# **ASSEMBLED ALUMINUM DOCK** w/20' WALKWAY

Thank you for purchasing an aluminum framed floating dock.

Since our driver is delivering it to you on a flatbed trailer, he will back the trailer partially into the water and the assembled dock will be floated off the trailer. You will need to help offload the walkway -either by several able-bodied people sliding it off the trailer, or by the use of a tractor/skid-steer.

Step 1: Tie a rope around the hinge collars of the dock so you can pull it back to shore once it's floated off the trailer. After it's offloaded, pull it to shore and tie it off so you can finish the rest of the pieces.

Step 2: Remove the walkway from the trailer, either by sliding/moving it with several people, or by lifting it off with a skid-steer or tractor, and set aside.

Step 3: Next you'll set the base for your dock. Find a suitable location about 8-12" above the high water level & mount the 10' base to the bank by pounding the 4 stakes into the ground through the holes in the base. Cover the stake with a rag or towel before hammering to protect the powder coat.

Step 4: Then, you'll attach the 3'x4'x16" walkway floats. Carefully flip the walkway decking side down. The holes for the floats are already predrilled. Line up the floats on the walkway. The middle float will be centered on the 20' walkway. The end float will go on the end with the treadplate gap cover. Make the float flush with the end brace and it should line up with a brace on the other end of the float. Attach the float to the walkway bracing using the 3/8" x 4" Self Tapping bolts and 1/2" flat washers.

Step 5: Carefully flip the walkway back upright.

Step 6: Remove the rope from the dock, and connect the walkway to it with the hinge pins and D-clips.

Step 7: Slide and/or push the dock and walkway into the water.

Step 8: Line up the eyes on the end of the walkway to the base and insert bolts to attach the dock to the base. Use a crescent wrench to tighten.

## If you have any questions, please don't hesitate to contact us. Phone: 940-668-2573 | Email: marketing@pondking.com

\*\*The video shows a 10' walkway, so they are only attaching one float instead of two, but the process is still the same for the rest of it.

# Installation Instructions

### What's Included:

- (1) Fully Assembled Dock
- (1) Walkway
- (2) 3'x4'x16" Walkway Floats
- 10' Base
- (4) Stakes
- (2) Hinge Pins & Clips

#### Walkway to Bank Mount Hardware:

- (2) 1/2" x 4" Bolts
- (2) 1/2" Flat Washers
- (2) 1/2" Lock Washers

#### Float Hardware:

- (8) 3/8" x 4" Self Tapping Bolts
- (8) 1/2" Flat Washers

### What You'll Need:

- A rope to pull the dock to shore after it's offloaded from the trailer
- 9/16" Socket
- 9/16" Wrench
- Impact
- **Power Drill**
- **Crescent Wrench**
- 5# Sledge Hammer
- A friend to help you lift and place pieces

