



Pro XP & Turbo R Clutch Cover Spacer Kit

SKU(s): 404FP0046

INCLUDED PARTS

(1) Clutch Cover Spacer
(2) O-Ring
(6) M6 Stainless Cap Nyloc Nut
(6) M6 Stainless Screw

REQUIRED TOOLS

3 1/4" Whole Saw, Drill
10mm Open End Wrench
Small Torch
File
M6 Allen Wrench





INSTALLATION INSTRUCTIONS

Step 1: Remove your clutch cover from the vehicle. Locate the center hole on the primary clutch, on the cover. With a 3 1/4" (83mm) hole saw, place the drill bit into the center point of the clutch cover. **NOTE:** Drill careful and straight.



Step 2: Once the hole is drilled. Use a file and debur the plastic. Do not use the file aggressively or make the hole size any larger. Once complete use a torch and lightly go around the edges of the hole, making it look shiny.



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Step 3: Flip the cover around and place the EVP cover shim inside the hole. Make sure the O-ring is installed between the shim and cover. Align the arrow to the drain plug (see photo). The holes on the shim need to be aligned between the cover supports (on the outside of the cover). You may need to align the shim a few millimeters left/right. Once perfectly align, grab a silver sharpie, and mark each hole.



Step 4: With a 1/4" drill bit drill through the shim into the black plastic cover. Place a screw from the inside out. Place a cap nut on the screw from the outside of the cover and hand tighten. Align the shim between each cover support so the nut won't hit. Follow this step for the next (5) holes. Once complete tighten each screw and nut.

Step 5: Install the cover back onto the vehicle.



Thank you for choosing Evolution Powersports products. If you require further assistance, please call our Tech Support @ (715) 247-3862

Note: This product is exempt from the emission standards and related requirements of 40 C.F.R. § 1051 as provided by 40 C.F.R. § 1051.620, and California law [e.g., vehicle code §§ 27156 and 38391]. This product is sold only for use in connection with EPA certified, purpose-built, nonroad vehicles used solely for closed course, nonroad competition/racing and not used for any recreational purpose or on public highways or right of ways maintained by and open to the public. This product is sold only in connection with machines that do not fall under state and/or federal noise or emission standards/regulations. Purchasers who/that purchase this product represent and warrant that the product is purchased only in connection with EPA -certified, emission-regulations-exempt and noise-regulations-exempt competition/racing vehicles as interpreted under applicable state and/or federal law. Questions: Call Evolution Powersports at (715) 247-3862.