessories and items below also match this floor and will ensure you have a lifetime of enjoyment.

WOCA UV Oil maintenance kit Solid Oak accessories as shown below

### Accessories product codes: STN206, END206, FACE203, TM306, SK124, TR104, SN104

We supply real wood flooring at truly economical prices and deliver Nationwide including *Europe and Ireland*. This board has been lightly brushed removing the softer grain (the perfect floor for pets) to give the surface a texture that makes the floor look and feel a lot more natural. Our **engineered boards** are not like the **cheap versions** where you get a mixture of birch and softwood, or where there are just two thin layers of birch and a thick centre layer of softwood like pine or poplar. Engineered wooden flooring does **not need to be acclimatised** like solid wood and can be laid **immediately** after delivery.

All our engineered boards have multi cross ply layers of Birch for strength and stability and are structural boards which means they can be laid directly over joists. The boards are tongue and groove all round. Our Engineered boards look like solid boards but are much stronger due to their structure and the manufacturing process we use.

Natural Oiled Floors- we use the WOCA Woodcare Denmark products for all our oiled floors and apply 2 coats at the factory. You can then use the master Oils to give the floor a deeper finish using a polishing mop and patina discs after it has been laid. We supply the WOCA maintenance oil and oil soap for cleaning.

### DIAMOND-E351: Engineered American White Oak Floor. This is a lovely clean board and the grading is ABCD. Call 01453 844675 for more information.

Width: 220mm with a micro bevel **Thickness:** 19mm tongue and groove 4 sides **Top Layer:** 4mm solid oak **Base Layer:** 15mm thick 9 layers of cross plywood Birch Length: Fixed Length 1900mm with one board in each carton split Quantity per Carton: 1.672 m2 and 4 layers Finish: Bona Industrial matt lacquer 9 coats see details below **Applications:** Home, Office, Pubs, Clubs and Commercial use

### **Floor Fitting Options**

**Nailing:** Secret Nailing or Secret Screws **Gluing:** Use the Bona R850 adhesive to glue directly to screed or floors Floating: On an underlay where the tongue and grooves are glued together **Underfloor Heating:** Is suitable but always glue to the screed if possible.

The accessories and items below also match this floor and will ensure you have a lifetime of enjoyment.

Bona Cleaning Kit for regular maintenance Solid Oak accessories as shown below



### Accessories product codes: STN201, END201, FACE200, TM301, SK110, SK120, TR100, SN102

### We supply real wood flooring at truly economical prices and deliver Nationwide including

**Europe and Ireland**. Our engineered boards are not like the cheap versions where you get a mixture of birch and softwood, or where there are just two thin layers of birch and a thick centre layer of softwood like pine or poplar. Engineered wooden flooring does not need to be acclimatised like solid wood and can be laid immediately after delivery.

All our engineered boards have multi cross ply layers of Birch for strength and stability and are structural boards which means they can be laid directly over joists. The boards are tongue and groove all round. Our Engineered boards look like solid boards but are much stronger due to their structure and the manufacturing process we use.

This is a Lacquered Floor and we use the Bona Natural for industrial applications and apply **9 coats**. The process is as follows and we have quoted the product codes for clarification:

- 1. One coat of UV Primer UW0310 this gives good adhesion and is cured using IR drying Lamps
- Three coat of UV curing light filler UL0115 giving high abrasion resistance
   One coat of UV Base coat (anti-scratch) UB0135 cured with a UV lamp
- 4. One coat of Bona Natural base coat UB8128 cured with a UV lamp
- 5. One coat of UV Base coat UB0123 cured with a UV lamp
- 6. Two coats of Bona Natural Top coats UT8098 cured with Mercury lamps and this top coat has a high resistance to scratching due to its industrial strength.

# DIAMOND-E351: Engineered UV Lacquered Oak Floor. *This is a lovely clean board and the grading is ABC. Call 01453 844675 for more information.*

Width: 220mm with a micro bevel
Thickness: 20mm tongue and groove all 4 sides
Top Layer: 4mm solid oak
Base Layer: 16mm thick 9 layers of cross plywood Birch
Length: 2200mm with one board in each carton split
Quantity per Carton: 1.936 m2 and 4 layers
Finish: Bona Industrial matt lacquer 9 coats see details below
Applications: Home, Office, Pubs, Clubs and Commercial use

### **Floor Fitting Options**

**Nailing:** Secret Nailing or Secret Screws **Gluing:** Use the Bona R850 adhesive to glue directly to screed or floors **Floating:** On an underlay where the tongue and grooves are glued together **Underfloor Heating:** Is suitable but always glue to the screed if possible.

The accessories and items below also match this floor and will ensure you have a lifetime of enjoyment.

Bona Cleaning Kit for regular maintenance Solid Oak accessories as shown below



# Accessories product codes: STN201, END201, FACE200, TM301, SK110, SK120, TR100, SN102

*We supply real wood flooring at truly economical prices and deliver Nationwide including Europe and Ireland*. Our **engineered boards** are not like the **cheap versions** where you get a mixture of birch and softwood, or where there are just two thin layers of birch and a thick centre layer of softwood like pine or poplar. Engineered wooden flooring does **not need to be acclimatised** like solid wood and can be laid **immediately** after delivery.

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This is a Lacquered Floor and we use the Bona Natural for industrial applications and apply **9 coats**. The process is as follows and we have quoted the product codes for clarification:

- 1. One coat of UV Primer UW0310 this gives good adhesion and is cured using IR drying Lamps
- 2. Three coat of UV curing light filler UL0115 giving high abrasion resistance
- 3. One coat of UV Base coat (anti-scratch) UB0135 cured with a UV lamp
- 4. One coat of Bona Natural base coat UB8128 cured with a UV lamp
- 5. One coat of UV Base coat UB0123 cured with a UV lamp
- 6. Two coats of Bona Natural Top coats UT8098 cured with Mercury lamps and this top coat has a high resistance to scratching due to its industrial strength.

### DIAMOND-E352: Brushed Engineered American White Oak Floor: *This is a lovely clean board. The grading is ABCD. Call 01453 844675 for more information.*

Width: 220mm with a micro bevel
Thickness: 19mm tongue and groove 4 sides
Top Layer: 4mm solid oak
Base Layer: 15mm thick 9 layers of cross plywood Birch
Length: Fixed Length 1900mm with one board in each carton split
Quantity per Carton: 1.672 m2 and 4 layers
Finish: WOCA UV Oil
Applications: Home, Office, Pubs, Clubs and Commercial use

### **Floor Fitting Options**

**Nailing:** Secret Nailing or Secret Screws **Gluing:** Use the Bona R850 adhesive to glue directly to screed or floors **Floating:** On an underlay where the tongue and grooves are glued together **Underfloor Heating:** Is suitable but always glue to the screed if possible.

The accessories and items below also match this floor and will ensure you have a lifetime of enjoyment.

WOCA UV Oil maintenance kit Solid Oak accessories as shown below

### Accessories product codes: STN201, END201, FACE200, TM301, SK110, SK120, TR100, SN102

*We supply real wood flooring at truly economical prices and deliver Nationwide including Europe and Ireland*. This board has been lightly brushed removing the softer grain (the perfect floor for pets) to give the surface a texture that makes the floor look and feel more natural. Our **engineered boards** are not like the **cheap versions** where you get a mixture of birch and softwood, or where there are just two thin layers of birch and a thick centre layer of softwood like pine or poplar. Engineered wooden flooring does **not need to be acclimatised** like solid wood and can be laid **immediately** after delivery.

All our engineered boards have multi cross ply layers of Birch for strength and stability and are structural boards which means they can be laid directly over joists. The boards are tongue and groove all round. Our Engineered boards look like solid boards but are much stronger due to their structure and the manufacturing process we use.

### UV Oiled Floors- we apply 3 coats at the factory and cured using infra red heat to ensure a very hard wearing surface that can easily be repaired. We use the WOCA UV oil and also supply maintenance kits with paste and soap oil for cleaning.

### DIAMOND-E352L: Brushed Engineered UV Oiled Oak Floor: *This is a lovely clean board. The grading is ABC. Call 01453 844675 for more information.*

Width: 220mm with a micro bevel
Thickness: 20mm tongue and groove all 4 sides
Top Layer: 4mm solid oak
Base Layer: 16mm thick 9 layers of cross plywood Birch
Length: 2200mm with one board in each carton split
Quantity per Carton: 1.936 m2 and 4 layers
Finish: WOCA UV Oil
Applications: Home, Office, Pubs, Clubs and Commercial use

### **Floor Fitting Options**

**Nailing:** Secret Nailing or Secret Screws **Gluing:** Use the Bona R850 adhesive to glue directly to screed or floors **Floating:** On an underlay where the tongue and grooves are glued together **Underfloor Heating:** Is suitable but always glue to the screed if possible.

The accessories and items below also match this floor and will ensure you have a lifetime of enjoyment.

WOCA UV Oil maintenance kit Solid Oak accessories as shown below

# Accessories product codes: STN201, END201, FACE200, TM301, SK110, SK120, TR100, SN102

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All our engineered boards have multi cross ply layers of Birch for strength and stability and are structural boards which means they can be laid directly over joists. The boards are tongue and groove all round. Our Engineered boards look like solid boards but are much stronger due to their structure and the manufacturing process we use.

### UV Oiled Floors- we apply 3 coats at the factory and cured using infra red heat to ensure a very hard wearing surface that can easily be repaired. We use the WOCA UV oil and also supply maintenance kits with paste and soap oil for cleaning.

### DIAMOND-E354: Engineered Natural Oil Smoke Oak Floor: *This is a lovely clean board and the grading is ABCD. Call 01453 844675 for more information.*

Width: 220mm with a micro bevel
Thickness: 19mm tongue and groove 4 sides
Top Layer: 4mm solid oak
Base Layer: 15mm thick 9 layers of cross plywood Birch
Length: Fixed Length 1860mm with one board in each carton split
Quantity per Carton: 2.046 m2 and 5 layers
Finish: Natural WOCA Oil
Applications: Home, Office, Pubs, Clubs and Commercial use

#### **Floor Fitting Options**

**Nailing:** Secret Nailing or Secret Screws **Gluing:** Use the Bona R850 adhesive to glue directly to screed or floors **Floating:** On an underlay where the tongue and grooves are glued together **Underfloor Heating:** Is suitable but always glue to the screed if possible.

The accessories and items below also match this floor and will ensure you have a lifetime of enjoyment.

WOCA Natural Oil Maintenance Kit Solid Oak accessories as shown below

## Accessories product codes: STN203, END203, FACE201, TM303, SK111, SK121, SN100, TR101

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All our engineered boards have multi cross ply layers of Birch for strength and stability and are structural boards which means they can be laid directly over joists. The boards are tongue and groove all round. Our Engineered boards look like solid boards but are much stronger due to their structure and the manufacturing process we use.

Natural Oiled Floors we use the WOCA Woodcare Denmark products for all our oiled floors and apply 2 coats at the factory. You can then use the master Oils to give the floor a deeper finish using a polishing mop and patina discs after it has been laid. We supply the WOCA maintenance oil and oil soap for cleaning.

### DIAMOND-E354L: Engineered Natural Oil Smoke Oak Floor: *This is a lovely board and the grading is ABCD. Call 01453 844675 for more information.*

Width: 220mm with a micro bevel Thickness: 20mm tongue and groove all 4 sides Top Layer: 4mm solid oak Base Layer: 16mm thick 9 layers of cross plywood Birch Length: 2200mm with one board in each carton split Quantity per Carton: 1.936m2 and 4 layers Finish: Natural WOCA Oil Applications: Home, Office, Pubs, Clubs and Commercial use

#### **Floor Fitting Options**

**Nailing:** Secret Nailing or Secret Screws **Gluing:** Use the Bona R850 adhesive to glue directly to screed or floors **Floating:** On an underlay where the tongue and grooves are glued together **Underfloor Heating:** Is suitable but always glue to the screed if possible.

The accessories and items below also match this floor and will ensure you have a lifetime of enjoyment.

WOCA Natural Oil Maintenance Kit Solid Oak accessories as shown below

## Accessories product codes: STN203, END203, FACE201, TM303, SK111, SK121, SN100, TR101

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All our engineered boards have multi cross ply layers of Birch for strength and stability and are structural boards which means they can be laid directly over joists. The boards are tongue and groove all round. Our Engineered boards look like solid boards but are much stronger due to their structure and the manufacturing process we use.

Natural Oiled Floors we use the WOCA Woodcare Denmark products for all our oiled floors and apply 2 coats at the factory. You can then use the master Oils to give the floor a deeper finish using a polishing mop and patina discs after it has been laid. We supply the WOCA maintenance oil and oil soap for cleaning.

## DIAMOND-E359: Unfinished Engineered American White Oak Floor: This wooden floor can be mixed with E303 and E320 to give different width and length effects. *This is a select board with few knots and the grading is ABC. Call 01453 844675 for more information.*

Width: 189mm with a square edge
Thickness: 20mm tongue and groove 4 sides
Top Layer: 5mm solid oak
Base Layer: 15mm thick 9 layers of cross plywood Birch
Length: Fixed Length 1860mm
Quantity per Carton: 1.7577m2 and 5 layers
Finish: Unfinished
Applications: Home, Office, Pubs, Clubs and Commercial use

#### **Floor Fitting Options**

**Nailing:** Secret Nailing or Secret Screws **Gluing:** Use the Bona R850 adhesive to glue directly to screed or floors **Floating:** On an underlay where the tongue and grooves are glued together **Underfloor Heating:** Is suitable but always glue to the screed if possible.

WOCA Natural Oil Maintenance kits if you use the range of Natural WOCA oils.

### Accessories product codes: This will depend on the final finish you choose. We offer several prefinished oil colours to bespoke your flooring which you can match to some of our accessories.

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All our engineered boards have multi cross ply layers of Birch for strength and stability and are structural boards which means they can be laid directly over joists. The boards are tongue and groove all round. Our Engineered boards look like solid boards but are much stronger due to their structure and the manufacturing process we use.

This is an unfinished floor and we recommend the range of WOCA natural Oils for finishing: You can finish this board using our WOCA Master Oil which we supply. The WOCA oxidising Master oil is a penetrating wood oil system. The master oil actually penetrates the surface, compared to other oils surface oil and lacquer type building systems. The master oil actually cures within the wood, hardens and protects the floor leaving a beautiful natural open pore surface. WOCA master oil treatment oils were the choice for the very high traffic Eurostar project in St Pancras which was opened by the Queen in November 2007.

For further details on how to finish and apply WOCA oils please click this link Treating our unfinished Oak Boards

## DIAMOND-E360: Brushed Limed UV Oiled Engineered American White Oak Floor: *This is a lovely oak floor and a true classic limed board. The grading is ABCD. Call 01453 844675 for more information.*

Width: 189mm with a micro bevel
Thickness: 20mm tongue and groove 4 sides
Top Layer: 5mm solid oak
Base Layer: 15mm thick 9 layers of cross plywood Birch
Length: Random Lengths click for details
Quantity per Carton: 2.079m2 and 5 layers
Finish: WOCA UV Oil
Applications: Home, Office, Pubs, Clubs and Commercial use

#### **Floor Fitting Options**

**Nailing:** Secret Nailing or Secret Screws **Gluing:** Use the Bona R850 adhesive to glue directly to screed or floors **Floating:** On an underlay where the tongue and grooves are glued together **Underfloor Heating:** Is suitable but always glue to the screed if possible.

The accessories and items below also match this floor and will ensure you have a lifetime of enjoyment.

WOCA UV Oil maintenance kit The Solid Oak accessories that will match this floor are shown below:-

## Accessories product codes: STN201, END201, FACE200, TM301, SK110, SK120, TR100, SN102

### *We supply real wood flooring at truly economical prices and deliver Nationwide including Europe and Ireland*. This board has been lightly brushed removing the softer grain (the perfect floor for pets) to give the surface a texture that makes the floor look and feel more natural. Our **engineered boards** are not like the **cheap versions** where you get a mixture of birch and softwood, or where there are just two thin layers of birch and a thick centre layer of softwood like pine or poplar. Engineered wooden flooring does **not need to be acclimatised** like solid wood and can be laid **immediately** after delivery.

All our engineered boards have multi cross ply layers of Birch for strength and stability and are structural boards which means they can be laid directly over joists. The boards are tongue and groove all round. Our Engineered boards look like solid boards but are much stronger due to their structure and the manufacturing process we use.

### UV Oiled Floors- we apply 3 coats at the factory and cured using infra red heat to ensure a very hard wearing surface that can easily be repaired. We use the WOCA UV oil and also supply maintenance kits with paste and soap oil for cleaning.

### **SAPPHIRE-E400:** Brushed Oiled Engineered White Oak Floor: *This is a lovely rustic board. The grading is ABCD. Call 01453 844675 for more information.*

Width: 189mm with a micro bevel
Thickness: 20mm tongue and groove 4 sides
Top Layer: 5mm solid oak
Base Layer: 15mm thick 9 layers of cross plywood Birch
Length: 1860mm with one board per carton split
Quantity per Carton: 1.7577 m2 and 5 layers
Finish: WOCA UV Oil
Applications: Home, Office, Pubs, Clubs and Commercial use

#### **Floor Fitting Options**

**Nailing:** Secret Nailing or Secret Screws **Gluing:** Use the Bona R850 adhesive to glue directly to screed or floors **Floating:** On an underlay where the tongue and grooves are glued together **Underfloor Heating:** Is suitable but always glue to the screed if possible.

The accessories and items below also match this floor and will ensure you have a lifetime of enjoyment.

WOCA UV Oil maintenance kit Solid Oak accessories as shown below

### Accessories product codes: STN201, END201, FACE200, TM301, SK110, SK120, TR100, SN102

*We supply real wood flooring at truly economical prices and deliver Nationwide including Europe and Ireland*. This board has been lightly brushed removing the softer grain (the perfect floor for pets) to give the surface a texture that makes the floor look and feel more natural. Our **engineered boards** are not like the **cheap versions** where you get a mixture of birch and softwood, or where there are just two thin layers of birch and a thick centre layer of softwood like pine or poplar. Engineered wooden flooring does **not need to be acclimatised** like solid wood and can be laid **immediately** after delivery.

All our engineered boards have multi cross ply layers of Birch for strength and stability and are structural boards which means they can be laid directly over joists. The boards are tongue and groove all round. Our Engineered boards look like solid boards but are much stronger due to their structure and the manufacturing process we use.

### UV Oiled Floors- we apply 3 coats at the factory and cured using infra red heat to ensure a very hard wearing surface that can easily be repaired. We use the WOCA UV oil and also supply maintenance kits with paste and soap oil for cleaning. Engineered wooden flooring boards are used in environments where stability is required and moisture could be prevalent, but it must not exceed 10%. For example you should use these on new concrete floors subject to the correct moisture level, over garages, basements etc. Due to the cross ply

structure, these boards will not move like solid wood.

### SAPPHIRE-E401: Brushed Oiled Engineered Smoke Oak Floor: *This is a lovely smoked board. The grading is ABCD. Call 01453 844675 for more information.*

Width: 189mm with a micro bevel
Thickness: 20mm tongue and groove 4 sides
Top Layer: 5mm solid oak
Base Layer: 15mm thick 9 layers of cross plywood Birch
Length: 1860mm with one board per carton split
Quantity per Carton: 1.7577 m2 and 5 layers
Finish: WOCA Smoke UV Oil
Applications: Home, Office, Pubs, Clubs and Commercial use

#### **Floor Fitting Options**

**Nailing:** Secret Nailing or Secret Screws **Gluing:** Use the Bona R850 adhesive to glue directly to screed or floors **Floating:** On an underlay where the tongue and grooves are glued together **Underfloor Heating:** Is suitable but always glue to the screed if possible.

The accessories and items below also match this floor and will ensure you have a lifetime of enjoyment.

WOCA UV Oil maintenance kit Solid Oak accessories as shown below

### Accessories product codes: STN203, END203, FACE201, TM303, SK111, SK121, TR101, SN100

*We supply real wood flooring at truly economical prices and deliver Nationwide including Europe and Ireland*. This board has been lightly brushed removing the softer grain (the perfect floor for pets) to give the surface a texture that makes the floor look and feel more natural. Our **engineered boards** are not like the **cheap versions** where you get a mixture of birch and softwood, or where there are just two thin layers of birch and a thick centre layer of softwood like pine or poplar. Engineered wooden flooring does **not need to be acclimatised** like solid wood and can be laid **immediately** after delivery.

All our engineered boards have multi cross ply layers of Birch for strength and stability and are structural boards which means they can be laid directly over joists. The boards are tongue and groove all round. Our Engineered boards look like solid boards but are much stronger due to their structure and the manufacturing process we use.

UV Oiled Floor - we apply 3 coats at the factory and cured using infra red heat to ensure a very hard wearing surface that can easily be repaired. We use the WOCA UV oil and also supply maintenance kits with paste and soap oil for cleaning. Engineered wooden flooring boards are used in environments where stability is required and moisture could be prevalent, but it must not exceed 10%. For example you should use these on new concrete floors subject to the correct moisture level, over garages, basements etc. Due to the cross ply structure, these boards will not move like solid wood.

## **SAPPHIRE-E501:** Engineered American Walnut Floor: *This is a typical American Walnut floor with knots, burr, grain and character. The grading is ABCD. Call 01453 844675 for more information.*

Width: 190mm with a micro bevel
Thickness: 19mm tongue and groove 4 sides
Top Layer: 4mm solid oak
Base Layer: 15mm thick 9 layers of cross grain plywood
Length: 1860mm with one board per carton split
Quantity per Carton: 1.4136 m2 and 4 layers
Finish: Lacquered see detail below
Applications: Home, Office, Pubs, Clubs and Commercial use

### **Floor Fitting Options**

**Nailing:** Secret Nailing or Secret Screws **Gluing:** Use the Bona R850 adhesive to glue directly to screed or floors **Floating:** On an underlay where the tongue and grooves are glued together **Underfloor Heating:** Is suitable but always glue to the screed if possible.

The accessories and items below also match this floor and will ensure you have a lifetime of enjoyment.

Bona Cleaning Kit for regular maintenance Solid Walnut accessories as shown below



### Accessories product codes: STN207, END207, TM307, TR105, SN105

*We supply real wood flooring at truly economical prices and deliver Nationwide including Europe and Ireland*. Our **engineered boards** are not like the **cheap versions** where there are just two thin layers of birch and a thick centre layer of softwood like pine or poplar. The Engineered wooden flooring does **not need to be acclimatised** like solid wood and can be laid **immediately** after delivery.

All our engineered boards have multi cross ply layers of Birch for strength and stability and are structural boards which means they can be laid directly over joists. The boards are tongue and groove all round. Our Engineered boards look like solid boards but are much stronger due to their structure and the manufacturing process we use.

### **SAPPHIRE Range Lacquered Flooring is one of the toughest finishes available.** For this we use Treffert lacquers and apply 9 coats. The process is as follows

- 28. UV-PU INSULATION COAT 4713310000404
- 29. UV-Sealer Sandable for the back board 6613390000403
- 30. UV-FILLER TRANSPARENT PUMPABLE 6113330000403
- 31. UV-Duro Sealer (standard) 6613470000403
- 32. UV-Sealer Transparent 6613360000403
- 33. UV-Duro Sealer (standard) 6613470000403
- 34. UV-Sealer Sandable Colourless 6613330000403
- 35. HPC Anti Scratch Topcoat 6513341000403
- 36. HPC Anti Scratch Topcoat 6513341000403

## SAPPHIRE-E502: Engineered American Walnut Floor: *This is a typical American Walnut floor with knots, burr, grain and character. The grading is ABCD. Call 01453 844675 for more information.*

Width: 190mm with a micro bevel
Thickness: 21mm tongue and groove 4 sides
Top Layer: 6mm solid oak
Base Layer: 15mm thick 9 layers of cross grain plywood
Length: 1860mm with one board per carton split
Quantity per Carton: 1.4136 m2 and 4 layers
Finish: WOCA Natural Oil
Applications: Home, Office, Pubs, Clubs and Commercial use

Floor Fitting Options
Nailing: Secret Nailing or Secret Screws
Gluing: Use the Bona R850 adhesive to glue directly to screed or floors
Floating: On an underlay where the tongue and grooves are glued together
Underfloor Heating: Is suitable but always glue to the screed if possible.

The accessories and items below also match this floor and will ensure you have a lifetime of enjoyment.

WOCA Natural Oil Maintenance Kit Solid Walnut accessories as shown below

### Accessories product codes: STN208, END208, TM308, TR105, SN105

*We supply real wood flooring at truly economical prices and deliver Nationwide including Europe and Ireland*. Our **engineered boards** are not like the **cheap versions** where there are just two thin layers of birch and a thick centre layer of softwood like pine or poplar. The Engineered wooden flooring does **not need to be acclimatised** like solid wood and can be laid **immediately** after delivery.

All our engineered boards have multi cross ply layers of Birch for strength and stability and are structural boards which means they can be laid directly over joists. The boards are tongue and groove all round. Our Engineered boards look like solid boards but are much stronger due to their structure and the manufacturing process we use.

Natural Oiled Floors we use the WOCA Woodcare Denmark products for all our oiled floors and apply 2 coats at the factory. You can then use the master Oils to give the floor a deeper finish using a polishing mop and patina discs after it has been laid. We supply the WOCA maintenance oil and oil soap for cleaning.

## SAPPHIRE-E508: Engineered American Walnut Floor: *This is a typical American Walnut floor with knots, burr, grain and character. The grading is ABCD. Call 01453 844675 for more information.*

Width: 150mm with a micro bevel
Thickness: 15mm tongue and groove 4 sides
Top Layer: 3mm solid oak
Base Layer: 12mm thick 9 layers of cross grain plywood
Length: 1860mm with one board split per carton
Quantity per Carton: 1.6740 m2 and 4 layers
Finish: Lacquered see detail below
Applications: Home, Office, Pubs, Clubs and Commercial use

### **Floor Fitting Options**

**Nailing:** Secret Nailing or Secret Screws **Gluing:** Use the Bona R850 adhesive to glue directly to screed or floors **Floating:** On an underlay where the tongue and grooves are glued together **Underfloor Heating:** Is suitable but always glue to the screed if possible.

The accessories and items below also match this floor and will ensure you have a lifetime of enjoyment.

Bona Cleaning Kit for regular maintenance Solid Walnut accessories as shown below



### Accessories product codes: STN207, END207, TM307, TR105, SN105

*We supply real wood flooring at truly economical prices and deliver Nationwide including Europe and Ireland*. Our **engineered boards** are not like the **cheap versions** where there are just two thin layers of birch and a thick centre layer of softwood like pine or poplar. The Engineered wooden flooring does **not need to be acclimatised** like solid wood and can be laid **immediately** after delivery.

All our engineered boards have multi cross ply layers of Birch for strength and stability and are structural boards which means they can be laid directly over joists. The boards are tongue and groove all round. Our Engineered boards look like solid boards but are much stronger due to their structure and the manufacturing process we use.

### **SAPPHIRE Range Lacquered Flooring is one of the toughest finishes available.** For this we use Treffert lacquers and apply 9 coats. The process is as follows

- 1. UV-PU INSULATION COAT 4713310000404
- 2. UV-Sealer Sandable for the back board 6613390000403
- 3. UV-FILLER TRANSPARENT PUMPABLE 6113330000403
- 4. UV-Duro Sealer (standard) 6613470000403
- 5. UV-Sealer Transparent 6613360000403
- 6. UV-Duro Sealer (standard) 6613470000403
- 7. UV-Sealer Sandable Colourless 6613330000403
- 8. HPC Anti Scratch Topcoat 6513341000403
- 9. HPC Anti Scratch Topcoat 6513341000403

## **SAPPHIRE-E509: Engineered American Walnut Floor:** *This is a typical American Walnut floor with knots, burr, grain and character. The grading is ABCD. Call 01453 844675 for more information.*

Width: 150mm with a micro bevel
Thickness: 19mm tongue and groove 4 sides
Top Layer: 4mm solid oak
Base Layer: 15mm thick 9 layers of cross grain plywood
Length: Random Lengths average 900mm
Quantity per Carton: 1.32 m2 and 4 layers
Finish: Lacquered see detail below
Applications: Home, Office, Pubs, Clubs and Commercial use

### **Floor Fitting Options**

**Nailing:** Secret Nailing or Secret Screws **Gluing:** Use the Bona R850 adhesive to glue directly to screed or floors **Floating:** On an underlay where the tongue and grooves are glued together **Underfloor Heating:** Is suitable but always glue to the screed if possible.

The accessories and items below also match this floor and will ensure you have a lifetime of enjoyment.

Bona Cleaning Kit for regular maintenance Solid Walnut accessories as shown below



### Accessories product codes: STN207, END207, TM307, TR105, SN105

*We supply real wood flooring at truly economical prices and deliver Nationwide including Europe and Ireland*. Our **engineered boards** are not like the **cheap versions** where there are just two thin layers of birch and a thick centre layer of softwood like pine or poplar. The Engineered wooden flooring does **not need to be acclimatised** like solid wood and can be laid **immediately** after delivery.

All our engineered boards have multi cross ply layers of Birch for strength and stability and are structural boards which means they can be laid directly over joists. The boards are tongue and groove all round. Our Engineered boards look like solid boards but are much stronger due to their structure and the manufacturing process we use.

### **SAPPHIRE Range Lacquered Flooring is one of the toughest finishes available.** For this we use Treffert lacquers and apply 9 coats. The process is as follows

- 1. UV-PU INSULATION COAT 4713310000404
- 2. UV-Sealer Sandable for the back board 6613390000403
- 3. UV-FILLER TRANSPARENT PUMPABLE 6113330000403
- 4. UV-Duro Sealer (standard) 6613470000403
- 5. UV-Sealer Transparent 6613360000403
- 6. UV-Duro Sealer (standard) 6613470000403
- 7. UV-Sealer Sandable Colourless 6613330000403
- 8. HPC Anti Scratch Topcoat 6513341000403
- 9. HPC Anti Scratch Topcoat 6513341000403

## SAPPHIRE-E510: Engineered American Walnut Floor: *This is a typical American Walnut floor with knots, burr, grain and character. The grading is ABCD. Call 01453 844675 for more information.*

Width: 150mm with a micro bevel
Thickness: 15mm tongue and groove 4 sides
Top Layer: 4mm solid oak
Base Layer: 11mm thick 9 layers of cross grain plywood
Length: Random Lengths average 900mm
Quantity per Carton: 1.98 m2 and 6 layers
Finish: Lacquered see detail below
Applications: Home, Office, Pubs, Clubs and Commercial use

### **Floor Fitting Options**

**Nailing:** Secret Nailing or Secret Screws **Gluing:** Use the Bona R850 adhesive to glue directly to screed or floors **Floating:** On an underlay where the tongue and grooves are glued together **Underfloor Heating:** Is suitable but always glue to the screed if possible.

The accessories and items below also match this floor and will ensure you have a lifetime of enjoyment.

Bona Cleaning Kit for regular maintenance Solid Walnut accessories as shown below



### Accessories product codes: STN207, END207, TM307, TR105, SN105

*We supply real wood flooring at truly economical prices and deliver Nationwide including Europe and Ireland*. Our **engineered boards** are not like the **cheap versions** where there are just two thin layers of birch and a thick centre layer of softwood like pine or poplar. The Engineered wooden flooring does **not need to be acclimatised** like solid wood and can be laid **immediately** after delivery.

All our engineered boards have multi cross ply layers of Birch for strength and stability and are structural boards which means they can be laid directly over joists. The boards are tongue and groove all round. Our Engineered boards look like solid boards but are much stronger due to their structure and the manufacturing process we use.

### **SAPPHIRE Range Lacquered Flooring is one of the toughest finishes available.** For this we use Treffert lacquers and apply 9 coats. The process is as follows

- 1. UV-PU INSULATION COAT 4713310000404
- 2. UV-Sealer Sandable for the back board 6613390000403
- 3. UV-FILLER TRANSPARENT PUMPABLE 6113330000403
- 4. UV-Duro Sealer (standard) 6613470000403
- 5. UV-Sealer Transparent 6613360000403
- 6. UV-Duro Sealer (standard) 6613470000403
- 7. UV-Sealer Sandable Colourless 6613330000403
- 8. HPC Anti Scratch Topcoat 6513341000403
- 9. HPC Anti Scratch Topcoat 6513341000403

## SAPPHIRE-E511: Engineered American Walnut Floor: *This is a typical American Walnut floor with knots, burr, grain and character. The grading is ABCD. Call 01453 844675 for more information.*

Width: 190mm with a micro bevel
Thickness: 19mm tongue and groove 4 sides
Top Layer: 4mm solid oak
Base Layer: 15mm thick 9 layers of cross grain plywood
Length: 1860mm with one board per carton split
Quantity per Carton: 1.4136 m2 and 4 layers
Finish: WOCA Master Oil
Applications: Home, Office, Pubs, Clubs and Commercial use

#### **Floor Fitting Options**

**Nailing:** Secret Nailing or Secret Screws **Gluing:** Use the Bona R850 adhesive to glue directly to screed or floors **Floating:** On an underlay where the tongue and grooves are glued together **Underfloor Heating:** Is suitable but always glue to the screed if possible.

The accessories and items below also match this floor and will ensure you have a lifetime of enjoyment.

WOCA Natural Oil Maintenance Kit Solid Walnut accessories as shown below

### Accessories product codes: STN207, END207, TM307, TR105, SN105

*We supply real wood flooring at truly economical prices and deliver Nationwide including Europe and Ireland*. Our **engineered boards** are not like the **cheap versions** where there are just two thin layers of birch and a thick centre layer of softwood like pine or poplar. The Engineered wooden flooring does **not need to be acclimatised** like solid wood and can be laid **immediately** after delivery.

All our engineered boards have multi cross ply layers of Birch for strength and stability and are structural boards which means they can be laid directly over joists. The boards are tongue and groove all round. Our Engineered boards look like solid boards but are much stronger due to their structure and the manufacturing process we use.

Natural Oiled Floors we use the WOCA Woodcare Denmark products for all our oiled floors and apply 2 coats at the factory. You can then use the master Oils to give the floor a deeper finish using a polishing mop and patina discs after it has been laid. We supply the WOCA maintenance oil and oil soap for cleaning.

## **SAPPHIRE-E512: Engineered American Walnut Floor:** *This is a typical American Walnut floor with knots, burr, grain and character and the grading is ABCD. Call 01453 844675 for more information.*

Width: 190mm with a micro bevel
Thickness: 21mm tongue and groove 4 sides
Top Layer: 6mm solid oak
Base Layer: 15mm thick 9 layers of cross grain plywood
Length: 1860mm with one board per carton split
Quantity per Carton: 1.4136 m2 and 4 layers
Finish: Lacquered see detail below
Applications: Home, Office, Pubs, Clubs and Commercial use

### **Floor Fitting Options**

**Nailing:** Secret Nailing or Secret Screws **Gluing:** Use the Bona R850 adhesive to glue directly to screed or floors **Floating:** On an underlay where the tongue and grooves are glued together **Underfloor Heating:** Is suitable but always glue to the screed if possible.

The accessories and items below also match this floor and will ensure you have a lifetime of enjoyment.

Bona Cleaning Kit for regular maintenance Solid Walnut accessories as shown below



### Accessories product codes: STN208, END208, TM308, TR105, SN105

*We supply real wood flooring at truly economical prices and deliver Nationwide including Europe and Ireland*. Our **engineered boards** are not like the **cheap versions** where there are just two thin layers of birch and a thick centre layer of softwood like pine or poplar. The Engineered wooden flooring does **not need to be acclimatised** like solid wood and can be laid **immediately** after delivery.

All our engineered boards have multi cross ply layers of Birch for strength and stability and are structural boards which means they can be laid directly over joists. The boards are tongue and groove all round. Our Engineered boards look like solid boards but are much stronger due to their structure and the manufacturing process we use.

### **SAPPHIRE Range Lacquered Flooring is one of the toughest finishes available.** For this we use Treffert lacquers and apply 9 coats. The process is as follows

- 1. UV-PU INSULATION COAT 4713310000404
- 2. UV-Sealer Sandable for the back board 6613390000403
- 3. UV-FILLER TRANSPARENT PUMPABLE 6113330000403
- 4. UV-Duro Sealer (standard) 6613470000403
- 5. UV-Sealer Transparent 6613360000403
- 6. UV-Duro Sealer (standard) 6613470000403
- 7. UV-Sealer Sandable Colourless 6613330000403
- 8. HPC Anti Scratch Topcoat 6513341000403
- 9. HPC Anti Scratch Topcoat 6513341000403

### DIAMOND-E701: Sustainable Fineline Engineered Natural Oil Oak Floor: *This is a lovely designer board and the grading is AB. Call 01453 844675 for more information.*

Width: 190mm with a micro bevel
Thickness: 21mm tongue and groove 4 sides
Top Layer: 4mm solid oak
Base Layer: 14mm thick Oak middle layer + 3mm bottom layer
Length: Fixed Length 1860mm with one board in each carton split
Quantity per Carton: 1.767 m2 and 5 layers
Finish: Natural WOCA Oil
Applications: Home, Office, Pubs, Clubs and Commercial use

#### **Floor Fitting Options**

**Nailing:** Secret Nailing or Secret Screws **Gluing:** Use the Bona R850 adhesive to glue directly to screed or floors **Floating:** On an underlay where the tongue and grooves are glued together **Underfloor Heating:** Is suitable but always glue to the screed if possible.

The accessories and items below also match this floor and will ensure you have a lifetime of enjoyment.

WOCA Natural Oil Maintenance Kit Solid Oak accessories as shown below

## Accessories product codes: STN201, END201, FACE200, TM301, SK110, SK120, TR100, SN102

*We supply real wood flooring at truly economical prices and deliver Nationwide including Europe and Ireland*. This is a "sandwich" construction board with the middle layer grain going in the opposite direction to the top layer. Our **engineered boards** are not like the **cheap versions** where you get a mixture of birch and softwood, or where there are just two thin layers of birch and a thick centre layer of softwood like pine or poplar. Engineered wooden flooring does **not need to be acclimatised** like solid wood and can be laid **immediately** after delivery.

All our engineered boards have multi cross ply layers of Birch for strength and stability and are structural boards which means they can be laid directly over joists. The boards are tongue and groove all round. Our Engineered boards look like solid boards but are much stronger due to their structure and the manufacturing process we use.

Natural Oiled Floors we use the WOCA Woodcare Denmark products for all our oiled floors and apply 2 coats at the factory. You can then use the master Oils to give the floor a deeper finish using a polishing mop and patina discs after it has been laid. We supply the WOCA maintenance oil and oil soap for cleaning.

## DIAMOND-E703: Sustainable Fineline Engineered Natural Oil Walnut Floor: *This is a lovely designer board. The grading is AB Call 01453 844675 for more information.*

Width: 190mm with a micro bevel
Thickness: 21mm tongue and groove 4 sides
Top Layer: 4mm solid American walnut
Base Layer: 14mm thick Walnut middle layer + 3mm bottom layer
Length: Fixed Length 1860mm with one board in each carton split
Quantity per Carton: 1.767 m2 and 5 layers
Finish: Natural WOCA Oil
Applications: Home, Office, Pubs, Clubs and Commercial use

#### **Floor Fitting Options**

**Nailing:** Secret Nailing or Secret Screws **Gluing:** Use the Bona R850 adhesive to glue directly to screed or floors **Floating:** On an underlay where the tongue and grooves are glued together **Underfloor Heating:** Is suitable but always glue to the screed if possible.

The accessories and items below also match this floor and will ensure you have a lifetime of enjoyment.

WOCA Natural Oil Maintenance Kit Walnut accessories as shown below will match this flooring.

### Accessories product codes: STN208, END208, TM308, TR105, SN105

*We supply real wood flooring at truly economical prices and deliver Nationwide including Europe and Ireland*. This is a "sandwich" construction board with the middle layer grain going in the opposite direction to the top layer. Our **engineered boards** are not like the **cheap versions** where you get a mixture of birch and softwood, or where there are just two thin layers of birch and a thick centre layer of softwood like pine or poplar. Engineered wooden flooring does **not need to be acclimatised** like solid wood and can be laid **immediately** after delivery.

All our engineered boards have multi cross ply layers of Birch for strength and stability and are structural boards which means they can be laid directly over joists. The boards are tongue and groove all round. Our Engineered boards look like solid boards but are much stronger due to their structure and the manufacturing process we use.

## Natural Oiled Floors we use the WOCA Woodcare Denmark products for all our oiled floors and apply 2 coats at the factory. You can then use the master Oils to give the floor a deeper finish using a polishing mop and patina discs after it has been laid. We supply the WOCA maintenance oil and oil soap for cleaning.

## DIAMOND-E802: Antique Heritage Carbonised Oak UV Oiled Engineered Oak Floor: This wooden floor has been hand distressed to make it look 100 years old and its unique colour has been achieved via a heat process. *This is a rustic and the grading is CD. Call 01453 844675 for more information.*

Width: 180mm with a micro bevel Thickness: 19mm tongue and groove 4 sides Top Layer: 4mm solid oak Base Layer: 15mm thick 9 layers of cross plywood Birch Length: Fixed Lengths 1860mm with one board per carton split Quantity per Carton: 1.674 m2 and 5 layers Finish: WOCA UV Oil Applications: Home, Office, Pubs, Clubs and Commercial use

### **Floor Fitting Options**

**Nailing:** Secret Nailing or Secret Screws **Gluing:** Use the Bona R850 adhesive to glue directly to screed or floors **Floating:** On an underlay where the tongue and grooves are glued together **Underfloor Heating:** Is suitable but always glue to the screed if possible.

Using the recommended care kit correctly will ensure your flooring will remain pristine and provide a lifetime of enjoyment.

### WOCA UV Oil maintenance kit

*We supply real wood flooring at truly economical prices and deliver Nationwide including Europe and Ireland*. Our **engineered boards** are not like the **cheap versions** where you get a mixture of birch and softwood, or where there are just two thin layers of birch and a thick centre layer of softwood like pine or poplar. Engineered wooden flooring does **not need to be acclimatised** like solid wood and can be laid **immediately** after delivery.

All our engineered boards have multi cross ply layers of Birch for strength and stability and are structural boards which means they can be laid directly over joists. The boards are tongue and groove all round. Our Engineered boards look like solid boards but are much stronger due to their structure and the manufacturing process we use.

### UV Oiled Floors- we apply 3 coats at the factory and cured using infra red heat to ensure a very hard wearing surface that can easily be repaired. We use the WOCA UV oil and also supply maintenance kits with paste and soap oil for cleaning.

## DIAMOND-E804: Heritage Brushed UV Oiled Engineered Smoke Oak Floor: *This is a rustic grade board with knots and character. The grading is CD. Call 01453 844675 for more information.*

Width: 150mm with a micro bevel
Thickness: 20mm tongue and groove 4 sides
Top Layer: 5mm solid oak
Base Layer: 15mm thick 9 layers of cross plywood Birch
Length: Random Lengths click for details
Quantity per Carton: 1.65 m2 and 5 layers
Finish: WOCA UV Oil
Applications: Home, Office, Pubs, Clubs and Commercial use

#### **Floor Fitting Options**

**Nailing:** Secret Nailing or Secret Screws **Gluing:** Use the Bona R850 adhesive to glue directly to screed or floors **Floating:** On an underlay where the tongue and grooves are glued together **Underfloor Heating:** Is suitable but always glue to the screed if possible.

The accessories and items below also match this floor and will ensure you have a lifetime of enjoyment.

WOCA UV Oil maintenance kit Solid Oak accessories as shown below

## Accessories product codes: STN203, END203, FACE201, TM303, SK111, SK121, TR101, SN100

# *We supply real wood flooring at truly economical prices and deliver Nationwide including Europe and Ireland*. This board has been lightly brushed removing the softer grain (the perfect floor for pets) to give the surface a texture that makes the floor look a lot more natural feel and look. Our **engineered boards** are not like the **cheap versions** where you get a mixture of birch and softwood, or where there are just two thin layers of birch and a thick centre layer of softwood like pine or poplar. Engineered wooden flooring does **not need to be acclimatised** like solid wood and can be laid **immediately** after delivery.

All our engineered boards have multi cross ply layers of Birch for strength and stability and are structural boards which means they can be laid directly over joists. The boards are tongue and groove all round. Our Engineered boards look like solid boards but are much stronger due to their structure and the manufacturing process we use.

### UV Oiled Floors- we apply 3 coats at the factory and cured using infra red heat to ensure a very hard wearing surface that can easily be repaired. We use the WOCA UV oil and also supply maintenance kits with paste and soap oil for cleaning.

## DIAMOND-E807: Heritage Carbonised Oak UV Oiled Engineered Oak Floor: *This oak is select grade with a unique colour achieved via a heat process. The grading is ABC. Call 01453 844675 for more information.*

Width: 180mm with a micro bevel
Thickness: 19mm tongue and groove 4 sides
Top Layer: 4mm solid oak
Base Layer: 15mm thick 9 layers of cross plywood Birch
Length: Fixed Lengths 1860mm with one board per carton split
Quantity per Carton: 1.674 m2 and 5 layers
Finish: WOCA UV Oil
Applications: Home, Office, Pubs, Clubs and Commercial use

#### **Floor Fitting Options**

**Nailing:** Secret Nailing or Secret Screws **Gluing:** Use the Bona R850 adhesive to glue directly to screed or floors **Floating:** On an underlay where the tongue and grooves are glued together **Underfloor Heating:** Is suitable but always glue to the screed if possible.

Using the recommended care kit correctly will ensure your flooring will remain pristine and provide a lifetime of enjoyment.

### WOCA UV Oil maintenance kit

We supply real wood flooring at truly economical prices and deliver Nationwide including Europe and Ireland. Our engineered boards are not like the cheap versions where you get a mixture of birch and softwood, or where there are just two thin layers of birch and a thick centre layer of softwood like pine or poplar. Engineered wooden flooring does **not need to be** acclimatised like solid wood and can be laid **immediately** after delivery.

All our engineered boards have multi cross ply layers of Birch for strength and stability and are structural boards which means they can be laid directly over joists. The boards are tongue and groove all round. Our Engineered boards look like solid boards but are much stronger due to their structure and the manufacturing process we use.

### UV Oiled Floors -we apply 3 coats at the factory and cured using infra red heat to ensure a very hard wearing surface that can easily be repaired. We use the WOCA UV oil and also supply maintenance kits with paste and soap oil for cleaning.

## DIAMOND-E822: Unfinished Engineered Natural White American Oak Floor: *This is a lovely select board and the grading is ABC. Call 01453 844675 for more information.*

Width: 250mm with a micro bevel Thickness: 22mm tongue and groove 4 sides Top Layer: 4mm solid American white oak Base Layer: 14mm thick Oak middle layer + 4mm bottom layer Length: Fixed Length 1900mm Quantity per Carton: 1.425 m2 and 3 layers Finish: Unfinished Applications: Home, Office, Pubs, Clubs and Commercial use

#### **Floor Fitting Options**

**Nailing:** Secret Nailing or Secret Screws **Gluing:** Use the Bona R850 adhesive to glue directly to screed or floors **Floating:** On an underlay where the tongue and grooves are glued together **Underfloor Heating:** Is suitable but always glue to the screed if possible.

WOCA Natural Oil Maintenance kits if you use the range of Natural WOCA oils.

### Accessories product codes: This will depend on the final finish you choose. We offer several prefinished oil colours to bespoke your flooring which you can match to some of our accessories.

*We supply real wood flooring at truly economical prices and deliver Nationwide including Europe and Ireland*. This is a "sandwich" construction board with the middle layer grain going in the opposite direction to the top layer. Our **engineered boards** are not like the **cheap versions** where you get a mixture of birch and softwood, or where there are just two thin layers of birch and a thick centre layer of softwood like pine or poplar. Engineered wooden flooring does **not need to be acclimatised** like solid wood and can be laid **immediately** after delivery.

All our engineered boards have multi cross ply layers of Birch for strength and stability and are structural boards which means they can be laid directly over joists. The boards are tongue and groove all round. Our Engineered boards look like solid boards but are much stronger due to their structure and the manufacturing process we use.

This is an unfinished floor and we recommend the range of WOCA natural Oils for finishing:

You can finish this board using our WOCA Master Oil which we supply. The WOCA oxidising Master oil is a penetrating wood oil system. The master oil actually penetrates the surface, compared to other oils surface oil and lacquer type building systems. The master oil actually cures within the wood, hardens and protects the floor leaving a beautiful natural open pore surface. WOCA master oil treatment oils were the choice for the very high traffic Eurostar project in St Pancras which was opened by the Queen in November 2007.

For further details on how to finish and apply WOCA oils please click this link Treating our unfinished Oak Boards

## DIAMOND-E900: Engineered American Walnut Floor: *This is a typical American Walnut floor with knots, burr, grain and character. The grading is ABCD. Call 01453 844675 for more information.*

Width: 150mm with a micro bevel
Thickness: 20mm tongue and groove 4 sides
Top Layer: 5mm solid American Walnut
Base Layer: 15mm thick 9 layers of cross plywood Birch
Length: Fixed Length 1860mm with one board in each carton split
Quantity per Carton: 1.395 m2 and 5 layers
Finish: Bona Industrial matt lacquer 9 coats see details below
Applications: Home, Office, Pubs, Clubs and Commercial use

### **Floor Fitting Options**

**Nailing:** Secret Nailing or Secret Screws **Gluing:** Use the Bona R850 adhesive to glue directly to screed or floors **Floating:** On an underlay where the tongue and grooves are glued together **Underfloor Heating:** Is suitable but always glue to the screed if possible.

The accessories and items below also match this floor and will ensure you have a lifetime of enjoyment.

Bona Cleaning Kit for regular maintenance Solid Walnut accessories as shown below



### Accessories product codes: STN207, END207, TM307, TR105, SN105

*We supply real wood flooring at truly economical prices and deliver Nationwide including Europe and Ireland*. Our **engineered boards** are not like the **cheap versions** where you get a mixture of birch and softwood, or where there are just two thin layers of birch and a thick centre layer of softwood like pine or poplar. Engineered wooden flooring does **not need to be acclimatised** like solid wood and can be laid **immediately** after delivery.

All our engineered boards have multi cross ply layers of Birch for strength and stability and are structural boards which means they can be laid directly over joists. The boards are tongue and groove all round. Our Engineered boards look like solid boards but are much stronger due to their structure and the manufacturing process we use.

This is a Lacquered Floor and we use the Bona Natural for industrial applications and apply **9 coats**. The process is as follows and we have quoted the product codes for clarification:

- 1. One coat of UV Primer UW0310 this gives good adhesion and is cured using IR drying Lamps
- 2. Three coat of UV curing light filler UL0115 giving high abrasion resistance
- 3. One coat of UV Base coat (anti-scratch) UB0135 cured with a UV lamp
- 4. One coat of Bona Natural base coat UB8128 cured with a UV lamp
- 5. One coat of UV Base coat UB0123 cured with a UV lamp
- 6. Two coats of Bona Natural Top coats UT8098 cured with Mercury lamps and this top coat has a high resistance to scratching due to its industrial strength.

## DIAMOND-E901: Engineered American Walnut Floor: *This is a typical American Walnut floor with knots, burr, grain and character. The grading is ABCD. Call 01453 844675 for more information.*

Width: 180mm with a micro bevel
Thickness: 19mm tongue and groove 4 sides
Top Layer: 4mm solid American Walnut
Base Layer: 15mm thick 9 layers of cross plywood Birch
Length: Fixed Length 1860mm with one board in each carton split
Quantity per Carton: 1.3392 m2 and 4 layers
Finish: Bona Industrial matt lacquer 9 coats see details below
Applications: Home, Office, Pubs, Clubs and Commercial use

### **Floor Fitting Options**

**Nailing:** Secret Nailing or Secret Screws **Gluing:** Use the Bona R850 adhesive to glue directly to screed or floors **Floating:** On an underlay where the tongue and grooves are glued together **Underfloor Heating:** Is suitable but always glue to the screed if possible.

The accessories and items below also match this floor and will ensure you have a lifetime of enjoyment.

Bona Cleaning Kit for regular maintenance Solid Walnut accessories as shown below



### Accessories product codes: STN207, END207, TM307, TR105, SN105

*We supply real wood flooring at truly economical prices and deliver Nationwide including Europe and Ireland*. Our **engineered boards** are not like the **cheap versions** where you get a mixture of birch and softwood, or where there are just two thin layers of birch and a thick centre layer of softwood like pine or poplar. Engineered wooden flooring does **not need to be acclimatised** like solid wood and can be laid **immediately** after delivery.

All our engineered boards have multi cross ply layers of Birch for strength and stability and are structural boards which means they can be laid directly over joists. The boards are tongue and groove all round. Our Engineered boards look like solid boards but are much stronger due to their structure and the manufacturing process we use.

This is a Lacquered Floor and we use the Bona Natural for industrial applications and apply **9 coats**. The process is as follows and we have quoted the product codes for clarification:

- 1. One coat of UV Primer UW0310 this gives good adhesion and is cured using IR drying Lamps
- 2. Three coat of UV curing light filler UL0115 giving high abrasion resistance
- 3. One coat of UV Base coat (anti-scratch) UB0135 cured with a UV lamp
- 4. One coat of Bona Natural base coat UB8128 cured with a UV lamp
- 5. One coat of UV Base coat UB0123 cured with a UV lamp
- 6. Two coats of Bona Natural Top coats UT8098 cured with Mercury lamps and this top coat has a high resistance to scratching due to its industrial strength.

### DIAMOND-E911: Engineered Natural Oiled American Walnut Floor: *This is a typical American Walnut floor with knots, burr, grain and character. The grading is ABCD. Call* 01453 844675 for more information.

Width: 180mm with a micro bevel
Thickness: 19mm tongue and groove 4 sides
Top Layer: 4mm solid American Walnut
Base Layer: 15mm thick 9 layers of cross plywood Birch
Length: Fixed Length 1860mm with one board in each carton split
Quantity per Carton: 1.3392 m2 and 4 layers
Finish: WOCA Natural Oil
Applications: Home, Office, Pubs, Clubs and Commercial use

#### **Floor Fitting Options**

**Nailing:** Secret Nailing or Secret Screws **Gluing:** Use the Bona R850 adhesive to glue directly to screed or floors **Floating:** On an underlay where the tongue and grooves are glued together **Underfloor Heating:** Is suitable but always glue to the screed if possible.

The accessories and items below also match this floor and will ensure you have a lifetime of enjoyment.

WOCA Natural Oil Maintenance Kit Solid Walnut accessories as shown below

### Accessories product codes: STN207, END207, TM307, TR105, SN105

*We supply real wood flooring at truly economical prices and deliver Nationwide including Europe and Ireland*. Our **engineered boards** are not like the **cheap versions** where you get a mixture of birch and softwood, or where there are just two thin layers of birch and a thick centre layer of softwood like pine or poplar. Engineered wooden flooring does **not need to be acclimatised** like solid wood and can be laid **immediately** after delivery.

All our engineered boards have multi cross ply layers of Birch for strength and stability and are structural boards which means they can be laid directly over joists. The boards are tongue and groove all round. Our Engineered boards look like solid boards but are much stronger due to their structure and the manufacturing process we use.

Natural Oiled Floors we use the WOCA Woodcare Denmark products for all our oiled floors and apply 2 coats at the factory. You can then use the master Oils to give the floor a deeper finish using a polishing mop and patina discs after it has been laid. We supply the WOCA maintenance oil and oil soap for cleaning.

## DIAMOND-S200: Antique Solid Natural Oak Floor: This wooden floor has been hand distressed to make it look 100 years old. *This is a rustic grade board with knots and character and the grading is CD. Call 01453 844675 for more information.*

Width: 150mm with a micro bevel
Thickness: 18mm tongue and groove 4 sides
Length: Random Lengths click for details
Quantity per Carton: 1.65 m2 and 5 layers
Finish: Bona Industrial matt lacquer 9 coats see details below
Applications: Home, Office, Pubs, Clubs and Commercial use

### **Floor Fitting Options**

**Nailing:** Secret Nailing or Secret Screws **Gluing:** Use the Bona R850 adhesive to glue directly to screed or floors **Floating:** Do not float a solid floor as it will move too much **Underfloor Heating:** Not advisable due to excessive movement

The accessories and items below also match this floor and will ensure you have a lifetime of enjoyment.

Bona Cleaning Kit for regular maintenance Solid Oak accessories as shown below



## Accessories product codes: STN200, END200, FACE200, TM300, SK110, SK120, TR100, SN103

## *We supply real wood flooring at truly economical prices and deliver Nationwide including Europe and Ireland.*

Solid oak floor boards will need to be acclimatised at least for 10 days in the environment they will be fitted in. The humidity must not be more than 55% and the moisture content of any subfloor must be less than 8%. You must leave an expansion gap around the edges of 15mm as solid boards (unlike engineered) will move by contracting and expanding depending on the season and the humidity in the room. Ensure that you employ a professional floor fitter to install your new solid wood oak floor.

- 1. One coat of UV Primer UW0310 this gives good adhesion and is cured using IR drying Lamps
- 2. Three coat of UV curing light filler UL0115 giving high abrasion resistance
- 3. One coat of UV Base coat (anti-scratch) UB0135 cured with a UV lamp
- 4. One coat of Bona Natural base coat UB8128 cured with a UV lamp
- 5. One coat of UV Base coat UB0123 cured with a UV lamp
- 6. Two coats of Bona Natural Top coats UT8098 cured with Mercury lamps and this top coat has a high resistance to scratching due to its industrial strength.

## DIAMOND-S201: Antique Solid Burnt Oak Floor: This wooden floor has been hand distressed to make it look 100 years old. *This is a rustic grade board with knots and character and the grading is CD. Call 01453 844675 for more information.*

Width: 150mm with a micro bevel
Thickness: 18mm tongue and groove 4 sides
Length: Random Lengths click for details
Quantity per Carton: 1.65 m2 and 5 layers
Finish: Bona Industrial matt lacquer 9 coats see details below
Applications: Home, Office, Pubs, Clubs and Commercial use

### **Floor Fitting Options**

**Nailing:** Secret Nailing or Secret Screws **Gluing:** Use the Bona R850 adhesive to glue directly to screed or floors **Floating:** Do not float a solid floor as it will move too much **Underfloor Heating:** Not advisable due to excessive movement

The accessories and items below also match this floor and will ensure you have a lifetime of enjoyment.

Bona Cleaning Kit for regular maintenance Solid Oak accessories as shown below



## Accessories product codes: STN204, END204, FACE202, TM304, SK112, SK122, TR103, SN101

## *We supply real wood flooring at truly economical prices and deliver Nationwide including Europe and Ireland*

Solid oak floor boards will need to be acclimatised at least for 10 days in the environment they will be fitted in. The humidity must not be more than 55% and the moisture content of any subfloor must be less than 8%. You must leave an expansion gap around the edges of 15mm as solid boards (unlike engineered) will move by contracting and expanding depending on the season and the humidity in the room. Ensure that you employ a professional floor fitter to install your new solid wood oak floor.

- 1. One coat of UV Primer UW0310 this gives good adhesion and is cured using IR drying Lamps
- 2. Three coat of UV curing light filler UL0115 giving high abrasion resistance
- 3. One coat of UV Base coat (anti-scratch) UB0135 cured with a UV lamp
- 4. One coat of Bona Natural base coat UB8128 cured with a UV lamp
- 5. One coat of UV Base coat UB0123 cured with a UV lamp
- 6. Two coats of Bona Natural Top coats UT8098 cured with Mercury lamps and this top coat has a high resistance to scratching due to its industrial strength.

## **DIAMOND-S202:** Antique Solid Smoke Oak Floor: This wooden floor has been hand distressed to make it look 100 years old. *This is a rustic grade board with knots and character and the grading is CD. Call 01453 844675 for more information.*

Width: 150mm with a micro bevel
Thickness: 18mm tongue and groove 4 sides
Length: Random Lengths click for details
Quantity per Carton: 1.65 m2 and 5 layers
Finish: Bona Industrial matt lacquer 9 coats see details below
Applications: Home, Office, Pubs, Clubs and Commercial use

### **Floor Fitting Options**

**Nailing:** Secret Nailing or Secret Screws **Gluing:** Use the Bona R850 adhesive to glue directly to screed or floors **Floating:** Do not float a solid floor as it will move too much **Underfloor Heating:** Not advisable due to excessive movement

The accessories and items below also match this floor and will ensure you have a lifetime of enjoyment.

Bona Cleaning Kit for regular maintenance Solid Oak accessories as shown below



## Accessories product codes: STN202, END202, FACE202, TM302, SK111, SK121, TR101, SN100

## *We supply real wood flooring at truly economical prices and deliver Nationwide including Europe and Ireland*

Solid oak floor boards will need to be acclimatised at least for 10 days in the environment they will be fitted in. The humidity must not be more than 55% and the moisture content of any subfloor must be less than 8%. You must leave an expansion gap around the edges of 15mm as solid boards (unlike engineered) will move by contracting and expanding depending on the season and the humidity in the room. Ensure that you employ a professional floor fitter to install your new solid wood oak floor.

- 1. One coat of UV Primer UW0310 this gives good adhesion and is cured using IR drying Lamps
- 2. Three coat of UV curing light filler UL0115 giving high abrasion resistance
- 3. One coat of UV Base coat (anti-scratch) UB0135 cured with a UV lamp
- 4. One coat of Bona Natural base coat UB8128 cured with a UV lamp
- 5. One coat of UV Base coat UB0123 cured with a UV lamp
- 6. Two coats of Bona Natural Top coats UT8098 cured with Mercury lamps and this top coat has a high resistance to scratching due to its industrial strength.

## DIAMOND-S203: Solid Natural Oak Floor: *This is a rustic grade board with knots and character and the grading is CD. Call 01453 844675 for more information.*

Width: 150mm with a micro bevel
Thickness: 18mm tongue and groove 4 sides
Length: Random Lengths click for details
Quantity per Carton: 1.65 m2 and 5 layers
Finish: Bona Industrial matt lacquer 9 coats see details below
Applications: Home, Office, Pubs, Clubs and Commercial use

### **Floor Fitting Options**

**Nailing:** Secret Nailing or Secret Screws **Gluing:** Use the Bona R850 adhesive to glue directly to screed or floors **Floating:** Do not float a solid floor as it will move too much **Underfloor Heating:** Not advisable due to excessive movement

The accessories and items below also match this floor and will ensure you have a lifetime of enjoyment.

Bona Cleaning Kit for regular maintenance Solid Oak accessories as shown below



## Accessories product codes: STN200, END200, FACE200, TM300, SK110, SK120, TR100, SN102

## We supply real wood flooring at truly economical prices and deliver Nationwide including Europe and Ireland.

Solid oak floor boards will need to be acclimatised at least for 10 days in the environment they will be fitted in. The humidity must not be more than 55% and the moisture content of any subfloor must be less than 8%. You must leave an expansion gap around the edges of 15mm as solid boards (unlike engineered) will move by contracting and expanding depending on the season and the humidity in the room. Ensure that you employ a professional floor fitter to install your new solid wood oak floor.

- 1. One coat of UV Primer UW0310 this gives good adhesion and is cured using IR drying Lamps
- 2. Three coat of UV curing light filler UL0115 giving high abrasion resistance
- 3. One coat of UV Base coat (anti-scratch) UB0135 cured with a UV lamp
- 4. One coat of Bona Natural base coat UB8128 cured with a UV lamp
- 5. One coat of UV Base coat UB0123 cured with a UV lamp
- 6. Two coats of Bona Natural Top coats UT8098 cured with Mercury lamps and this top coat has a high resistance to scratching due to its industrial strength.

## DIAMOND-S204: Brushed Solid Natural Oak Floor: *This is a rustic grade board with knots and character and the grading is CD. Call 01453 844675 for more information.*

Width: 150mm with a micro bevel
Thickness: 18mm tongue and groove 4 sides
Length: Random Lengths click for details
Quantity per Carton: 1.65 m2 and 5 layers
Finish: WOCA UV Oil
Applications: Home, Office, Pubs, Clubs and Commercial use

### **Floor Fitting Options**

**Nailing:** Secret Nailing or Secret Screws **Gluing:** Use the Bona R850 adhesive to glue directly to screed or floors **Floating:** Do not float a solid floor as it will move too much **Underfloor Heating:** Not advisable due to excessive movement

The accessories and items below also match this floor and will ensure you have a lifetime of enjoyment.

WOCA UV Oil maintenance kit

## Accessories product codes: STN200, END200, FACE200, TM300, SK110, SK120, TR100, SN102

*We supply real wood flooring at truly economical prices and deliver Nationwide including Europe and Ireland*. This board has been lightly brushed removing the softer grain (the perfect floor for pets) to give the surface a texture that makes the floor look and feel more natural.

Solid oak floor boards will need to be acclimatised at least for 10 days in the environment they will be fitted in. The humidity must not be more than 55% and the moisture content of any subfloor must be less than 8%. You must leave an expansion gap around the edges of 15mm as solid boards (unlike engineered) will move by contracting and expanding depending on the season and the humidity in the room. Ensure that you employ a professional floor fitter to install your new solid wood oak floor.

UV Oiled Floors- we apply 3 coats at the factory and cured using infra red heat to ensure a very hard wearing surface that can easily be repaired. We use the WOCA UV oil and also supply maintenance kits with paste and soap oil for cleaning.

## DIAMOND-S208: Solid Natural Oak Floor: *This is a select grade board and the grading is ABC. Call 01453 844675 for more information.*

Width: 130mm with a micro bevel
Thickness: 18mm tongue and groove 4 sides
Length: Random Lengths click for details
Quantity per Carton: 1.716 m2 and 5 layers
Finish: Bona Industrial matt lacquer 9 coats see details below
Applications: Home, Office, Pubs, Clubs and Commercial use

### **Floor Fitting Options**

**Nailing:** Secret Nailing or Secret Screws **Gluing:** Use the Bona R850 adhesive to glue directly to screed or floors **Floating:** Do not float a solid floor as it will move too much **Underfloor Heating:** Not advisable due to excessive movement

The accessories and items below also match this floor and will ensure you have a lifetime of enjoyment.

Bona Cleaning Kit for regular maintenance Solid Oak accessories as shown below



## Accessories product codes: STN200, END200, FACE200, TM300, SK110, SK120, TR100, SN102

## We supply real wood flooring at truly economical prices and deliver Nationwide including Europe and Ireland.

Solid oak floor boards will need to be acclimatised at least for 10 days in the environment they will be fitted in. The humidity must not be more than 55% and the moisture content of any subfloor must be less than 8%. You must leave an expansion gap around the edges of 15mm as solid boards (unlike engineered) will move by contracting and expanding depending on the season and the humidity in the room. Ensure that you employ a professional floor fitter to install your new solid wood oak floor.

- 1. One coat of UV Primer UW0310 this gives good adhesion and is cured using IR drying Lamps
- 2. Three coat of UV curing light filler UL0115 giving high abrasion resistance
- 3. One coat of UV Base coat (anti-scratch) UB0135 cured with a UV lamp
- 4. One coat of Bona Natural base coat UB8128 cured with a UV lamp
- 5. One coat of UV Base coat UB0123 cured with a UV lamp
- 6. Two coats of Bona Natural Top coats UT8098 cured with Mercury lamps and this top coat has a high resistance to scratching due to its industrial strength.

## DIAMOND-S213: Solid Canadian Hard Maple Floor: This Maple wooden floor *is a very* select grade is ABC no black streaks or big knots. Call 01453 844675 for more information.

Width: 130mm with a micro bevel
Thickness: 18mm tongue and groove 4 sides
Length: Random Lengths see below
Quantity per Carton: 1.716 m2 and 5 layers
Finish: Bona Industrial matt lacquer 9 coats see details below
Applications: Home, Office, Pubs, Clubs and Commercial use

### **Floor Fitting Options**

**Nailing:** Secret Nailing or Secret Screws **Gluing:** Use the Bona R850 adhesive to glue directly to screed or floors **Floating:** Do not float a solid floor as it will move too much **Underfloor Heating:** Not advisable due to excessive movement

Using the recommended care kit correctly will ensure your flooring will remain pristine and provide a lifetime of enjoyment.

Bona Cleaning Kit for regular maintenance



### Random Lengths for solid maple are 300mm-1500mm with an average of 730mm

## *We supply real wood flooring at truly economical prices and deliver Nationwide including Europe and Ireland.*

Solid maple floor boards will need to be acclimatised at least for 10 days in the environment they will be fitted in. The humidity must not be more than 55% and the moisture content of any subfloor must be less than 8%. You must leave an expansion gap around the edges of 15mm as solid boards (unlike engineered) will move by contracting and expanding depending on the season and the humidity in the room. Ensure that you employ a professional floor fitter to install your new solid wood maple floor.

- 1. One coat of UV Primer UW0310 this gives good adhesion and is cured using IR drying Lamps
- 2. Three coat of UV curing light filler UL0115 giving high abrasion resistance
- 3. One coat of UV Base coat (anti-scratch) UB0135 cured with a UV lamp
- 4. One coat of Bona Natural base coat UB8128 cured with a UV lamp
- 5. One coat of UV Base coat UB0123 cured with a UV lamp
- 6. Two coats of Bona Natural Top coats UT8098 cured with Mercury lamps and this top coat has a high resistance to scratching due to its industrial strength.

### DIAMOND-S224: Solid Natural Oak Floor UV Oil: *This is a rustic grade board with knots and character and the grading is CD. Call 01453 844675 for more information.*

Width: 150mm with a micro bevel
Thickness: 18mm tongue and groove 4 sides
Length: Random Lengths click for details
Quantity per Carton: 1.65 m2 and 5 layers
Finish: WOCA UV Oil
Applications: Home, Office, Pubs, Clubs and Commercial use

Floor Fitting Options
Nailing: Secret Nailing or Secret Screws
Gluing: Use the Bona R850 adhesive to glue directly to screed or floors
Floating: Do not float a solid floor as it will move too much
Underfloor Heating: Not advisable due to excessive movement

The accessories and items below also match this floor and will ensure you have a lifetime of enjoyment.

WOCA UV Oil maintenance kit

## Accessories product codes: STN200, END200, FACE200, TM300, SK110, SK120, TR100, SN102

## *We supply real wood flooring at truly economical prices and deliver Nationwide including Europe and Ireland.*

Solid oak floor boards will need to be acclimatised at least for 10 days in the environment they will be fitted in. The humidity must not be more than 55% and the moisture content of any subfloor must be less than 8%. You must leave an expansion gap around the edges of 15mm as solid boards (unlike engineered) will move by contracting and expanding depending on the season and the humidity in the room. Ensure that you employ a professional floor fitter to install your new solid wood oak floor.

UV Oiled Floors- we apply 3 coats at the factory and cured using infra red heat to ensure a very hard wearing surface that can easily be repaired. We use the WOCA UV oil and also supply maintenance kits with paste and soap oil for cleaning.

DIAMOND-S229: Antique Heritage Solid Dark Oak Floor: This wooden floor has been hand distressed to make it look 100 years old. *This is a rustic grade board with knots and character and the grading is CD. Call 01453 844675 for more information.* 

Width: 150mm with a micro bevel
Thickness: 18mm tongue and groove 4 sides
Length: Random Lengths click for details
Quantity per Carton: 1.65 m2 and 5 layers
Finish: Bona Industrial matt lacquer 9 coats see details below
Applications: Home, Office, Pubs, Clubs and Commercial use

#### **Floor Fitting Options**

**Nailing:** Secret Nailing or Secret Screws **Gluing:** Use the Bona R850 adhesive to glue directly to screed or floors **Floating:** Do not float a solid floor as it will move too much **Underfloor Heating:** Not advisable due to excessive movement

The accessories and items below also match this floor and will ensure you have a lifetime of enjoyment.

Bona Cleaning Kit for regular maintenance Solid Oak accessories as shown below



## Accessories product codes: STN204, END204, FACE202, TM304, SK112, SK122, TR103, SN101

## We supply real wood flooring at truly economical prices and deliver Nationwide including Europe and Ireland.

Solid oak floor boards will need to be acclimatised at least for 10 days in the environment they will be fitted in. The humidity must not be more than 55% and the moisture content of any subfloor must be less than 8%. You must leave an expansion gap around the edges of 15mm as solid boards (unlike engineered) will move by contracting and expanding depending on the season and the humidity in the room. Ensure that you employ a professional floor fitter to install your new solid wood oak floor.

- 1. One coat of UV Primer UW0310 this gives good adhesion and is cured using IR drying Lamps
- 2. Three coat of UV curing light filler UL0115 giving high abrasion resistance
- 3. One coat of UV Base coat (anti-scratch) UB0135 cured with a UV lamp
- 4. One coat of Bona Natural base coat UB8128 cured with a UV lamp
- 5. One coat of UV Base coat UB0123 cured with a UV lamp
- 6. Two coats of Bona Natural Top coats UT8098 cured with Mercury lamps and this top coat has a high resistance to scratching due to its industrial strength.

## DIAMOND-S234: Solid Natural Unfinished Oak Floor: *This is a fairly clean board and the grading is ABCD. Call 01453 844675 for more information.*

Width: 150mm with square edges
Thickness: 18mm tongue and groove 4 sides
Length: Random Lengths click for details
Quantity per Carton: 1.65 m2 and 5 layers
Finish: Unfinished
Applications: Home, Office, Pubs, Clubs and Commercial use

### **Floor Fitting Options**

**Nailing:** Secret Nailing or Secret Screws **Gluing:** Use the Bona R850 adhesive to glue directly to screed or floors **Floating:** Do not float a solid floor as it will move too much **Underfloor Heating:** Not advisable due to excessive movement

WOCA Natural Oil Maintenance kits if you use the range of Natural WOCA oils.

### Accessories product codes: This will depend on the final finish you choose. We offer several prefinished oil colours to bespoke your flooring which you can match to some of our accessories.

## *We supply real wood flooring at truly economical prices and deliver Nationwide including Europe and Ireland.*

Solid oak floor boards will need to be acclimatised at least for 10 days in the environment they will be fitted in. The humidity must not be more than 55% and the moisture content of any subfloor must be less than 8%. You must leave an expansion gap around the edges of 15mm as solid boards (unlike engineered) will move by contracting and expanding depending on the season and the humidity in the room. Ensure that you employ a professional floor fitter to install your new solid wood oak floor.

#### This is an unfinished floor and we recommend the range of WOCA natural Oils for finishing:

You can finish this board using our WOCA Master Oil which we supply. The WOCA oxidising Master oil is a penetrating wood oil system. The master oil actually penetrates the surface, compared to other oils surface oil and lacquer type building systems. The master oil actually cures within the wood, hardens and protects the floor leaving a beautiful natural open pore surface. WOCA master oil treatment oils were the choice for the very high traffic Eurostar project in St Pancras which was opened by the Queen in November 2007.

For further details on how to finish and apply WOCA oils please click this link Treating our unfinished Oak Boards

## DIAMOND-S750: Brushed Limed UV Oiled Solid Natural Oak Floor: *This is a lovely oak floor and a true classic limed board. The grading is ABCD. Call 01453 844675 for more information.*

Width: 150mm with a micro bevel
Thickness: 18mm tongue and groove 4 sides
Length: Random Lengths click for details
Quantity per Carton: 1.65 m2 and 5 layers
Finish: WOCA UV Oil
Applications: Home, Office, Pubs, Clubs and Commercial use

### **Floor Fitting Options**

**Nailing:** Secret Nailing or Secret Screws **Gluing:** Use the Bona R850 adhesive to glue directly to screed or floors **Floating:** Do not float a solid floor as it will move too much **Underfloor Heating:** Not advisable due to excessive movement

The accessories and items below also match this floor and will ensure you have a lifetime of enjoyment.

WOCA UV Oil maintenance kit The Solid Oak accessories that will match this floor are shown below:-

### Accessories product codes: STN200, END200, FACE200, TM300, SK110, SK120, TR100, SN102

## We supply real wood flooring at truly economical prices and deliver Nationwide including Europe and Ireland.

This board has been lightly brushed removing the softer grain (the perfect floor for pets) to give the surface a texture that makes the floor look and feel more natural.

Solid oak floor boards will need to be acclimatised at least for 10 days in the environment they will be fitted in. The humidity must not be more than 55% and the moisture content of any subfloor must be less than 8%. You must leave an expansion gap around the edges of 15mm as solid boards (unlike engineered) will move by contracting and expanding depending on the season and the humidity in the room. Ensure that you employ a professional floor fitter to install your new solid wood oak floor.

UV Oiled Floors- we apply 3 coats at the factory and cured using infra red heat to ensure a very hard wearing surface that can easily be repaired. We use the WOCA UV oil and also supply maintenance kits with paste and soap oil for cleaning.

## DIAMOND-S751: Brushed Heritage Dark Brown UV Oiled Solid Oak Floor: *This is a select grade board with few knots and the grading is ABC. Call 01453 844675 for more information.*

Width: 150mm with a micro bevel
Thickness: 18mm tongue and groove 4 sides
Length: Random Lengths click for details
Quantity per Carton: 1.65 m2 and 5 layers
Finish: WOCA UV Oil
Applications: Home, Office, Pubs, Clubs and Commercial use

### **Floor Fitting Options**

**Nailing:** Secret Nailing or Secret Screws **Gluing:** Use the Bona R850 adhesive to glue directly to screed or floors **Floating:** Do not float a solid floor as it will move too much **Underfloor Heating:** Not advisable due to excessive movement

The accessories and items below also match this floor and will ensure you have a lifetime of enjoyment.

WOCA UV Oil maintenance kit

## Accessories product codes: STN204, END204, FACE202, TM304, SK112, SK122, TR103, SN101

*We supply real wood flooring at truly economical prices and deliver Nationwide including Europe and Ireland*. This board has been lightly brushed removing the softer grain (the perfect floor for pets) to give the surface a texture that makes the floor look and feel more natural.

Solid oak floor boards will need to be acclimatised at least for 10 days in the environment they will be fitted in. The humidity must not be more than 55% and the moisture content of any subfloor must be less than 8%. You must leave an expansion gap around the edges of 15mm as solid boards (unlike engineered) will move by contracting and expanding depending on the season and the humidity in the room. Ensure that you employ a professional floor fitter to install your new solid wood oak floor.

UV Oiled Floors- we apply 3 coats at the factory and cured using infra red heat to ensure a very hard wearing surface that can easily be repaired. We use the WOCA UV oil and also supply maintenance kits with paste and soap oil for cleaning.

## DIAMOND-S752: Brushed Heritage Smoke UV Oiled Solid Oak Floor: *This is a select grade board with few knots and the grading is ABC. Call 01453 844675 for more information.*

Width: 150mm with a micro bevel
Thickness: 18mm tongue and groove 4 sides
Length: Random Lengths click for details
Quantity per Carton: 1.65 m2 and 5 layers
Finish: WOCA UV Oil
Applications: Home, Office, Pubs, Clubs and Commercial use

### **Floor Fitting Options**

**Nailing:** Secret Nailing or Secret Screws **Gluing:** Use the Bona R850 adhesive to glue directly to screed or floors **Floating:** Do not float a solid floor as it will move too much **Underfloor Heating:** Not advisable due to excessive movement

The accessories and items below also match this floor and will ensure you have a lifetime of enjoyment.

WOCA UV Oil Maintenance Kit

### Accessories product codes: STN202, END202, FACE201, TM302, SK111, SK121, TR101, SN100

*We supply real wood flooring at truly economical prices and deliver Nationwide including Europe and Ireland*. This board has been lightly brushed removing the softer grain (the perfect floor for pets) to give the surface a texture that makes the floor look and feel more natural.

Solid oak floor boards will need to be acclimatised at least for 10 days in the environment they will be fitted in. The humidity must not be more than 55% and the moisture content of any subfloor must be less than 8%. You must leave an expansion gap around the edges of 15mm as solid boards (unlike engineered) will move by contracting and expanding depending on the season and the humidity in the room. Ensure that you employ a professional floor fitter to install your new solid wood oak floor.

UV Oiled Floors -we apply 3 coats at the factory and cured using infra red heat to ensure a very hard wearing surface that can easily be repaired. We use the WOCA UV oil and also supply maintenance kits with paste and soap oil for cleaning.