



## X3 Primary Clutch Bolt

SKU(s): 404FC0018

### INCLUDED PARTS

(1) EVP Primary Clutch Bolt

### REQUIRED TOOLS

Torque Wrench

22mm Socket



### Performance Features

- 2mm larger OD than the OEM bolt where it passes through the puller threads before engaging the crankshaft which equates to 50% more torque holding capability.
- Made from heat treated ARP 2000 and can withstand 220,000PSI.
- More thread engagement on the crankshaft to prevent stripping out the threads.
- Reuses the OEM clutch washer.

### Installation:

**Step 1:** Remove OEM bolt

**Step 2:** Install new EVP primary clutch bolt.

**Step 3:** With a torque wrench and a 22mm socket, torque the bolt to 115 ft-lbs.

**NOTE:** OEM Torque specification on the bolt is 89 ft-lbs.



## INSTALLATION INSTRUCTIONS

Thank you for choosing Evolution Powersports products. If you require further assistance, please call our Tech Support @ (715) 247-3862

**Note:** This product is exempt from the emission standards and related requirements of 40 C.F.R. § 1051 as provided by 40 C.F.R. § 1051.620, and California law [e.g., vehicle code §§ 27156 and 38391]. This product is sold only for use in connection with EPA certified, purpose-built, nonroad vehicles used solely for closed course, nonroad competition/racing and not used for any recreational purpose or on public highways or right of ways maintained by and open to the public. This product is sold only in connection with machines that do not fall under state and/or federal noise or emission standards/regulations. Purchasers who/that purchase this product represent and warrant that the product is purchased only in connection with EPA -certified, emission-regulations-exempt and noise-regulations-exempt competition/racing vehicles as interpreted under applicable state and/or federal law. Questions: Call Evolution Powersports at (715) 247-3862.

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