



## **Spark Arrestor Installation**

**SKU(s): (2.5") 300DU0169, (3.0") 300DU0170**

### **INCLUDED PARTS**

(1) EVP Spark Arrestor

### **REQUIRED TOOLS**

5mm Allen Wrench

**Step 1:** Make sure the vehicle is cold and in park.

**Step 2:** You will find the spark arrester on the exhaust exit, remove the 5mm Allen.

**Step 3:** Place the new spark arrester into the exhaust and tighten the 5mm Allen.

## **For Defender Spark Arrestor**

**Step 1:** Make sure the vehicle is cold and in park.

**Step 2:** Open the utility box.

**Step 3:** Remove the (3) bolts holding the exhaust tip on. Remove the exhaust tip and gasket.

**Step 4:** Inside the exhaust tip, you will find the spark arrester. Replace the spark arrester.

**Step 5:** Install the gasket and (3) bolts mounting the tip to the muffler.

**Step 6:** Close the utility box.

**NOTE:** After installing your new muffler, run the vehicle for at least 10 minutes without the spark arrester screen installed. This is to make sure that any loose fibers that are left inside the muffler during the manufacturing process are cleared out of the system. Please re-install after this clean out period.

**Reminder:** It may not be legal to drive your side by side in certain areas without a spark arrester. It is the customers responsibility to see what their local laws and regulations are.