



## INSTALLATION INSTRUCTIONS

### 2024 XP 1000 Clutch Kit

SKU(s): 401RP0006

#### INCLUDED PARTS

(1) Shift-Tek Weight Kit

#### REQUIRED TOOLS

10mm Socket

Allen Wrenches



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	Stage 1 (28-30" Tire)	STAGE 1 (30+'' Tire)
<b>PRIMARY SPRING</b>	Stock 50/250	Stock 50/250
<b>HOLE 1</b>	0	0
<b>HOLE 2</b>	2. 1/4" ss	2. 1/4" ss
<b>HOLE 3</b>	2. 1/4" ss	2. 1/4" ss
<b>HOLE 4</b>	2. 3/16" ss	0
<b>HOLE 5</b>	0	0
<b>SECONDARY SPRING</b>	Stock 190/341	Stock 190/341
<b>HELIX</b>	Stock 42-71	Stock 42-71
<b>OPERATING RPM</b>	8300-8400	8300-8400



**NOTE:** Always install a set screw on both sides of the weight arm. Install the screws with the provided blue thread locking agent. Make sure the screws are installed with an equal amount of thread engagement.



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Thank you for choosing Evolution Powersports products. If you require further assistance, please call our Tech Support @ (715) 247-3862

**Note:** This product is exempt from the emission standards and related requirements of 40 C.F.R. § 1051 as provided by 40 C.F.R. § 1051.620, and California law [e.g., vehicle code §§ 27156 and 38391]. This product is sold only for use in connection with EPA certified, purpose-built, nonroad vehicles used solely for closed course, nonroad competition/racing and not used for any recreational purpose or on public highways or right of ways maintained by and open to the public. This product is sold only in connection with machines that do not fall under state and/or federal noise or emission standards/regulations. Purchasers who/that purchase this product represent and warrant that the product is purchased only in connection with EPA -certified, emission-regulations-exempt and noise-regulations-exempt competition/racing vehicles as interpreted under applicable state and/or federal law. Questions: Call Evolution Powersports at (715) 247-3862.

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