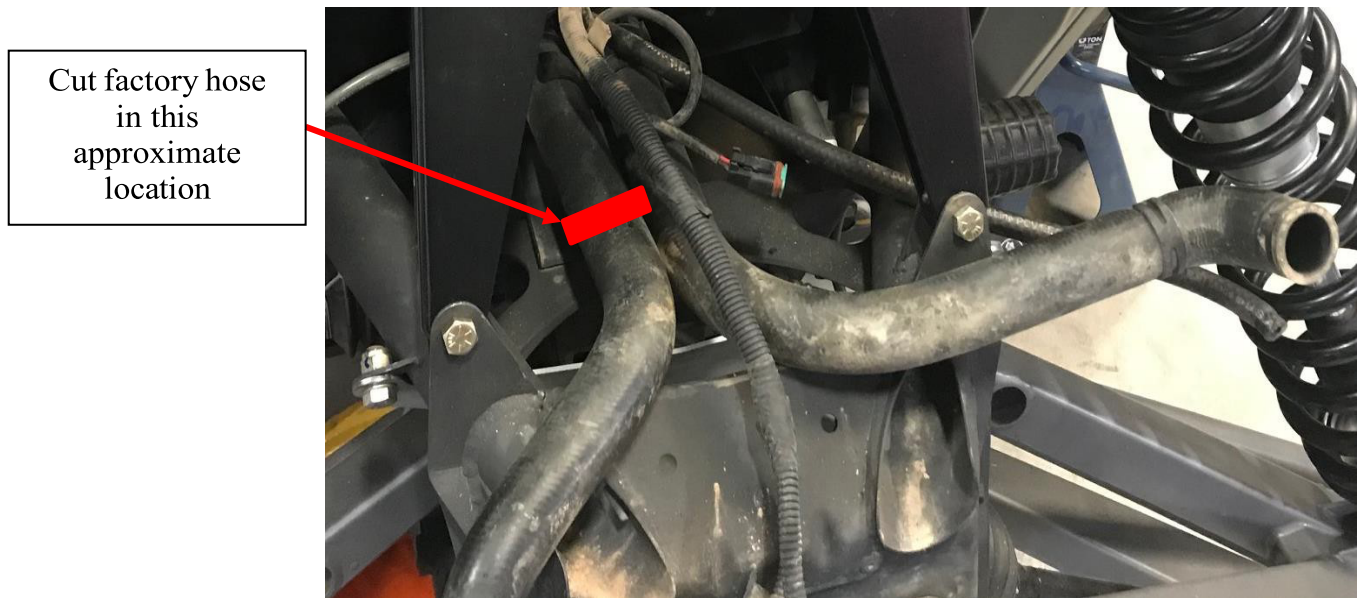


2017-'23 X3 Dual-Bypass Radiator

1. Remove stock radiator from the chassis.
2. Install factory fan onto new C&R Racing radiator.
3. Locate the outlet water line on the chassis. Cut the hose around the area underneath the shock tower, or where the line starts to straighten out to run towards the back of the chassis.



1. Install supplied 1" hose barb coupling into where the line was just cut on the chassis side. Attach hose clamp and tighten.
2. Place the cut off piece of the hose onto the other end of the hose barb connector. Rotate the line around to be placed on the driver's side of the radiator. Attach hose clamp onto the hose barb connector and tighten.
3. Reinstall the new radiator and oem fan shroud assembly.

4. Attach hoses to the radiator hose barb fittings.
5. Fill the cooling system from the reservoir and bleed per the necessary step in the manual.