JSP S2000 gauge cluster and gauge bezel

This is a basic guide for installing your JSP bezel kit into your ae86 corolla. If you have any additional questions please feel free to contact us.

STEP 1.

remove the highlighted red area of your ae86 gauge shroud using a cutoff wheel or similar tool.

STEP 2.

  Remove both plastic tabs off of S2000 cluster by bending back with your fingers or cutting off using appropriate tool. The tab is highlighted in red. Attach brackets to cluster as shown. The bolt is a tight fit, turn in in with a socket. DO NOT FORCE IN AS THE CLUSTER TAB MAY BREAK IF PRESSED TOO HARD.

STEP 3.

 Mount cluster into car. Leave fairly loose as the position will need to be adjusted to match the bezel position.

STEP 4.

 Attach gauge bezel to AE86 gauge shroud using epoxy or double sided tape from the backside on the folded tabs.

STEP 5.

 Test fit shroud and adjust gauge cluster position until it lines up with the gauge bezel cutout.