



2016-2023 RZR XP 1000 Shift-Tek Clutch Kit

SKU(s): 401FP0003

INCLUDED PARTS

(1) Silver/Tan Primary Spring
(3) Adjustable Primary Clutch Weights
(1) Variety of Different Weights
(1) Silver/Orange Secondary Spring

REQUIRED TOOLS

10mm & T25 Socket
Torque Wrench
Blue Loctite
Allen Wrenches
Clutch Compressor Tool





INSTALLATION INSTRUCTIONS

	Stock	Stage 1	Stage 2
Horsepower	107	112	118
Primary Spring	Silver/Tan	Silver/Tan	Silver/Tan
Engagement RPM	2000	2000	2000
Operating RPM	8200-8400	8200-8400	8200-8400
Hole 1	0	0	0
Hole 2	(2) 1/4" SS	(2) 1/4" SS	(2) 1/4" SS
Hole 3	(2) 1/4" SS	(2) 1/4" SS	(2) 1/4" SS
Hole 4	(2) 3/16" SS	(2) 3/16" SS	(2) 3/16" SS
Hole 5	0	0	0
Assembled Weight in Grams	52.0g	52.0g	52.0g
Secondary Spring	Silver/Orange	Silver/Orange	Silver/Orange
Helix	OEM	OEM	OEM

NOTE: Always install a set screw on both sides of the weight arm. Install the screws with the provided blue thread locking agent. Make sure the screws are installed with an equal amount of thread engagement.



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