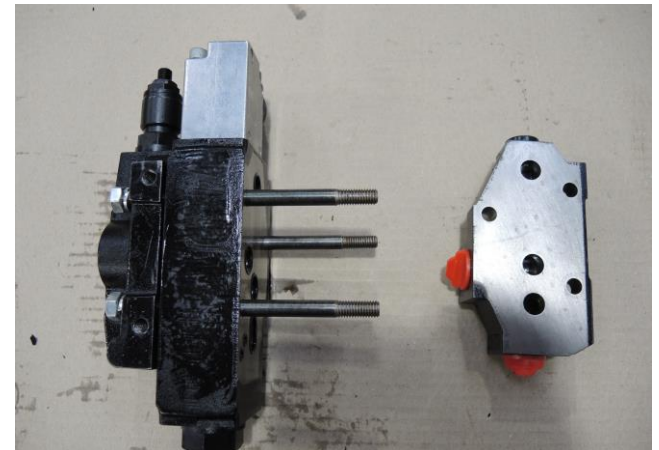
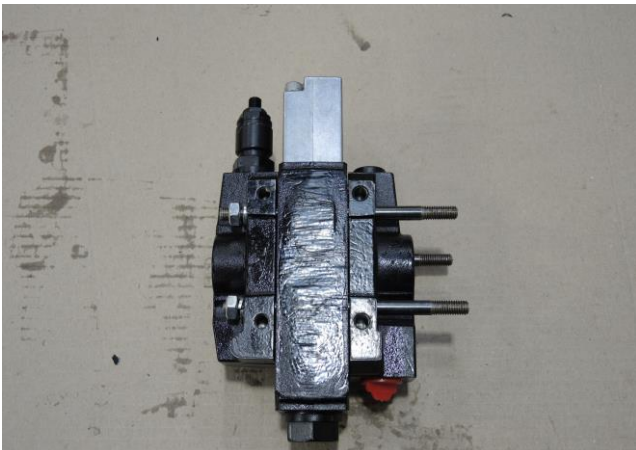
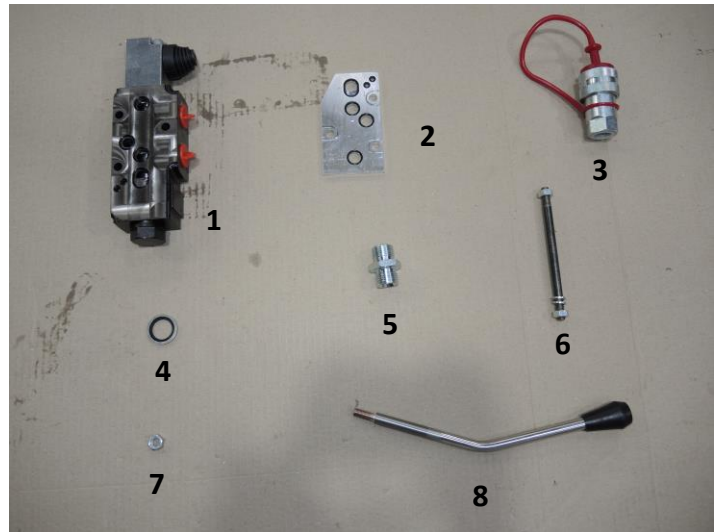


## B Series Additional Double Acting Valve Fitting Instruction.

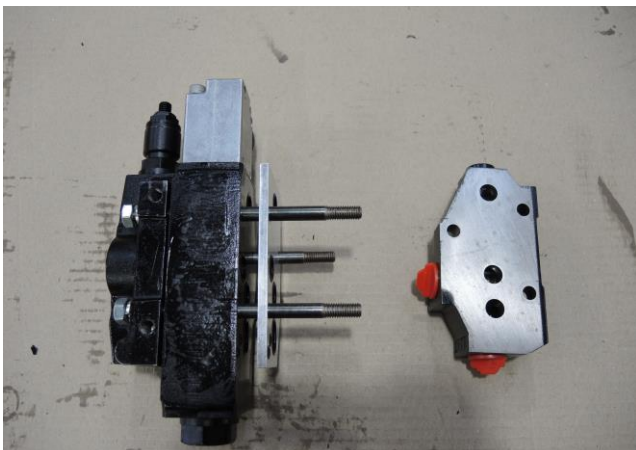
This kit is additional double acting valve and should be fitted to the valve in kit W24TS00904, B2 Series ROPS Double Acting Valve Kit.

Kit Contents		
Item	Part	Qty
1	Additional Valve	1
2	Spacer	2
3	1/2" BSP QRC	2
4	1/2" Dowty Washer	2
5	1/2" BSP Adapter	2
6	M8 Stud c/w nuts and Spring washes	2
7	Lock Nut for Leaver	1
8	Leaver	1

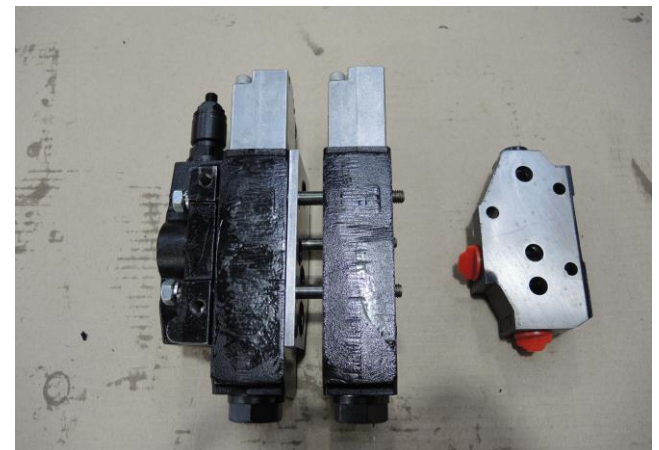


1. Locate the double acting valve from kit W24TS00904 B2 Series ROPS Double Acting Valve Kit. Remove the 3 – M8 bolts which hold the valve together and replace with the M8 Studs to hold the valve together. (Item 6)

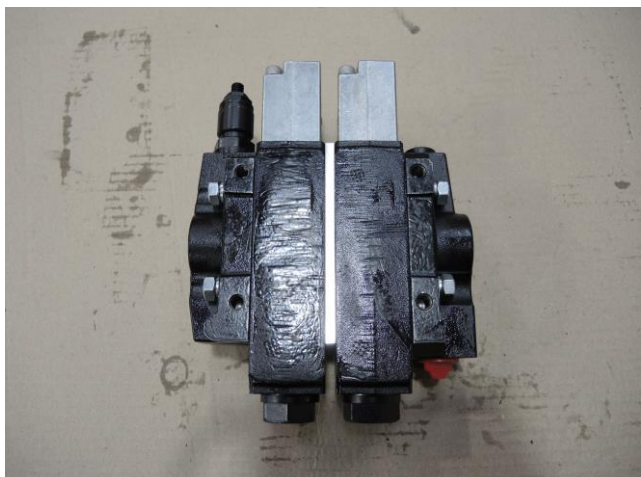
2. Carefully remove the end cap from the valve, making sure the O-ring stay in place



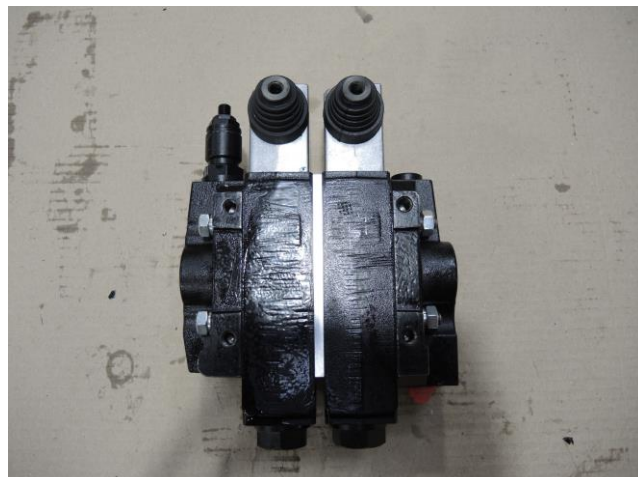
3. Fit the spacer to the main valve checking all O-rings are in place. (Item 2)



4. Fit the additional valve to the main valve checking all O-rings are in place (Item 1)



5. Fit the M8 nuts and spring washers and tighten up.



6. Remove the 2 allen bolts in the lever housing and reverse the lever so that the leaver point out from the back of the valve.

7 Fit the valve to the tractor as per instructions in kit W24TS00904, B2 Series ROPS Double Acting Valve Kit.

