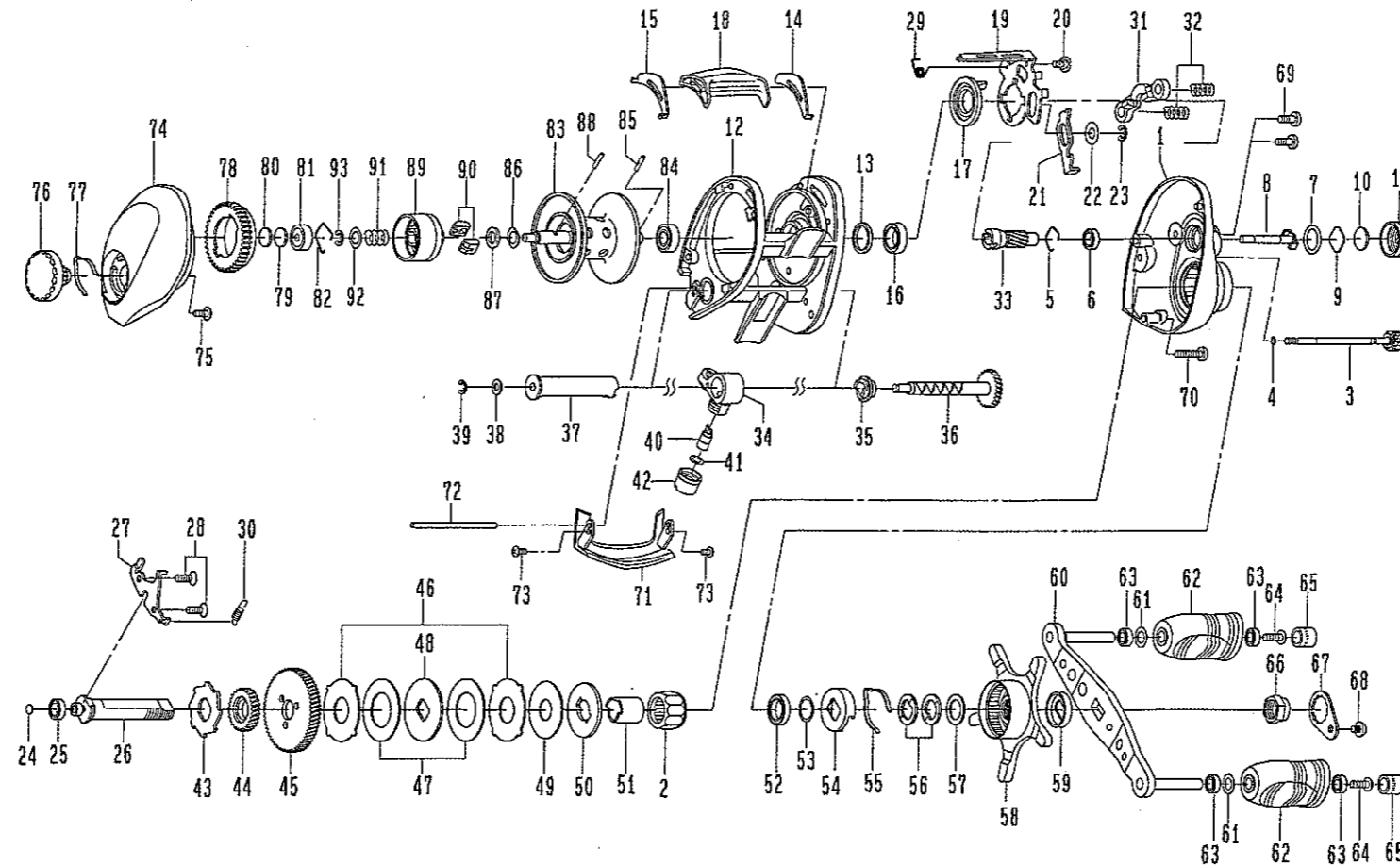


**HEARTLAND-XA 153HSTA**

Please order by parts number, not key number



Key No.	Parts No.	Parts Name	Key No.	Parts No.	Parts Name	Key No.	Parts No.	Parts Name	Key No.	Parts No.	Parts Name
1	6H205401	Right side plate	22	63716905	Washer	43	6F761701	Clutch wheel	64	6B679308	Handle knob screw
2	6G819801	Roller clutch	23	63201402	Retainer	44	6G001501	Drive gear (A)	65	6G551901	Handle nut (A)
3	6G718402	Right side plate screw (A)	24	6G357506	Drive shaft washer	45	6G544901	Drive gear (B)	66	6G793301	Handle nut (B)
4	6B853101	"O" ring (A)	25	6G466201	Ball bearing (C)	46	6F796101	Eared washer	67	60403213	Handle nut plate
5	6E219701	Bearing retainer (A)	26	6H205601	Drive shaft	47	6H032902	Drag washer (A)	68	63538301	Handle nut screw
6	6G466201	Ball bearing (A)	27	6G544002	Drive shaft retainer	48	6F796301	Key washer (A)	69	6G040801	Right side plate screw (B)
7	61715201	"O" ring (B)	28	6E134508	Drive shaft retainer screw	49	6H033002	Drag washer (B)	70	6G473501	Right side plate screw (C)
8	6F800501	Pinion shaft	29	6G544101	Clutch cam spring	50	6G141801	Key washer (B)	71	6G545310	Front plate
9	6B175401	Spool adjusting cap metal	30	6G010201	Clutch trip plate spring	51	6G545001	Gear shaft collar	72	6G545401	Stabilizer bar
10	6B175503	Spacer (A)	31	6F794801	Yoke	52	6G431003	Ball bearing (D)	73	6B360401	Front plate screw
11	6F574413	Cast control cap	32	6G597301	Yoke spring	53	6B553801	Bearing washer	74	6H206101	Left side plate
12	6H205501	Frame assembly	33	6G544202	Pinion gear	54	6F028201	Click leaf spring holder	75	6F212201	Set plate screw
13	6F834701	Clutch cam washer	34	6G544301	Line guide	55	6F032401	Click leaf spring	76	6F821218	Brake adjusting knob
14	6G543401	Spacer (B)	35	6G128201	Worm shaft holder	56	61508901	Drag spring washer	77	6F051701	Brake click spring
15	6G543501	Spacer (C)	36	6G544601	Worm shaft assembly	57	63737810	Spacing sleeve	78	6G545701	Magnet holder
16	6G431003	Ball bearing (B)	37	6G544801	Level wind guard	58	6H205901	Star drag	79	63757411	Spacer (D)
17	6F793501	Clutch cam (A)	38	63731306	Worm shaft washer	59	6F850402	Handle collar	80	63757404	Spacer (E)
18	6G874501	Clutch lever	39	63205901	Worm shaft retainer	60	6G875101	Handle assembly	81	6G511502	Ball bearing (F)
19	6G543702	Clutch cam (B)	40	61214212	Line guide pawl	61	6F197001	Handle knob washer	82	6F032201	Bearing retainer (B)
20	6G009701	Clutch cam screw	41	63731300	Line guide washer	62	6G875301	Handle knob	83-93	6Z018929	Spool assembly
21	6G543801	Clutch trip plate	42	6F402801	Pawl cap	63	6G469001	Ball bearing (E)			