



## **X3 Bed Delete Kit**

**SKU(s): Black (925FC0029), Brushed (925RC0034)**

### **INCLUDED PARTS**

(1) Front Right Support Bracket
(1) Front Left Support Bracket
(1) Rear Right Support Bracket
(1) Rear Left Support Bracket
(1) Center Rear Support Bracket
(10) 1/4 x 3/4" Stainless Button Head Screw
(4) 1/4 x 1/2" Stainless Button Head Screw
(2) 1/4 x 2 1/2" Stainless Button Head Screw
(16) 1/4" Stainless Washer
(16) 1/4" Nylon Lock Washer

### **REQUIRED TOOLS**

T-30 Torx
T-40 Torx
10mm Socket
5/32" Allen
7/16" Socket



**INSTALLATION INSTRUCTION**

**Step 1:** Remove the T30(4) fasteners that hold the bed to the chassis.

**Step 2:** Remove the T30(10) fasteners and 10mm nuts that hold the bed to the body.

**Step 3:** If your machine has the stock cage, remove the T40(4) fasteners from the cage posts.

**Step 4:** Remove the T30(5) fasteners and rear facia from the machine.

**Step 5:** Lift the bed and frame supports from the chassis and set aside, they will not be reused.



**Step 6:** Remove the 10mm(2) bolts on the bed support. These will be reused on the fender supports brackets.

**Step 7:** Use the 1/4 x 1/2" screws (4) with lock nuts (4) and washers(4) loosely install the left and right front fender support brackets. **NOTE:** The washer is used at the head of the screw.

**Step 8:** Use the 10mm(2) bolts and T30(2) fasteners with 10mm nuts to mount the lower portion of the fender supports to the bed support.



**Step 9:** Use the 1/4 x 3/4" screws (4) lock nuts (4) and washers (4) loosely install the left and right rear fender support brackets the brake light and body.

**Step 10:** Use the 1/4 x 2 1/2" screws (2) lock nuts (2) and washers (2) to mount the bracket to the frame.



**Step 11:** Use the 1/4 x 3/4" screws (6) lock nuts (6) and washers (6) loosely install the center rear support bracket.

**Step 12:** After the bed delete kit is assembled torque all fasteners to 64 in-lbs. (5.3 ft lbs)



Thank you for choosing Evolution Powersports products. If you require further assistance, please call our Tech Support @ (715) 247-3862

**Note:** This product is exempt from the emission standards and related requirements of 40 C.F.R. § 1051 as provided by 40 C.F.R. § 1051.620, and California law [e.g., vehicle code §§ 27156 and 38391]. This product is sold only for use in connection with EPA certified, purpose-built, nonroad vehicles used solely for closed course, nonroad competition/racing and not used for any recreational purpose or on public highways or right of ways maintained by and open to the public. This product is sold only in connection with machines that do not fall under state and/or federal noise or emission standards/regulations. Purchasers who/that purchase this product represent and warrant that the product is purchased only in connection with EPA -certified, emission-regulations-exempt and noise-regulations-exempt competition/racing vehicles as interpreted under applicable state and/or federal law. Questions: Call Evolution Powersports at (715) 247-3862.