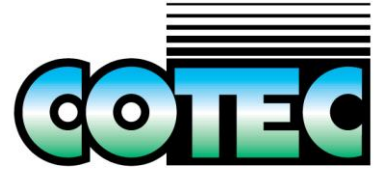




High Performance Paint Product Data Sheet



FENCE PAINT

40-XXXX MAR 20



DESCRIPTION: An economical general purpose exterior acrylic fence paint.

TYPICAL USES: Exterior rough sawn wood and trellis work.

PERFORMANCE: Direct application to rough sawn timber, no primer required. Good durability.

LIMITATIONS: Not recommended for weatherboards or decking. Do not apply if the air and surface temperature during application and drying is likely to fall below 10°C. Do not apply in damp humid conditions.

TECHNICAL DATA:

Resin:	Acrylic co-polymer
Solvent:	Water
Finish:	Matt (1-4% @ 60°)
Colour:	Various
Touch Dry (minimum):	60 minutes @ 20°C
Recoat Time (minimum):	2 hours
Primer:	Not required
Number of Coats:	2
Dry Film Thickness:	
Wet Film Thickness:	83-100 microns at 12-10 m ² /litre
Durability:	Good
Thinning and Clean Up:	Water – See over
VOC:	0 g/litre
Pot Life:	Not Applicable
Pack Size:	10 Litre

SPREAD RATE:

Theoretical Coverage: 10-12 m²/litre/coat.
Coverage depends on surface profile and porosity.

COMPUTER CODES:

Fence Paint clear base 40-0000

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Freedom from patent restrictions is not implied.

FENCE PAINT

SURFACE PREPARATION:

(Refer to "Surface Preparation and Paint Systems" for full details). To ensure a successful application all surfaces to be coated must be clean, dry and stable.

Surface should be clean by water blasting to remove all dirt, dust and loose flaking paint.

Allow the surface to dry thoroughly before painting. Existing paint films should be checked for soundness by cross-cutting with a sharp blade and applying tape. Rip tape off. If paint is removed surface is unsound, and stripping is required prior to re-painting.

Any mould, moss or algae needs to be treated with a suitable chemical cleaner/inhibitor.

Note: Commencement of work on a surface means in general you accept that surface. If any doubt about condition etc, clarify with others (owner, builder, architect) first.

APPLICATION:

Stir well before use. Generally self priming.

Brush and Roller: Can use product as is or add up to 5% potable water if high temperatures, windy conditions. This will ease roller/brush drag and assist in keeping a wet edge. Brush is the preferred application method for wood allowing the paint to be worked well into the surface.

Roller: Lambs wool, nap dependant on texture of substrate.

Spray: Recommend an airless unit. Pressure 2,500psi max and a tip 515-619. Add up to 5% potable water, if necessary.

If different batches of paint are used, mix the cans together to ensure uniform colour.

Recommend two coats to achieve maximum coverage and durability.

Do not apply to wet surfaces.

THINNING & CLEAN UP:

Wash up in water, do not thin more than indicated, maximum 5%. Clean up in water. Use a small amount of detergent to aid clean up.

ENVIRONMENTAL:

This formulation uses the latest technology with low toxicity, ensuring environmental issues are not compromised. DO NOT POUR paint or wash down storm water or water courses. ALWAYS dispose of in accordance with local Government regulations. Soak up spills with absorbent material and dispose of properly. If spraying use suitable respiratory protection. Refer to the MATERIAL SAFETY DATA SHEET.
