POND KING REBEL

Assembly Instructions



What's Included: STANDARD BOAT

- (4) Pontoons
- (1) Deck
- (1) Transom
- (1) Flush Seat Mount
- (2) Trolling Motor Plugs
- (1) Battery Box Strap w/Clips

PONTOON HARDWARE

(8) D-Clips

TROLLING MOTOR PLUG HARDWARE

- (1) Plastic U-Clip
- (2) #10 x 1" Self-Drilling Screws

TRANSOM HARDWARE

- (2) 3/8" x 4-1/2" Hex Bolts
- (4) 3/8" Flat Washers
- (2) 3/8" Lock Washers
- (2) 3/8" Nuts

What's included if you purchase these options:

RAILING PACKAGE

- (2) Side Rails
- (1) Treadplate Back-Stop
- (1) Front Stand-up Rail

SIDE RAIL HARDWARE

- (6) 1/4" x 2" Bolts
- (6) 1/4" Lock Nuts

BACK STOP HARDWARE

 (4) Self-Drilling #10 x 3/4" Pan Head Square Screws

STAND-UP RAIL HARDWARE

- (2) 1-1/4" Square Tube Receivers
- (2) 1" Square Tube Receivers
- (4) 1/4" x 2" Hex Bolts
- (4) 1/4" Lock Nuts
- (2) D-Clips

SEAT PACKAGE

- (1) Seat w/ 4 Screws
- (1) Seat Mount
- (1) Post

BATTERY BOX

(1) Battery Box w/ Lid

IF ALUMINUM DECK:

- (4) Self-drilling #10 x 3/4" Pan Head Square Screws
- (4) 1/4" Flat Washers

IF WOOD DECK W/CARPET:

• (4) Self-drilling Wood Screws

What You'll Need

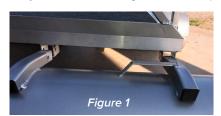
- Power Drill
- Phillips Bit
- #10 Square Bit
- 9/16" Socket & Wrench
- 7/16" Socket & Wrench

Thank you for purchasing the Pond King Rebel. You will need an area that's about 12' long by 5' wide to assemble your boat. All of the pieces are color coded to help you match them up. All of the hardware should be in separate bags with labels.

First things, first. Break down the pallet and remove all of the pieces from the boxes. What's included will depend on which options you purchased with the boat. The list to the left is what should be included with the standard features and each of the options.

ATTACHING THE PONTOONS TO THE DECK

- 1) Lay the deck on a flat surface and arrange the pontoons so they're lying next to the deck in their correct corners. The two pontoons with the Pond King Rebel decals on them go to the rear of the boat. The other two are for the front. The pontoons will only fit one way. The rear of the boat is where the battery strap is attached. The front is where the holes are drilled for the transom to mount.
- 2) Next, lift the deck and slide each of the pontoons evenly into the 1.5" receivers under the deck. See Figure 1
- 3) Finally, secure them using 8 of the D-Clips (2 per pontoon). See Figure 2





INSTALLING THE TRANSOM

- 1) On the front of the deck you'll notice two pre-drilled 3/8" holes. This is where the transom goes.
- 2) Line up the holes on the transom to the holes on the deck, making sure the bottom of the transom is flush with the bottom of the deck.
- 3) Secure the 3/8" x 4-1/2" bolts, flat washers, lock washers, and nuts using a 9/16" socket and wrench. See Figure 3





INSTALLING THE

OPTIONAL RAILING PACKAGE

(Skip this if you didn't purchase railing.)

1) First, you'll attach the side railing. Match each side of the railing up to the pre-drilled holes. The railing is interchangeable.

See Figure 4

If you have any questions, please don't hesitate to contact us. Phone: 940-668-2573 | Email: marketing@pondking.com

POND KING REBEL

Assembly Instructions Continued







- 4) Secure using the included (4) Self-Drilling screws and drill with #10 square head. See Figure 7
- 5) Finally, you'll mount the front stand-up rail. It is installed using the
- (2) 1-1/2" square tube openings next to the transom, but first you must install the nesting receiver pieces. **See Figure 8**
- 6) Insert the 1-1/4" pieces, one into each 1-1/2" opening.
- 7) Then, insert the 1" piece into the 1-1/4" piece.
- 8) There are holes on all and they need to be lined up with each other so you can insert the hardware.
- 9) Secure the 1/4" x 2" Hex bolts and lock nuts with a 7/16" socket and wrench.

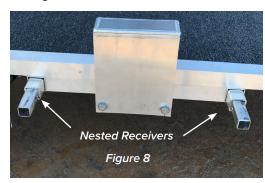


2) Secure each rail with (3) 1/4" x 2" bolts and lock nuts per side using a 7/16" socket and wrench.

See Figure 5

3) Next, you'll attach the treadplate back-stop by laying it across the back and lining up the left and right edges so they're flush with the side rail pieces. There are (4) pre-drilled holes to line up.

See Figure 6





TROLLING MOTOR PLUGS

One of your trolling motor plugs is already installed with wires running through the deck, but you'll need to secure it under the deck now that you have the transom *(and railing)* attached.

Secure the plug to the under-side of the deck by using the Plastic U-Clip and (2) self-driling screws. See Figure 9

The second trolling motor plug is for attaching to your trolling motor. It has red and black lead wires and crimps on it. Match up red-to-red and black-to-black.

INSTALLING THE OPTIONAL BATTERY BOX (Skip this if you didn't purchase the battery box.)

- 1) Unclasp the battery box strap that is installed on the deck.
- 2) Run the trolling motor plug wires through the pre-drilled hole in the battery box.
- 3) Center the battery box between the clips holding the strap.

SCENARIO A: IF YOU HAVE A WOOD DECK WITH CARPET

4a) Secure the box to the deck using (4) self-drilling wood screws

SCENARIO B: IF YOU HAVE AN ALUMINUM DECK

- 4b) Line up the pre-dreilled holes in the deck with the holes in the battery box.
- 5b) Secure using (4) $\#10 \times 3/4$ " screws and washers, placing the washer between the box and the screw head.



INSTALLING THE OPTIONAL SEAT AND POST (Skip this if you didn't purchase a seat & post.)

- 1) The screws needed to attach the seat mount to the seat are hand-tightened in the bottom of the seat.
- 2) Remove the screws from the bottom of the seat (keep them handy, you'll be reusing them!)
- 3) Line the seat mount up so that the arrow is pointing toward the front of the seat (if you were sitting in the seat, facing forward, that's the front)
- 4) Using a screwdriver, secure the mount to the seat using the (4) screws you just removed.
- **IMPORTANT** Only use a screwdriver to tighten these screws. Use of a power tool could result in stripping the holes on the seat.
- 5) Place the post in the mount on the deck.
- 6) Set the seat and mount on top of the post.