# 12'x10' ALUMINUM DOCK w/20'

### **Assembly Instructions**

FOR YOUR SAFETY, PLEASE DO NOT ATTEMPT TO MOVE DOCK SECTIONS BY YOURSELF!

The dock needs to be put together on fairly level ground next to the water. You will assemble it all on land at water's edge and then slide/push it into the water.

Step 1: Break down the pallet and remove all of the pieces.

**Step 2:** Find a suitable location for your dock about 6-8" above the high water level & mount the 10' base to the bank by pounding the 4 stakes into the ground through the holes in the base. Cover the stake with a rag or towel before hammering to protect the powder coat.

**Step 3:** Next, you'll need to attach the 3'x4'x12" floats to the dock sections. Flip the dock sections upside down and attach the floats on each end using the 3/8" x 4" Self Tapping bolts and 1/2" flat washers. The holes are already pre-drilled.

**Step 4:** Then, you'll need to bolt the walkway sections together using the 3/8" x 4" bolts, flat washers, lock nuts, and nuts.

**Step 5:** Next, you'll attach the 3'x4'x16" walkway floats. The holes are already predrilled. Line up the floats on the walkway. The middle float will be centered on the 20' walkway. The end float will go on the end with the treadplate. Make it flush with the end brace and it should line up with a brace on the other end of the float. Attach the float to the walkway bracing using the 3/8" x 4" Self Tapping bolts and 1/2" flat washers.

Step 6: Flip the walkway and dock sections back upright.

**Step 7:** Arrange the dock sections by matching up the letters written on the frames, and bolt the sections together using the 3/8" x 4" bolts, flat washers, lock nuts and nuts. Holes are pre-drilled and they will only fit one way. The middle section has the hinges on it and holes on each side for attaching the outside sections.

**Step 8:** The decking boards and frame are numbered so you know where they go. Matching up the numbers, arrange and attach the decking boards using the brown decking screws & #2 square bit. Push the dock into the water leaving it at water's edge.

Step 9: Connect the walkway to the dock with the hinge pins and clips.

**Step 10:** Slide and/or push the dock and walkway into the water.

**Step 11:** Line up the eyes on the end of the walkway to the base and insert bolts to attach the dock to the base. Use a crescent wrench to tighten.

### What's Included:

- (3) Dock Sections
- (2) Walkway Sections
- (6) 3'x4'x12" Floats
- (2) 3'x4'x16" Floats
- 10' Base
- (4) Stakes
- (2) Hinge Pins & Clips
- Decking & Skirting Boards

### Walkway to Bank Mount Hardware:

- (2) 1/2" x 4" Bolts
- (2) 1/2" Flat Washers
- (2) 1/2" Lock Washers

## Dock Section & Walkway Section Hardware:

- 3/8" x 4" Bolts
- 3/8" Flat Washers
- 3/8" Lock Washers
- 3/8" Nuts

### Decking Hardware:

Decking screws

#### Float Hardware:

- 3/8" x 4" Self Tapping Bolts
- 1/2" Flat Washers

### What You'll Need:

- 9/16" Socket
- 9/16" Wrench
- Impact
- Power Drill
- #2 Square Bit
- Crescent Wrench
- 5# Sledge Hammer
- A friend to help you lift and place pieces

If you have any questions, please don't hesitate to contact us. Phone: 940-668-2573 | Email: marketing@pondking.com