



X3 XR Series Billet PTO Cover Kit

SKU(s): 804FC0193 Kit, 804FC0188 Cover Only

INCLUDED PARTS

(1) 7075 Billet PTO Cover
(1) PTO Gasket
(1) Circlip
(1) Roller Bearing
(1) Oil Seal

REQUIRED TOOLS

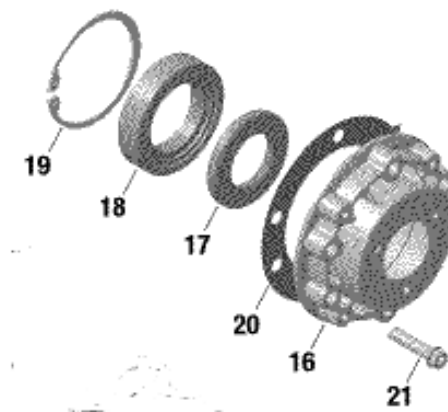
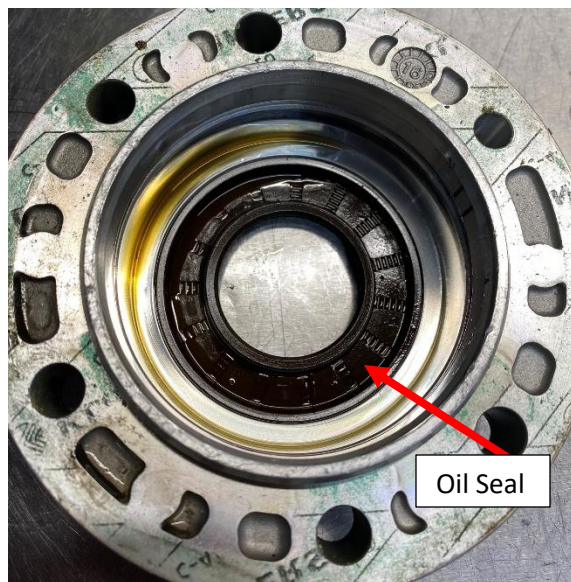
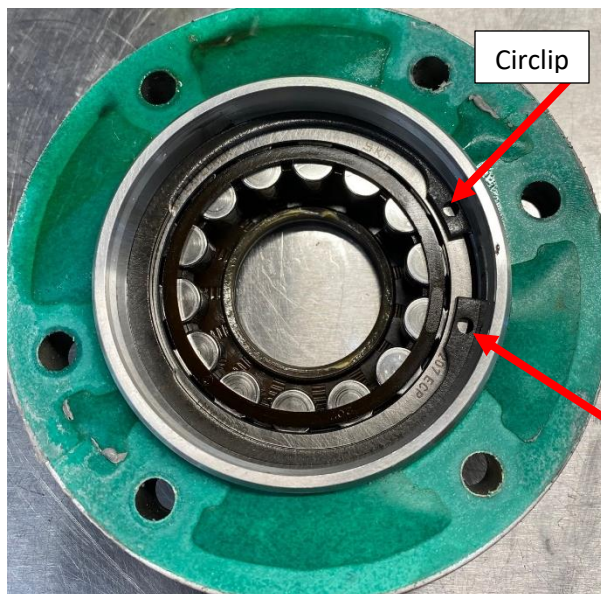
Circlip Tool
Torque Wrench
Map Gas
Torx Sockets
Socket Set



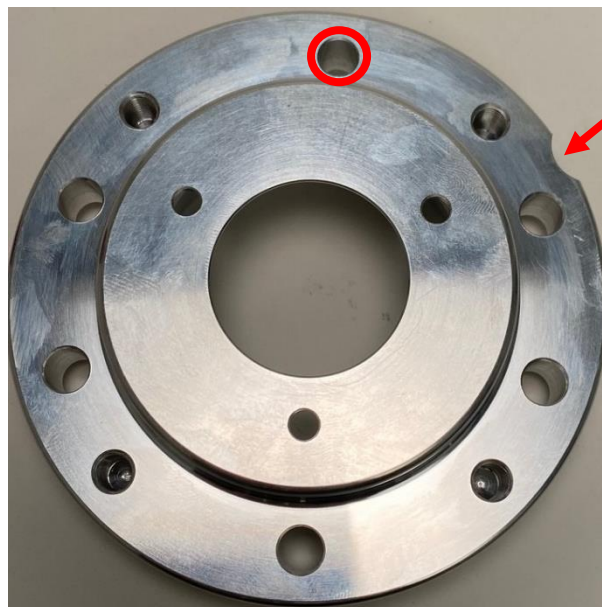
Step 1: You can do this installation with the motor out or in the vehicle. To access the PTO cover on the vehicle, remove the clutch cover, primary and secondary clutch, and back clutch cover.

Step 2: Remove the (6) M8x35mm Torx screws holding the cover on. Once all screws are removed, you can pull the cover off. It may take some finessing.

Step 3: Once the PTO assembly is removed, remove the circlip. Heat up the outside of the cover with Map Gas, turn the cover over and drop it evenly onto a table (open face down). This will remove the roller bearing from its seat and allow it to be removed without damaging it. Underneath the roller bearing will be an oil seal.



Step 4: Reinstall the components into the Billet PTO cover in this order: oil seal, roller bearing, circlip, PTO gasket. Circled in red is the top hole.



Notch is at the 2
O'clock position.

Step 5: Install the new billet PTO cover, torque all (6) M8 x 35mm Torx screws to 17 ft lbs.

Step 6: Reinstall the rear CVT cover, followed by the secondary and primary clutches.

Thank you for choosing Evolution Powersports products. If you require further assistance, please call our Tech Support @ (715) 247-3862

Note: *This product is exempt from the emission standards and related requirements of 40 C.F.R. § 1051 as provided by 40 C.F.R. § 1051.620, and California law [e.g., vehicle code §§ 27156 and 38391]. This product is sold only for use in connection with EPA certified, purpose-built, nonroad vehicles used solely for closed course, nonroad competition/racing and not used for any recreational purpose or on public highways or right of ways maintained by and open to the public. This product is sold only in connection with machines that do not fall under state and/or federal noise or emission standards/regulations. Purchasers who/that purchase this product represent and warrant that the product is purchased only in connection with EPA -certified, emission-regulations-exempt and noise-regulations-exempt competition/racing vehicles as interpreted under applicable state and/or federal law. Questions: Call Evolution Powersports at (715) 247-3862.*