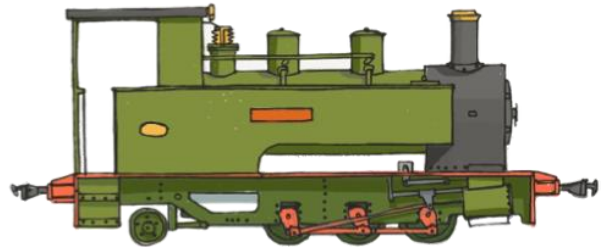


# Bowaters

## MODELS

specialising in distinctive 16mm models



### Bowaters Models – BMGW Series Instructions LSWR/SECR/LBSCR Open Wagon



#### Requires

- Slaters Plasticard 1:32 Wagon Wheels
- Walshall Engineering 3 Link Couplings

#### Required Tools

- Fine Sandpaper/Emery paper or boards
- Small Files
- PVA Glue
- Super Glue
- Sharp Craft Knife

## Prototype Information

These and similar wagons were used around the United Kingdom for a wide range of applications. The examples designed cover just six of the many versions that operated in the south of England.

## About the Kit

The kit is a wooden kit comprising of a set of laser cut wooden parts and 3D printed sections.

## Chassis Fitting

This kit is designed for the Bowaters Models Wagon Chassis. This is assembled as per the instructions.

## Couplings

This kit is designed to make use of Walshall Engineering 3 Link Couplings which are to be mounted in the prototypical location.

## Instruction notes

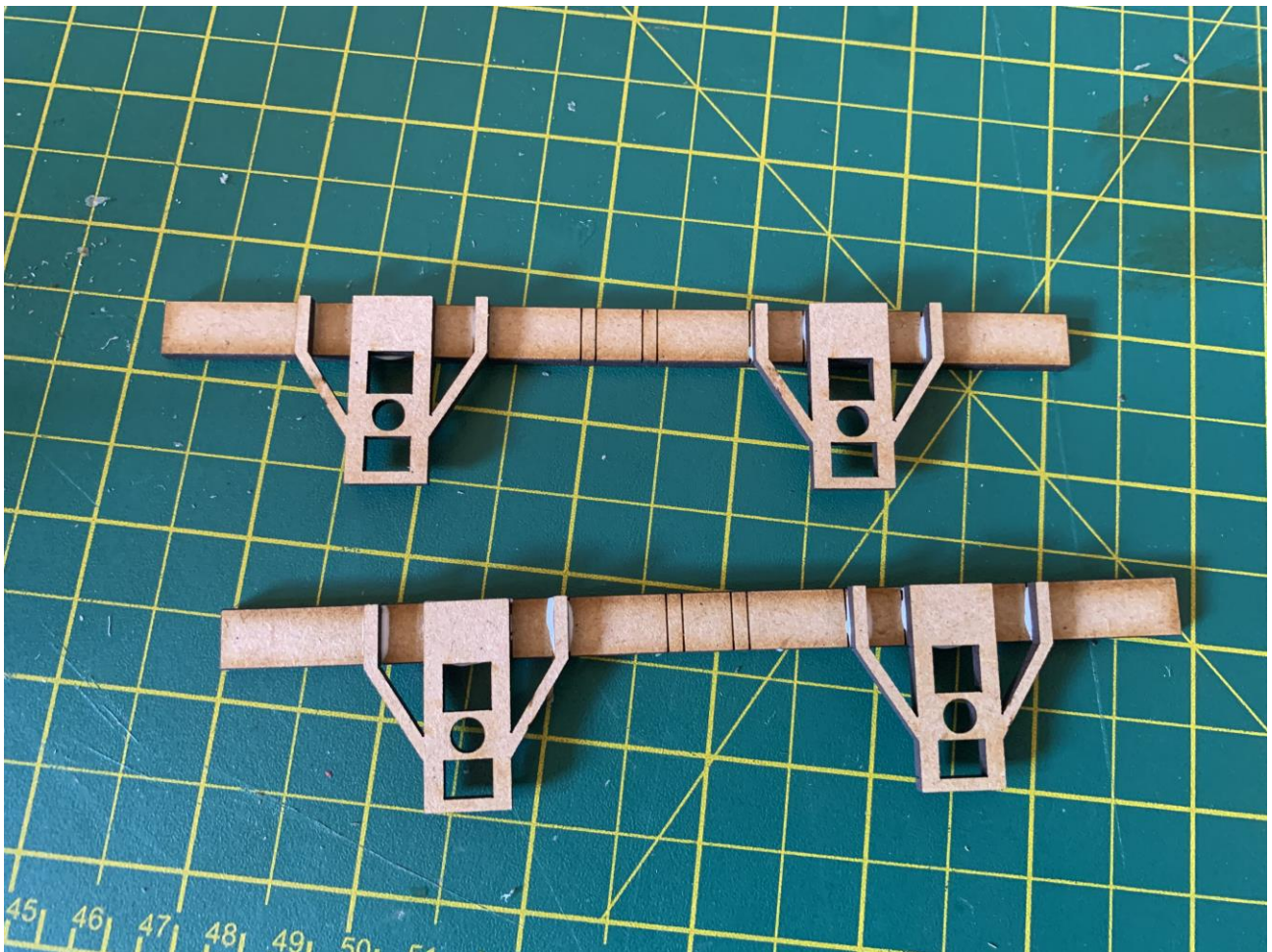
With these instructions, there are images which show various stages of the construction of one of the kits. They are of the Test build for BMGW-202 which isn't representative of the kit you have brought. They are for reference purposes only.

## Painting

For painting, it is recommended you refer to prototype images to ensure the models are in the condition that you model (Pregrouping, Grouping or Nationalisation).

# Please Turn over

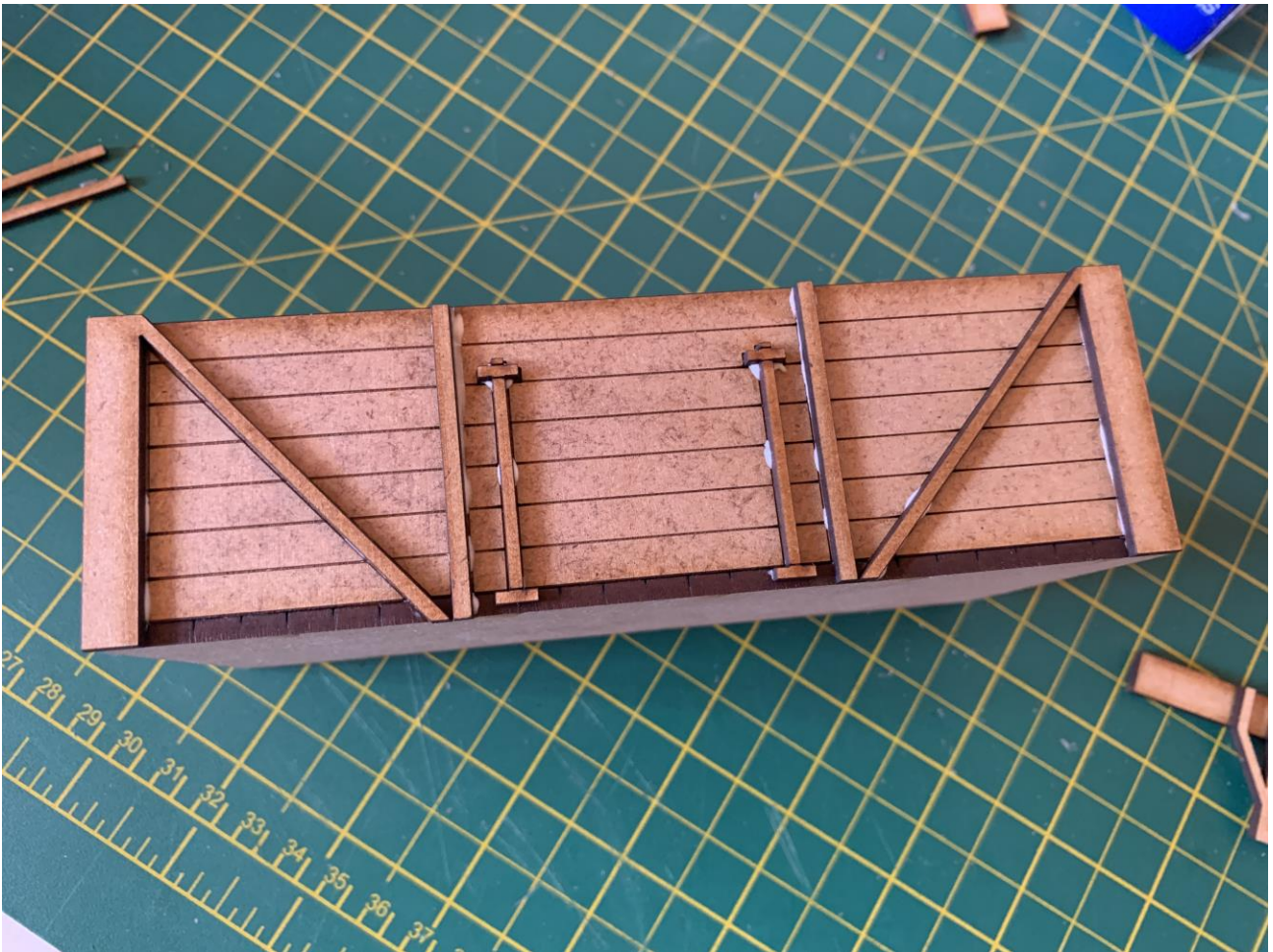
Please read though these instructions before beginning to assemble your  
kit



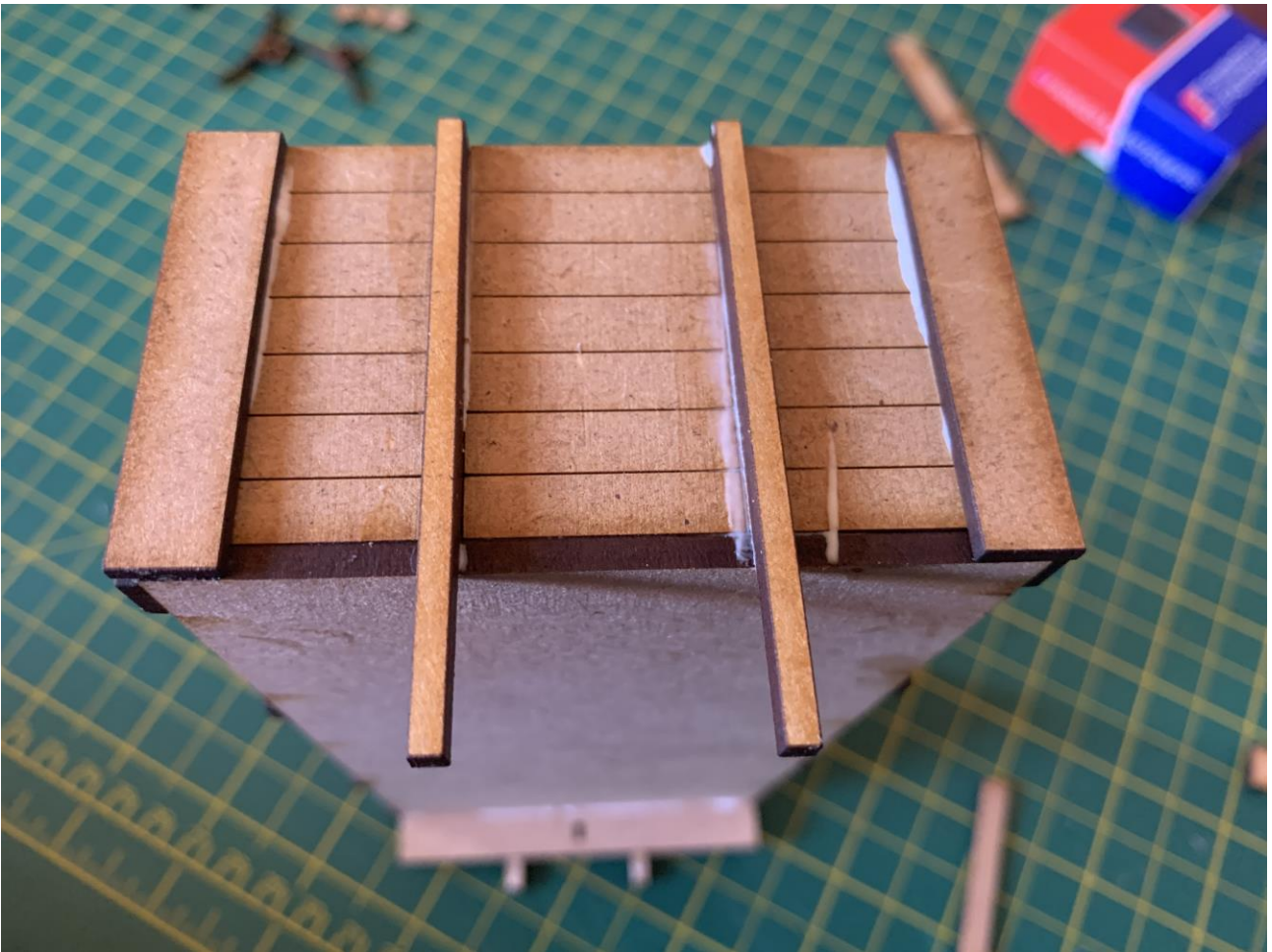
Start by gluing on the axleboxes onto the chassis sides. The etched detailing on the sides corresponds with locating places for the axleboxes.



To start the body, glue two of the ends and one of the sides onto the chassis plate. Once it has dried, glue on the remaining side making sure both sides are the correct way up.



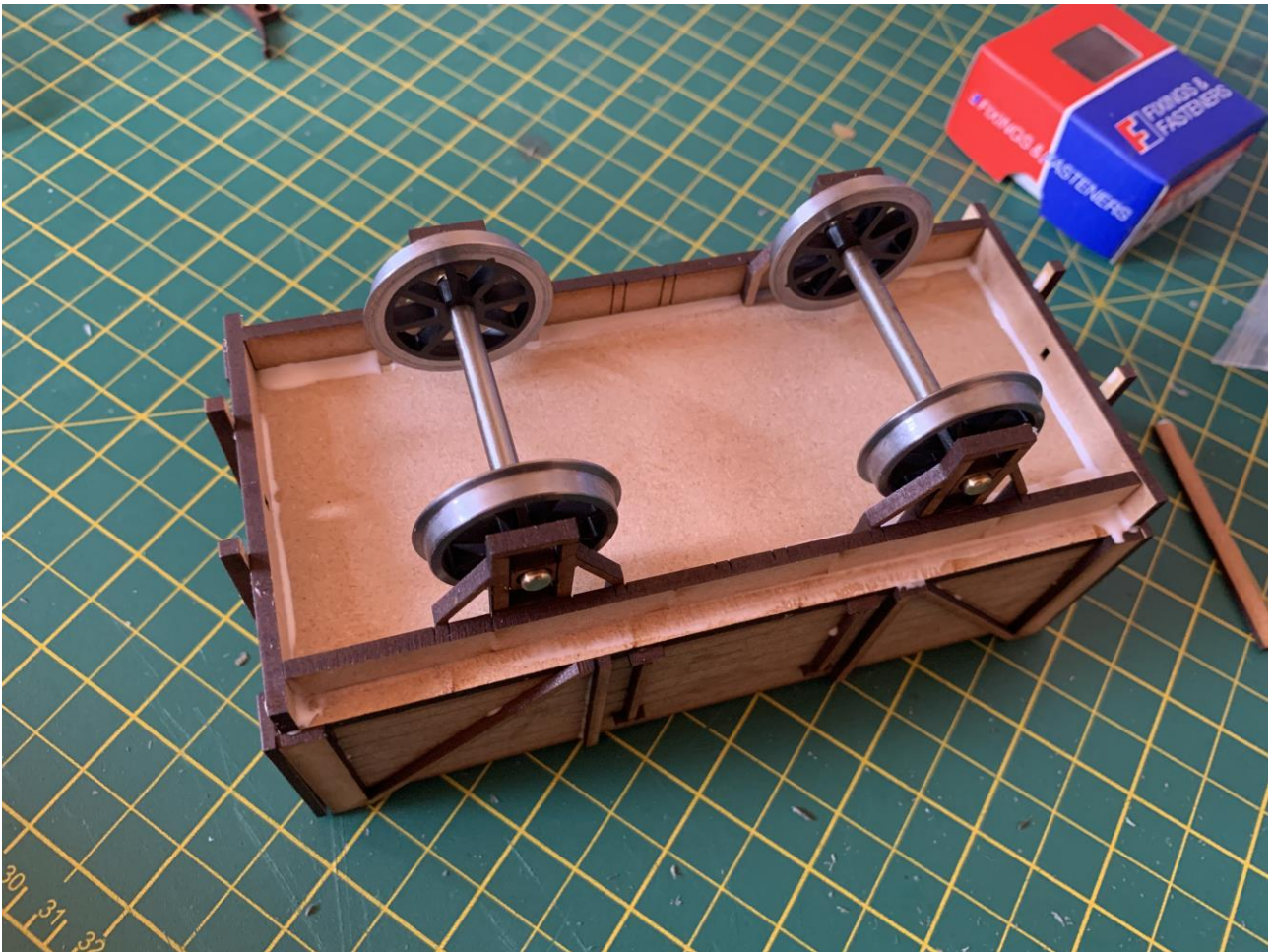
Now is the time to apply the body detailing. These sit on top of the etched detailing on the wagon side.



Now it is time to glue on the end detailing. The pieces on the sides of the end overlap the pieces on the sides to give a clean finish.

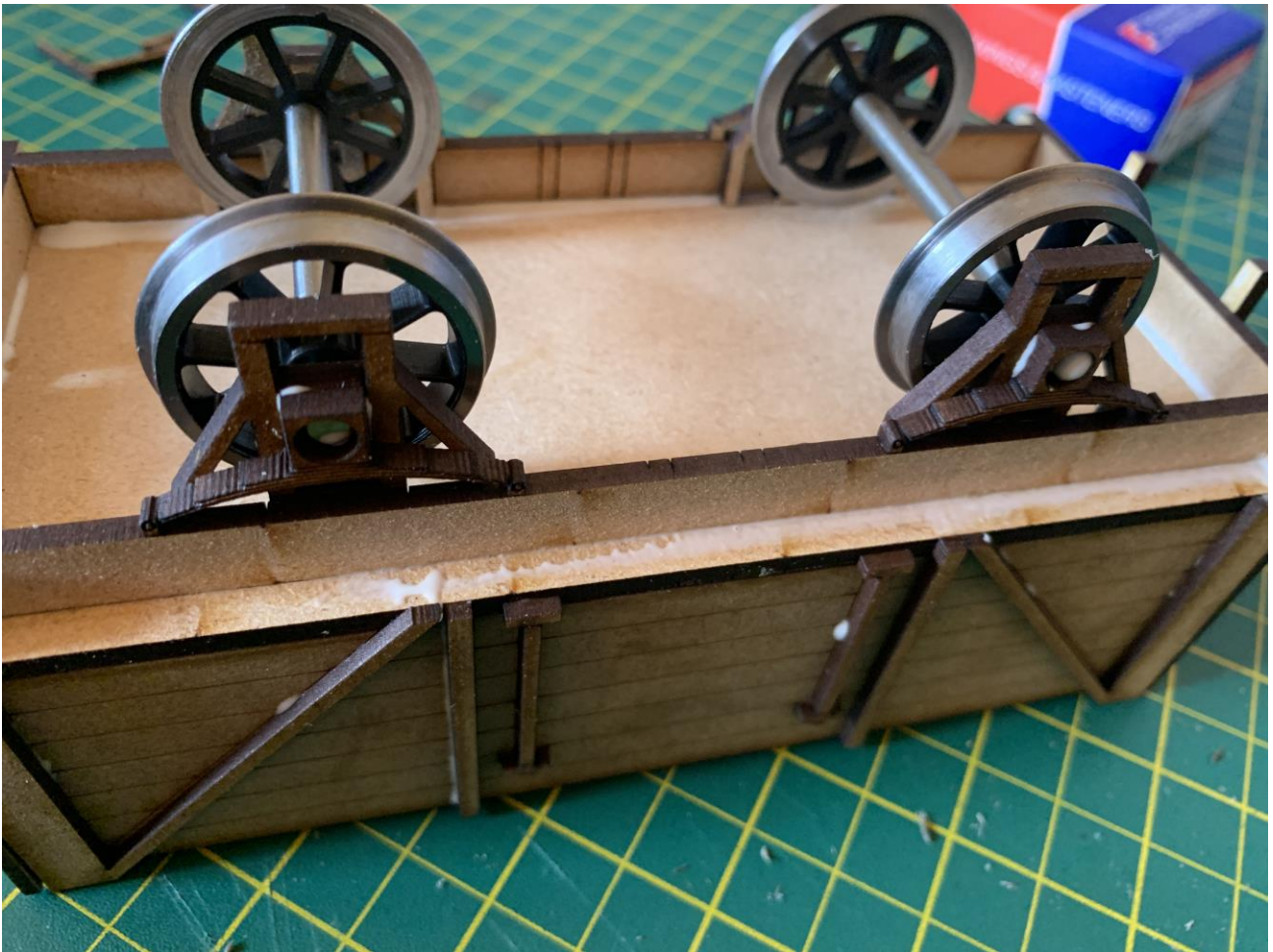


To start on the underframe, first glue on the bufferbeams to both the underside and the end supports.

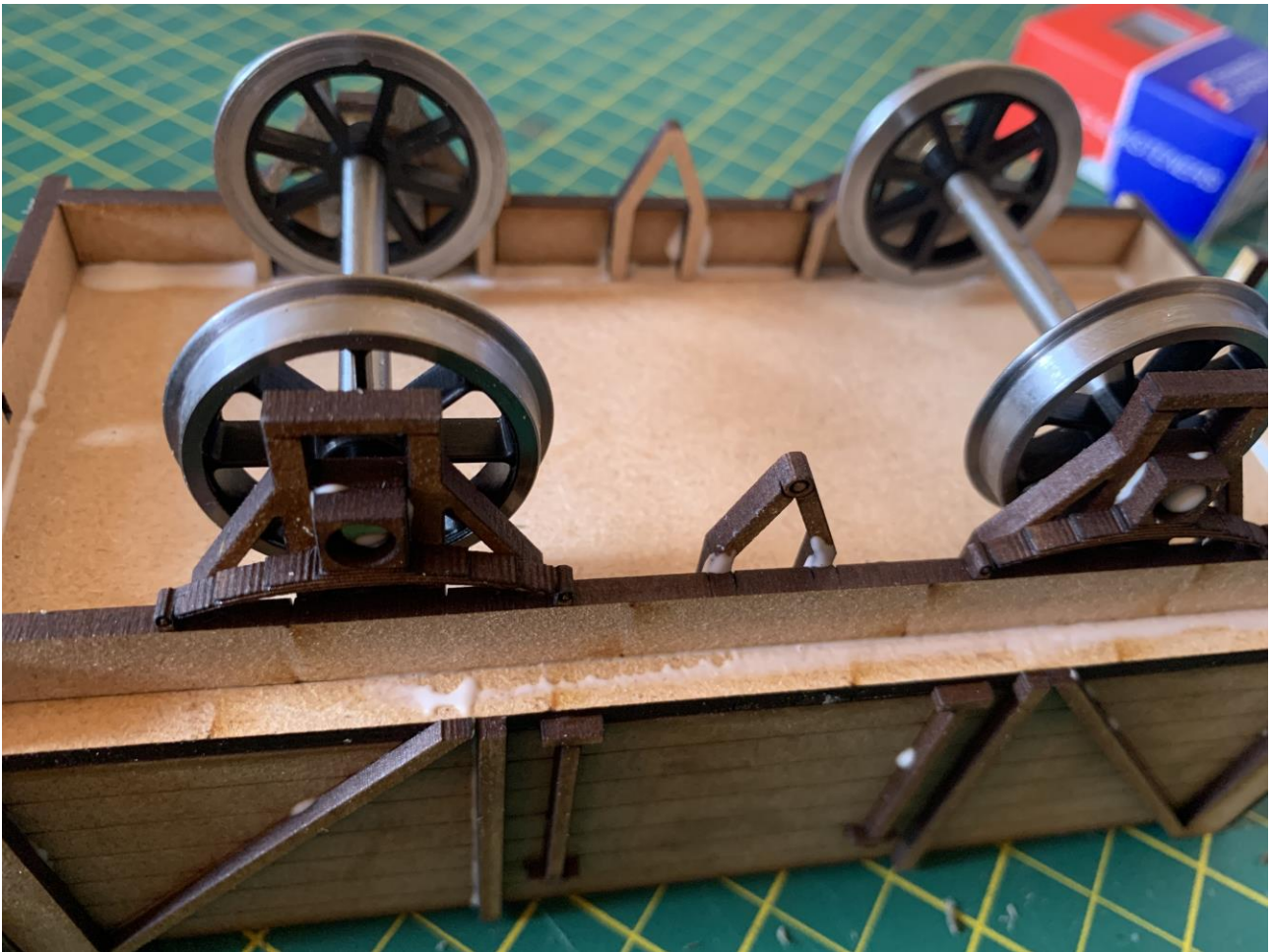


Then glue the chassis sides in place while inserting the wheelsets at the same time. This will produce a rolling chassis in a single step.





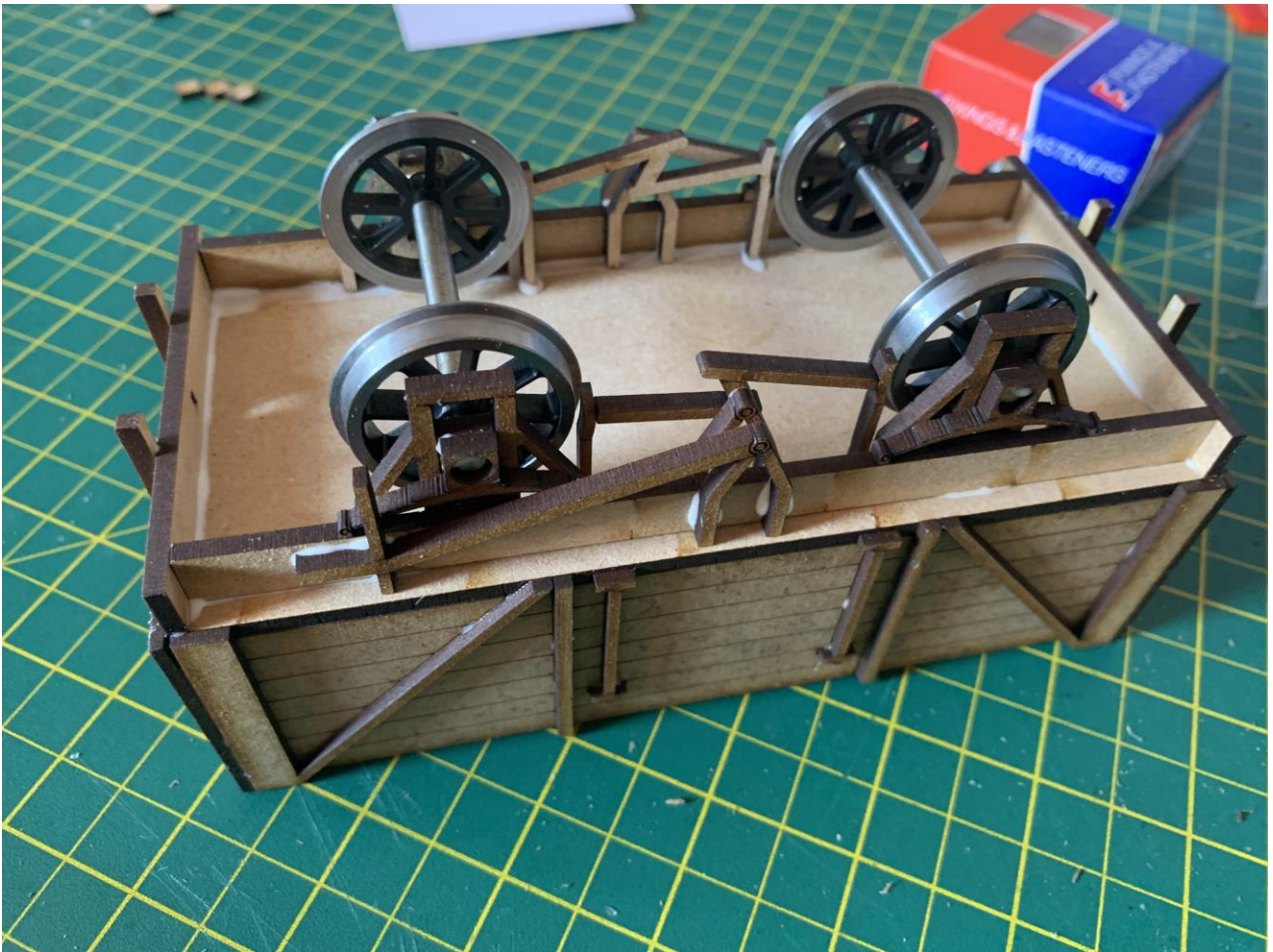
Next step is to glue on the spring detail. This sits on the outside of the axleboxes.



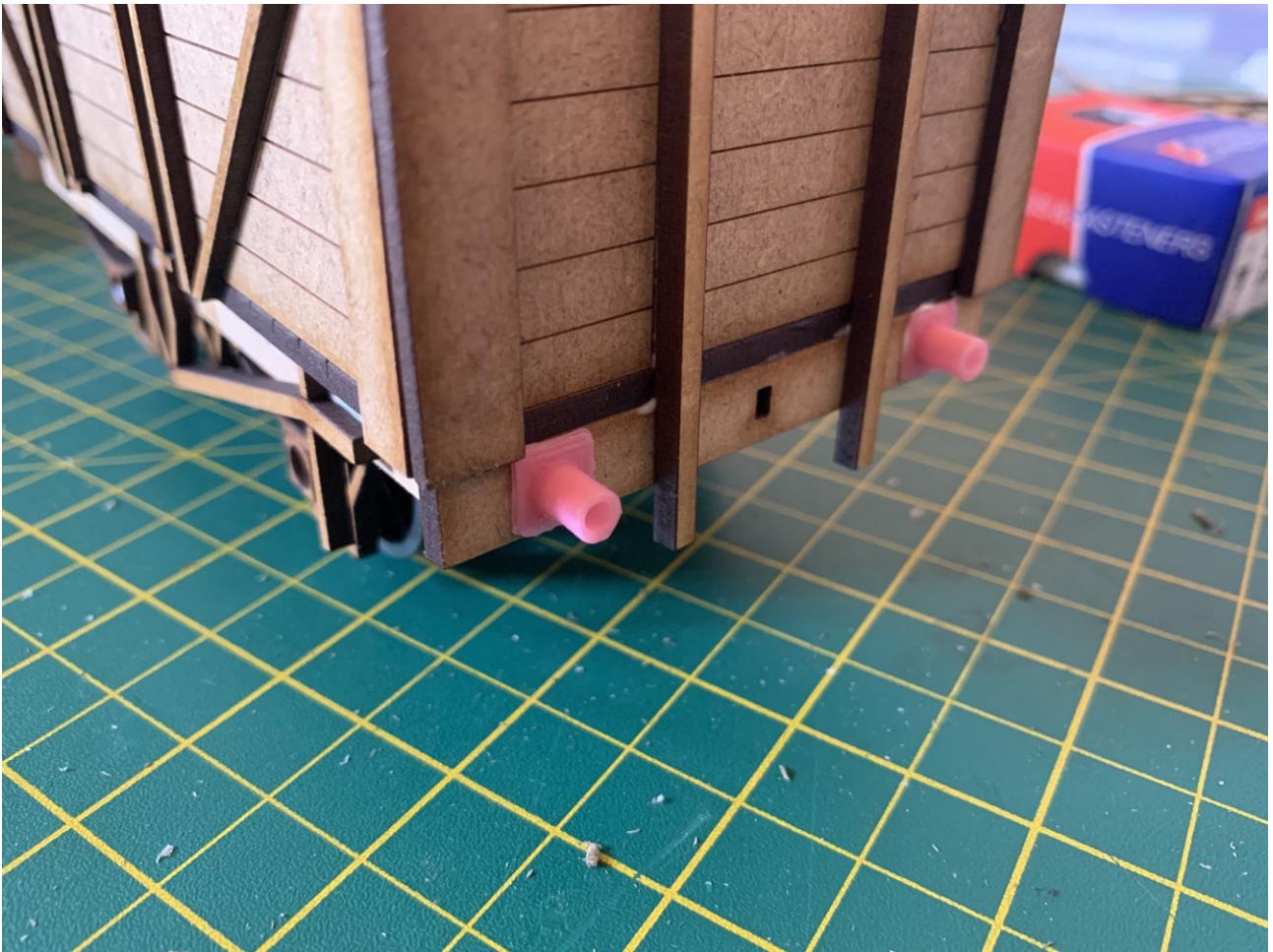
To install the brake gear, start by gluing the V hangers onto their areas on the chassis as labelled by the etched markings on the sides. If you wish to have a wire through the brake gear, you can drill out the etched circle in the centre of each piece for a wire to slide through.



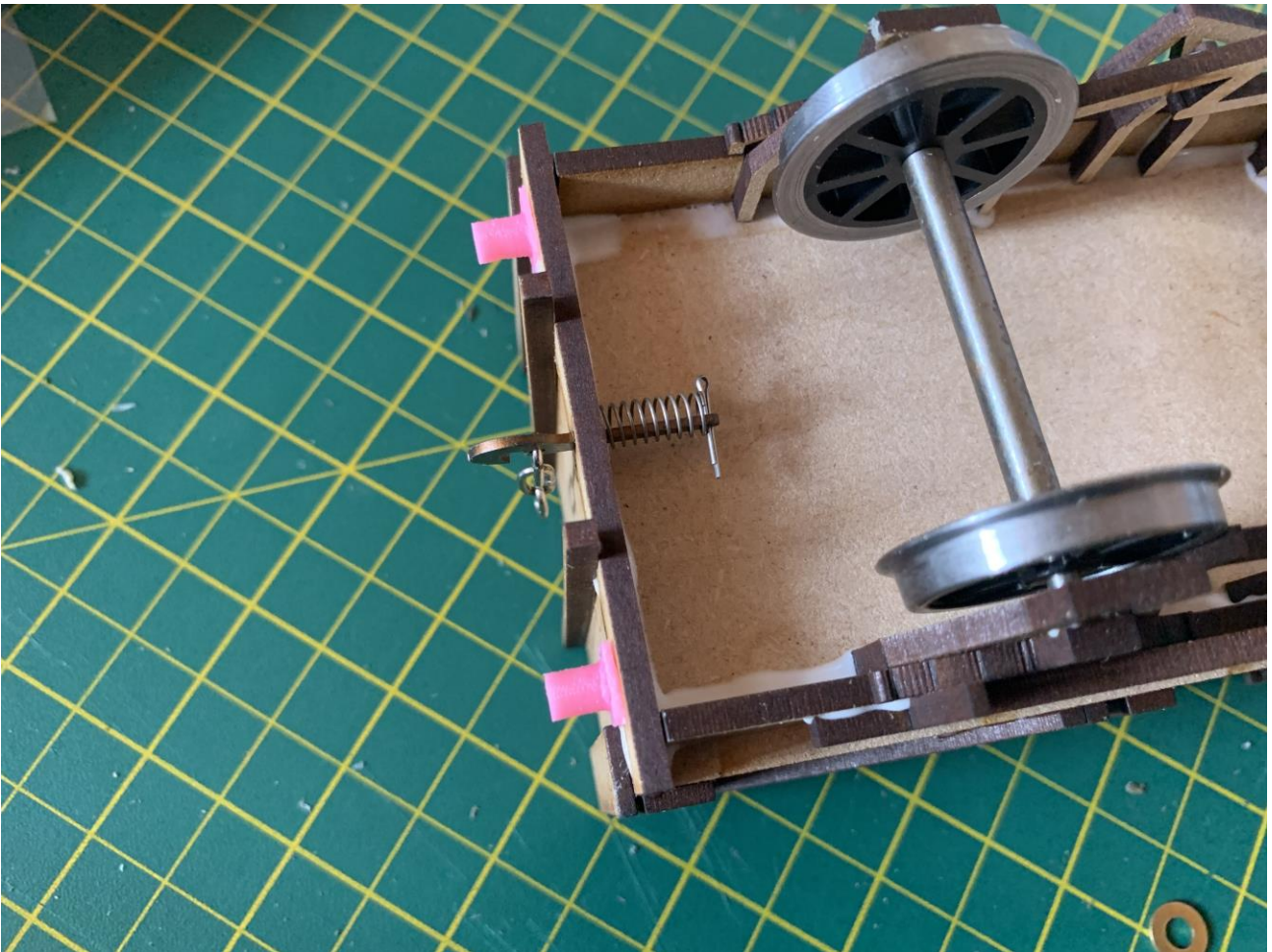
Next you can glue on the brake blocks. These sit behind the internal V hanger and should sit with the wheels able to turn freely.



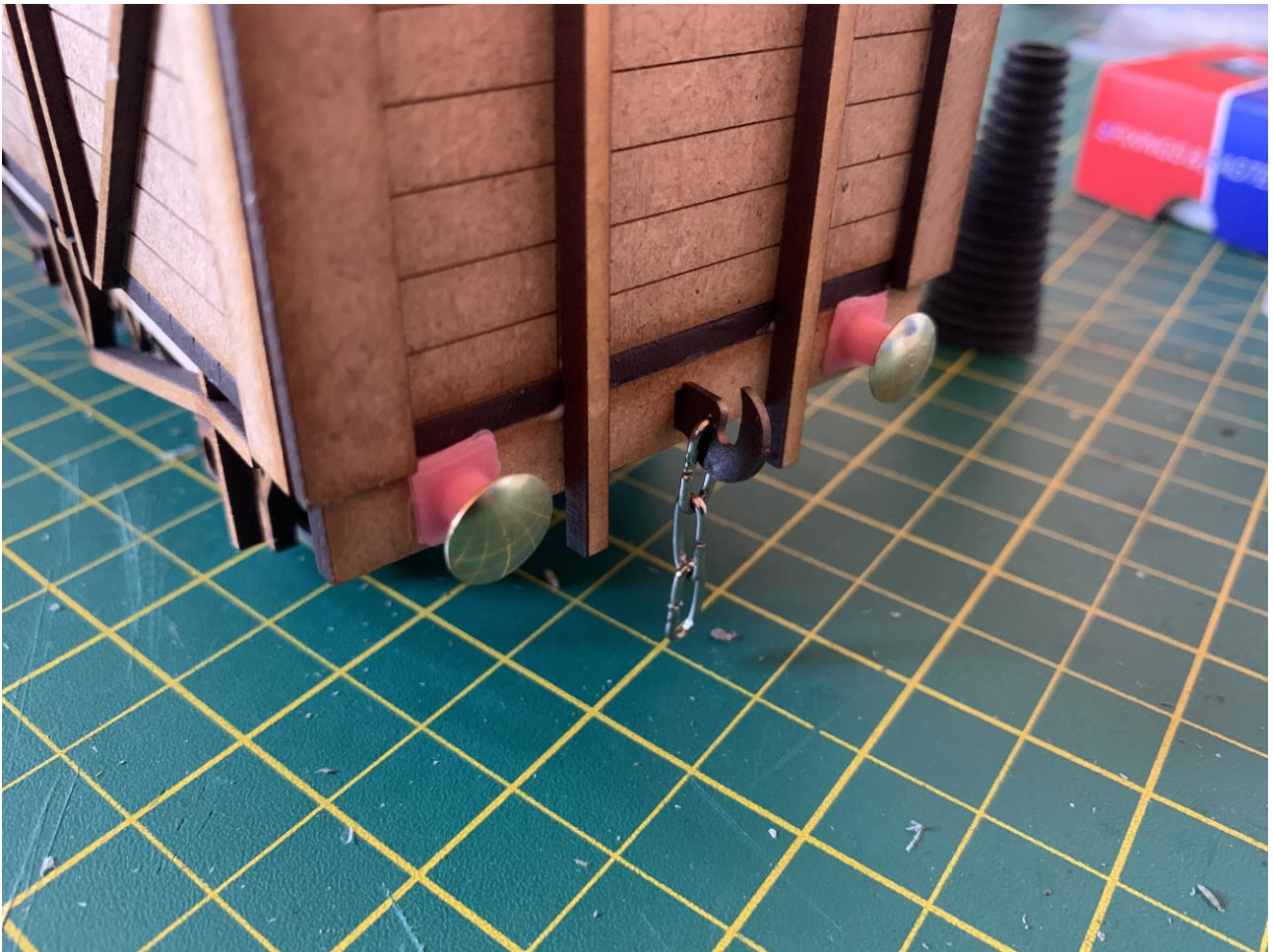
Next glue on the brake handles. These go onto the outside of the model with the V hanger in line with the one on the interior.



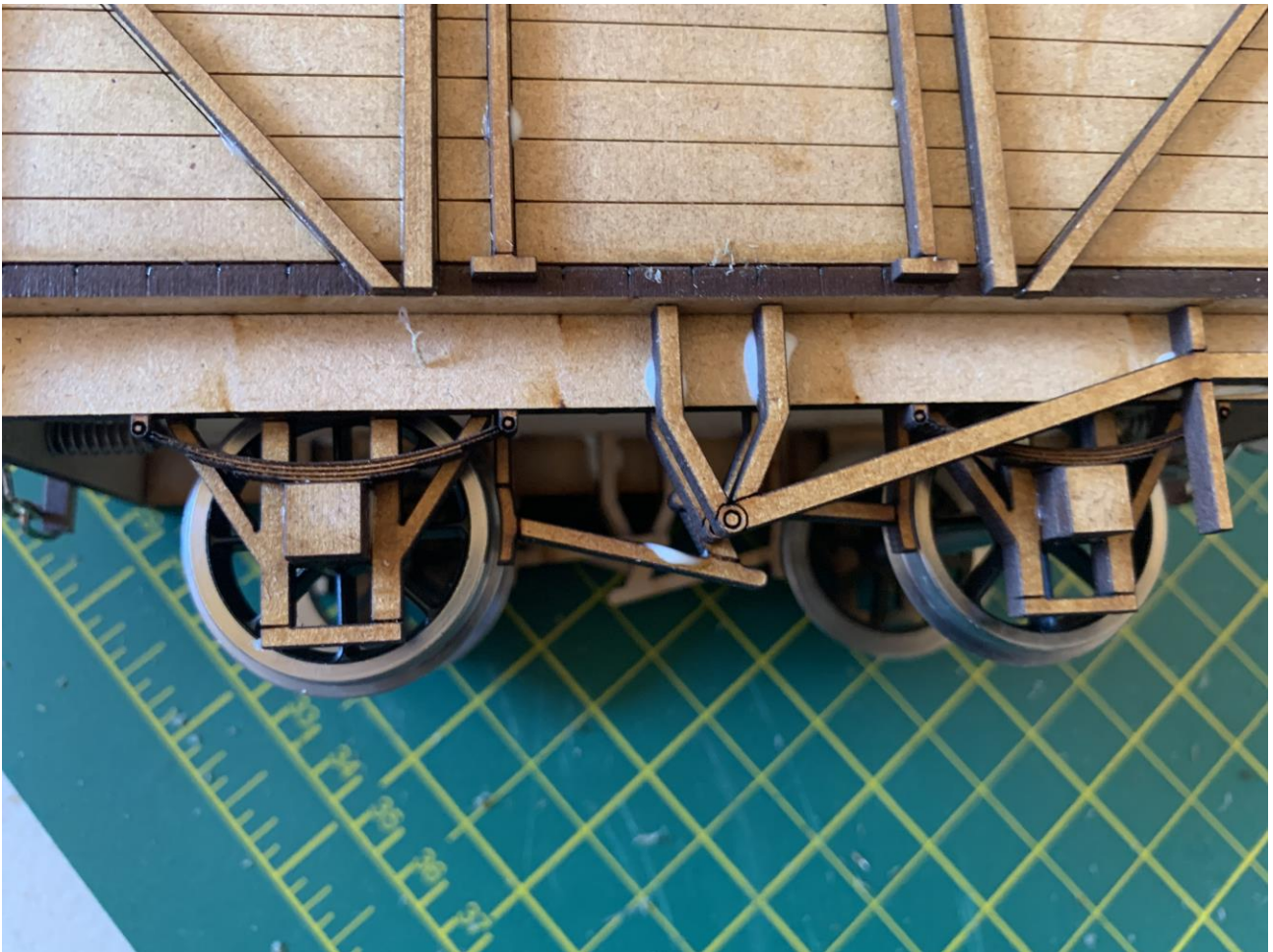
The buffers are formed of two pieces. The first part is to glue on the 3D printed buffer housings into the respective locations as marked on the bufferbeam. For those who wish to use sprung buffers, there is a half etched circle for you to drill through to place the buffers in the correct location.



Coupling wise, these are installed by sliding the coupling hook through the bufferbeam and then pinning the spring in place using a split pin (which is supplied with the couplings).



The final stages of the buffers is to glue in the Brass Pins into place to form the buffer unit. Some straightening of the buffers maybe required due to their manufacturing.



The final stage is to glue on the axlebox covers onto the outside of the axleboxes.

Your Model is now complete.





We hope you enjoy your Bowaters Models kit! If you have any questions, don't hesitate to contact us on [info@bowatersmodels.co.uk](mailto:info@bowatersmodels.co.uk)

We thank you for your custom.