

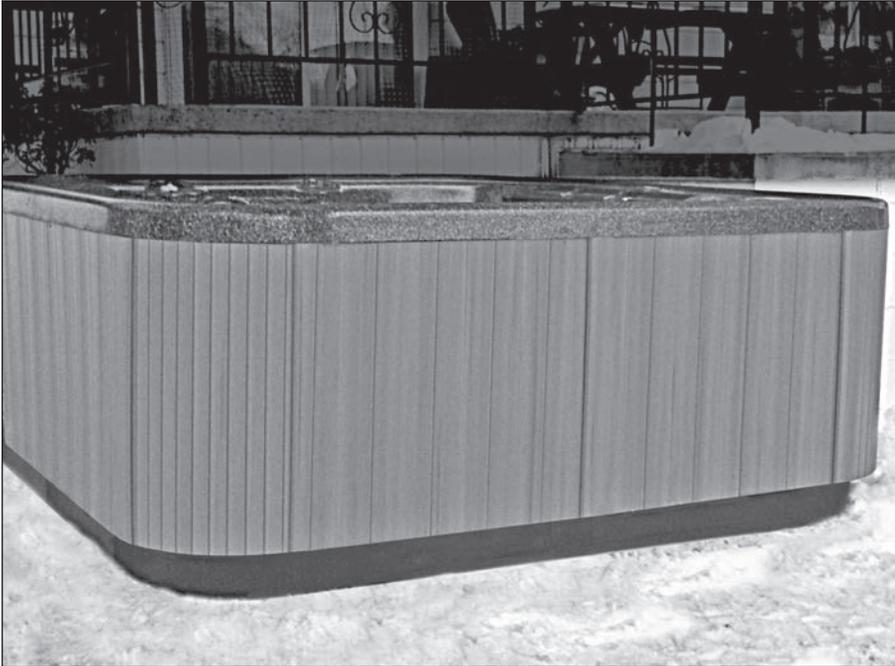


# ASSEMBLY GUIDE

## Spa Panel Restoration Kit

SPAKIT [4.11.17]

**\*\*\*Please read through this instruction manual BEFORE starting your project\*\*\***



### TOOLS

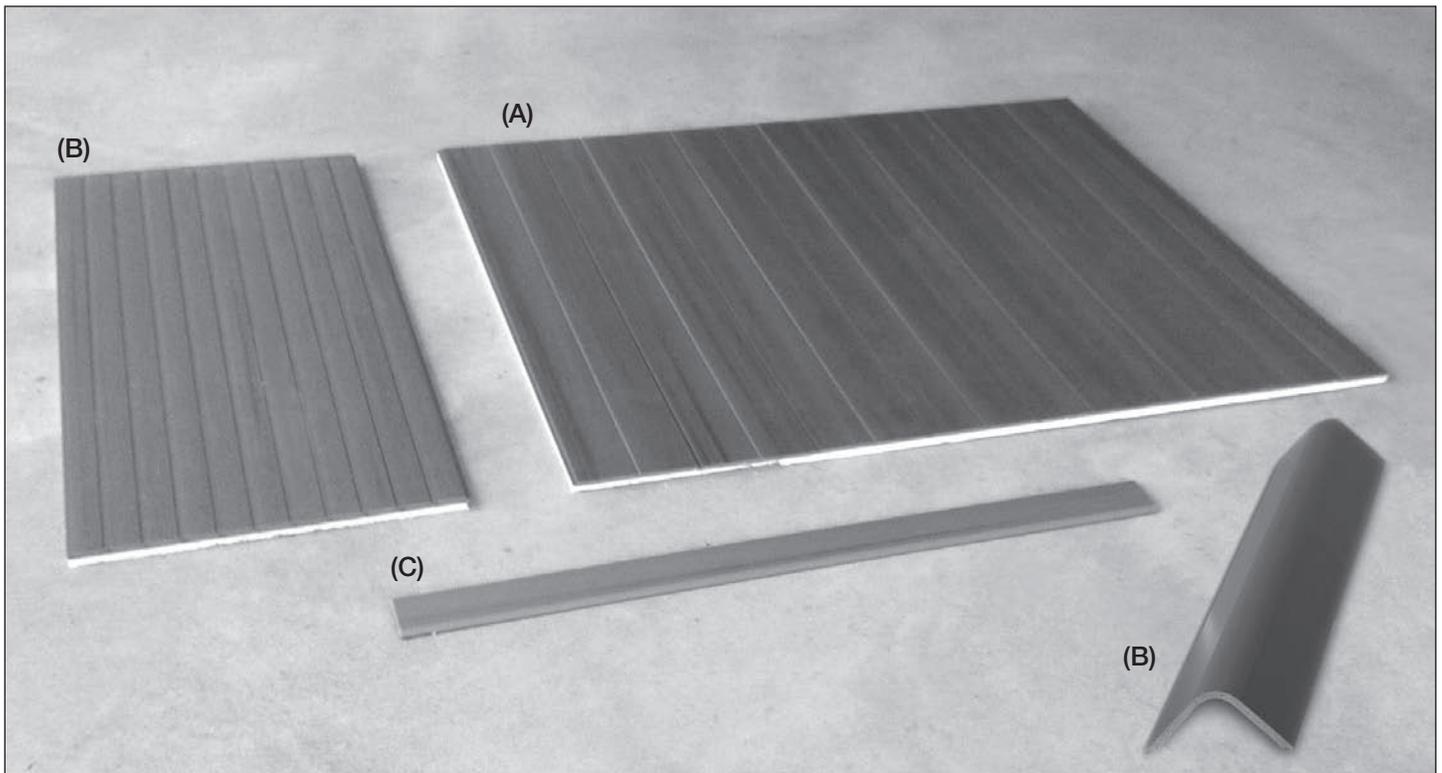
- Hammer
- Drill/Screwdriver
- Circular Saw
- Circ Saw Blade (Sharp carbide-tip and 20T max. for 7-1/4" or 30T for 10")
- Straight Edge
- Utility Knife

### TIME REQUIRED

- 1-2 Hours

### COMPONENTS

Part	Description	Qty
A	Side Panels	8
B	Flex OR Square Corners	4
C	Trim Pieces	12
D	Stainless Screws	72
E	Stainless Grommets	72
F	Highwood Badge	1



# Before you start

This assembly can be done by one person alone, however it is much easier when two people work as a team.

## General Information

The Highwood material in your kit is the world's most advanced synthetic wood—providing you with a “new spa” look at a fraction of the new spa cost. This material can be used indoors or outdoors, is very durable, and colorfast, and will look good year after year with no more than routine cleaning.

This kit can be assembled by anyone with basic carpentry skills. Our material cuts, drills, and fastens with screws just like wood.

In this kit, you will find all the pieces necessary to retrofit a spa with a maximum cabinet height of 33”; maximum size of 96” x 96” for a spa with flex/round corners and 88” x 88” for a spa with square corners.

The kit includes eight 42” wide x 33” high sidewall panels, four 16” wide x 33” high flex corners (or four 1-pc square corners), 12 piece of “Gap Lap” trim, and enough screws to mount the entire system.

## STEP 1

### Remove Old Panels

Start by removing the old siding from your spa. Using the hammer, carefully pry off the siding—being careful not to damage the acrylic tub or other components of the spa. If your spa has a top rail (a decorative horizontal rail around the top of the cabinet), **DO NOT** remove this part of the cabinet. Once the cabinet is removed, ensure all nails, staples, or screws used to secure the cabinet are removed, so they won't interfere with the new cabinet.



## STEP 2

### Install the Corners

First measure the length of the boards you removed from the corner of your spa. Then carefully measure and mark a line across the new corner. Using the circular saw, cut the flex corner (or square corner) to length as shown in Image #2.



Next, position the flex corner (or square corner) on the corner of your spa—so the corner wraps the same distance around each side of the spa as shown in Image #3. Secure the corner with four screws—one in each top corner and one in each bottom corner as shown in Image #4. Use the grommets on the screws to prevent putting a dimple in the panel. Be sure the screws go into a solid part of the frame.



### STEP 3

#### Install the Sidewalls

First confirm that the length of the sidewall you removed from the spa is the same as the corners (some spas use different length boards on the corners than on the sidewalls). Once the cabinet height is determined, carefully measure, mark and cut all 8 panels for height ONLY.



Image #5

Next, tackle one side of the spa at a time. Measure from the edge of the installed corner to a central stud of the spa frame. And, from that stud to the opposite corner. The widths of the panels should be close, but may not be EXACTLY the same. Cut two panels to fit between the corners on one side and have the joint land at a central stud. Install the sidewalls using four screws and grommets for each panel—one in each corner (approx. 1" from the corner), ensuring each screw is securely fastened in the frame.

Repeat this step for the remaining 3 sides of the spa.



Image #6

### STEP 4

#### Install the Trim Strips

As before confirm the length of any trim strips you removed from the spa. Cut the provided trim to length using a circular saw as shown in Image #7.



Image #7

Position each trim strip over a joint—between the corner and sidewall (as shown in Image #8) and between the two sidewall panels. All 12 trim strips will be required—3 per side—to cover the joints between the new panels. Fasten each trim strip with two screws—one at the top and one at the bottom of each strip.



Image #8

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NATURE'S CLOSEST RIVAL

ENJOY YOUR HIGHWOOD SPA!

### Care and Cleaning

Highwood products are ultra-low maintenance but for information on seasonal cleaning or to see a video that explains how to remove minor scratches visit [www.highwood-USA.com/care-maintenance](http://www.highwood-USA.com/care-maintenance)

Other *highwood*<sup>®</sup> items you may be interested in.



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