



## XP Turbo/S Clutch Kit Stage 1-5

SKU(s): 402FP0000

	STOCK	STAGE 1	STAGE 2	STAGE 3	STAGE 4	STAGE 5
<b>PRIMARY SPRING</b>		Red/Blue	Red/Blue	Red/Blue	Red/Blue	Red/Blue
<b>HOLE 1</b>	2. 3/8" ss	2. 1/2"ss	2. 1/2"ss	2. 1/2"ss	2. 1/2"ss	2. 1/2"ss
<b>HOLE 2</b>	2. 1/4" ss	2. 3/8" ss	2. 3/8" ss	2. 3/8" ss	2. 3/8" ss	2. 3/8" ss
<b>HOLE 3</b>	0	2. 3/8" ss	2. 3/8" ss	2. 3/8" ss	2. 1/4" ss	2. 1/4" ss
<b>HOLE 4</b>	0	0	2. 3/16"ss	2. 3/16"ss	2. 3/16"ss	2. 3/16"ss
<b>HOLE 5</b>	0	0	0	0	2. 3/16" ss	2. 3/16"ss
<b>SECONDARY SPRING</b>	stock	stock	stock	stock	stock	stock
<b>HELIX</b>	stock	stock	stock	stock	stock	stock
<b>OPERATING RPM</b>	8500	8300-8500	8300-8500	8300-8500	8300-8500	8300-8500

**NOTE:**

1 Blue Primary Spring: Approximate Engagement 2000 RPM.

1 Red Primary Spring: Approximate Engagement 1800 RPM.



**NOTE:** Always install a set screw on both sides of the weight arm. Install the screws with the provided blue thread locking agent. Make sure the screws are installed with an equal amount of thread engagement.



## INSTALLATION INSTRUCTIONS

Thank you for choosing Evolution Powersports products. If you require further assistance, please call our Tech Support @ (715) 247-3862

**Note:** This product is exempt from the emission standards and related requirements of 40 C.F.R. § 1051 as provided by 40 C.F.R. § 1051.620, and California law [e.g., vehicle code §§ 27156 and 38391]. This product is sold only for use in connection with EPA certified, purpose-built, nonroad vehicles used solely for closed course, nonroad competition/racing and not used for any recreational purpose or on public highways or right of ways maintained by and open to the public. This product is sold only in connection with machines that do not fall under state and/or federal noise or emission standards/regulations. Purchasers who/that purchase this product represent and warrant that the product is purchased only in connection with EPA -certified, emission-regulations-exempt and noise-regulations-exempt competition/racing vehicles as interpreted under applicable state and/or federal law. Questions: Call Evolution Powersports at (715) 247-3862.

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