VMRPaints.com

PLEASE READ BEFORE YOU PAINT

VMR Paints has formulated a custom match to the OEM manufacture color based upon the correct base color, flake size and color mixture. Candy/Tri-Coat colors may be darkened or lightened based upon the number of coats applied. Candy/ Tri-Coats are a very unique paint because of the different contrast when viewed under different light conditions. Failure to comply with this Technical Data Sheet may result in a poor finish and/or void any warranty. Some mid-coats only contain an interclear used to apply pearls and/or flakes.

⚠️ Always perform a spray out test prior to your application. Have an original OEM paint or paint chip available for comparison.

🛑 VMR Paints will not accept and returns and/or refunds once the paint has been applied to the part. The painter agrees the color, shade and/or flake color/size are correct as described once applied.

Midcoats containing a lot of pearl and/or flake make take as few as (1-2) coats or multiple coats. Don't overspray!

Spraymax Primer

ACTIVATE 2k	SPRAY APPLICATION	DRYING TIMES
- Shake can well for 2 min before activating	- 2 spray applications – approx. 70um	- Sandable: 12h at 70 deg or 30 min at
- Remove the red push button from the cap	- Interim flash off approx. 10-15 min	140 deg object temp
- Turn cap 180 deg and push the button on the pin in the can bottom	- Final flash off approx. 30 min before furnace or IR drying	- Sandable after 1hr IR drying
- Turn the can with the cap upside down onto a stable base	- Dust dry: 15 min @ 70 deg	- Dry sand with P400-P500
- Press the trigger button with the ball of you thumb until the limit	- Touch dry: 5hr @ 70 deg	- Wet sand with P800 after 20-30min @ 70 deg (as soon as matte stripped)
- After Activating, shake can well for 2 min once again.		

SHELF LIFE

Approx. 48 hrs. at 70 deg room temperature. The application life depends on the ambient temperature. Higher temperatures lead to shortened life and lower temperatures lead to longer life.

Premium Basecoats / Tri-Color System

Test spray for volume, spray pattern and required coats needed prior to application. Due to unique chemistry in the Candy basecoat aerosol, apply light coats approx. 12"-14" from surface. Allow 5-10 min flash time between coats. Paint will flash as a dull color requiring a clear coat for a gloss finish.

AEROSOL SETUP

- Shake can repeatedly for 2 min vertically in a circular motion.

APPLYING BASECOAT OVER PRIMER

- Apply 2-3 MEDIUM coats over primer with a 50% pattern overlap. Walk long objects.
- Avoid dry spraying, as loss of adhesion is possible.
- Allow dry time before Candy is applied (usually 15-60 min and not longer than 4 hours). Top/Midcoat within 4 hours.

APPLYING CANDY BASECOAT OVER METALLIC BASECOAT

- Apply 2-3 MEDIUM coats over metallic basecoat with 50-75% pattern overlap. (or more coats until desired color shade has been achieved)
- Avoid dry spraying as loss of adhesion is possible.
- Again, MEDIUM coats work best. Allow flash time between coats.
- Allow dry time before clear is applied (usually about 30-60 minutes and not longer than 4 hours). Top/Midcoat within 4 hours.
NOTE: If the color contains flake and/or pearl. You must shake contents frequently while spraying to avoid spray nozzle from clogging.

Spraymax Clear

ACTIVATE 2K	SPRAY APPLICATION	DRYING TIMES
- Shake can well for 2 min before activating	- 1-2 spray applications	- 12 hrs. at 70 deg
- Remove the red push button from the cap	- Approx. 30um per spray application	- 30-35 min at 140 deg
- Turn cap 180 deg and push the button on the pin In the can bottom	- Flash off time between sprays: 10-15	
- Turn the can with the cap upside down onto a stable base		
- Press the trigger button with the ball of you thumb until the limit	SHELF LIFE	
- After Activating, shake can well for 2 min once again.	- Approx. 48hrs. at 70 deg room temperature	