



**JSP K series to F series
transmission adapter plate**



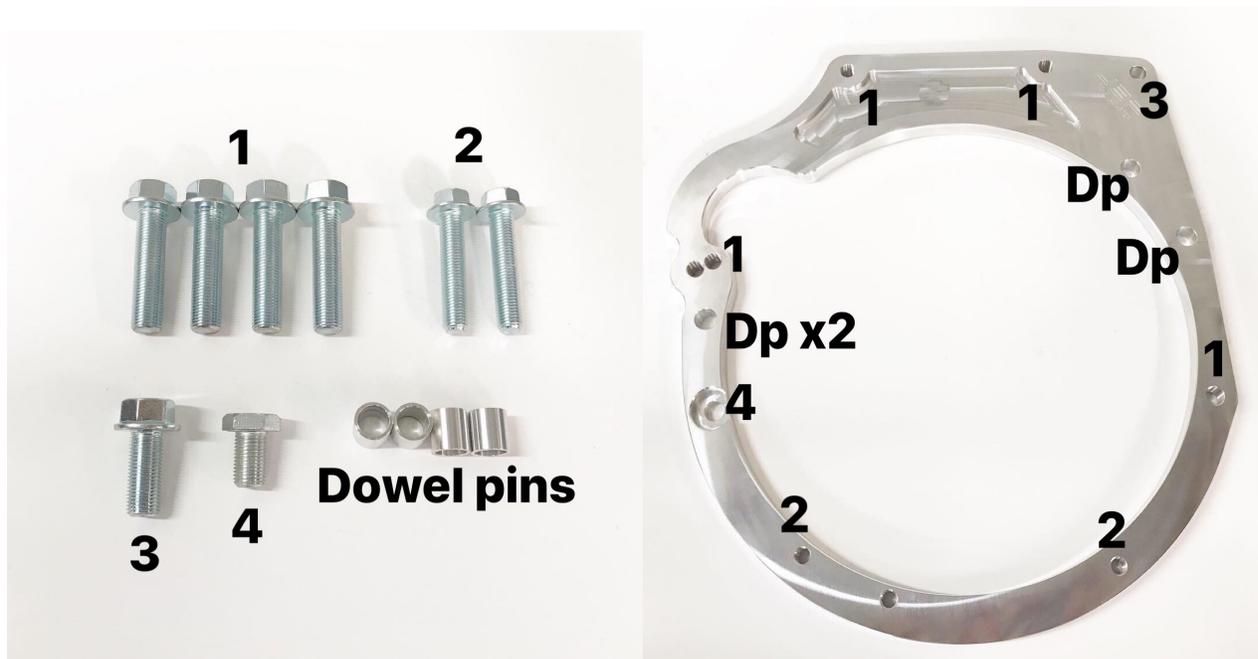
Thank you for purchasing the JSP K series to F series transmission adapter. These instructions will go over the basic installation.

STEP 1

First step is to lightly press two of the supplied dowel pins into the k series block. They should tap in lightly with a small mallet or deadblow. **CAUTION**, make sure the pins go in straight and without causing any damage as they need to be free of burrs to align with the adapter plate. Measure the pins after installing them and make sure they do not stick out from the block more than .230". If they measure longer than .230" they need to be pressed in further.

STEP 2

Bolt on the adapter plate to the engine using the supplied hardware. There are 3 supplied bolts that attach the plate to the block, you will also use the factory lower starter bolt. Use bolts #3 and #4 in the holes labeled 3 and 4. You will use one #1 bolt from the frontside of the engine block into the adapter plate hole labeled #1 on the lower right of the plate.



STEP 3

Press the remaining two dowel pins into the s2000 transmission bellhousing. Measure again to make sure the pins do not stick out more than .230” After installing the Clutchmasters K series to F series adapter flywheel and clutch, slide the transmission into the clutch and align the dowel pins until the transmission sits flush with the engine and adapter plate. The transmission is held on using three of the supplied #1 bolts and two of the #2 bolts in the remaining labeled holes.

If at any point during this installation you have any additional questions, please feel free to contact us. We are here to help you on your quest for completing your K series RWD engine conversion.

Email John@JSPfab.com