



## **X3 Race Muffler Bypass Straight Pipe**

**SKU(s): 300DC0010**

### **INCLUDED PARTS**

(1) EVP Bypass Pipe
(1) EVP Mounting Bracket

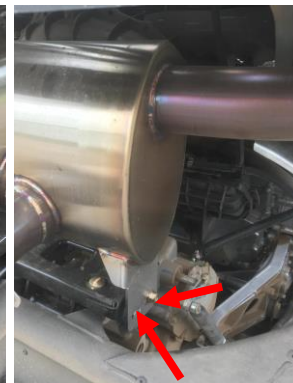
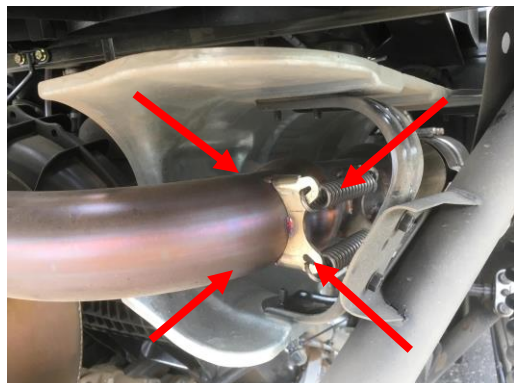
### **REQUIRED TOOLS**

T-30 Torx
Spring Puller

### **INSTALLATION STEPS**

**Step 1:** Remove the rear fascia from your X3. The panel is mounted using five torx bolts, three along the top and two on the bottom.

**Step 2:** Remove the four muffler springs (left image), using a spring puller is recommended. Remove the muffler by taking out the four mounting bolts (right images).



**Step 3:** Install and mount the Muffler Bypass Pipe and bracket with the bolts loosely installed then hook up all four springs. Keep the bolts loose until the rear fascia is reinstalled.

**Step 4:** Attach the rear fascia with the five T-30 Torx bolts. Center the exhaust pipe in the hole of the rear fascia and tighten all bolts. Installation of the Cat Bypass is complete.



## INSTALLATION INSTRUCTIONS

Thank you for choosing Evolution Powersports products. If you require further assistance, please call our Tech Support @ (715) 247-3862

**Note:** This product is exempt from the emission standards and related requirements of 40 C.F.R. § 1051 as provided by 40 C.F.R. § 1051.620, and California law [e.g., vehicle code §§ 27156 and 38391]. This product is sold only for use in connection with EPA certified, purpose-built, nonroad vehicles used solely for closed course, nonroad competition/racing and not used for any recreational purpose or on public highways or right of ways maintained by and open to the public. This product is sold only in connection with machines that do not fall under state and/or federal noise or emission standards/regulations. Purchasers who/that purchase this product represent and warrant that the product is purchased only in connection with EPA -certified, emission-regulations-exempt and noise-regulations-exempt competition/racing vehicles as interpreted under applicable state and/or federal law. Questions: Call Evolution Powersports at (715) 247-3862.

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