

**2019-2021 RZR Dynamite Turbo Kit****SKU(s): 600FP0017****INCLUDED PARTS**

(1) Dynamite Turbocharger
(2) 1300cc Fuel Injectors with Adaptors and Spacers
(1) Dynamite Flash (91,110, E85)
(1) EVP Charge Tube Kit (Color Options)
(1) V-Flow Intake Kit (Color Options)
(1) EVP Blow Off Valve (BOV) Kit

REQUIRED TOOLS

Torque Wrench
Anti-Seize/ Penetrating Lube
Flat Head Screwdriver
Metric Socket Set
Metric Open End Wrench Set

Required – Free Flowing Exhaust

By purchasing this kit, you understand and agree to the following:

NOTE: Expect 24–48-hour delay from the time you request a tune to when the file is enabled. Please create your Maptuner account before starting the project. Email us at maptunerx@evopowersports.com

This is a high-performance upgrade. Although we have gone through great lengths to build safety into the upgrade turbo system, the fact is installing any upgrade / turbo system requires care in both operation and installation. Poor fuel, improper setup or any number of things that are done incorrectly can damage your engine!

- You have likely voided the sound and exhaust emission standards of your country if applicable
- This upgrade is intended for OFFROAD and RACING use only
- This is a performance upgrade which may shorten the life of your engine, especially if installed incorrectly or operated without regard to your instruments
- The fuel requirements must be adhered to. Poor fuel can destroy an engine in seconds!!!
- Evolution Powersports bears no responsibility for damage caused to your vehicle by the installation of EVP products. The warranty on big turbo kits is 30 days from the date of purchase. Evolution Powersports, at its discretion will determine whether a part meets the



warranty requirements. In no case is there any warranty from EVP for your vehicle or vehicles drivetrain. Although we have been careful to supply you with the highest quality parts possible, we assume no liability for damage to the vehicle or personal injury from installing or using any of our products.

- The installation of this kit is technical and mechanical in nature with many opportunities to make mistakes – mistakes that can be very costly! If you are not qualified to install this kit, don't do it!! Bring it to one of our qualified installation centers to do the installation.
- This kit will make your vehicle faster, climb higher and accelerate more quickly and take a longer distance to brake than a stock tuned vehicle. If you are not capable of controlling the vehicle with the added performance, do not install the kit.
- High boost is hard on spark plugs – they must be changed frequently. If you experience misfire issues – Gap and replace the spark plugs!
- A full exhaust and clutching are required for this kit and can be purchased separately
- Do not ever allow a child or an unqualified driver to operate this vehicle

READ THROUGH ALL INSTRUCTIONS PRIOR TO BEGINNING THIS INSTALLATION

Step 1: Although the kit can be installed without removing the bed, it is highly recommended to remove it for better access.

Step 2: Install 1300cc fuel injectors with adaptors and spacers.

Step 3: Remove the heat shields over the top of the engine and heat shields attached to the header/turbocharger.

Step 4: Remove OEM charge tube, intake pipe and airbox.

Step 5: Soak the bolts holding the down pipe (turbo exhaust pipe) to the turbocharger with PB Blaster or other penetrating lubricant and let sit for 30 minutes, then remove and clean with a shop rag. Save gasket.

Step 6: Remove oil drain hose from turbocharger, but leave it connected to the engine.

Step 7: Label the vacuum lines going to the wastegate actuator and compressor cover turbo port and disconnect from turbocharger.

Step 8: Remove the 13mm oil supply banjo bolt from the top of the OEM turbo. Make sure to save both copper washers as well as the banjo bolt.

Step 9: Remove the fasteners connecting to the top of the OEM turbo support bracket (TSB) to the turbo charger (reference the shop manual pages at the end of these instructions.)

Step 10: Loosen the (4) bolts securing the TSB to the frame and pull toward the front of the vehicle to give enough clearance to remove the OEM turbocharger.

Step 11: Remove the turbocharger from the engine by removing the (4) hex nuts and (2) socket head bolts. A ball nosed Allen socket with an extension works best for the socket head bolts.

Step 12: Remove the OEM turbocharger from the engine.



- Step 13:** Transfer the OEM turbo charger to a clean workbench.
- Step 14:** Remove the oil drainpipe. Clean off any remaining gasket from the flange.
- Step 15:** Install the oil drainpipe onto the EVP Dynamite turbocharger using the new supplied gasket.
- Step 16:** Install the Dynamite turbocharger onto the engine and secure with (2) nuts.
- Step 17:** Before permanently installing the turbo support bracket (TSB), install all turbo to engine fasteners- socket head cap screws and nuts. The nuts are to be torqued to 26 ft lbs and the socket head cap screws to 17 ft lbs.
- Step 18:** Install the OEM support bracket bottom frame bolts loosely. Re-use the bolts and nuts that originally held the turbocharger to the top of the OEM support bracket and tighten. Now tighten the support bracket bottom bolts.
- Step 19:** Using the supplied syringe put oil in the oil supply boss, then install the oil supply line and banjo bolt reusing the copper washers – one on each side of the banjo bolt. Torque the oil supply banjo bolt to 33 ft lbs.
- Step 20:** Install EVP charge tube- re-use the OEM intercooler T bolt clamp.
- Step 21:** Reconnect the vacuum lines to the turbo compressor port and wastegate port (make sure they are connected to their designated positions.)
- Step 22:** Connect the oil drain line re-using the OEM spring clamp
- Step 23:** Reinstall the exhaust downpipe re-using the OEM steel gasket and bolts – it is best to use anti-seize on the downpipe to the turbo bolts prior to installation.
- Step 24:** Reinstall all heat shields.
- Step 25:** Reinstall the intake elbow and airbox.
- Step 26:** Reinstall the bed and all plastic pieces.
- Step 27:** Install clutching – STM clutches or weights and springs included in the kit.
- Step 28:** Once the vehicle is complete, install the ECU and key on **NOTE:** DO NOT start the vehicle. Make sure you hear the fuel pump.
- Step 29:** Start vehicle and let it idle. Check for leaks.
- Step 30:** Allow vehicle to warm up (160-degree water temperature).

NOTE:

- Follow octane rating requirements for the proper ECU tune.
- You must allow the turbocharger to cool down after driving hard, let the car idle for two minutes before shutting off.



INSTALLATION INSTRUCTIONS

Thank you for choosing Evolution Powersports products. If you require further assistance, please call our Tech Support @ (715) 247-3862

Note: This product is exempt from the emission standards and related requirements of 40 C.F.R. § 1051 as provided by 40 C.F.R. § 1051.620, and California law [e.g., vehicle code §§ 27156 and 38391]. This product is sold only for use in connection with EPA certified, purpose-built, nonroad vehicles used solely for closed course, nonroad competition/racing and not used for any recreational purpose or on public highways or right of ways maintained by and open to the public. This product is sold only in connection with machines that do not fall under state and/or federal noise or emission standards/regulations. Purchasers who/that purchase this product represent and warrant that the product is purchased only in connection with EPA -certified, emission-regulations-exempt and noise-regulations-exempt competition/racing vehicles as interpreted under applicable state and/or federal law. Questions: Call Evolution Powersports at (715) 247-3862.

WE'D LOVE TO HEAR FROM YOU - LEAVE A REVIEW & STAY CONNECTED!   