

INSTALLATION INSTRUCTIONS

XP Turbo/S High Engagement Clutch Kit Stage 1-5

SKU(s): 402FP0040



	STOCK	STAGE 1	STAGE 2	STAGE 3	STAGE 4	STAGE 5
		Lime	Lime	Lime	Lime	Lime
PRIMARY SPRING		Green	Green	Green	Green	Green
HOLE 1	2. 3/8" ss	2. 1/2"ss	2. 1/2"ss	2. 1/2"ss	2. 1/2"ss	2. 1/2"ss
HOLE 2	2. 1/4" ss	2. 3/8" ss	2. 3/8" ss	2. 3/8" ss	2. 3/8" ss	2. 3/8" ss
HOLE 3	0	2. 3/8" ss	2. 3/8" ss	2. 3/8" ss	2. 1/4" ss	2. 1/4" ss
HOLE 4	0	0	2. 3/16"ss	2. 3/16"ss	2. 3/16"ss	2. 3/16"ss
HOLE 5	0	0	0	0	2. 3/16" ss	2. 3/16"ss
SECONDARY						
SPRING	stock	stock	stock	stock	stock	stock
HELIX	stock	stock	stock	stock	stock	stock
		8400-	8400-	8400-	8400-	8400-
OPERATING RPM	8500	8600	8600	8600	8600	8600

<u>1 Lime Green Primary Spring:</u> Approximate Engagement 2200 RPM



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NOTE: Always install a set screw on both sides of the weight arm. Install the screws with the provided blue thread locking agent. Make sure the screws are installed with an equal amount of thread engagement.

Thank you for choosing Evolution Powersports products. If you require further assistance, please call our Tech Support @ (715) 247-3862

Note: This product is exempt from the emission standards and related requirements of 40 C.F.R. § 1051 as provided by 40 C.F.R. § 1051.620, and California law [e.g., vehicle code§§ 27156 and 38391]. This product is sold only for use in connection with EPA certified, purpose-built, nonroad vehicles used solely for closed course, nonroad competition/racing and not used for any recreational purpose or on public highways or right of ways maintained by and open to the public. This product is sold only in connection with machines that do not fall under state and/or federal noise or emission standards/regulations. Purchasers who/that purchase this product represent and warrant that the product is purchased only in connection with EPA -certified, emission-regulations-exempt and noise-regulations-exempt competition/racing vehicles as interpreted under applicable state and/or federal law. Questions: Call Evolution Powersports at (715) 247-3862.



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