

## Maverick R 3" Downpipe Bullet with Dynamic Muffler

SKU(s): 300DC0387 (Bullet Downpipe), 300DC0392 (Dynamic Muffler)

## **INCLUDED PARTS**

| (1) 3" Downpipe with Bullet |
|-----------------------------|
| (1) 3" V-band Clamp         |
| (1) Dynamic Muffler         |
| (1) Set of Tips             |

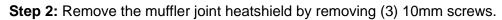
## **REQUIRED TOOLS**

| Anti seize                            |
|---------------------------------------|
| 10, 11, 13mm Socket                   |
| 22mm Wrench                           |
| Spring Tool                           |
| Cleaning Supplies<br>(Alcohol/Windex) |





**Step 1:** Make sure the vehicle is cold and parked on a flat surface. You can remove the bed but it is not required.



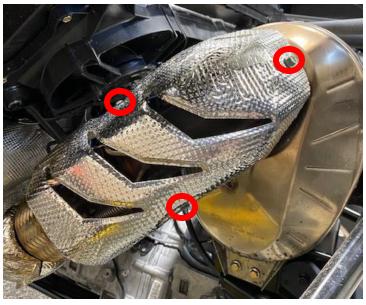


Figure 1

**Step 3:** Remove the (3) 13mm screws holding the OEM tip on. Two are located on the sides and one located on top. Also remove the spark arrestor.







Figure 3



Step 4: Remove (4) exhaust springs holding the muffler to downpipe. Keep these springs.



Figure 4

Step 5: Remove (4) 13mm bolts with nuts. (2) of the 13mm bolts have anti vibration mounts. Keep these.

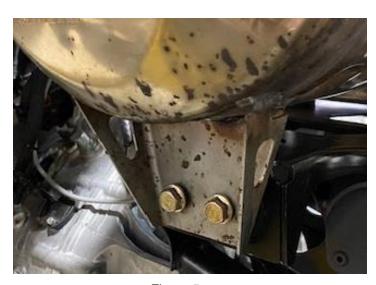


Figure 5



Figure 6

Anti-Vibration Mounts



Step 6: Remove the muffler from the rear-right side.



Figure 7

Step 7: Loosen and remove the 02 sensor from the downpipe. Use a 22mm wrench. It works best to unplug the pigtail, don't damage the wires.



Figure 8

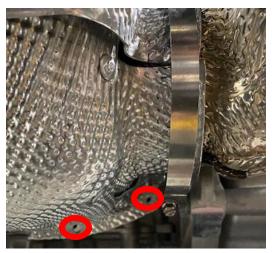


Step 8: Remove the charge tube going from the turbocharger to intercooler. Use an 11mm socket or screwdriver.



Figure 9

Step 9: Remove the heat shields (2 part) around the turbocharger. 1 hose clamp, (2) 10mm screws underneath and (4) on top by the valve cover.





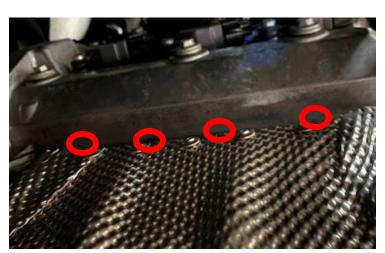


Figure 11



Step 10: Remove the OEM V-Band clamp using an 11mm socket.



Figure 12

**Step 11:** Install the new 3" downpipe or shocker onto the turbocharger, using supplied V-Band clamp. Keep it loose for now.



Figure 13

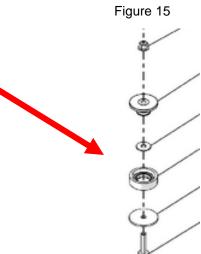


**Step 12:** Install the new muffler from the right rear of the vehicle. Mount it to the OEM bracket. Reuse OEM hardware. Don't tighten any bolts down yet.



Figure 14







Step 13: With everything mounted loosely, reinstall the (4) exhaust springs holding the downpipe and muffler joint together.



Figure 16

- Step 14: Tighten everything from the turbocharger V-Band clamp to muffler, do NOT overtighten the V-Band clamp.
- **Step 15:** the turbocharger heat shield will NOT be reused, discard.
- **Step 16:** Reinstall the charge tube going from the turbocharger to intercooler.
- **Step 17:** Apply anti seize on the threads of the 02 sensor, reinstall with 22mm wrench.
- Step 18: Wipe down the entire exhaust system in this sequence: brake cleaner, Windex, finished off with rubbing alcohol. This will remove all fingerprints during installation.
- Step 19: Install your set of tips onto the muffler, angle them however you want. Tighten down with supplied clamps, DON'T OVER TIGHTEN!



**Step 20:** Reinstall the muffler jointer heat shield, using OEM hardware.



Figure 17