



### **X3 “The Clamp” Plenum Brace**

**SKU(s): 203FC0051**

#### **INCLUDED PARTS**

(1) EVP “The Clamp”

#### **REQUIRED TOOLS**

Dremel or Air Grinding Tool
-Oval Shape High Speed Cutter for Plastic/Wood
Allen Wrench Set
Spring Tool
Metric Sockets, Ratchet
T-30 Torx

#### **INSTALLATION STEPS:**

**Step 1:** Remove rear valence

**Step 2:** Remove muffler

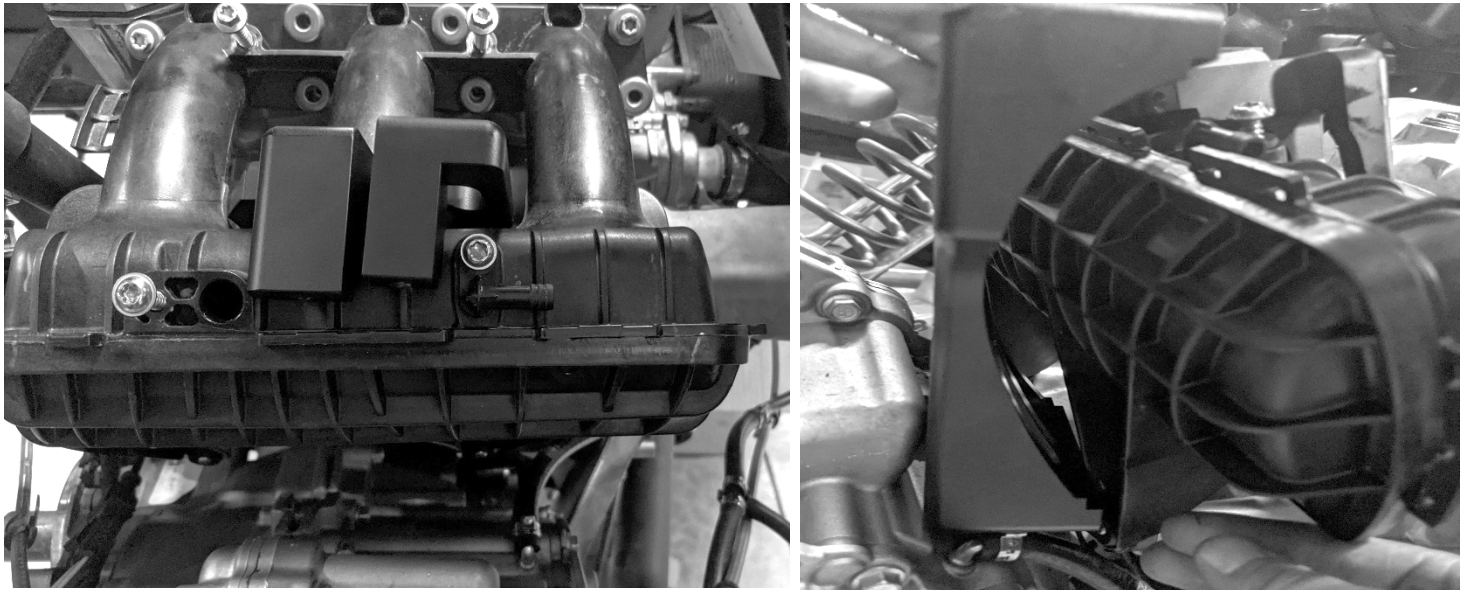
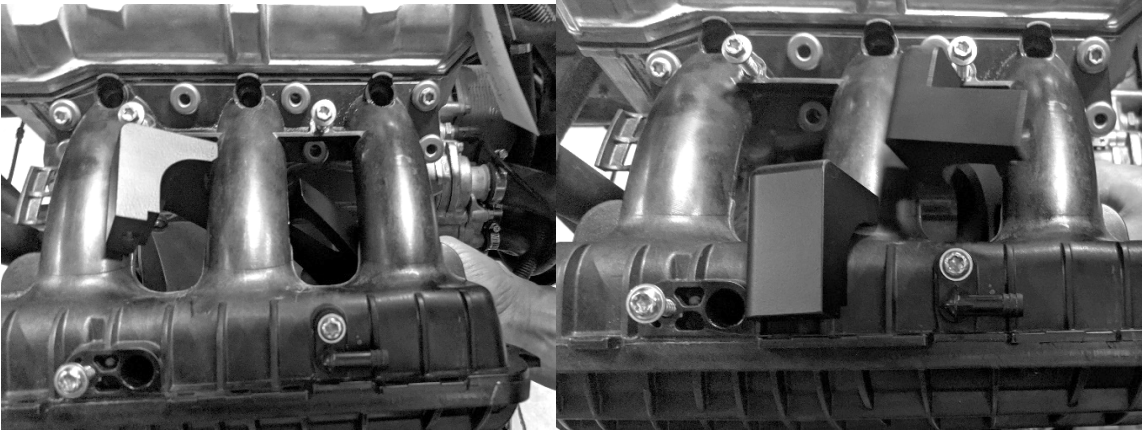
**Step 3:** Unplug MAP sensor and remove from plenum

**Step 4:** Cover MAP sensor hole with tape

**Step 5:** Using a Dremel tool or air grinder, remove tabs shown in the picture below. Be careful not to compromise the integrity of the runners by only removing as much material as necessary for THE CLAMP installation.



**Step 6:** Once tabs are removed put the left half of the inside in place first and then the right.



**Step 7:** Now that all (3) pieces are installed, start all (4) bolts before tightening them down.

**Step 8:** When tightening the (2) bottom bolts it is easiest to use a 6mm Allen socket.

**Step 9:** Tighten all (4) bolts.



## INSTALLATION INSTRUCTIONS

Thank you for choosing Evolution Powersports products. If you require further assistance, please call our Tech Support @ (715) 247-3862

**Note:** This product is exempt from the emission standards and related requirements of 40 C.F.R. § 1051 as provided by 40 C.F.R. § 1051.620, and California law [e.g., vehicle code §§ 27156 and 38391]. This product is sold only for use in connection with EPA certified, purpose-built, nonroad vehicles used solely for closed course, nonroad competition/racing and not used for any recreational purpose or on public highways or right of ways maintained by and open to the public. This product is sold only in connection with machines that do not fall under state and/or federal noise or emission standards/regulations. Purchasers who/that purchase this product represent and warrant that the product is purchased only in connection with EPA -certified, emission-regulations-exempt and noise-regulations-exempt competition/racing vehicles as interpreted under applicable state and/or federal law. Questions: Call Evolution Powersports at (715) 247-3862.

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