

## XP Turbo/S High Engagement Lime Green Spring

SKU(s):402RP0039

## **INCLUDED PARTS**

(1) EVP Lime Green Primary Spring

**NOTE:** Engagement should be around 2200RPM.

## **REQUIRED TOOLS**

10mm Socket, Rachet

**Torque Wrench** 

## **INSTALLTION STEPS**

Step 1: Remove clutch cover.

**Step 2:** With your 10mm socket and ratchet, loosen all M6 primary spring clutch cover bolts.

Step 3: Take (3) of the (6) M6 bolts out, apply pressure on the primary spring clutch cover while removing the last (3) bolts. NOTE: There will be tension on the clutch cover.



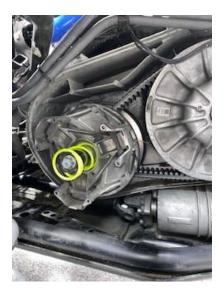
**EVP Lime Green** High Engagement Spring.

OEM Plastic Bushing.

(6) M6 Bolts.



Step 4: Remove the OEM Primary spring and replace it with EVP Lime Green High Engagement Spring.



Step 5: Place the OEM plastic bushing back into the OEM primary spring clutch cover and slide it onto the clutch shaft. NOTE: Apply pressure to line the holes up. Hand thread all 6 bolts into the clutch.

**Step 6:** With your torque wrench, torque all M6 bolts to 100 in-lbs (8.3 ft-lbs).



Step 7: Install clutch cover back onto the vehicle.



Thank you for choosing Evolution Powersports products. If you require further assistance, please call our Tech Support @ (715) 247-3862

**Note:** This product is exempt from the emission standards and related requirements of 40 C.F.R. § 1051 as provided by 40 C.F.R. § 1051.620, and California law [e.g., vehicle code§§ 27156 and 38391]. This product is sold only for use in connection with EPA certified, purpose-built, nonroad vehicles used solely for closed course, nonroad competition/racing and not used for any recreational purpose or on public highways or right of ways maintained by and open to the public. This product is sold only in connection with machines that do not fall under state and/or federal noise or emission standards/regulations. Purchasers who/that purchase this product represent and warrant that the product is purchased only in connection with EPA -certified, emission-regulations-exempt and noise-regulations-exempt competition/racing vehicles as interpreted under applicable state and/or federal law. Questions: Call Evolution Powersports at (715) 247-3862.