# **C&W Lure Epoxy Bio Based**

C&W Lure Epoxy from Wolfcreek Lures has been the go-to lure clear coat, used by more skilled lure builders than we can count for over a decade.

Introducing the new **C&W Lure Epoxy Bio Based**, Wolfcreek Lures takes a giant leap towards making lurebuilding more sustainable over the next decades to come. Manufactured with renewable bio based components, ensuring a lower carbon footprint and a sustainable development.

Tried, tested and approved on our own hand made wooden lures. If you build lures, you'll want this!

Wolfcreek Lures - Shining bright since 2006.

# **Instructions**

C&W Lure Epoxy Bio Based is a lure building clear coat developed by Wolfcreek Lures. It has a self-degasing formula and cures to a hard, yet flexible coat with perfect crystal clear finish. Lurebuilders appreciate C&W Lure Epoxy for its finish, durability, easy application and also for health- and environmental aspects.

C&W Lure Epoxy is a two-component epoxy coating that you mix together and then brush on to your lure. Can be used both as sealer/primer and as final clear coat. It is made to work best with water based acrylic paint, i.e. Createx, AutoAir, Faskolor etc. to avoid problems with adherence and fish-eyes.

#### Meassue and mix!

- \*Mixing ratio: 100-80 by weight (multiply poured weight of resin by 0.8 to get required amount of hardener, requires digital scale).
- \*Mix thoroughly for 3-4 minutes in a flat sided mixing cup or similar. Be sure to scrape edges of mixing cup.
- \*When mixing larger quantities ( >100 cl) pour mixed epoxy from mixing cup to a larger area container to avoid "fast curing"
- \* Let mixed epoxy set for approx. 5 minutes before appliance.
- \* Apply by brush or prefered method.
- \* Self degasing formula makes torching unnessesary to get rid of bubbles they vanish after epoxy is brushed on. If bubbles still are present after 30 min rotating, torch gently.
- \* Long potlife, 30-40 min.
- \* For best results, rotating curing is recommended.

### Fish-Eyes?

Problems with fish-eyes or poor adherence is often caused by:

- \*Badly mixed epoxy
- \*Dust, particles or fat from fingers etc.
- \*Paint is not compatible with C&W

#### Multiple layers

Multiple coats can be applied after 6-12 hrs curing time, depending on room temperature. No wipe off with alcohol or sanding is required between layers, if done within 36 hrs. After

36 hrs curing, a light sanding and wipe off is required.

# **Curing time**

Curing time varies depending on temperature and humidity. We recommend to use the epoxy in normal room temperature.

Dust free (23°C, 50% RH) in: 4-6 hrs Second layer can earliest be applied in: 6-12 hrs Lures can be handled (still soft) in: 24 hrs Fully cured in: 5-6 days

If you have any more questions or need any help - please contact us and we will do our best to help you out!

Best regards, Anders Ulvforsen, CEO Wolfcreek Lures

www.wolfcreeklures.com