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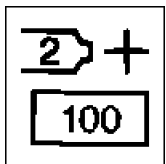
Technical Data Sheet - Product Information

Product: **HOLZPLAST**



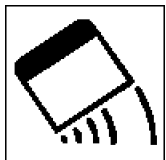
Characteristics:

Highly elastic 2c polyester filler which stays workable for a longer period of time.
 Well suited for repair of damages on wood and chipboards.
 Thick layers cure without cracks and shrinkage.



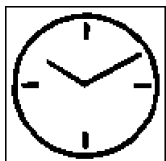
Range of application:

Joineries and furniture industry



Chemical basis:

HOLZPLAST: Unsaturated polyester resins, inert filling material, thixotropic agents and pigments.
Hardener: Benzoyl peroxide



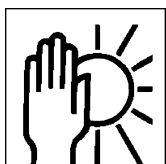
Instructions for use:

The surface must be dry and clean. Remove old coatings or rotten wood.
 Open the caps of filler and hardener and insert the cartridges into the putty dispenser.
 The dispenser automatically portions the correct quantity of hardener and base.
 If no dispenser is available mix with approx. 2% hardener and mix thoroughly.



Pot life:

With 2% hardener: 20-25 minutes
 Excess of hardener does not accelerate the polymerisation rate but might cause loss of adhesion and/or discoloration of the following paint films.

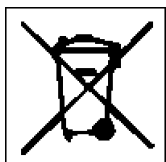


Mixture:

100 parts: airo HOLZPLAST
 2 parts: Hardener

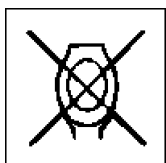
Temperature conditions:

Material and surrounding temperatures should range between +18 °C and +25 °C.
 Do not apply at temperatures below +5 °C



Disposal:

Disposal according to local regulations.



Sanding:

Paper P 80 – 280
 Please dry sand as polyester materials are sensitive to water.

Storage stability:

12 months in tightly closed tins when kept at +20 °C.

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