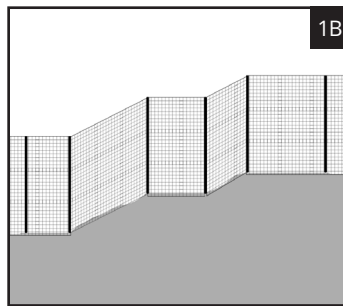
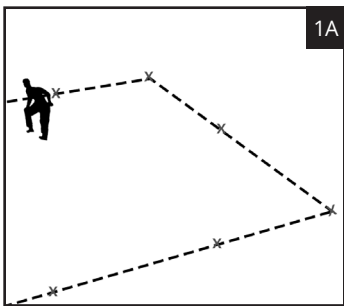


### INCLUDED PARTS:

(8) Arm to Post Brackets	(1) Hex Wrench (for set screws)	(2) Arm to Wall Straps
(8) Arms	(1) 7.5ft x 100ft Heavy Duty Poly Mesh Fence Roll	(4) Post to Wall Straps
(8) Posts	(1) 2ft x 100ft Heavy Duty Welded Wire Fence Roll	(8) Post Sleeves
(4) Bag (100) Standard Ties	(2) Box (36) Ground Stakes	(1) Post Driving Cap
(2) Bag (100) Heavy Ties	(8) Post Caps	(16) Self Tapping Screws
(16) Set Screws		

**IMPORTANT:** The components listed above are for a 100ft kit. For example, if you purchased 300ft then you would receive 3x the components listed above.

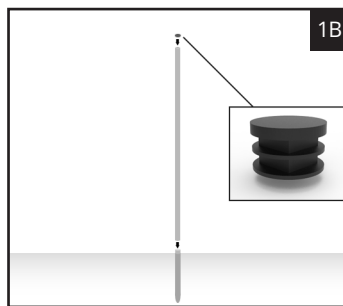
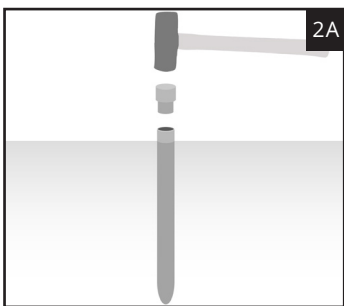
## 1 LAYOUT YOUR ENCLOSURE



### Layout Twice, Setup Once

- 1A.** Plan your layout by measuring and marking the location of each post. Post spacing should be no more than 14' apart (12-14' is ideal.)
- 1B.** Posts must be located at all points where the ground slope is more than gradual. The top of the fence line should run parallel to the ground. Additional posts are available for purchase when needed.

## 2 SET POSTS

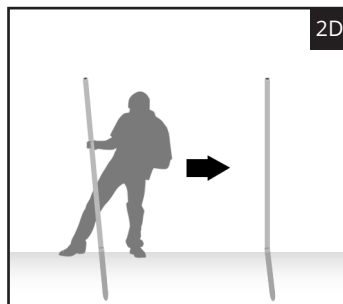
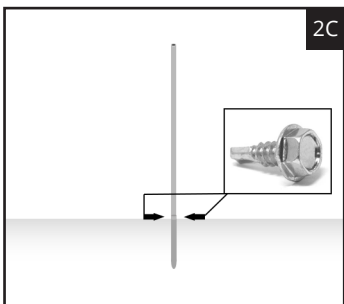


**2A.** Using a heavy hammer, use the included drive cap to drive the ground sleeves into the ground at your post locations leaving 1 1/2" of the sleeve exposed at the top.

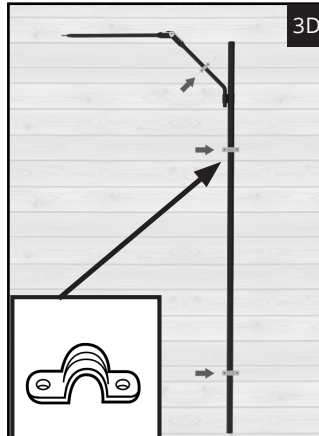
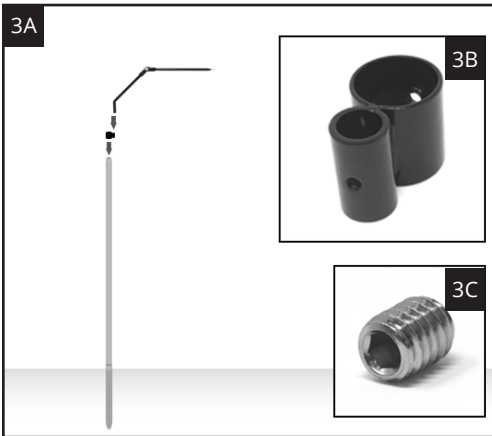
**2B.** Insert posts inside the ground sleeves. Insert post caps into the top end of the post.

**2C.** Secure posts to ground sleeves with included self tapping screws. One on each side of the ground sleeve to prevent the post from spinning.

**2D.** All posts must be vertically aligned. Slightly bend posts if needed to adjust.

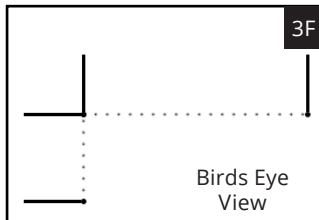
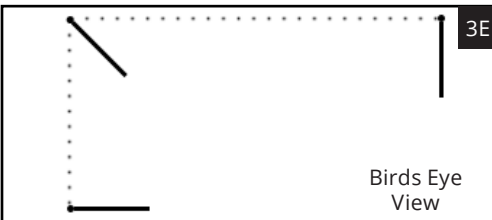


### 3 ATTACH ARMS TO POSTS



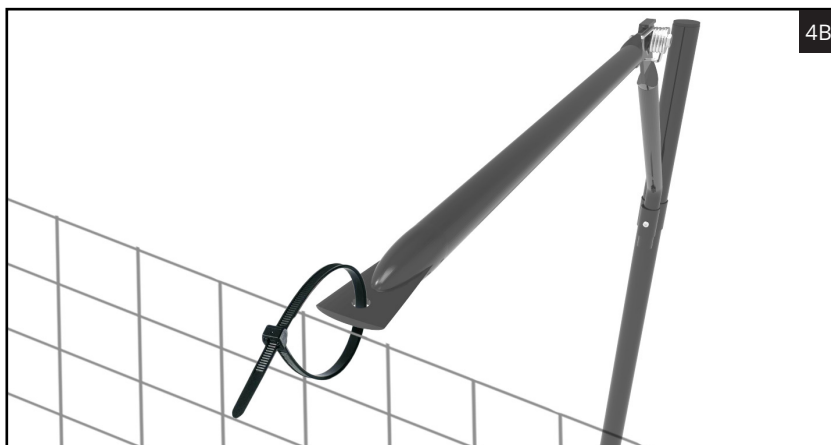
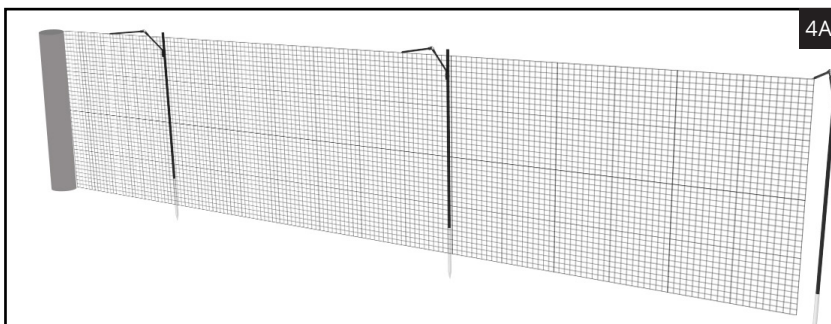
#### Using the Post to Arm Coupler

- 3A.** Slide the post to arm coupler (**3B**) over the top of the post and secure with a set screw (**3C**) with supplied hex wrench. Next, insert the arm extension into the opposite side of the coupler and fasten with a set screw. Arm height is adjustable by loosening the set screw and moving the post to arm coupler up or down to desired height, then re-tightening the set screw. Distance from the ground to the top of the arm should be 6 feet or higher.
- 3D.** Where posts connect to homes, sheds, barns, etc use provided straps (version for posts and a version for arms provided) to hold the post securely against the structure. Ground sleeves may not be able to use due to the presence of the structures foundation.



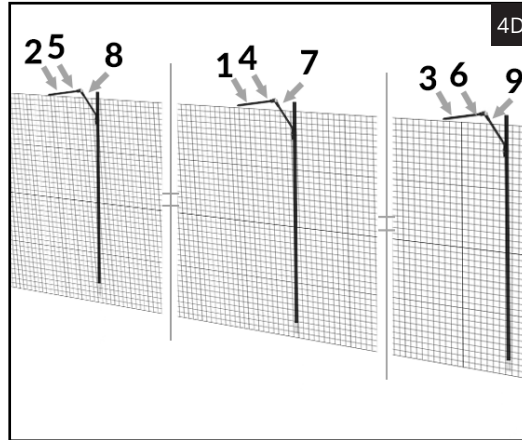
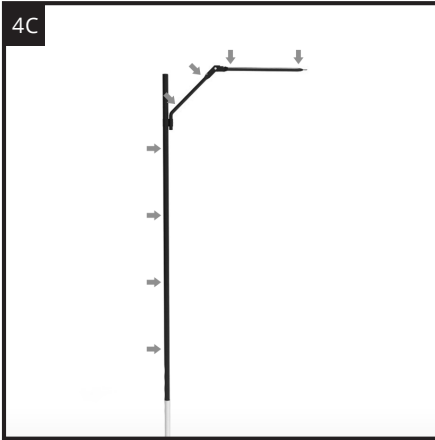
- 3E.** In corners, the arm should be positioned to point at a 45 degree angle (or split the corner for any angle between 90 and 180 degrees.)
- 3F.** For outside corners, one post with 2 arms, and 2 post to arm couplers is needed. The arms should be pointed inline with the arms leading up to the corner. Applies for any angle between 180 and 270 degrees.

### 4 ATTACH FENCING MESH TO ARMS / POST



- 4A.** Using standard size zip ties, unroll and attach the edge of the mesh fencing to the tips of the arm extensions.
- 4B.** Using the hole at the tip of the arm, thread the zip tie through the mesh fencing and tighten by hand. The fencing mesh will go on the bottom side of the arm.

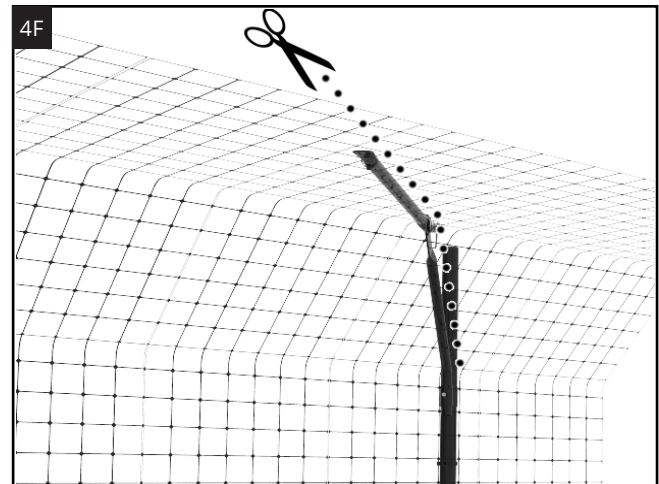
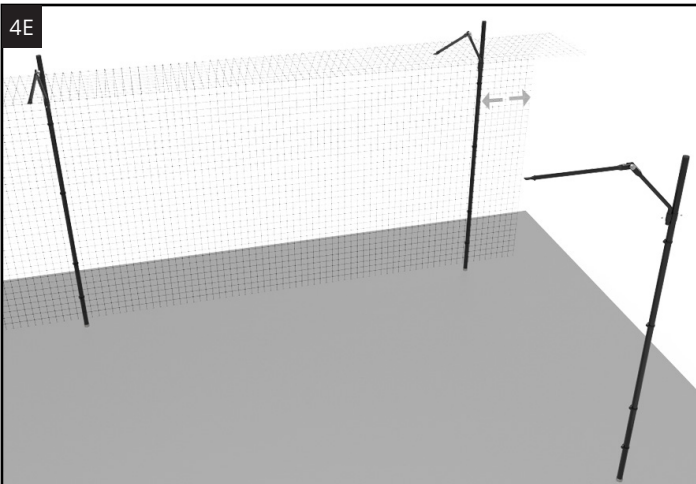
**4 ATTACH FENCING MESH TO ARMS / POST (CONTINUED)**



**4C.** Mesh fencing should be secured to the post and arm at the points shown with heavy zip ties.

**4D.** Attach mesh fencing in groups of 3 when possible. After completing step **4A**, start with the middle post and work from side to side in the order as shown in the diagram for best results. Continue this rotation down the span of the post.

**Note:** When attaching the fence to the posts, use more ties at the end and corner posts of your enclosure.



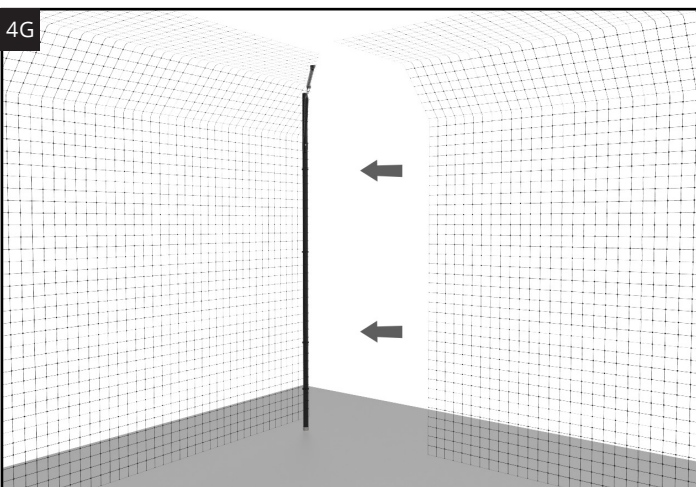
**4E.** Run the mesh fencing past the corner at least 4 inches before securing the zip ties.

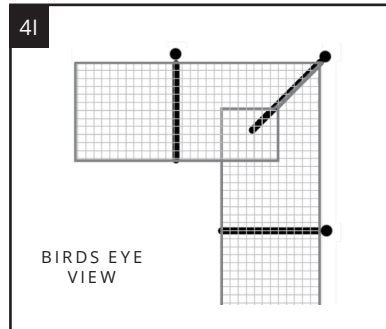
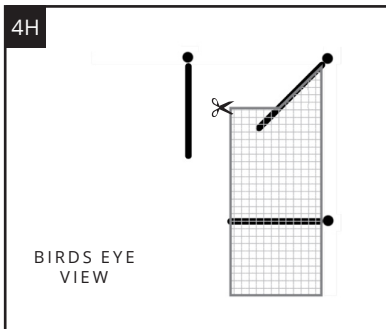
**4F.** Once your corner post and arm has the mesh secured, you can trim away excess on the edge of the arm and post.

**4G.** Starting with a new span of fencing mesh, overlap it 4 inches past the corner post from the opposite direction before securing the fence to the tip on the corner. Then repeat the trimming in step **4F** once the mesh is secure to the corner post and the next post in the group you are installing the fencing mesh on.

Repeat **Section 4** as necessary till all sides of enclosure are complete.

**Note:** There will be a gap between the ground and your mesh fencing once fully secured. This is intentional and the gap will be sealed in the next step.



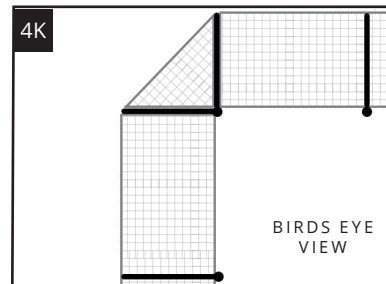
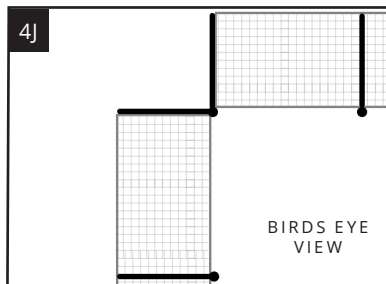


**Inside Corners**

**4H.** At corners the arms are angled relative to the rest of the arms in the sections which makes them “shorter”. To adjust for this, attach the fence 4 squares in from the edge of the fence.

**4I.** Run the fence slightly past the corner and cut the fence off the roll.

**Note:** This applies for any angle between 90 and 180 degrees. Corners less than 90 degrees should be handled with two posts/arms that “cut off” the angle. Please contact us for more information.

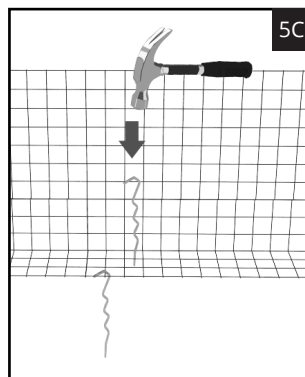
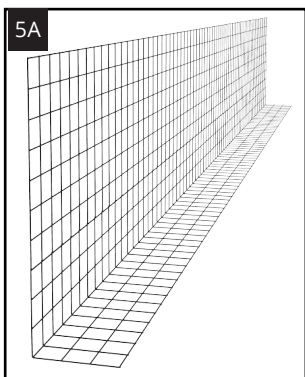


**Outside Corners**

**4J.** As shown in section 3F, outside corners require a special configuration. Each section of fence leading up to the corner must be cut at the arm leaving a gap in the corner.

**4K.** A separate piece of fencing is required for the outside corner between the arms.

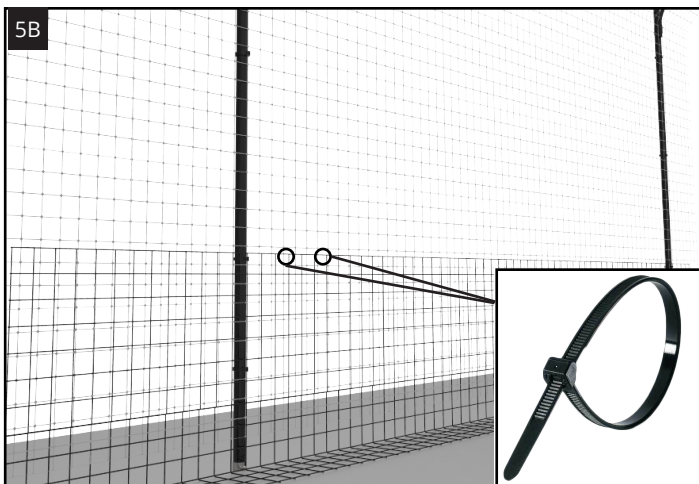
**5 ATTACHING CHEW / DIG GUARD (WELDED WIRE)**



**5A.** Unroll the welded wire chew guard to the span length needed for the side. Form the mesh into a 90 degree angle L shape. Minimum of 2 squares of welded wire should be on the ground. The remainder will run vertically up the fence.

**5B.** Use standard zip ties to connect the welded wire to the mesh fencing. It is recommended that you secure the fence “every other square.” There should be a minimum of 1 square overlap of the mesh fencing and welded wire at the top. Excess mesh can be trimmed away or secured with zip ties once installed.

**5C.** Using the provided ground stakes, use a hammer to drive stakes into the ground to pin the welded wire. Place the stakes up to 2 feet apart. You can stagger them from the inside to the outside for added security.



**Note:** For added security against digging and chewing animals outside your enclosure, you may choose to install the chew/dig guard on the outside of the enclosure instead of the standard inside configuration as shown.